

CHASSIS

U18-01AA 18 Series

SERVICING IN THE FIELD

TUNER OSCILLATOR ADJUSTMENTS

Touch-up adjustments of the VHF tuner oscillator circuit may be accomplished by removing the channel selector and fine tuning knobs.

SERVICE ADJUSTMENT LOCATION

See tube placement chart on page 5.

SPECIAL ADJUSTMENT

Focus

Focus may be varied in steps by position of plug in focus adjustment board. Readjust Ion trap for best focus consistent with maximum brightness.

HORIZONTAL OSCILLATOR FIELD ADJUSTMENT

For adjustment of the horizontal oscillator, it is necessary to remove the rear cover and supply power to the set. Set the horizontal hold control at its mid-range position and adjust the horizontal frequency slug (B1) until the picture synchronizes horizontally.

FUSES

One fuse is used for horiz. sweep circuit protection. (For location see tube placement chart.)

CENTERING

Centering is accomplished mechanically by adjusting two magnetic rings around the neck of the picture tube. Rotate the two rings around the neck of the tube until the picture is properly centered.

HOWARD W. SAMS & CO., INC. • Indianapolis 5, Indiana

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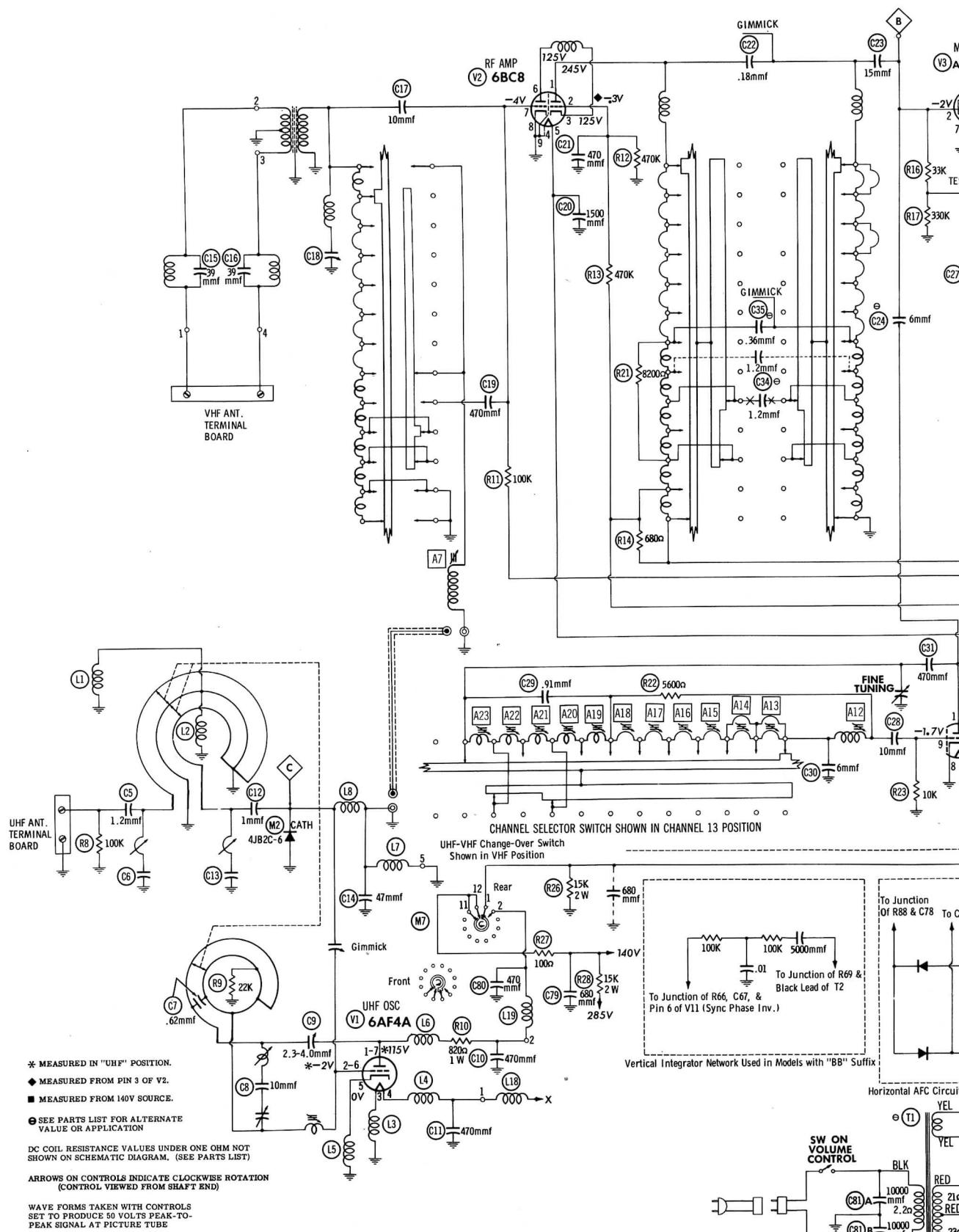
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SET 348

FOLDER 6

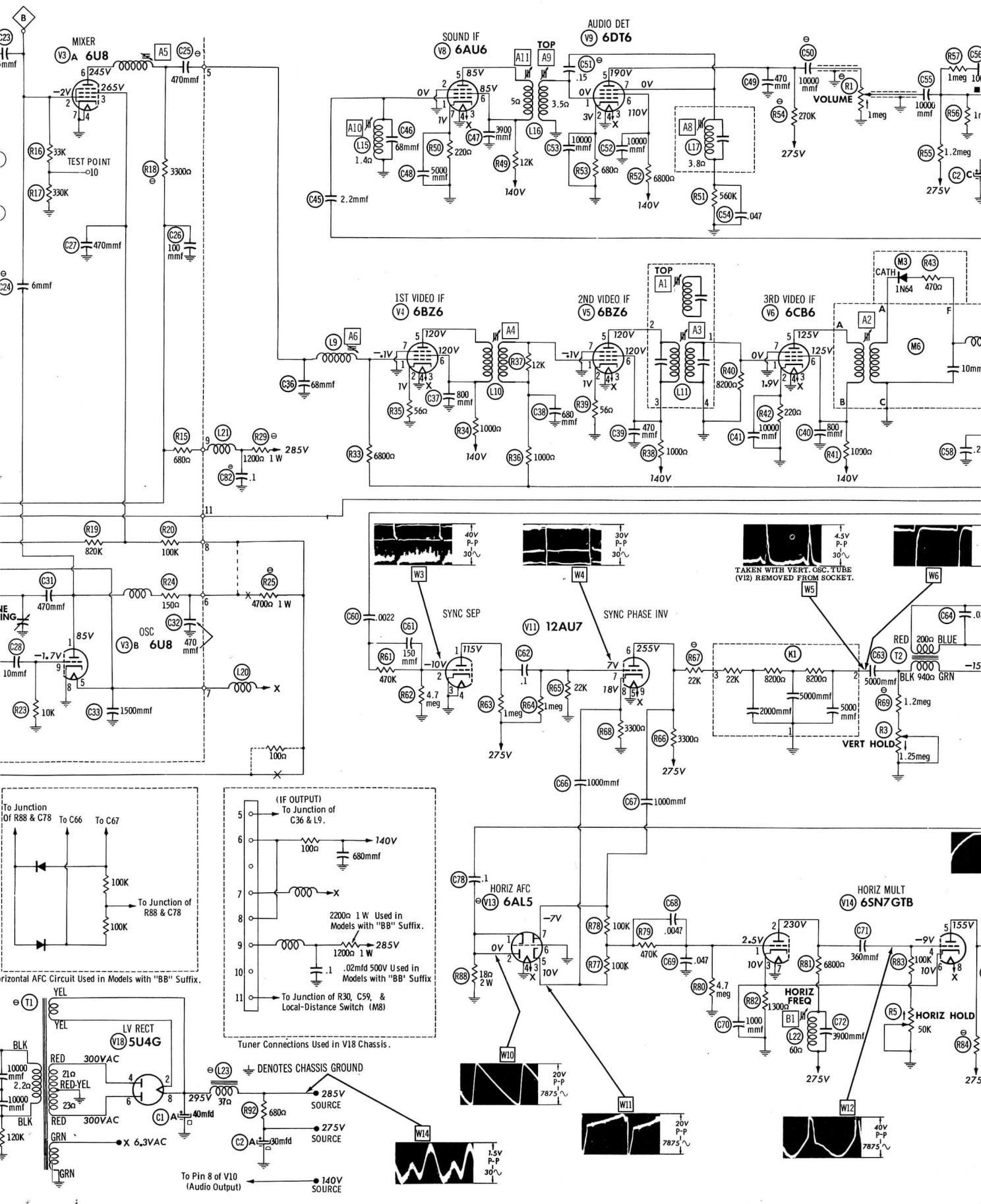
**MAGNAVOX CHASSIS V18-01AA, BB, V18-02AA, BB,
V18-03AA, BB, V18-04AA, BB, U18-01AA, BB, U18-02AA,
BB, U18-03AA, BB, U18-04AA, BB (18 Series)**

