



TELEVISION Service Manual

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GORDON OLIVER TELEVISION

T. V. RADIO SERVICE

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NORTH VANCOUVER, B. C.

MOTOROLA

WESTINGHOUSE

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NOTE: RE INDEXING

Since most TV circuits require fold pages for clear reproduction, it is necessary to bind them as a group in the middle of the book. As a result, related data such as alignment, voltages etc., may be widely separated in some cases. This is particularly true in this supplement because some models have as many as four different circuit diagrams which makes the fold section larger than normal. To avoid confusion, use your index to locate ALL data.

RCC
TELEVISION
Supplement
No. 6

TELEVISION ALIGNMENT PROCEDURE

GENERAL

Complete alignment consists of the following individual procedures and should be performed in this sequence:

- IF Response Curve Check.
- RF Response Curve Check.
- 4.5 MC Sound IF Alignment.
- Overall RF and IF Response Curve Check.
- HF Oscillator Adjustment.

TEST EQUIPMENT

To properly service this receiver, it is recommended that the following test equipment be available:

IMPORTANT: Many service instruments do not have the accuracy required for proper alignment. The recommended equipment is available from Admiral distributors.

Oscilloscope

Standard oscilloscope, preferably one with a wide screen and a vertical sensitivity at least .5 volt (RMS) per inch.

Signal Generator

18 to 30 MC frequency range.
50 to 90 MC frequency range.
170 to 225 MC frequency range.
Must have a built-in calibration crystal for checking dial accuracy.

Vacuum-Tube Voltmeter

Preferably with low range (3 volt) DC zero center scale and a high voltage probe (30,000 volt range).

Sweep Generator
Sweep generator must provide sweep frequencies from 18 to 30 MC range: { with at least 50 to 90 MC range: { 10 MC sweep width.
170 to 225 MC range: {
Output adjustable; at least one-tenth volt maximum.
Output impedance: 300 ohms balanced to ground.
Must have a built-in calibration crystal for checking dial accuracy over the sweep range and linear sweep will produce curves which are widely different from the ideal curves shown in the following pages. If repeated difficulty is encountered in obtaining these curves, the sweep generator should be checked. A simple check is to observe the marker frequencies on the response curve. If the alignment is correct, the marker frequencies should be within 1% of the values listed in this manual. Before suspecting the generator, be sure the alignment instructions in this manual have been followed carefully.

FREQUENCY TABLE

Channel Number	Video MC	Sound MC	HF Osc., MC
1	54-60	55.25	59.75
2	54-60	55.25	59.75
3	54-60	55.25	59.75
4	54-60	55.25	59.75
5	54-60	55.25	59.75
6	54-60	55.25	59.75
7	54-60	55.25	59.75
8	54-60	55.25	59.75
9	54-60	55.25	59.75
10	54-60	55.25	59.75
11	54-60	55.25	59.75
12	54-60	55.25	59.75
13	54-60	55.25	59.75
14	54-60	55.25	59.75
15	54-60	55.25	59.75

IF AMPLIFIER ALIGNMENT

To service TV chassis with radio disconnected, complete the heater circuit by connecting a jumper from pin "L" to pin "K" of socket M503. See schematic.

- Before starting alignment, be sure IF cover shield is mounted to the chassis. If the set does not have a cover shield, do not use one.
- Connect negative terminal of a 3-volt bias battery to test point "V", positive to chassis.
- Set Picture control fully to right (clockwise).
- Allow about 15 minutes for receiver and test equipment to warm up.

Step	Signal Gen. Freq. (MC)	VTVM and Signal Generator Connections	Instructions	Adjust
1	25.3 MC	VTVM high side to test point "V", common to chassis.	Use lowest DC scale on VTVM. When peaking, keep reducing gain until error output for VTVM reading is at approx. 1 volt or less.	A1 and A2 for maximum.
2	23.1 MC	Generator high side to 6J6 (V102) tube shield; insulate shield from chassis near 6J6 tube base side to chassis.	Make the "IF Response Curve Check".	A3 and A4 for maximum.
3				

IF RESPONSE CURVE CHECK

(Using sweep generator and oscilloscope)

Receiver Controls and Bias Battery	Sweep Generator	Marker Generator	Oscilloscope	Instructions
Set Channel Selector on channel 12. Connect high side of tube shield assembly to 6J6 mixer-osc. shield; low side to chassis. Connect negative of 3 volt bias battery to test point "V", positive to chassis.	Connect high side of sweep generator to 6J6 tube shield; low side to chassis. Set frequency to 23.1 MC.	If an external marker generator is used, loosely connect it to the lead on tube shield, and sweep generator frequencies from 100 mmd to 1000 mmd. is indicated on IF Response Curve.	Connect to test point "V" through a decoupling filter. Note tolerances on curve. Reduce gain until picture at very minimum to prevent overloading. A reduction in picture will reduce response curve amplitude without altering the shape of the response curve. If the curve is not in the proper location on the oscilloscope, adjust the proper location on the chassis as indicated in fig. 21.	Check curve obtained against diagram. Note tolerances on curve. Reduce gain until picture at very minimum to prevent overloading. A reduction in picture will reduce response curve amplitude without altering the shape of the response curve. If the curve is not in the proper location on the oscilloscope, adjust the proper location on the chassis as indicated in fig. 21.

4.5 MC SOUND IF ALIGNMENT

a. Connect signal generator to test point "V" through a .01 mfd. condenser. Connect low side to chassis about 15 minutes for receiver and test equipment to warm up.

b. Set Picture control fully to the right (clockwise).

c. Set Frequency control fully to the right (clockwise).

IMPORTANT: If a signal generator and frequency standard are not available, alignment can be made using a TV station signal. Tune in a station and follow steps 1 and 2 below. If necessary, use a higher scale on the TV station signal. When using a signal generator, be sure to check it against a crystal calibrator or other frequency standard for accurate frequency calibration at 4.5 MC. Accuracy required is within one kilocycle.

Step	Signal Gen. Freq. (MC)	VTVM Connections	Instructions	Adjust
1	Set to 4.5 MC	High side to common to chassis.	Use lowest DC scale on VTVM.	A5 and A6 for maximum. Keep VTVM at approx. 1 volt.
2		High side to test point "V", common to chassis.	Use zero center scale on VTVM, if available.	A7 for zero on VTVM. (The correct zero point is located between A6 and A7, maximum). If A7 was far off, repeat step 1.

ALIGNMENT HINT
AFTER BECOMING FAMILIAR WITH ALIGNMENT PROCEDURE, SOME SERVICEMEN SIMPLY SUBSEQUENT ALIGNMENT OF SETS BY MERELY USING THE ESSENTIAL ALIGNMENT DATA

RF AND MIXER ALIGNMENT

a. Connect negative of 3-volt bias battery to test point "V", positive to chassis. Obtain a curve of sufficient amplitude, remove battery and connect a wire jumper from test point "V" to chassis.

b. Connect sweep generator to antenna terminals. If sweep generator does not have a built-in marker generator, connect a marker generator to the antenna terminals. Connect VTVM to the response curve, keep sweep generator output at a minimum, marker pins just barely visible.

c. Connect channel selector to Channel 12.

d. Allow about 15 minutes for receiver to warm up and test equipment.

Step	Marker Gen. Freq. (MC)	Sweep Gen. Frequency	Instructions
1	205.25 (Video Carrier)	Sweeping Channel 12 (Sound Carrier)	Check for curve shown below. If necessary, adjust A8, A9 and A10 (figure 23 as required). Adjusting A9 will generally shift the center of the response curve. Check for proper band width and correct marker location, response curve should have maximum amplitude and flat top appearance.
2			Check each channel operating in the service area for curve shown below. Response curves on all channels. However, if reasonable alignment is obtained on a particular channel, (a) check to see that coils have not been in-creased. (b) check to see that the particular channel, or (c) repeat step 1 for the weak channel as a compromise adjustment is made, other channels may have been appreciably affected.