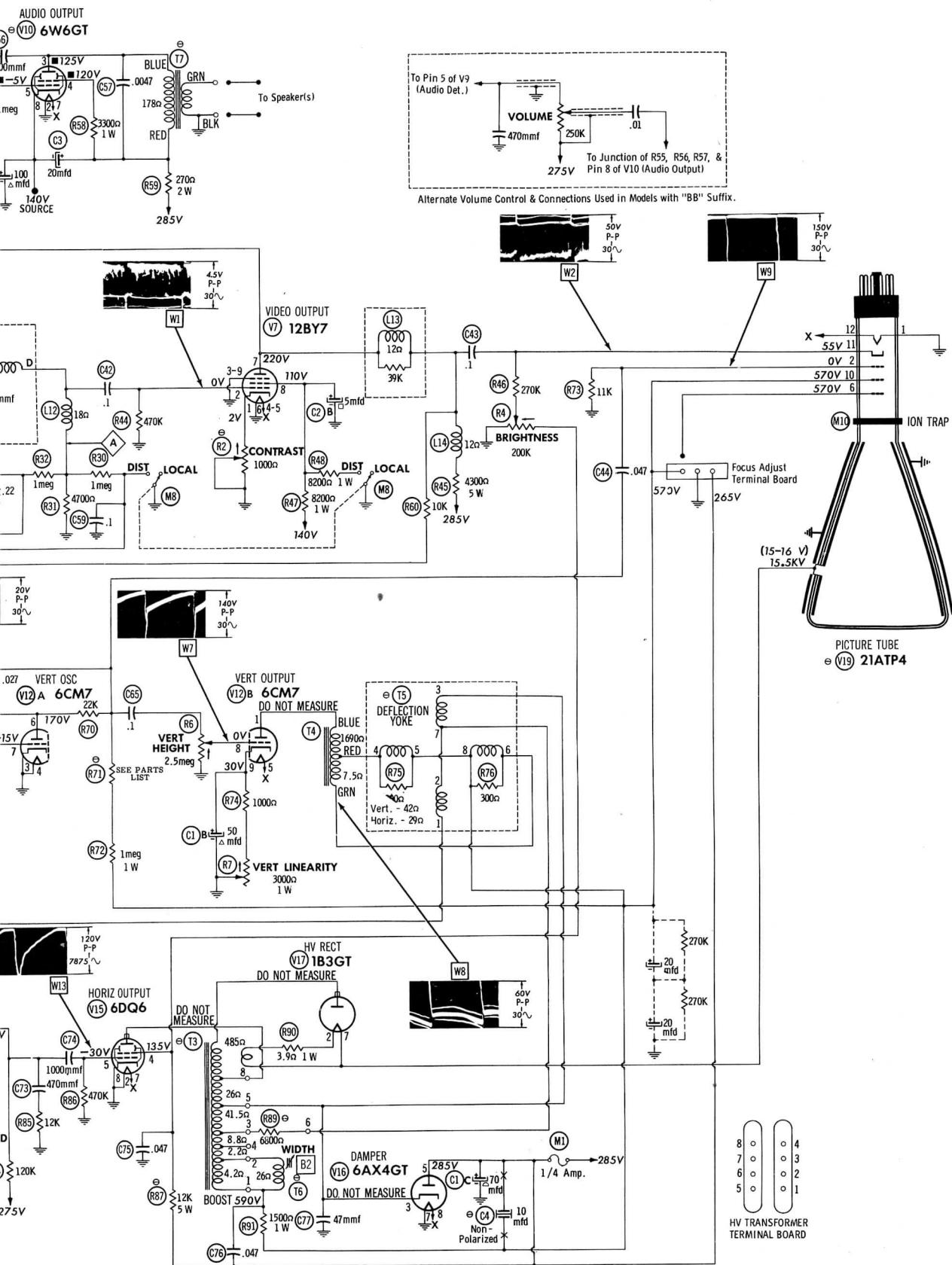


1. DC voltage measurements taken with vacuum tube voltmeter; AC voltage measured at 1,000 ohms per volt.
2. Pin numbers are counted in a clockwise direction on bottom of socket.

3. Measured values are from socket pin to common negative unless otherwise stated.
4. Line voltage maintained at 117 volts for voltage readings.
5. All controls set for normal operation; no signal applied.