TELEVISION FREQUENCY RANGES

Channel Number	Wave Form	Picture Carrier Freq. MC	Sound Carrier Freq. MC	Ref. Osc. Freq. MC	Dipole Length in. (100 MC)	Folded Length in. (100 MC)	Reflector Length in. (100 MC)	Half Wave Shorted Channel Trap*
2	54-60	53.5-54.0	55.25	59.75	81	98"	102"	59"
3	60-66	54.0-55.0	55.25	59.75	81	98"	102"	59"
4	66-72	55.0-56.0	55.25	59.75	81	98"	102"	59"
5	72-78	56.0-57.0	55.25	59.75	81	98"	102"	59"
6	78-84	57.0-58.0	55.25	59.75	81	98"	102"	59"
7	84-90	58.0-59.0	55.25	59.75	81	98"	102"	59"
8	90-96	59.0-60.0	55.25	59.75	81	98"	102"	59"
9	96-102	60.0-61.0	55.25	59.75	81	98"	102"	59"
10	102-108	61.0-62.0	55.25	59.75	81	98"	102"	59"
11	108-114	62.0-63.0	55.25	59.75	81	98"	102"	59"
12	114-120	63.0-64.0	55.25	59.75	81	98"	102"	59"
13	120-126	64.0-65.0	55.25	59.75	81	98"	102"	59"
14	126-132	65.0-66.0	55.25	59.75	81	98"	102"	59"
15	132-138	66.0-67.0	55.25	59.75	81	98"	102"	59"
16	138-144	67.0-68.0	55.25	59.75	81	98"	102"	59"
17	144-150	68.0-69.0	55.25	59.75	81	98"	102"	59"
18	150-156	69.0-70.0	55.25	59.75	81	98"	102"	59"
19	156-162	70.0-71.0	55.25	59.75	81	98"	102"	59"
20	162-168	71.0-72.0	55.25	59.75	81	98"	102"	59"
21	168-174	72.0-73.0	55.25	59.75	81	98"	102"	59"
22	174-180	73.0-74.0	55.25	59.75	81	98"	102"	59"
23	180-186	74.0-75.0	55.25	59.75	81	98"	102"	59"
24	186-192	75.0-76.0	55.25	59.75	81	98"	102"	59"
25	192-198	76.0-77.0	55.25	59.75	81	98"	102"	59"
26	198-204	77.0-78.0	55.25	59.75	81	98"	102"	59"
27	204-210	78.0-79.0	55.25	59.75	81	98"	102"	59"
28	210-216	79.0-80.0	55.25	59.75	81	98"	102"	59"
29	216-222	80.0-81.0	55.25	59.75	81	98"	102"	59"
30	222-228	81.0-82.0	55.25	59.75	81	98"	102"	59"
31	228-234	82.0-83.0	55.25	59.75	81	98"	102"	59"
32	234-240	83.0-84.0	55.25	59.75	81	98"	102"	59"
33	240-246	84.0-85.0	55.25	59.75	81	98"	102"	59"
34	246-252	85.0-86.0	55.25	59.75	81	98"	102"	59"
35	252-258	86.0-87.0	55.25	59.75	81	98"	102"	59"
36	258-264	87.0-88.0	55.25	59.75	81	98"	102"	59"
37	264-270	88.0-89.0	55.25	59.75	81	98"	102"	59"
38	270-276	89.0-90.0	55.25	59.75	81	98"	102"	59"
39	276-282	90.0-91.0	55.25	59.75	81	98"	102"	59"
40	282-288	91.0-92.0	55.25	59.75	81	98"	102"	59"
41	288-294	92.0-93.0	55.25	59.75	81	98"	102"	59"
42	294-300	93.0-94.0	55.25	59.75	81	98"	102"	59"
43	300-306	94.0-95.0	55.25	59.75	81	98"	102"	59"
44	306-312	95.0-96.0	55.25	59.75	81	98"	102"	59"
45	312-318	96.0-97.0	55.25	59.75	81	98"	102"	59"
46	318-324	97.0-98.0	55.25	59.75	81	98"	102"	59"
47	324-330	98.0-99.0	55.25	59.75	81	98"	102"	59"
48	330-336	99.0-100.0	55.25	59.75	81	98"	102"	59"
49	336-342	100.0-101.0	55.25	59.75	81	98"	102"	59"
50	342-348	101.0-102.0	55.25	59.75	81	98"	102"	59"
51	348-354	102.0-103.0	55.25	59.75	81	98"	102"	59"
52	354-360	103.0-104.0	55.25	59.75	81	98"	102"	59"
53	360-366	104.0-105.0	55.25	59.75	81	98"	102"	59"
54	366-372	105.0-106.0	55.25	59.75	81	98"	102"	59"
55	372-378	106.0-107.0	55.25	59.75	81	98"	102"	59"
56	378-384	107.0-108.0	55.25	59.75	81	98"	102"	59"
57	384-390	108.0-109.0	55.25	59.75	81	98"	102"	59"
58	390-396	109.0-110.0	55.25	59.75	81	98"	102"	59"
59	396-402	110.0-111.0	55.25	59.75	81	98"	102"	59"
60	402-408	111.0-112.0	55.25	59.75	81	98"	102"	59"
61	408-414	112.0-113.0	55.25	59.75	81	98"	102"	59"
62	414-420	113.0-114.0	55.25	59.75	81	98"	102"	59"
63	420-426	114.0-115.0	55.25	59.75	81	98"	102"	59"
64	426-432	115.0-116.0	55.25	59.75	81	98"	102"	59"
65	432-438	116.0-117.0	55.25	59.75	81	98"	102"	59"
66	438-444	117.0-118.0	55.25	59.75	81	98"	102"	59"
67	444-450	118.0-119.0	55.25	59.75	81	98"	102"	59"
68	450-456	119.0-120.0	55.25	59.75	81	98"	102"	59"
69	456-462	120.0-121.0	55.25	59.75	81	98"	102"	59"
70	462-468	121.0-122.0	55.25	59.75	81	98"	102"	59"
71	468-474	122.0-123.0	55.25	59.75	81	98"	102"	59"
72	474-480	123.0-124.0	55.25	59.75	81	98"	102"	59"
73	480-486	124.0-125.0	55.25	59.75	81	98"	102"	59"
74	486-492	125.0-126.0	55.25	59.75	81	98"	102"	59"
75	492-498	126.0-127.0	55.25	59.75	81	98"	102"	59"
76	498-504	127.0-128.0	55.25	59.75	81	98"	102"	59"
77	504-510	128.0-129.0	55.25	59.75	81	98"	102"	59"
78	510-516	129.0-130.0	55.25	59.75	81	98"	102"	59"
79	516-522	130.0-131.0	55.25	59.75	81	98"	102"	59"
80	522-528	131.0-132.0	55.25	59.75	81	98"	102"	59"
81	528-534	132.0-133.0	55.25	59.75	81	98"	102"	59"
82	534-540	133.0-134.0	55.25	59.75	81	98"	102"	59"
83	540-546	134.0-135.0	55.25	59.75	81	98"	102"	59"
84	546-552	135.0-136.0	55.25	59.75	81	98"	102"	59"
85	552-558	136.0-137.0	55.25	59.75	81	98"	102"	59"
86	558-564	137.0-138.0	55.25	59.75	81	98"	102"	59"
87	564-570	138.0-139.0	55.25	59.75	81	98"	102"	59"
88	570-576	139.0-140.0	55.25	59.75	81	98"	102"	59"
89	576-582	140.0-141.0	55.25	59.75	81	98"	102"	59"
90	582-588	141.0-142.0	55.25	59.75	81	98"	102"	59"
91	588-594	142.0-143.0	55.25	59.75	81	98"	102"	59"
92	594-600	143.0-144.0	55.25	59.75	81	98"	102"	59"
93	600-606	144.0-145.0	55.25	59.75	81	98"	102"	59"
94	606-612	145.0-146.0	55.25	59.75	81	98"	102"	59"
95	612-618	146.0-147.0	55.25	59.75	81	98"	102"	59"
96	618-624	147.0-148.0	55.25	59.75	81	98"	102"	59"
97	624-630	148.0-149.0	55.25	59.75	81	98"	102"	59

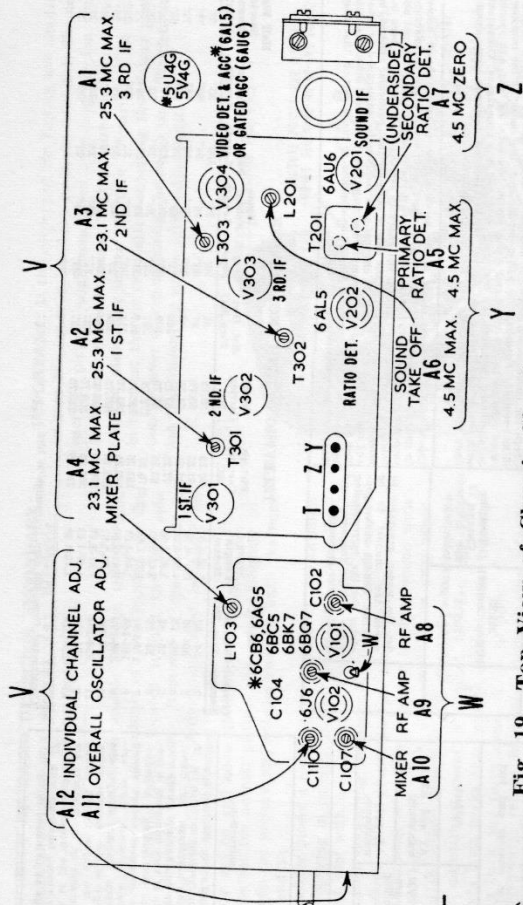


Fig. 19. Top View of Chassis Showing Alignment Data.
* Tubes may not be directly interchangeable. See Schematic.

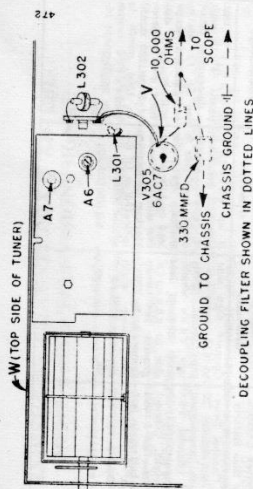


Fig. 18. Bottom View Showing
Test Point Connections.

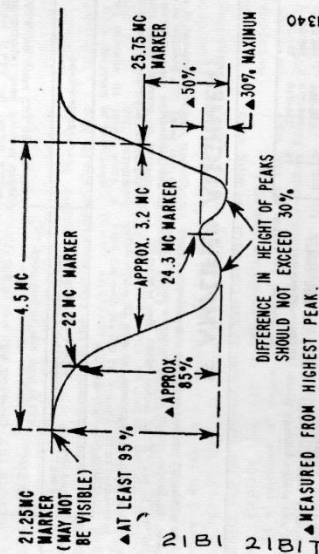


Fig. 20. Ideal IF Response Curve.