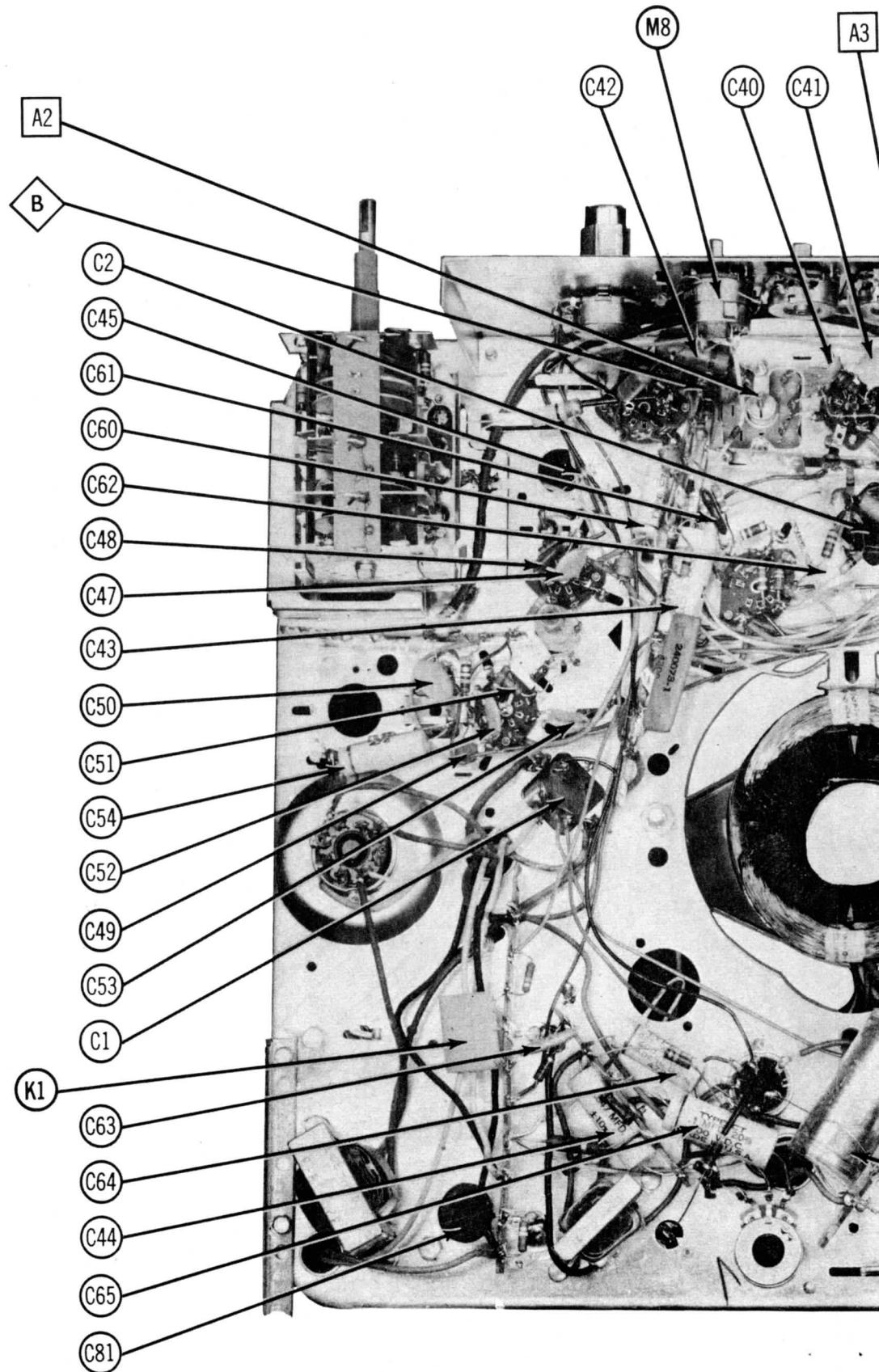
▲ PHOTOFAC STANDARD NOTATION SCHEMATIC
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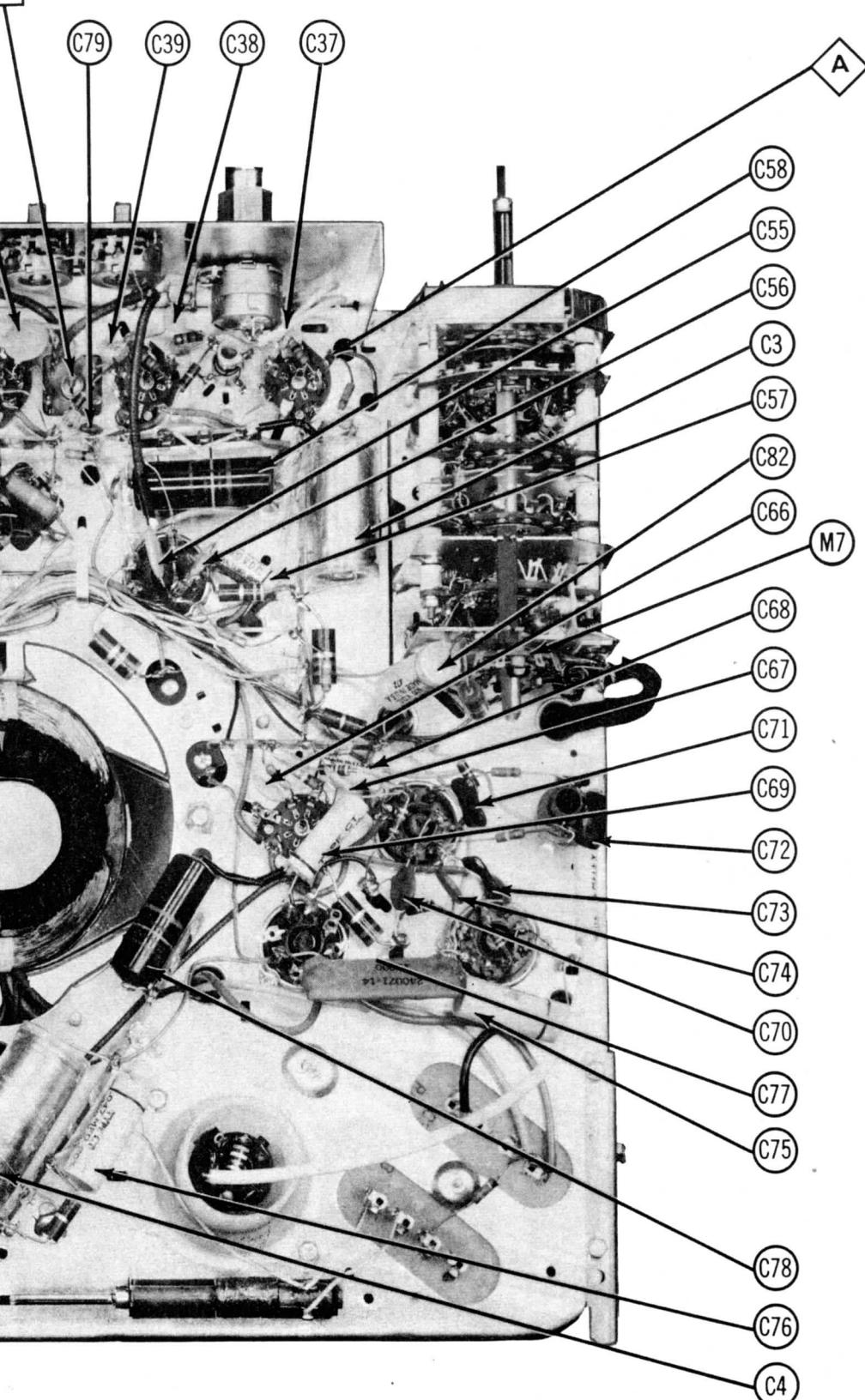
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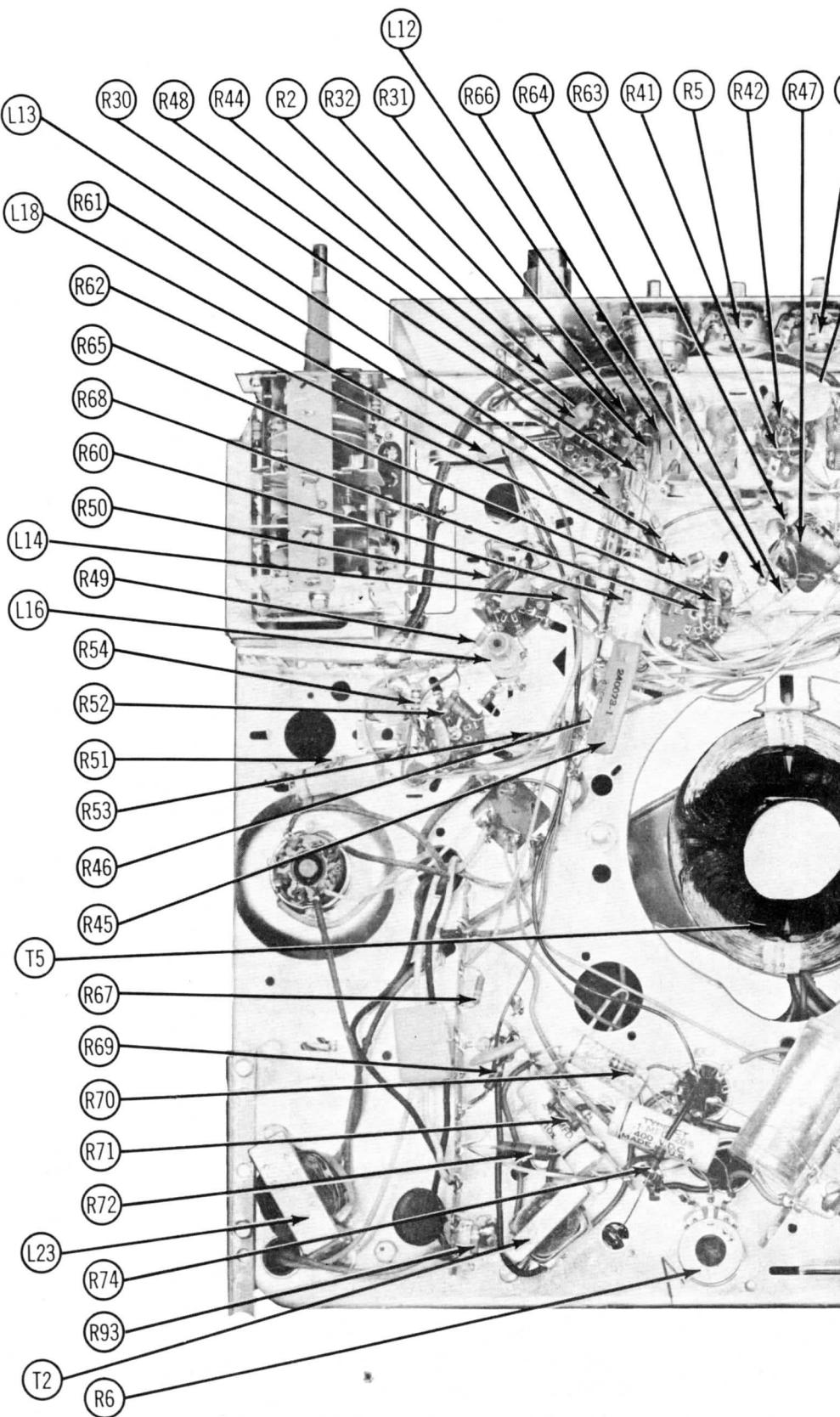
V18-03AA, BB, V18-04AA, BB, U18-01AA, BB, U18-02AA, BB,
U18-03AA, BB, U18-04AA, BB (18 Series)