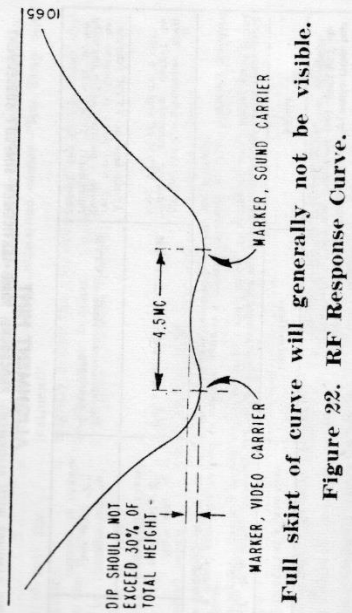


Figure 22. RF Response Curve.

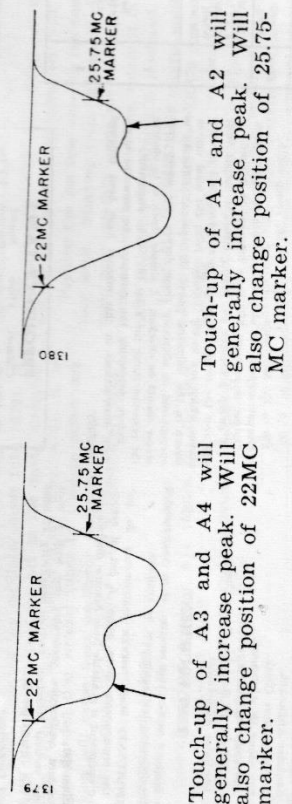
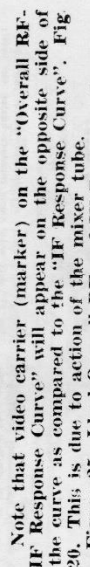


Fig. 21. I.F. Response Curves, incorrect shape.



DIAL STRINGING



VOLTAGE DATA

- All readings made between tube socket terminals and B minus (chassis).
- Range Switch in "Radio" position.
- Measured on 117 Volt AC line.
- Volume control minimum; dial turned to low end.
- Voltages measured with vacuum tube Voltmeter.

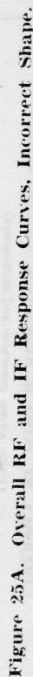


Figure 23. Top of TV Tuner showing Adjustment Location.

21B1, 21BIT

WAVEFORM ANALYSIS

WAVEFORMS ARE GIVEN ON SCHEMATIC

SERVICING BY WAVEFORM ANALYSIS

WAVEFORM ANALYSIS

Waveform analysis of high voltage sections of the receiver is not recommended, extreme care should be exercised when taking measurements on the horizontal output stage. No connections should be made to the plate of the horizontal output tube or to any connections on the high voltage rectifier tube as the high voltages at these points are dangerous.

After a circuit defect has been localized to the video or RF section, the waveform analysis should be used as a single stage can be accomplished by use of the waveforms shown on schematic. Voltage or resistance measurements can then be used to locate the defective part in a conventional manner.

Two separate waveforms are shown at points where both horizontal and vertical pulses appear. Two different waveforms are shown at points where only one pulse appears. The vertical and horizontal pulses at each test point both cannot be located in at the same sweep frequency due to the great difference in, and non-integral relationship of, the vertical and horizontal pulse frequencies. The oscilloscope sweep is adjusted for 30 cycles (which is $\frac{1}{2}$ of the vertical frequency), or for 24.5 cycles (which is $\frac{1}{2}$ of the horizontal frequency) so that 2 pulses appear on the screen.

The peak-to-peak (PP) voltages indicated for the various waveforms can be used to determine the voltage gain per state. If a peak-to-peak meter is not available

TROUBLE SHOOTING CHART

When trouble shooting it is important to remember the circuit differences between early production sets and later production sets. Early sets use conventional AGC and late 21B1 and 21F1 sets use gated AGC and a type 1N64 germanium diode as a video detector. See block diagrams figure 15 and figure 16.

Note that identical symptoms in an early set and a late production set does not necessarily indicate trouble in same circuits. Troubles or symptoms in the trouble shooting chart which are preceded with a dagger "†" apply only to late production sets. For more information, see "Service Hints Index" and "Production Changes".

DEAD SET

Symptoms	Check
Dead receiver (no sound, no raster).	a. Radio on-off switch may be turned on (in combination set). See "Switching in Combination Models" page. b. Power line circuit interlocking connector. c. Rectifier circuit (V301).

PICTURE

Symptoms	Check
No picture or intermittent picture. Raster and sound OK.	a. Video amplifier circuit (V205) for defective tube or other component. Check R258B for open. b. Waveform at V205. c. Gated AGC tube (V304) (6AU6).
Weak picture (insufficient contrast). Sound and raster OK.	a. Adjust contrast control and video align. b. RF tuner circuit (V101) (V102) for weak tubes, components, or alignment. c. Video detector circuit (V203) for defective component. d. Video detector circuit (V203) for weak tube or open peaking coil. e. Video amplifier circuit (V205) for weak tube or open peaking coil.
Poor horizontal linearity. Insufficient width. Insufficient brightness.	a. Horizontal drive setting (C423). b. Horizontal output tube (V406) by substitution. c. Damper tube (V405) by substitution.
Picture jitter (sideways).	a. Picture control may be advanced too far. b. Horizontal hold and/or lock circuit. c. Change horizontal output tube (V406) if sections of the picture are distorted. d. For noisy or microphonic tube (a) or poor connections in the RF, IF, video and sweep sections of the receiver. Check horizontal hold and/or lock circuit. e. Noise pick-up in antenna or transmission line. f. Horizontal lock (L401) improperly adjusted.
Picture jitter (up or down) and high sync buzz level.	a. Defective vertical output transformer T202.

Symptoms	Check
Smeared effect in picture (too low frequency response).	a. Setting of tuning control. b. Video amplifier tube (V205) or open peaking coil. c. Alignment of RF tuner and IF stages.
Poor picture detail (poor definition).	a. Setting of tuning control. b. Video amplifier tube (V205) or open peaking coil. c. Alignment of RF tuner and IF stages. d. Video detector circuit components. e. Video amplifier tube (V205) and circuit components.
Sound bars in picture.	a. Setting of tuning control. b. Microphonic tube (V102 most probable) in RF or IF circuits. c. Alignment of RF tuner and IF stages. d. Alignment of RF tuner and IF stages.
"Show" in picture background.	a. Antenna and transmission line; may be due to incorrect termination, routing, or orientation. b. Location may be beyond normal range of antenna. See "Fringe Area Service Suggestions". c. May indicate a RF tuning problem. d. Screen from tube retaining hand to rim of picture tube (at top and bottom) may indicate a loose or shorted condenser. e. Corona from tube retaining hand to rim of picture tube (at top and bottom) may indicate a loose or shorted condenser. f. Radiating microphone.
Horizontal non-linearity.	a. Horizontal drive setting (C423). b. Horizontal output tube (V406) by substitution. c. Waveforms at V404, V405, V406, and circuit components.
Vertical non-linearity.	a. Vertical linearity setting (R410). b. Vertical oscillator tube (V401A) by substitution. c. Vertical output transformer (V402). d. For leaky condenser C406. e. Waveforms at V401A, V402.
Engraved effect in picture.	a. Picture control may be advanced too far. b. Video amplifier tube (V205) and circuit components. c. Peaking coils. d. Video output load and coupling circuit is common source of this difficulty. e. Horizontal output tube (V406) by substitution. f. Damper tube (V405) by substitution.
Vertical bars on right side of picture.	a. Horizontal output tube (V406) by substitution. b. Adjacent channel interference. c. Can be cured at the source, other forms of RF interference can be used at the receiver. d. Feedback through antenna if built-in antenna is used; re-route transmission line from antenna terminals to tuner. e. Horizontal output tube (V406) by substitution.
Herringbone pattern super-imposed on picture.	a. Horizontal drive C423 and adjust. b. Horizontal output tube (V406) by substitution.
Light and dark vertical bars.	a. Power supply circuit for open or leaky filter condenser. b. Voltage in B+ circuit for shorted condenser.
Bad horizontal linearity.	a. Horizontal drive C423 and adjust.
Two heavy black horizontal bars covering picture tube screen.	a. Horizontal drive C423 and adjust.
Picture bending	a. Horizontal drive C423 and adjust. b. Check C417.

†Individual channel oscillator slug may be misaligned

SOUND

Symptoms	Check
Distorted sound.	a. Setting of tuning control. b. Video amplifier tube (V205) or open peaking coil. c. The video components in sound amplifier (V203) and sound output transformer (V204). d. Video amplifier circuit (V203); check tube, components and alignment.
No sound. Picture OK.	a. Sound IF stage (V203); check tube, components and alignment. b. Video detector circuit (V203) and circuit components. c. Sound IF stage (V203) and circuit components.
*Weak sound. Picture OK.	a. Sound IF stage (V203) and circuit components. b. Ratio detector circuit (V203); check tube, C206 and for loose connection. c. Sound amplifier circuit (V203); check tube, volume control and for loose connection. d. Sound output circuit (V204); check tube and for loose connection. e. Speaker for intermittent open in voice coil.
Noisy sound. Picture OK.	a. Setting of tuning control. b. Picture control may be advanced too far. c. Noise pick-up in antenna or transmission line. d. Ratio detector and IF stage alignment. e. Leaky or shorted condenser C201. f. C201 may be wrong value.
Sync buzz in sound.	a. Setting of tuning control. b. Picture control may be advanced too far. c. Noise pick-up in antenna or transmission line. d. Ratio detector and IF stage alignment. e. Leaky or shorted condenser C201. f. C201 may be wrong value.