CHASSIS BOTTOM VIEW-CAPACITOR

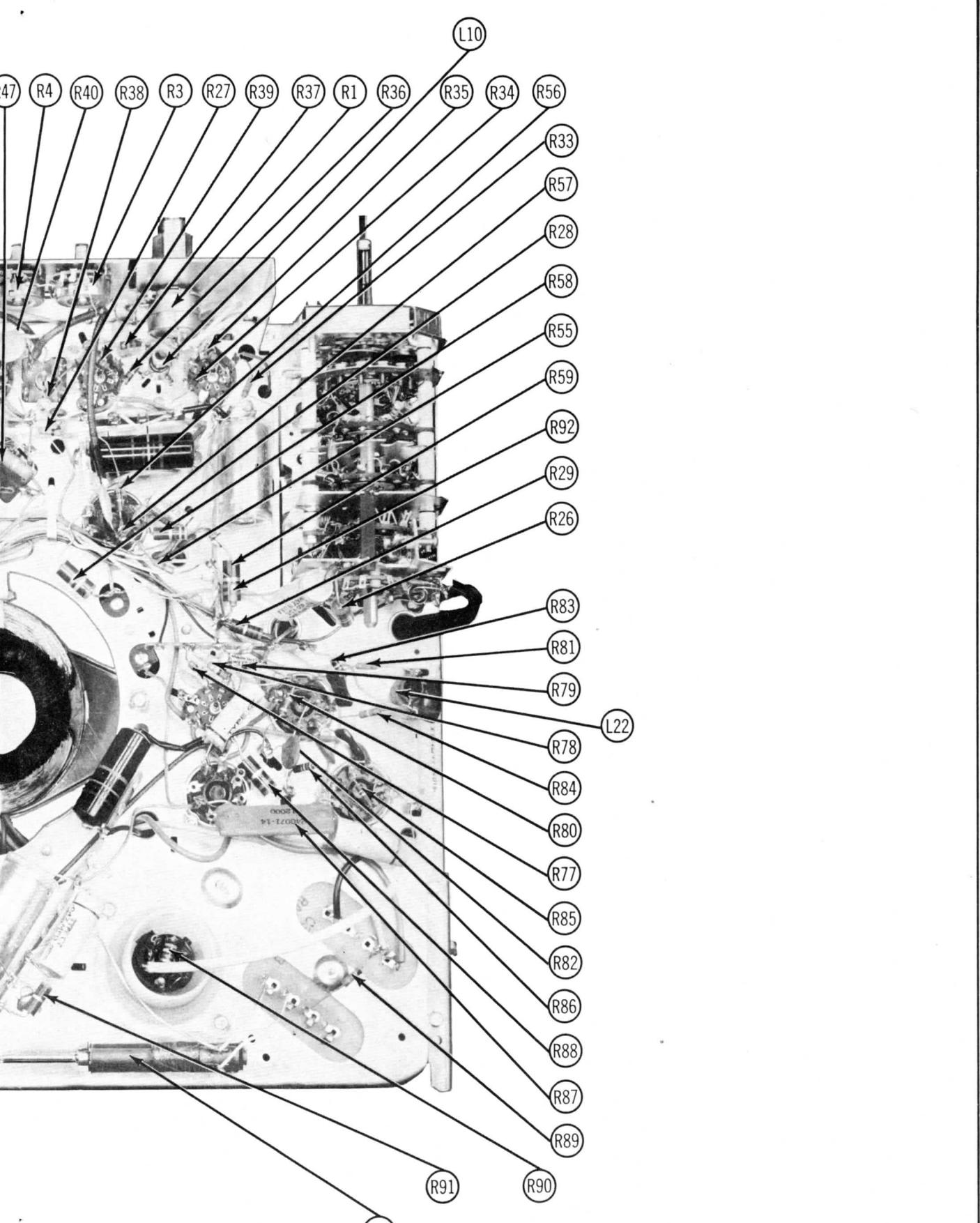
**MAGNAVOX CHASSIS V18-01AA, BB, V18-02AA, BB,
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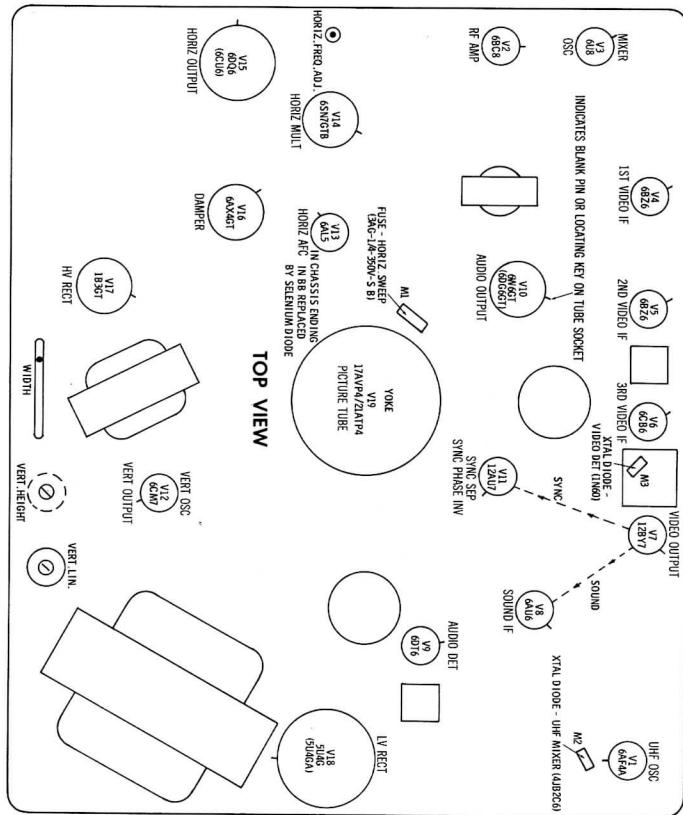
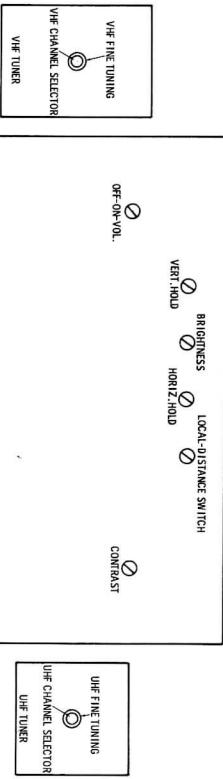
CHASSIS BOTTOM VIEW-RESISTOR

MAGNAVOX CHASSIS V18-U1AA, BB,
V18-03AA, BB, V18-04AA, BB, U18-01AA, BB, U18-02AA,
BB, U18-03AA, BB, U18-04AA, BB (18 Series)



RESISTOR AND INDUCTOR IDENTIFICATION

TUBE PLACEMENT CHART



TUBE FAILURE CHECK CHART

The following chart lists tubes whose failures are most likely to produce the indicated symptoms.

Refer to tube placement chart for location and type of tube.

POWER SUPPLY FAILURE

No raster, no sound - V1B, V10

LOSS OF PICTURE OR SOUND

No pic., no sound, has raster - V2, V3, V4, V1 (UHF)

No pic., no sound, has snow - V2, V3, V4, V1 (UHF)

No pic., has sound, has raster - V7, V19

Has pic., no sound - V8, V9, V10

SYNC FAILURE

No vert. sync - V11, V12

No horiz. sync - V11, V13 (Diode in "BP" Chassis), V14

SWEEP FAILURE

No raster, has sound - V13, V14, V15, V16, V17, V19, Fuse (M1)

No vertical deflection - V12

Poor vert. linearity or foldover - V12

Poor horiz. linearity or foldover - V14, V15, V16, V18

Narrow picture - V14, V15, V16, V18

Vert. off freq. - V11, V12

Horiz. off freq. - V11, V13, V14

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

The high voltage lead should be securely taped and kept away from the chassis.

VIDEO IF ALIGNMENT

Connect the negative lead of a 3 volt bias battery to the ungrounded side of C58. Connect the negative lead of a 1.5 volt bias battery to the ungrounded side of C59. Connect the positive leads to chassis. Set the local-distant switch to local position. Turn the contrast control fully counter clockwise.