Symptoms	Check	Symptoms	Check
Intermittent sound. Picture OK.	a. Sound IF stage (V201); check tubes and components. b. Radio detector circuit (V202); check tubes and components. c. Sound amplifier tube (V203) and circuit components. d. Speaker for intermittent, open in V202 coil. *Individual channel oscillator slug may be misaligned.	Rounded corners on raster. Insufficient brilliance. Tilted raster. Raster not centered. Excessive raster size (too large a picture for the picture tube mask). Trapezoidal or "Keystoned" raster. Insufficient raster width.	a. Ion trap adjustment. b. Deflection yoke for back on picture tube neck. c. Picture positioning adjustment. d. Position adjustment of deflection yoke. a. Picture positioning lever. See instructions on Picture Centering. a. Height and width adjustments (R408 and L402). b. Deflection yoke for back on picture tube neck. c. Picture positioning adjustment. d. Position adjustment of deflection yoke. a. Picture positioning lever. See instructions on Picture Centering. a. Height and width adjustments (R408 and L402). b. Deflection yoke for back on picture tube neck. c. Picture positioning adjustment. d. Position adjustment of deflection yoke. a. Picture positioning lever. See instructions on Picture Centering.
SOUND AND PICTURE			
Symptoms	Check		
No sound or picture. Raster OK.	a. RF tuner circuit (V101 V102); check tubes and coil contacts. b. IF stages (V201, V202, V203); check tubes and components. c. Waveforms at video detector and V206. d. Antenna and transmission line for loose connections. e. RF tuner stages and for poor coil contact. See "Television Tuner Service" connections. f. Video detector; check combinations and components.		
Intermittent picture and sound. Raster OK.	a. Antenna and transmission line for loose connections. b. RF tuner stages and for poor coil contact. See "Television Tuner Service" connections. c. Video detector; check combinations and components.		
Weak or no picture; sound weak. Raster OK.	a. Settings of Tuning control. b. RF tuner circuit (V101 V102); check tubes and alignment. c. IF stages (V201, V202, V203); check tubes and alignment. d. Video detector; check connections and components.		
SYNC			
Symptoms	Check		
No vertical sync. Horizontal sync OK.	a. Integration network for defective components. b. Waveform at pin 3 of V401A.		
No horizontal or vertical sync. Picture signal OK.	a. Tubes V403 and V404 by substitution. b. Sync separator and clipper tube (V403) by substitution. c. Waveforms at V403B, by substitution. d. Waveforms at sync circuits.		
No horizontal sync; vertical sync OK.	a. HOE LOCK L401 adjustment. b. Sync inverter tube (V401B) and circuit components. c. Horizontal discriminator tube (V404) and circuit components. d. Waveforms at V401B, V404, V407. e. Waveforms at V401B, V404, V407.		
Picture "locks in" only at center of Hor. Hold control. Falls out on both sides.	a. Sync discriminator tube (V404) and circuit components. Check connections. b. Waveforms at V404 and V407.		
RASTER			
Symptoms	Check		
No raster. Sound OK.	a. Fuse M401. b. Ion trap adjustment. c. Horizontal output transformer (open). d. Horizontal output transformer (open). e. Dumper circuit (V406). f. Dumper circuit (V406). g. Leaky or shorted coupling capacitor C419, C420, C421. h. Deflection yoke for back on picture tube neck. i. Deflection yoke for back on picture tube neck. j. Deflection yoke for back on picture tube neck. k. Deflection yoke for back on picture tube neck. l. Deflection yoke for back on picture tube neck. m. Deflection yoke for back on picture tube neck. n. Deflection yoke for back on picture tube neck. o. Deflection yoke for back on picture tube neck. p. Deflection yoke for back on picture tube neck. q. Deflection yoke for back on picture tube neck. r. Deflection yoke for back on picture tube neck. s. Deflection yoke for back on picture tube neck. t. Deflection yoke for back on picture tube neck. u. Deflection yoke for back on picture tube neck. v. Deflection yoke for back on picture tube neck. w. Deflection yoke for back on picture tube neck. x. Deflection yoke for back on picture tube neck. y. Deflection yoke for back on picture tube neck. z. Deflection yoke for back on picture tube neck.		
Intermittent raster. Sound OK.	a. Tubes V208, V406, V408, V409, V407, V408. b. 2nd anode power supply (V407, 408) for arc-over or corona discharge. c. Horizontal output transformer (V406). d. Horizontal output circuit (V406). e. Dumper circuit (V408). f. Waveforms at V404, V406, V408. g. Waveforms at V404, V406, V408. h. 2nd anode filter resistor R444. i. Horizontal output tube V408. j. HV rectifier V407 (1B357). k. Ion trap adjustment. l. Deflection yoke for back on picture tube neck. m. 2nd anode power supply V408. n. Low AC line voltage. o. Picture tube (V206) by substitution. Look for blue haze in picture tube. p. Deflection yoke (too far back on picture tube neck). q. Ion trap adjustment. See instructions on Picture Centering.		
Raster "blooms" (gets larger) as contrast is increased.			
Insufficient raster brilliance.			
Rounded corners on raster. Brilliance OK.			

SERVICE HINTS

1. VERTICAL FOLDOVER

Vertical foldover appears as a bright horizontal bar at the bottom of the picture. Bright and linearity controls are adjusted for correct picture and linearity. Low line voltage (below 105 volts) can often be the cause of foldover in a set which is otherwise normal. Always check the line voltage first if this trouble appears. However, if foldover occurs at normal line voltage, it may be corrected by making one or more of the following changes in the order shown below:

a. **TUBES.** A weak vertical output tube (V402) can be the cause of foldover and a number of new tubes should be tried. The 21B1T tube is the best choice in sets using a 684 tube for a vertical output tube. The brand of 684 give a greater output than making it possible to obtain sufficient height without causing foldover. Low B+ voltage caused by a weak 5V4G rectifier tube (V504) will also cause foldover; try other rectifier tubes.

b. **Additional Condenser Across Width Control.** Do not make this change in sets with gated AGC. An additional condenser (.002 to .005 mfd.) connected across width control L402 will increase the sweep width and provide increased vertical sweep without causing foldover. The condenser should be .002 mfd. if the brightness is not noticeable.

c. **Deflection Yoke.** The cores of the deflection yokes used in these sets consists of two pieces of powdered iron, each semi-circular in shape. For maximum efficiency, the two cores should be fit closely together with the air gap as small as possible. If the two cores in the yoke to see if the air gap is at a minimum. If the air gap is greater than 1/32", tighten the collar. If this does not reduce the gap, remove the collar and the iron cores, and smooth over the insulation between the cores so that the gap will be at a minimum. The cores should be held together with a screw. The screw must be clipped away with a pair of diagonal cutters before the collar and iron cores can be removed.

2. SHIELDED AUDIO CABLE

High buzz level can be caused by pickup through components in the audio circuit which are spaced too close to components in the vertical sweep circuit. A shielded audio cable (connecting to the volume control R288A) is too close to the vertical output tube (V402). The shielded audio cable should be dressed so that it will not come close to the vertical output tube. Also be sure that one end of the shield is soldered to the chassis.

3. PICTURE BENDING

Horizontal sync instability as indicated by "tearing" or "bending" of the picture may be caused by the loss of sync pulses at the video amplifier. This may be the result of improper AGC action. Check the RF amplifier and the IF amplifier tubes for leakage between control grid and other elements. Try other tubes by substituting a new one. Check the beam lead solder joints and screen or cathode of these tubes will shut the AGC voltage resulting in overloading of the video amplifier. Bending near the top of the picture can be caused by a defective Sync. Separator and Clipper tube V403 (12A7). If picture bending remains after tube replacement, check the resistor R417 (18,000 ohms, and resistor R418 (82,000 ohms).

4. REMOVING RETRACE LINES

In early models without vertical retrace blanking, several bright lines may appear on the picture when

the brightness control is advanced and picture control setting reduced. The vertical retrace blanking circuit may be added to these sets by changing R407 from 8200 to 6800 ohms, adding R450 (1500 ohms 1/2w) in series, and wiring C316 (.047 mfd.) and R331 (1meg 1/2w) into circuit as shown in schematic.

5. LONG WARM-UP TIME

A poor connection between the plate cap lead and the plate cap connecting to the horizontal output tube (V406) may cause an excessively long "warm-up" period before the raster appears. Touching a hot soldering iron to the solder joint inside the plate cap will often correct the trouble.

6. DISTORTED SOUND

Distorted sound can be caused by misalignment of the radio detector transformer T201. Refer to "Tune-up of Radio Detector" on page 5.

7. SYNC BUZZ DUE TO WRONG VALUE OF CONDENSER C205

If sync buzz is not eliminated after following the suggestions given in the trouble chart, page 41, check to see that ceramic condenser C205 is 500 mfd., and not 50 mfd. Sets having a 50 mfd. condenser may produce a sync buzz on certain stations. Replacing the 50 mfd. condenser with a 500 mfd. ceramic condenser, part number 85C46, may remove the buzz.

8. PICTURE JITTER (UP AND DOWN)

9. AND HIGH SYNC BUZZ LEVEL

Picture jitter with high sync buzz level may be due to breakdown between windings of the vertical output transformer T402. This trouble can be identified by touching the top of the sync-buzz coil with the vertical hold control. Replacing the transformer with the original part number T402 should remedy this trouble.

10. PICTURE FLICKER AS PICTURE CONTROL IS OPERATED

Picture flicker (noticeable as the "Picture" control is rotated) is generally due to intermittent contact between the shaft and bushing of the Volume and Picture controls. The controls should be cleaned and lubricated. To minimize this trouble, an improved control with a longer bushing is supplied as a service replacement under the original part number. This control, part number 75B11-16 will also be supplied as a sub for control, part number 75B11-18.

SERVICING GATED AGC CIRCUIT

Late production sets use a gated type AGC circuit in which the video amplifier and the 2nd IF amplifier are controlled by the video amplifier and the 2nd IF amplifier. This AGC voltage will change with any sudden change in the sync level input to the receiver. Since the gated AGC tube V304 (6A1U6), is dependent upon other circuits for its operation, it will be affected by defective components in the video amplifier and horizontal deflection circuits. The video amplifier V403 becomes defective, the AGC system will develop a picture bias to cut-off the AGC controlled tubes. This will result in loss of both sound and picture or in some cases lack of raster brightness or no raster at all.

Since the AGC circuit in these late production sets differs greatly from the AGC circuit used in earlier sets (starting with Run 2), the AGC circuit should be checked after the set is serviced. It is important to remember that identical trouble symptoms in an early and a late production chassis does not necessarily indicate trouble in the same circuits. See waveforms on schematic.

21B1
21B1T
4
6

FRINGE AREA SERVICE SUGGESTIONS

Best performance from a television receiver can be realized only after considerable care and thought has been given to the selection and installation of the proper type of antenna dependent on the TV signals in the area. This is especially important in fringe or weak signal areas. The following suggestions should be followed below. It is recommended that the installation be checked. The Admiral Distributor nearest the area can be of help in the selection and installation of the proper antenna system.

The following service hints will be of help in improving reception in fringe or weak signal areas. It is possible to apply more than one of these service hints to a particular set. The hints should be checked and realignment should always be made before making any major circuit changes to increase sensitivity.

Check Line Voltage; it should be at least 117 volts. If the voltage is known to vary greatly, it is recommended that the set be operated from a constant voltage transformer with a power rating of at least 300 watts.

Check Rectifier Tube. Check the rectifier tube (5V4G) by substitution as the voltage output of some tubes may be slightly higher. An increase in B+ voltage will give a better picture.

Check RF Mixer-De. and IF Tubes. Check the IF stages to see if the correct tube types are used according to chassis wiring. Use of an incorrect tube type may cause decreased sensitivity.

For complete information on the use of these tubes see schematics. Note that the different tubes used in the IF stage are not directly interchangeable, since they differ in pin numbering, in use of tube shields, and in use of resistor R330.

When replacing an original tube, try a number of tubes to select a tube which will give the highest gain. The gain of the tubes should be checked by substituting a new one. The gain should always be made after each tube replacement in order to realize the maximum gain possible. See special alignment instructions below.

Check Video Amplifier Tube. Check the video amplifier tube (V305) by substitution. Increased contrast is sometimes obtained with tube replacement.

Check B Plus Voltage. Check B plus voltages at pin 5 of the 2nd IF stage with no signal input. If the B plus voltage is below 80 volts, check R317 and R318, and if necessary, replace with resistors having the correct value.

Improved Reception Obtained by Correct Alignment. Correct alignment is an important factor when servicing a television receiver. The alignment of the IF stages is to be checked. It is possible for a receiver to have a good overall RF - IF response curve even though the RF and IF stages are not properly aligned. This type of curve is obtained when the RF alignment is off in one direction and the IF alignment is off in the other direction. The picture should always be checked when the picture shows weak signals.

The RF tuner should always be aligned to produce a response curve of maximum amplitude, consistent with flat top appearance, and correct marker location. Carefully align the RF and IF stages following the native-

The most positive way to check for proper operation of the AGC circuit is to measure the bias voltage at test point 1. The bias voltage should be 1.5 volts. The TV signal should measure from .25 volt to .50 volt. The strength of the TV signal. Also check waveforms at pins 1 and 5 of AGC tube V304 with an oscilloscope. See waveforms on schematic.

tions given in this service manual. If the RF and IF curves are similar to those shown in the manual, the receiver signal-to-noise ratio will be good and there will be a minimum amount of snow in the picture. Checking tubes (by substitution) in the RF amplifier, oscillator-mixer, IF stages, and video detector while aligning will often give considerable increase in gain. The increase in gain may be observed by an increase in the picture size of the response curve. Realignment of the particular set should be made after each tube replacement, in order to realize the maximum gain possible.

Increased Sensitivity by Adding Resistor in AGC Circuit. Sensitivity may be increased by connecting a resistor between test jack "T" and "chassis ground". Starting with a one megohm resistor, try lower resistance values until the correct size resistor is determined which will give satisfactory results for the particular section. Removal of the chassis from the cabinet is not recommended. The chassis should be grounded and the plug into test jack "T" ground the other end of the resistor. Test jack "T" (in early sets with conventional AGC) is the socket hole nearest the front of the chassis, see figure 19.

Important: This change should not be made in an area where strong signals can be received as overloading (bending or poor quality picture) will result. To prevent overloading, a switch may be installed in the circuit when a strong station is being received.

Does not apply to sets with gated AGC.

Increased Sensitivity Obtained by Removing AGC Bias From RF Tuner. Remove RF tuner AGC lead (white) from the AGC connecting lug and ground the lead to chassis. This change should not be made where strong signals may be received since overloading will result. A changeover switch SP1T can be installed to apply bias to the RF tuner when strong signals are to be received. The changeover switch may also occur if the set is used with an RF booster.

FRINGE AREA RECEPTION
This change should not be applied to later production sets (starting with Run 2) having a 1N64 germanium diode (M301) used as a video detector and a 6A1U6 tube (V304) used in a "gated" AGC stage.

In weak signal areas where noise level is high, the AGC voltage developed is proportional to the noise level. The noise level is high and the AGC voltage will reduce the gain of the controlled stages and thereby lower the sensitivity of the receiver. This condition may also cause momentary loss of sync, poor contrast and weak sound. The circuit modifications shown in figures 35, 36, and 37 will greatly improve the operation of a receiver which is to be operated in an area where strong signals are not received. The modifications will also operate satisfactory in areas where strong TV signals can be received, since a Load-Distant switch is used to prevent circuit overload (picture bending) caused by a strong signal.

PRODUCTION CHANGES

21B1T, 21F1, 21G1, and 21K1 T.V. Chassis

RUN 1—R449 (470 ohm 2w) added to improve focus control action. May be 820 ohms in 21K1.

R442 (6.8K ohm 2w) increased to 10K ohm 2w to reduce 6BQ6 screen voltage.

C433 (.0022 mfd. 600v) was increased to .01 mfd. in some sets to increase width.

Tuned braid strap and springs added over 16" and 17" picture tubes to decrease horizontal radiation from aquedag coating.

R331 and C316 added to provide vertical retrace blanking.

R330 (4.7K ohm 2w) decreased to 470 ohms to improve contrast and brightness control action.

C215 (.0022 mfd. 600v) added from 6AV6 plate to ground to reduce background noise in audio.

RUN 2—Y304 (6AL5 video detector and AGC) replaced by 1N64 germanium crystal diode detector and 6AU6 gating tube to provide gated A.G.C. This necessitated several other changes in chassis circuit and layout, especially in the I.F. strip.

R450 (1500 ohm $\frac{1}{2}$ w) added, R407 (8200 ohm $\frac{1}{2}$ w) changed to 6800 ohms, C316 changed to .047 mfd. 400v. to improve vertical retrace blanking circuit.

RUN 3—Incorporated Cascade Tuner which uses 6BQ7 or 6BK7 as R.F. amplifier. Further change in I.F. strip B+ circuits.

RUN 4—R423 (1000 ohms $\frac{1}{2}$ w), R425 (12K 2w), R447 (1000 ohms 1w), C435 (4 mfd. 150v), C503 A, B, C (30-30-20 mfd. 350v) removed from circuit.

C437 (.002 mfd. 600v) added across vertical oscillator transformer primary.

R404 (1.2 meg. $\frac{1}{2}$ w) increased to 1.8 megohms. (May be 1.5 megohms in some sets.)

R406, (1 meg. $\frac{1}{2}$ w) increased to 1.5 megohm.

The above Run 4 modification was made to improve vertical deflection operation and minimize vertical output transformer failures.

C434 (20 mfd. 450v) moved to new position C216 in circuit.

C216 (20 mfd. 450v) removed from circuit and R216 (470 ohm 2w) relocated.

C307 electrolytic: type changed. C307A (60 mfd.) changed to 30 mfd. C307C (20 mfd.) changed to 30 mfd.

Before making the modifications given below, it should be determined that the receiver has normal sensitivity by comparison with a receiver of the same type which is known to have normal sensitivity. Poor operation in fringe areas may be due to low sensitivity caused by one or more of the common troubles discussed in the previous paragraphs and a major circuit modification may not be necessary.

The parts below will be required for making this modification:

- 2—560,000 ohms, $\frac{1}{2}$ watt resistors (part number: 60BS-564)
- 1—22,000 ohms, $\frac{1}{2}$ watt resistor (part number: 60BS-223)
- 1—Toggle switch (SPDT)
- 3—26" lengths of #28 or #30 insulated (stranded) wire (use 1 black and 2 red wires)

TEST EQUIPMENT

The test equipment listed under "Television Alignment Procedure" should be available to make proper alignment checks.