Connect the synchronized sweep voltage from the sweep generator to the horizontal input of the oscilloscope for horizontal deflection.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY | CHANNEL | CONNECT SCOPE | ADJUST | REMARKS |
|---------------|---|---------------------------|----------------------------|------------------------------|---|---------------|--|
| 1. .001MFD | High side to grid (pin 1) of V4. Low side to chassis. | 43.0MC (10MC Swp) | 47.25MC | Any unused channel | Vert. Amp. thru 10K to point . Low side to chassis. | A1 | Preset A4 by turning fully counter clockwise. Adjust to place marker in trap notch as in Fig. 1. This may be done with the slug in either of two positions. Use the one farthest from the chassis. |
| 2. " | " | " | 42.75MC 45.75MC | " | " | A2, A3, A4 | Adjust A2 for maximum gain with markers as indicated in Fig. 2. Adjust A3 to place 45.75MC at 50% on curve. Adjust A4 to place 42.75MC at 60%. |
| 3. " | High side to point . Low side to chassis. | " | " | Any unused high band channel | " | A5, A6 | Adjust A5 for maximum gain with 45.75MC at 45% on response curve. Adjust A6 for maximum gain and proper tilt as in Fig. 2. |
| 4. 1000Ω | High side to point . Low side to tuner chassis. | " | " | UHF | " | A7 | Adjust for response similar to Fig. 2 with MINIMUM tilt. |

SOUND IF ALIGNMENT

Tune the receiver to a strong local TV station and adjust A8 for maximum volume and MINIMUM distortion.

Reduce the signal input by removing the antenna or by placing an attenuator between the antenna and antenna terminals so that with the volume control set for maximum volume, the sound will be barely audible.

Adjust A9 for MINIMUM noise and clearest sound.

With the same weak signal, adjust A10 and A11 for MINIMUM noise and clearest sound.

Reduce the signal input even further until noise is present, retouch A9 for MINIMUM noise and clearest sound.

VHF OSCILLATOR ALIGNMENT

Leave bias connect as under Video IF Alignment. Leave local-distant switch in local position and contrast full counter clockwise.

Connect the synchronized sweep voltage from the sweep generator to the horizontal input of the oscilloscope for horizontal deflection.

Set the fine tuning control to the mid-position of its range.

Use only enough sweep generator output to provide usable pattern on scope.

| DUMMY ANTENNA | SWEEP GENERATOR COUPLING | SWEEP GENERATOR FREQUENCY | MARKER GENERATOR FREQUENCY | CHANNEL | CONNECT SCOPE | ADJUST | REMARKS |
|---------------|---|---|--|--|---|--|---|
| 5. Fig. 3 | Across antenna terminals thru network (Fig. 3). | 213MC (10MC Swp) 207MC (10MC Swp) 201MC (10MC Swp) 195MC (10MC Swp) 189MC (10MC Swp) 183MC (10MC Swp) 177MC (10MC Swp) 85MC (10MC Swp) 79MC (10MC Swp) 69MC (10MC Swp) 63MC (10MC Swp) 57MC (10MC Swp) | 211.25MC 215.75MC 205.25MC 209.75MC 199.25MC 203.75MC 193.25MC 197.75MC 187.25MC 191.75MC 181.25MC 185.75MC 175.25MC 179.75MC 83.25MC 87.75MC 77.25MC 81.75MC 67.25MC 71.75MC 61.25MC 65.75MC 55.25MC 59.75MC | 13 12 11 10 9 8 7 6 5 4 3 2 | Vert. Amp. thru 47K to point . Low side to chassis. | A12 A13 A14 A15 A16 A17 A18 A19 A20 A21 A22 A23 | Adjust to place sound marker in trap notch as in Fig. 4. Video marker should fall at 50%. |

RF, MIXER AND UHF ALIGNMENT

This portion of the receiver has been properly aligned at the factory and is very stable. Alignment of this portion should not be required in the field.

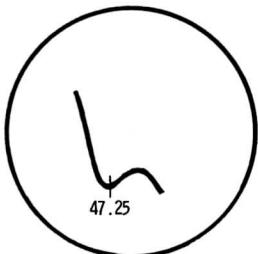


FIG. 1

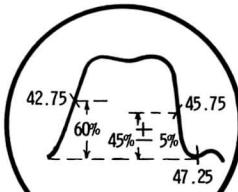


FIG. 2

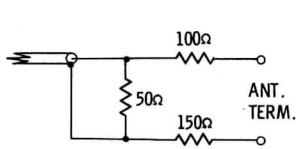


FIG. 3

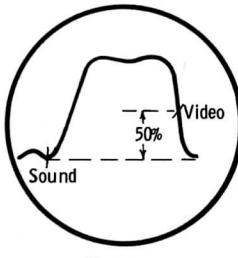
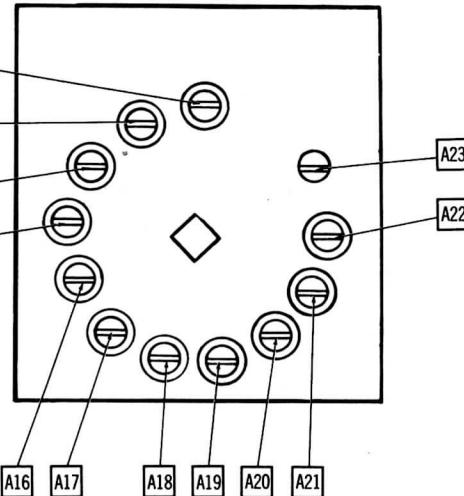
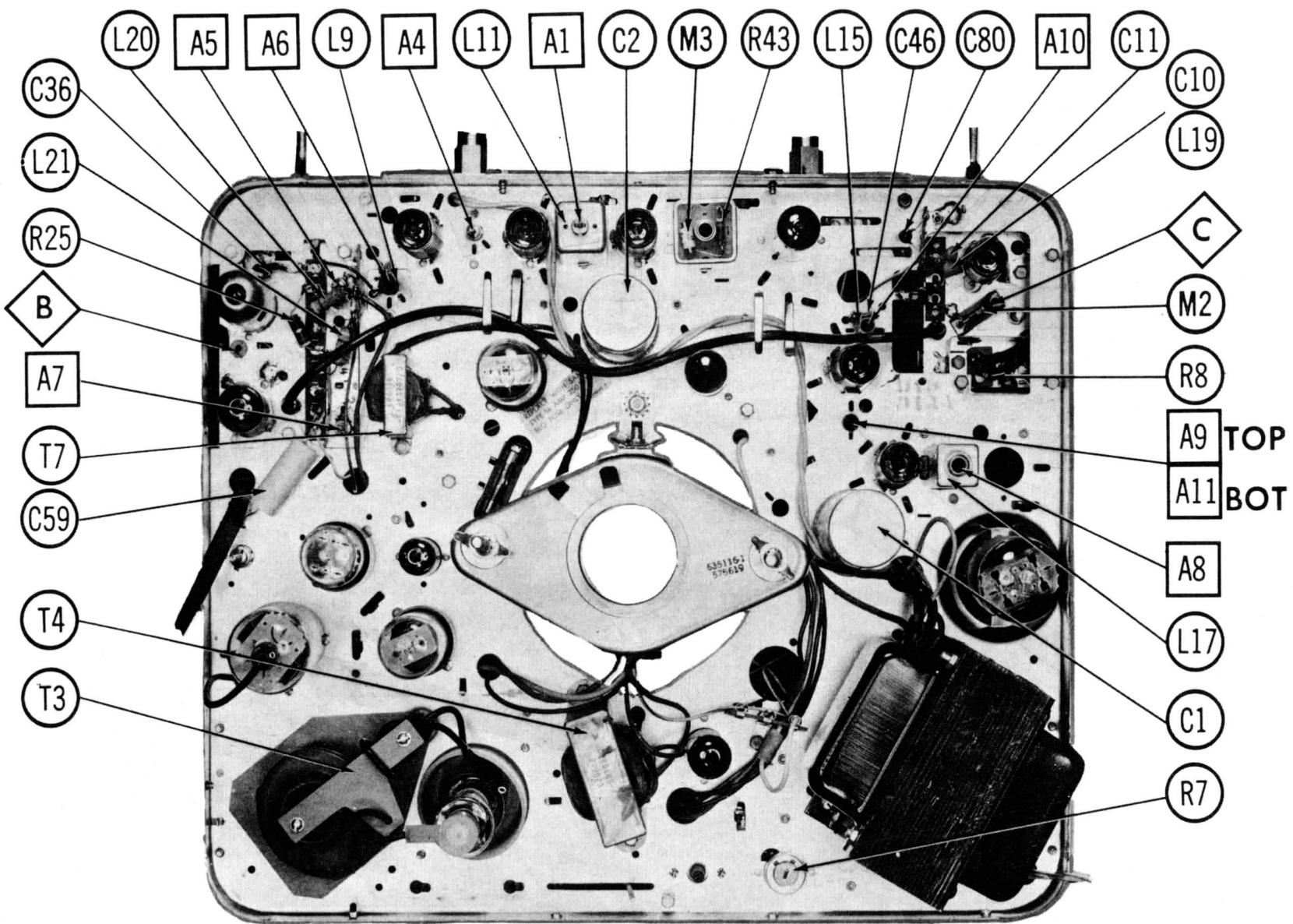