ADDING CHANGES

To add the circuit modifications to a receiver, see figures 35 and 36 and proceed as follows:

- Step 1. Remove the IF cover shield from below the IF sub-chassis.
- Step 2. Remove resistor R313 (560,000 ohms) and connect a new 560,000 ohm, $\frac{1}{2}$ watt resistor from pin 7 of V304 (6AL5) socket, to pin 1 of V501 (5V4G) socket.
- Step 3. Connect a 560,000 ohm, $\frac{1}{2}$ watt resistor from junction of L302 and R315, to pin 3 of V501 (5V4G) socket.
- Step 4. Connect each of the three (26" long) wires to a terminal of the SPDT toggle switch. Connect the other end of each wire to connection points shown in figure 36, note color of wires.

- Step 5. Remove tuner inspection plate from the side of the chassis and remove resistor R101 (3,900 ohms) from across contact terminals 7 and 11 of the RF tuner. Replace R101 with 22,000 ohm, $\frac{1}{2}$ watt resistor. See figure 37.

Step 6. Realign the IF stages and check the IF response curve according to the instructions given.

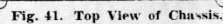
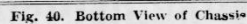
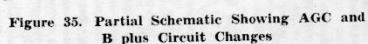
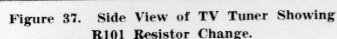
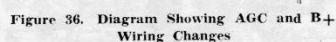
Make all alignment adjustments and checks with the Local-Distant switch in the "Distant" position.

Step 7. Make the RF and Mixer Alignment" as described, with the exception that alignment is made on the weakest high channel in operation for the area concerned. Be sure to adjust RF trimmers for maximum amplitude on the response curve.

Step 8. After the above changes have been made, set the Local-Distant switch on the most sensitive position and check the receiver for relative sensitivity by comparison with the receiver used previously to determine whether the receiver to be modified was of normal sensitivity. If another receiver is not available for a sensitivity check, then air check reception on the weakest TV signals available. If the modification and alignment were made properly, there should be a very noticeable improvement in sensitivity with the Local-Distant switch on distant position. Sensitivity can sometimes be further improved by making the checks given under the service hint on "Improving Sensitivity".

Step 9. Mount switch on the cabinet back near the top so it can be easily reached over the top of the cabinet. IMPORTANT: Be sure to instruct the customer on proper use of the switch. One position of the switch makes the set extra-sensitive for best reception when receiving weak or distant TV stations. The other position of the switch will prevent possible picture "bending" when receiving strong stations.

13



21B1, 21BIT etc.

GENERAL

The 94C18-4 tuner is a sub-chassis consisting of an RF amplifier stage and a mixer-oscillator stage. Three different RF amplifier tubes either 6A5, 6BE6, or 6CB6, are used in this tuner. Although these tubes have similar characteristics and are generally interchangeable, it is advisable to check the RF amplifier tube for proper operation and to replace it with the same type as the original tube.

Channel selection is accomplished by rotation of the tuner rotor assembly, which has a separate set of two coils for each of the 12 television channels. Each set of coils is wound on a common core and is connected to the antenna input. The coils are the snap-in type. Coils can be identified as follows: (1) The coil stamped on the outside of the coil assembly. A tuning control, having a tuning range of plus or minus 1.5 MC for low channels, and plus or minus 3 MC for high channels, permits fine adjustment of oscillator frequency.

High frequencies used in television make it necessary that some care be exercised in handling or servicing tuners.

Location and lead dress of components and wiring are usually very critical. Wiring leads, acting as small inductances or capacitors, may appreciably alter electrical characteristics of critical circuits at high frequencies.

Parts location and ground connections should be as original as possible when replacing components. It is important that the physical characteristics of electrical components and physical size of parts be noted. Refer to the parts list for tolerances, coefficients, tolerances, and other essential data.

Note resemblance between some ceramic condensers and resistors. If in doubt, check Schematic and Parts List.

Also note that replacement of tubes (especially 6BE6 oscillator-mixer tube) may cause some slight detuning of tuner circuits. This is due to the inherent differences of inter-electrode capacitances. When replacing 6BE6 tube, it is recommended that several tubes be tried in order to determine the best tube for the tuner. The best tube is the one that gives the best tuning control. The tuning control will tune in the television signal. It is recommended that this check be made on the high channels. Make "Overall Oscillator Adjustment" as instructed.

Channel snap-in coils must be handled with care. Do not touch the coils with your fingers. Also be sure the coils are properly paired for the television channels. The coils are properly paired for the television channels when reassembled in the turret drum. For proper reference of tuner shaft in relation to coil position, refer to figure 24.

TUNER REPLACEMENT

Replacement of the tuner should be made only when the tuner is defective. The tuner should generally never become necessary since electrical and mechanical parts are easily replaceable.

INTERMITTENT PICTURE AND SOUND

This trouble is most commonly due to intermittent contact, loose or cold (loose) soldered joints, or loose or vibrating components in the underside of the tuner chassis.

When replacing tubes, see tube note under "General". Loose tube socket contacts may sometimes be tightened by depressing contacts with an ice pick or a large needle. Do not use a screwdriver to tighten contacts. Do not replace tube socket contacts can sometimes be replaced individually.

For cleaning and adjusting coil contacts, see paragraphs "Cleaning Contacts" and "Adjusting Contact Springs".

Loose or intermittent connections can be found by tapping components or rotating the channel selector and watching the pattern on an oscilloscope. A visual in-

spection or a continuity check will also be helpful.

Apply a hot soldering iron to soldered joints which appear doubtful. Caution: Do not change lead lengths or move components other than to slightly separate parts to check for proper contact with the tuner chassis or other parts. See discussion in paragraph "General".

SOUND BARS IN PICTURE (DUE TO MICROPHONICS)

Microphonics in the TV Tuner will generally produce sound bars in the picture. This is due to the fact that the volume is turned up or as the cabinet is tapped lightly. Check for microphonic oscillator mixer tube, V102 (6BE6). It is recommended that several tubes be tried, in order to select a tube which will be least microphonic and at the same time, causes a minimum of oscillator drift. In some cases, replacement of the oscillator tube, may necessitate readjustment of trimmer condenser C110 (overall oscillator adjustment).

Microphonics can also be due to vibration of loose wires or loose components. In some instances, the ceramic stator plate M118 (tuning stator) has been a source of microphonics since the rivets which fasten this part to the chassis are not properly secured. This can be remedied by soldering the plate mounting bracket to the tuner chassis. To solder the plate mounting bracket to the tuner chassis, remove the bakelite tuner shaft bearing plate at the front of the chassis and also the grounded tuning stator plate M107, and move the tuner shaft forward.

Also check for any mechanical "rub" such as loose chassis, loose solder connection from tube shield back to chassis, or extremely dry tuner shaft.

TUNING CONTROL

The Tuning control is a variable dielectric type condenser. The tuning control is used for tuning control for high channels plus or minus 3 MC, for low channels plus or minus 1.5 MC.

Slight rubbing of the dielectric rotor of M104 against the grounded stator plate M107 is intentional, in order to maintain contact with the tuning control. However, over the dielectric rotor of M104, the tuning control is permanently set at the factory.

The Tuning control is permanently set at the factory and cannot be readjusted for frequency tuning range.

Tuning Control Difficult to Turn. If the Tuning control is difficult to turn even after the chassis is removed from the cabinet, check the triangle-shaped bakelite bearing plate at the front of the chassis and try shifting the plate.

REMOVING CHANNEL COILS

Insert a screwdriver blade between the coil retainer spring and the turret and plate. Twist the blade away from the turret and lift the end of the coil upward and remove.

CLEANING CONTACTS

Remove several sets of coils from turret and rotate turret to position making contact points of contact plate accessible for cleaning.

Use a soft brush and carbon tetrachloride, or clean contact points of contact plate with a soft brush and carbon tetrachloride. Remove accumulated dust or grease from stationary contacts and contact plate with a soft canvas cloth dampened with carbon tetrachloride. Accumulated rosin may be removed with a soft cloth dampened with denatured alcohol.

Clean contact surfaces of rotating coils in the same manner.

TUNER LUBRICATION

In general the lubrication applied to points of wear

or friction at time of manufacture should make lubrication seldom, if ever necessary. However, should tuner lubrication become necessary, it is important that the correct amount and type of lubricant be used.

Using a standard type of lubricant, apply contact oil (Admiral part number 9A64-1 or Viscosity Oil Co. No. 7089) to the surfaces of the coil contacts and stationary contact points.

Lubricate bearing surfaces of all other moving parts with light vaseline or preferably Admiral part number 9A64-1 or Viscosity Oil Co. No. 8857 lubricant. Do not use any other type of lubricant or plate or any similar lubricant containing zinc or cadmium.

ADJUSTING CONTACT SPRINGS

Should the stationary contact springs make poor contact with the rotating contact points, remove several sets of coils and check the tension of the contact springs. Making the bottom of the contact strip accessible for observation. With a narrow blade screwdriver, adjust the spring tension by carefully bending the spring inward until highest point on the spring extends about 1/64 of an inch above the plastic surface of the contact plate. When adjusted, the spring should be about 1/64 of an inch.

OSCILLATOR SLUGS IN TOO FAR

If HF section of the tuner is out of tune, remove the channel coil, move the slug retaining spring M112 aside, and tap the coil assembly until the slug slips forward. Set the coil retaining spring into position; it should rest firmly against the slug.

REMOVING TUNER TURRET ASSEMBLY

a. Remove retaining bracket M107 in front of the tuner. b. Remove rotor shaft assembly M104, rotor contact spring M124 and fibre washer M113. For reassembly, note order of parts removal. c. Remove retaining spring M125 by depressing straight end of spring from tab on chassis.

d. Using a screwdriver blade at the side of the tuner, press the detent spring M122 and roller M121 away from the turret detent plate.

e. Grasp tuner shaft and slip out of end plate bearings.

REMOVING CONTACT PLATE ASSEMBLY

- Remove turret.
- Remove the mounting screws at the front and rear of Contact Plate and Bracket Assembly M123.
- Unsolder both ends of contact plate assembly. Press outward the front and rear tuner chassis end plates.
- To free contact plate assembly, release the contact plate tabs by pushing them away from the ends in the end plates.
- Unsolder all connections to contact plates. Unsolder the solder joint holding contact plate to the center partition of the tuner chassis.
- Reassemble in the same manner.

REPLACEMENT OF THE UNGROUNDED

STATOR PLATE OF TUNING CONTROL

Stator plate M118 (part number 9A45-88) is replaced with wiring lead and trimmer condenser C110 attached, because it is difficult to solder the wire lead on the silver-plated surface on the ceramic stator plate.

To replace the stator plate, remove the turret assembly. Remove mounting rivets from stator plate by drilling out or clipping them out with diagonal wire cutters. Remove trimmer screw M115 and locking nut M114 from trimmer condenser C110. Unsolder wiring lead connecting trimmer to terminal on contact plate.

Assemble the replacement stator plate (M118) by placing the ceramic button over the 1/8" hole in the chassis with the mounting bracket over the ceramic button. Place the mounting bracket over the ceramic button and mount securely, using No. 4-32/16 round head machine screws with No. 4-40/32 hex nuts and No. 4 shank proof lock washers. Mount trimmer condenser C110 on the contact plate. Solder lead wire to its original terminal on the contact plate. Solder lead wire to its original terminal on the contact plate. Dress wiring lead from ceramic stator plate to trimmer condenser C110 so it does not come in contact with the turret drum. After replacement of the stator plate, adjust trimmer condenser C110 (overall oscillator adjustment).

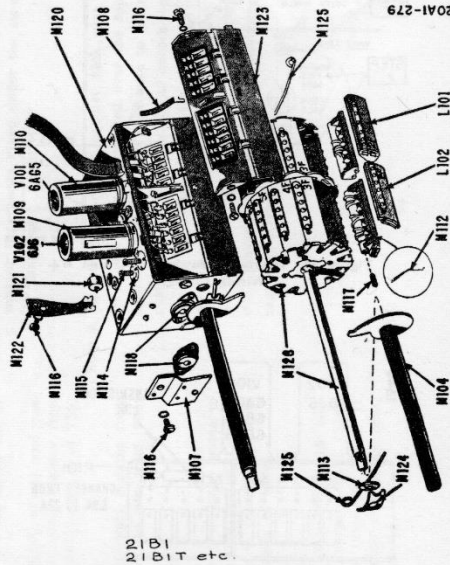


Figure 38. Exploded View, 94C18-4 Tuner.

ADMIRAL 94C37-1 Tuner

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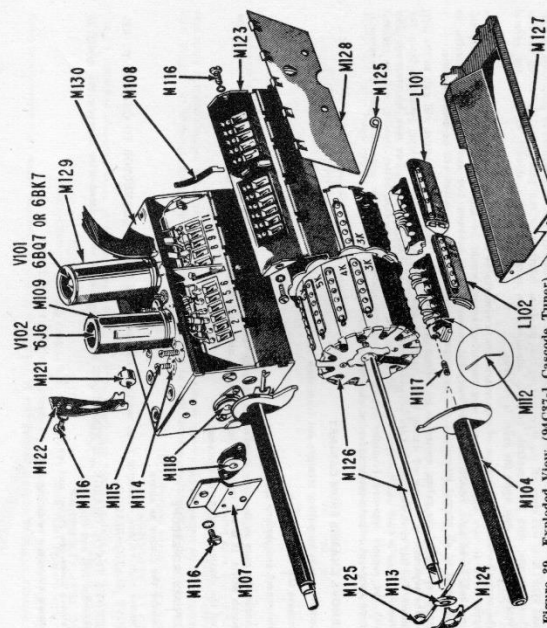


Figure 39. Exploded View (94C37-1 Tuner)

94C37-1 TELEVISION TUNER

GENERAL

TV tuner 94C37-1 (used in later production 21-series TV Chassis) incorporates the latest developments in the design of TV tuners. Most outstanding in the design of this new tuner are the improved signal to noise ratio, increased gain, improved stability, and reduced level of local oscillator radiation.

The schematic shows the circuit for latest production 21-series chassis using the 94C37-1 tuner. In comparing the circuit of the 94C37-1 tuner with the circuit for the 94C18-4 tuner (used in earlier 21-series chassis), the most prominent difference in the circuitry is in the RF amplifier circuit (V101). Note that the RF oscillator and mixer circuits (V102) are basically the same.

The RF amplifier V101 uses a miniature type dual triode tube (6BQ7 or 6BK7) as a (modified) cascode RF amplifier. The first triode section operates as a conventional grid driven neutralized RF amplifier. The second triode section operates as a grounded grid RF amplifier, the grid (pin 7) being grounded to chassis through condenser C116. Direct coupling is used between the plate of the first triode section and the cathode of the second triode section. For this reason, the voltage at the cathode (pin 8) of RF amplifier V101 is approximately 125 volts above chassis ground, and the voltage at the plate (pin 6) of V101 is approximately 250 volts above chassis ground. Since 250 volts is required for the RF amplifier as compared to 125 volts required for the oscillator and mixer sections, a separate lead is brought out from the tuner. Resistors R111 and R112 (220,000 ohms) function as a voltage divider network to apply the required operating voltages.

Note that if the tubes used at V101 (6BQ7 or 6BK7) are interchanged when replacing, it will be necessary to completely re-align the tuner.

The channel coils for the 94C37-1 tuner differ from the channel coils in other Admiral tuner chassis. The 94C37-1 tuner are identified by the letter "K", which is stamped on the channel coils adjacent to the channel number ("2K", "3K", "4K", etc.).

ALIGNMENT OF 94C37-1 TUNER

Alignment for the 94C37-1 tuner is similar to that of the 94C18-4 tuner (used in earlier 21-series TV chassis). Make all alignment adjustments as instructed with the following exceptions:

1. While making the "RF and Mixer Alignment" and the "Overall RF and IF Response Curve Check", connect the negative terminal of a 3 volt bias battery to test point "T", positive terminal to chassis.
2. In step 1 of the "RF and Mixer Alignment", adjust A8 to bring up (spike up) the video carrier side of the RF Response Curve. Adjusting A9 will generally shift the centre of the response curve in relation to the video and sound carrier markers. Alternately adjust A9 and A10 for maximum amplitude with flat top appearance. Consistent with proper band width, and correct marker location, the response curve should have maximum amplitude and flat top appearance. Adjust A8 (antenna trimmer) is aligned to the video carrier side of the response curve for the purpose of maintaining a low noise figure (high signal to noise ratio). A slight sacrifice in amplitude of the response gain may be available by doing so; however, the increased gain made available by the new circuit design more than compensates for this loss.

SERVICING THE 94C37-1 TUNER
The 94C37-1 tuner is similar mechanically to the 94C18-4 tuner used in earlier sets using the 21-series chassis.

In general the servicing of the 94C37-1 tuner will be identical to servicing the 94C18-4 tuner. The additional service information required is given in the paragraphs below.

Except for the channel coils, the mechanical parts for both tuners are interchangeable. The 94C37-1 tuner uses a bottom cover shield (M127) and a side cover shield (M128). The RF amplifier and RF mixer-RF oscillator sections of the tuner are separated by a metal plate which also mounts the silver ceramic feed-through condensers (C115, C117, C118, C119) and a silver ceramic disc condenser (C116).

Use the parts list in this supplement to order replacement parts for the 94C37-1 tuner.

Replacement of Ceramic Feed-Through

Condensers:

The ceramic feed-through condensers are mounted on the metal plate (shield) which separates the RF amplifier and RF mixer-oscillator sections. Replacement of the ceramic feed-through condensers should seldom be required unless they are damaged by rough handling.

CAUTION

Application of undue pressure or excessive heat to the surface or terminals of the ceramic feed-through condenser will cause it to crack or cause the terminals (centre conductor) to loosen up.

The ceramic condensers should be replaced if the silvered surface is cracked or if the terminals (centre conductor) have worked loose. To remove a ceramic

condenser, apply the tip of a hot soldering iron to the face immediately surrounding the condenser. Using a pair of long nose pliers, grasp the condenser by a terminal and pull it away from the metal partition.