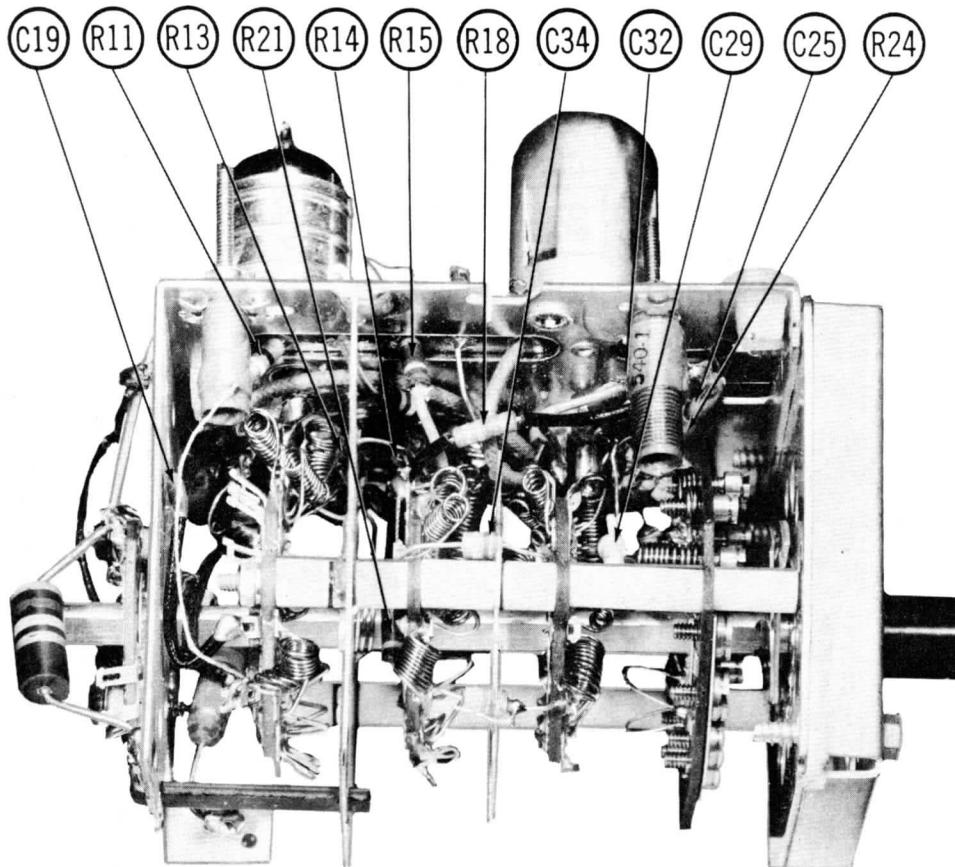
FIG. 4



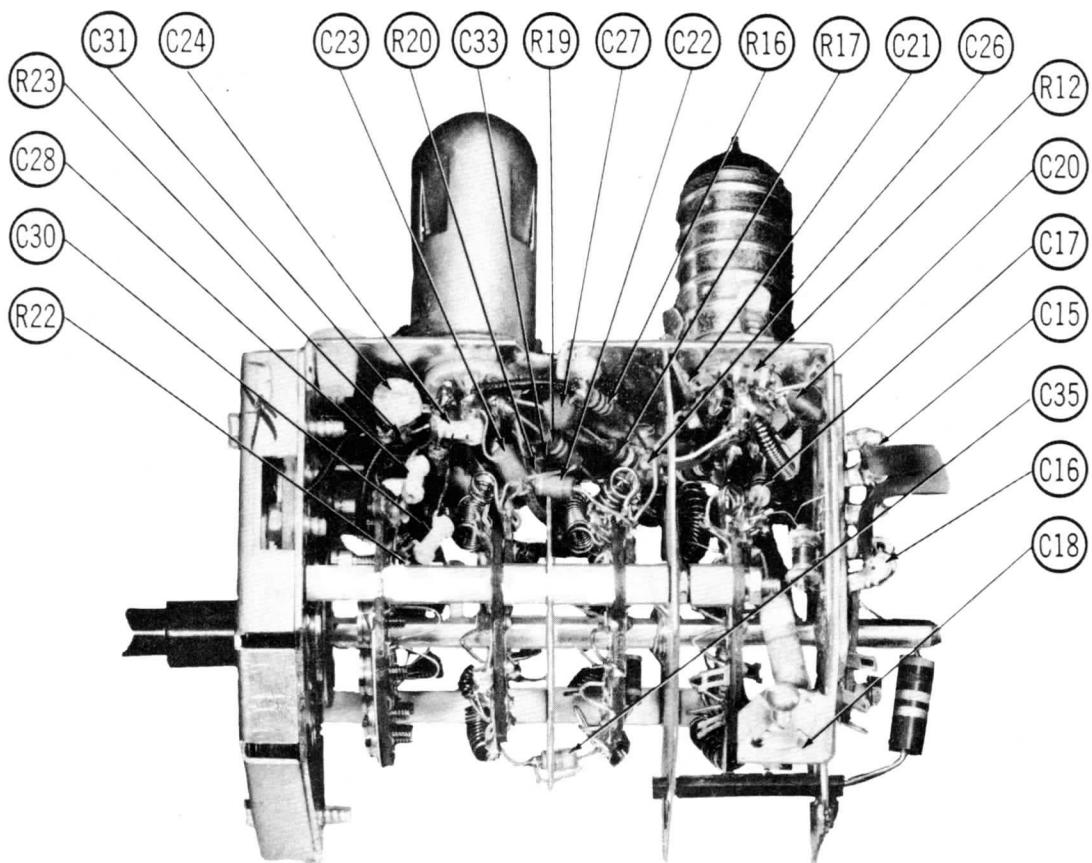


CHASSIS-TOP VIEW

MAGNAVOX CHASSIS V18-01AA, BB, V18-02AA, BB,
V18-03AA, BB, V18-04AA, BB, U18-01AA, BB, U18-02AA,
BB, U18-03AA, BB, U18-04AA, BB, (18 Series)



VHF TUNER-LEFT SIDE



VHF TUNER-RIGHT SIDE

RESISTANCE MEASUREMENTS

| ITEM | TUBE | Pin 1 | Pin 2 | Pin 3 | Pin 4 | Pin 5 | Pin 6 | Pin 7 | Pin 8 | Pin 9 |
|------|----------|---------|----------|----------------|-----------------|------------------|---------------|----------|----------|-------------------|
| V1 | 6AF4A | ■ "900Ω | 22K | 0Ω | .1Ω | 0Ω | 22K | ■ "900Ω | | |
| V2 | 6BC8 | †1900Ω | 220K | INF | 0Ω | .1Ω | INF | 1.1Meg | 0Ω | 0Ω |
| V3 | 6U8 | ■ 500Ω | 360K | ■ 100K | 0Ω | .1Ω | †5200Ω | 0Ω | 0Ω | 10K |
| V4 | 6BZ6 | 1Meg | 56Ω | .1Ω | 0Ω | ■ 1000Ω | ■ 1000Ω | 0Ω | | |
| V5 | 6BZ6 | 1Meg | 56Ω | .1Ω | 0Ω | ■ 1000Ω | ■ 1000Ω | 0Ω | | |
| V6 | 6CB6 | .1Ω | 22Ω | .1Ω | 0Ω | ■ 1000Ω | ■ 1000Ω | 0Ω | | |
| V7 | 12BY7 | ●100Ω | 470K | 0Ω | .1Ω | .1Ω | 0Ω | †4300Ω | ■ 8200Ω | 0Ω |
| V8 | 6AU6 | 1.4Ω | 0Ω | .1Ω | 0Ω | ■ 12K | ■ 12K | 220Ω | | |
| V9 | 6DT6 | 3.5Ω | 680Ω | .1Ω | 0Ω | †270K | ■ 6800Ω | 560K | | |
| V10 | 6W6GT | TP | 0Ω | †480Ω | †3600Ω | 550K | NC | .1Ω | 70K | |
| V11 | 12AU7 | †1Meg | 4.7Meg | 0Ω | 0Ω | 0Ω | †4000Ω | 22K | 3300Ω | .1Ω |
| V12 | 6CM7 | "3200Ω | NC | 0Ω | 0Ω | .1Ω | †1.8Meg | ● 1.7Meg | ● 1.9Meg | ● 2500Ω |
| V13 | 6AL5 | 18Ω | 18Ω | .1Ω | 0Ω | 5Meg | 0Ω | 5Meg | | |
| V14 | 6SN7GTB | 4.7Meg | †7500Ω | 1300Ω | 120K | †150K | 1300Ω | 0Ω | .1Ω | |
| V15 | 6DQ6 | NC | 0Ω | NC | †12K | 470K | TP | .1Ω | 0Ω | TOP CAP † 26Ω |
| V16 | 6AX4GT | NC | NC | 7Meg | NC | †37Ω | NC | 0Ω | .1Ω | |
| V17 | 1B3GT | PINS | 1 THRU 8 | HAVE | INFINITE | RESISTANCE | | | | TOP CAP † 511Ω |
| V18 | 5U4G | NC | 20K | NC | 21Ω | NC | 23Ω | NC | 20K | |
| V19 | PIX TUBE | 0Ω | 11K | PIN 6 1600Ω | PIN 10 1600Ω | PIN 11 ● 310K | PIN 12 .1Ω | | | |

• THIS READING WILL VARY. CONTROL SET FOR NORMAL OPERATION.

◦ MEASURED IN UHF POSITION

† MEASURED FROM PIN 8 OF V18.

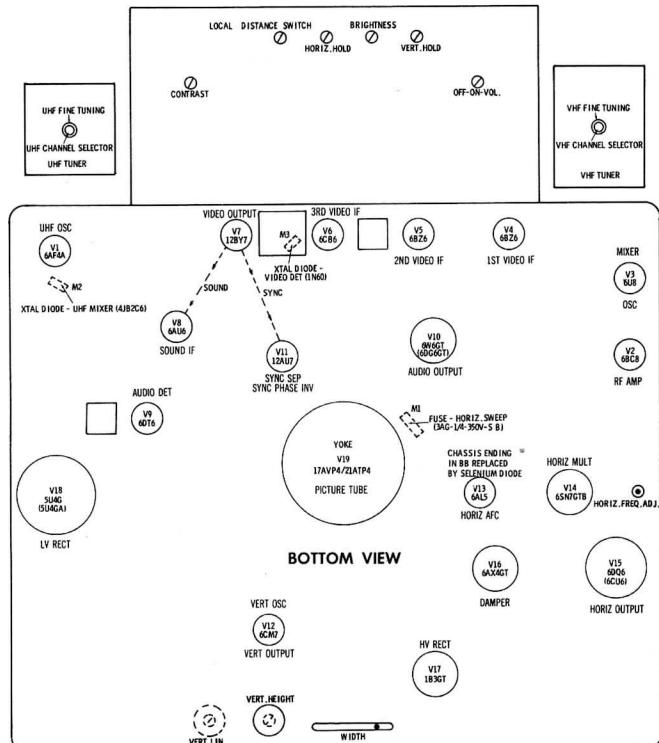
‡ MEASURED FROM PIN 3 OF V16.

■ MEASURED FROM 140V SOURCE.

TP TIE POINT

NC NO CONNECTION

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BB, U18-03AA, BB, U18-04AA, BB (18 Series)**



TUBE PLACEMENT CHART
SET 348 FOLDER 6

PARTS LIST AND CAPACITORS

TUBES (GENERAL ELECTRIC, SYLVANIA)

| ITEM No. | USE | TYPE | NOTES |
|----------|-------------------------|-------|-------|
| V1 | UHF Oscillator | 6AF4A | |
| V2 | RF Amplifier | 6BC8 | |
| V3 | Mixer-Oscillator | 6U8 | |
| V4 | 1st. Video IF Amplifier | 6BZ6 | |
| V5 | 2nd. Video IF Amplifier | 6BZ6 | |
| V6 | 3rd. Video IF Amplifier | 6CB6 | |
| V7 | Video Output | 12BY7 | |
| V8 | Sound IF Amplifier | 6AU6 | |
| V9 | Audio Detector | 6DT6 | |

| ITEM No. | USE | TYPE | NOTES |
|----------|---------------------------|---------|--------|
| V10 | Audio Output | 6W6GT | Note 1 |
| V11 | Sync Sep.-Sync Phase Inv. | 12AU7 | |
| V12 | Vert. Osc.-Vert. Output | 6CM7 | |
| V13 | Horiz. AFC | 6AL5 | Note 2 |
| V14 | Horiz. Mult. | 6SN7GTB | |
| V15 | Horiz. Output | 6DQ6 | Note 4 |
| V16 | Damper | 6AX4GT | |
| V17 | HV Rectifier | 1B3GT | |
| V18 | LV Rectifier | 5U4G | Note 3 |

Note 1. 8DG6GT used in chassis ending in BB.
 Note 2. Used only in chassis ending in AA.
 Note 3. 5U4GA may be used in some versions.
 Note 4. 8CU6 may be used in some versions.

PICTURE TUBE

| ITEM No. | REPLACEMENT DATA | | | | NOTES |
|----------|-------------------|--------------|---------------------------|----------------------|--------------------------------------|
| | MAGNAVOX PART No. | CBS PART No. | GENERAL ELECTRIC PART No. | SYLVANIA PART No. | |
| VI9 | 2IATP4 | 2IATP4 ① | 2IATP4 / 2IATP4A ① | 2IATP4/ 2IATP4A ② | ① Aluminized ② Silver screen "85" |
| | 17AVP4 | 17AVP4 ① | 17AVP4 17AVP4A ① | 17AVP4 17AVP4A ② | |

ELECTROLYTIC CAPACITORS

| ITEM No. | REPLACEMENT DATA | | | | | | | |
|----------|------------------|-------------------|--------------------|---------------------------|------------------|------------------|------------------|------------------|
| | RATING | MAGNAVOX PART No. | AEROVOX PART No. | CORNELL-DUBLINER PART No. | MALLORY PART No. | PYRAMID PART No. | SANGAMO PART No. | SPRAGUE PART No. |
| C1A | ■40 | 350 | 27002L-62 | RE1008 | BO480 | FP264.5 | TMT-97 | R2351 * |
| B | ▲50 | 50 | | BR505 | TC39 | TD-30-350 | MT-0550 | |
| C | ▲70 | 350 | | | | | | |
| C2A | ■30 | 350 | 27002L-55 | AFH3-114-70 | | FP247 | T-602 | R2348 * |
| B | ■5 | 350 | | | TC60 | TD-20-350 | MT-4530 | |
| C | ▲100 | 200 | | | | | | |
| C3 | 20 | 350 | 27002T-20 | PR5450V20 | BR2035 | TC65 | FM-4520 | TVA-1608 |
| C4 | 10 | 350 | 27002T-26 (Note 1) | NP-PR5350- VNPI0 | BR2035† | TC65 } † | MT-4520† | R2327 * |
| | | | | | TC65 } † | | MT-4520† | |

Note 1. Non-polarized unit.

† Connect negative leads together.