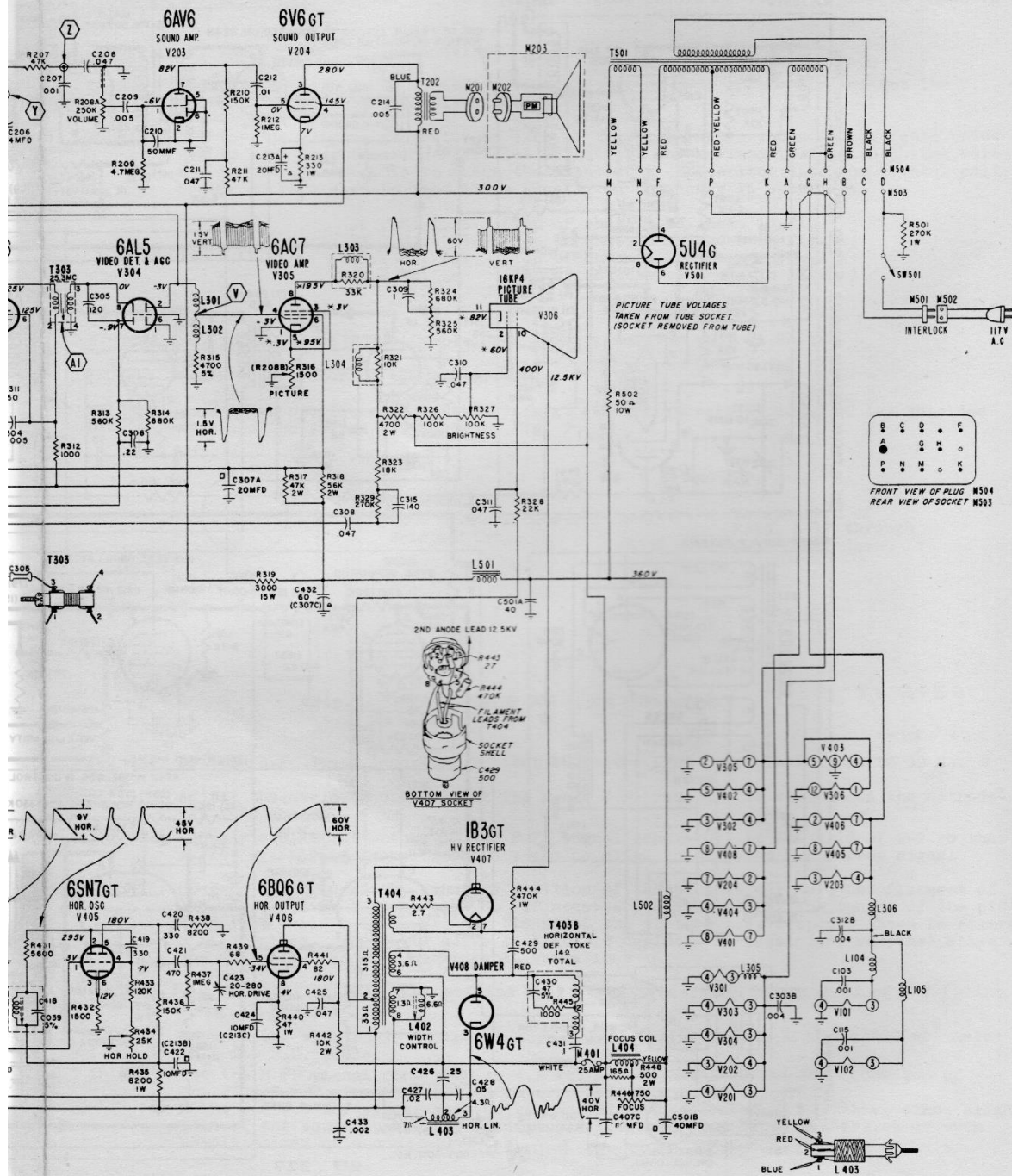
To replace a ceramic condenser, remove the excess solder from around the mounting hole. This can be done by using a twist drill of same diameter as the condenser. Insert the twist drill through one of the holes in the back of the TV tuner. Using finger pressure rotate the drill until the hole in the plate is reamed out large enough for the new condenser to fit snugly. Insert the replacement condenser. Apply the tip of a hot soldering iron to the metal surface surrounding the condenser. When the surface of the plate is heated sufficiently apply just enough solder to make a clean, neat soldered joint.

CAUTION

Application of undue pressure or excessive heat to the silver-plated surface will fracture the surface or cause the ceramic disc condenser to loosen up or peel off.

To remove the ceramic disc condenser apply the tip of a hot soldering iron to the surface of the metal plate, just behind the condenser.

To mount the replacement condenser, place it on the metal plate over the exact spot (tinned surface) where the original condenser was located. Apply the top of a hot soldering iron to the surface of the metal plate just behind the spot where the condenser is placed. When the metal plate is heated sufficiently, and the solder at the centre of the condenser has melted, remove the soldering iron. Allow the metal plate and the condenser to cool off before soldering the tube socket pin (pin 9 of V101) to the other side of the condenser.





TELEVISION Service Manual

PUBLISHED BY RADIO COLLEGE OF CANADA, TORONTO

1954-55 Supplement No. 13

GORDON OLIVER TELEVISION

T. INDEX RADIO SERVICE ELECTROHOME

YO 4815 923 CALVERHALL ST.

NORTH VANCOUVER, B. C.

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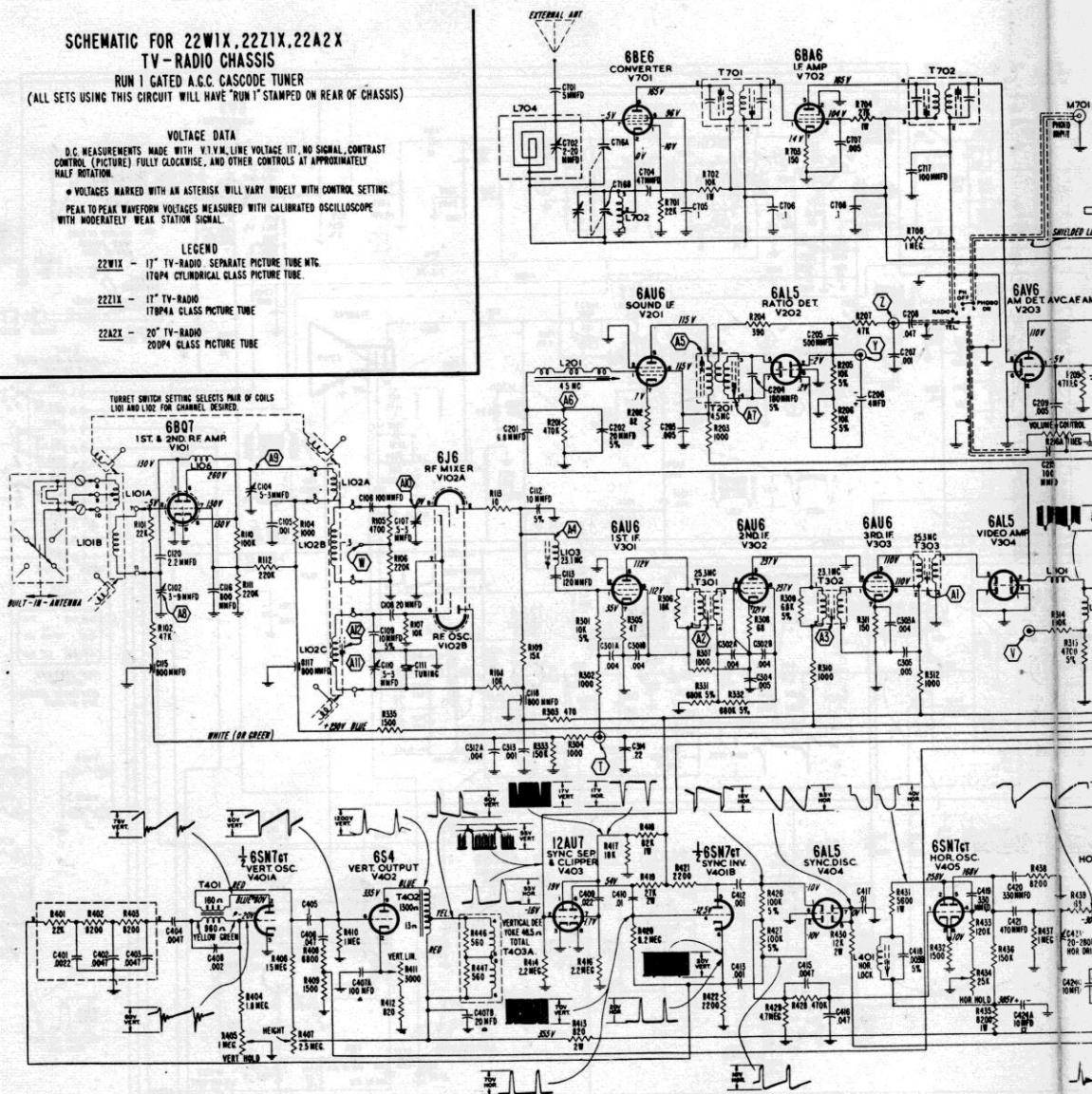
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RCC TELEVISION Supplement No. 13

SCHEMATIC FOR 22W1X, 22Z1X, 22A2X TV-RADIO CHASSIS RUN 1 GATED A.G.C. CASCODE TUNER (ALL SETS USING THIS CIRCUIT WILL HAVE "RUN 1" STAMPED ON REAR OF CHASSIS)

VOLTAGE DATA
D.C. MEASUREMENTS MADE WITH V1 VM, LINE VOLTAGE 117, NO SIGNAL, CONTRAST CONTROL (PICTURE) FULLY CLOCKWISE, AND OTHER CONTROLS AT APPROXIMATELY HALF ROTATION.
* VOLTAGES MARKED WITH AN ASTERISK WILL VARY WIDELY WITH CONTROL SETTING.
PEAK TO PEAK WAVEFORM VOLTAGES MEASURED WITH CALIBRATED OSCILLOSCOPE WITH MODERATELY WEAK STATION SIGNAL.

- LEGEND**
- 22W1X - 17" TV-RADIO, SEPARATE PICTURE TUBE MTC, 170P4 CYLINDRICAL GLASS PICTURE TUBE.
 - 22Z1X - 17" TV-RADIO, 170P4 GLASS PICTURE TUBE.
 - 22A2X - 20" TV-RADIO, 200P4 GLASS PICTURE TUBE.



ADMIRAL
22WIX, ZIX, A2X RUN I