* Non-catalog item.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

| ITEM No. | REPLACEMENT DATA | | | | | | | |
|----------|------------------|-------------------|------------------|--------------------|---------------------------|---------------|------------------|------------------|
| | RATING | MAGNAVOX PART No. | AEROVOX PART No. | CENTRALAB PART No. | CORNELL-DUBLINER PART No. | ERIE PART No. | MALLORY PART No. | SPRAGUE PART No. |
| C5 | 1. 2 | | | | | | | |
| C6 | .62 | 250188-10 | | | | | | |
| C7 | 10 | | | | | | | |
| C9 | 2, 3-4.0 | 250220-2 | | | | | | |
| C10 | 470 | 250175-8 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C11 | 470 | 250175-8 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C12 | 1 | 250221-114 | NP0-SI 1 | TCZ-1 | TCZ-1 | TCO-1 | ZT-5515 | 5TCCB-V1 |
| C13 | | 250188-10 | | | | | | |
| C14 | 47 | N750-SI 47 | TCN-47 | | CI047U | TC7-47 | NT-5447 | 5TCU-Q47 |
| C15 | 39 | 250175-20 | N750-SI 39 | TCN-39 | CI039U | TC7-39 | | |
| C16 | 39 | 250175-20 | N750-SI 39 | TCN-39 | CI039U | TC7-39 | | |
| C17 | 10 | 250221-127 | NP0-SI 10 | TCZ-10 | CI0Q1C | ED-10 | UC-541 | 5GA-Q1 |
| C18 | | 250188-6 | | | | | | |
| C19 | 470 | 250175-8 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C20 | 1500 | 250175-10 | BPD-0015 | DD-152 | BYA10D15 | ED-1500 | UC-5215 | 5GA-D15 |
| C21 | 470 | 250175-8 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C22 | 18 | 250216-4 | | | | | | |
| C23 | 15 | 250207T-5 | NP0-SI 15 | TCZ-15 | CI0Q5C | ED-15 | UC-5415 | 5GA-Q15 |
| C24 | 6 | | | | | | | |
| C25 | 470 | 250175-8 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C26 | 100 | 250175-24 | BPD-0001 | DD-101 | CIOTIC | ED-100 | UC-531 | 5GA-T1 |
| C27 | 470 | 250175-8 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C28 | 10 | 250088-136 | NP0-SI 10 | TCZ-10 | CI0Q1C | ED-10 | UC-541 | 5GA-Q1 |
| C29 | 91 | | | | | | | |
| C30 | 6 | 250088-143 | | | | | | |
| C31 | 470 | 250218-15 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C32 | 470 | 250175-9 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C33 | 1500 | 250175-10 | BPD-0015 | DD-152 | BYA10D15 | ED-1500 | UC-5215 | 5GA-D15 |
| C34 | 1. 2 | 250221-115 | NP0-SI 1. 2 | TCZ-1 | CI0V1C | TCO-1 | ZT-5515 | 5TCCB-V1 |
| C35 | .36 | 250216-5 | | | | | | |
| C36 | 68 | | | | | | | |
| C37 | 800 | 250218-14 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C38 | 680 | 250218-4 | DI-680 | DD-681 | LI078 | ED-680 | 5GA-T8 | |
| C39 | 470 | 250218-15 | DI-470 | DD-471 | LI074 | ED-470 | 5GA-T68 | |
| C40 | 800 | 250218-14 | DI-801 | DD-801 | LI078 | ED-820 | 5GA-T47 | |
| C41 | 10000 | 250175-2 | BPD-01 | DD-103 | BYA10SIM | GP-10000 | DC511 | 5HK-S1 |
| C42 | .1 | 200 | 250185-16 | P288N-1 | DF-104 | CUB2P1 | GEM-201 | 2TM-P1 |
| C43 | .1 | 200 | 250202-13 | P288N-1 | DF-104 | CUB2P1 | GEM-201 | 4TM-S47 |
| C44 | .047 | 400 | 250212-17 | BPD-05 | DF-503 | CUB4S7 | 5TCU-Q88 | |
| C45 | 2. 2 | 250212-118 | NP0-SI 2. 2 | TCZ-2R2 | CI0V22C | TCO-2. 2 | 5TCCB-V22 | |
| C46 | 68 | 250218-7 | N750-SI68 | TCN-68 | CI0Q68U | TC7-68 | | |
| C47 | 3900 | 250175-31 | BPD-004 | D6-402 | BYA10D4 | GP-4000 | UC-5240 | 5GA-D39 |
| C48 | 5000 | 250175-1 | BPD-005 | DD-502 | BYA10D5 | GP-5000 | DC525 | 5HK-D5 |
| C49 | 470 | 250218-6 | BPD-00047 | DD-471 | BYA10T47 | ED-470 | UC-5347 | 5GA-T47 |
| C50 | 10000 | 250175-2 | BPD-01 | DD-103 | BYA10SIM | GP-10000 | DC511 | 5HK-S1 |
| C51 | .15 | 250221-203 | | | | | | |
| C52 | 10000 | 250218-19 | BPD-01 | DD-103 | BYA10SIM | GP-10000 | DC511 | 5HK-S1 |
| C53 | 10000 | 250218-19 | BPD-01 | DD-103 | BYA10SIM | GP-10000 | DC511 | 5HK-S1 |
| C54 | .047 | 200 | 250202-11 | BPD-05 | DF-503 | CUB2S47 | GEM-2147 | 2TM-S47 |
| C55 | 10000 | 250175-2 | BPD-01 | DD-103 | BYA10SIM | GP-10000 | DC511 | 5HK-S1 |
| C56 | 100 | 250218-22 | N750-SI 100 | TCN-100 | CIOTIU | TC7-100 | NT-531 | 5TCU-T1 |
| C57 | .047 | 600 | 250201-5 | BPD-0047 | DD-472 | CUB6D47 | GP-4700 | GEM-6247 |
| C58 | .22 | 200 | 250202-15 | P288N-1 | DF-104 | CUB2P22 | GEM-2022 | 2TM-P22 |
| C59 | .1 | 200 | | | | | | |
| C60 | .0022 | 400 | 250211-3 | BPD-0022 | D6-222 | CUB4D22 | GEM-4222 | 4TM-D22 |
| C61 | .150 | | 250229-534 | BPD-00015 | DD-151 | LI0715 | ED-150 | |
| C62 | .1 | 400 | 250211-13 | P488N-1 | DF-104 | CUB4P1 | GEM-401 | 4TM-P1 |
| C63 | 5000 | 250175-1 | BPD-005 | DD-502 | BYA10D5 | GP-5000 | DC525 | 5HK-D5 |
| C64 | .027 | 400 | 250212-9 | BPD-03 | DF-303 | CUB4S27 | GEM-4127 | 4TM-S27 |
| C65 | .1 | 400 | 250211-13 | P488N-1 | DF-104 | CUB4P1 | GEM-401 | 4TM-P1 |
| C66 | 1000 | 250218-8 | | | | | | |
| C67 | 1000 | 250218-8 | | | | | | |
| | | 250218-8 | | | | | | |

| ITEM No. | RATING | | MAGNAVOX PART No. | AEROVOX PART No. | CENTRALAB PART No. | CLARO PART No. |
|----------|--------|-------|-------------------|------------------|--------------------|----------------|
| | CAP. | VOLT. | | | | |
| C68 | .0047 | 400 | | | 250212-4 | BPD-05 |
| C69 | .047 | 200 | | | 250212-5 | BPD-05 |
| C70 | 1000 | | | | 250218-8 | BPD-05 |
| C71 | 360 | | | | 250229-343 | 1464-0036 |
| C72 | 3900 | | | | 250229-468 | 1464-0039 |
| C73 | 470 | | | | 250229-346 | 1464-0047 |
| C74 | 1000 | | | | 250218-8 | BPD-05 |
| C75 | .047 | 400 | | | 250211-1 | BPD-05 |
| C76 | .047 | 400 | | | 250211-11 | BPD-05 |
| C77 | .1 | 600 | | | 250175-32 | DF-10 |
| C78 | .1 | 600 | | | 250201-13 | DD-68 |
| C79 | 680 | | | | 250218-4 | BPD-00068 |
| C80 | 470 | | | | 250218-6 | DD-47 |
| C81 | 10000 | | | | 250219-9 | BPD-02X01 |
| C82 | .1 | 400 | | | 250211-13 | P488N-1 |

Note 1. Some versions may use a 6.8MMF in this application.

Note 2. Some versions may use a 27MMF in this application.

Note 3. Not used in some versions.

Note 4. Not used in some versions.

Note 5. Some versions may use a 56MMF in this application.

Note 6. Not used in chassis ending in BB.

Note 7. A 2000MMF used in chassis ending in BB.

Note 8. An alternate 250K control part #220135-2 used in chassis.

Note 9. An alternate 600Ω control part #220126-56 used in chassis.

Note 10. A 2700Ω used in chassis.

| ITEM No. | REPLACEMENT DATA | | NOTES |
|----------|------------------|------|-----------|
| | OHMS | WATT | |
| R1A | 1Meg | 1/2 | 220126-46 |
| B | Shaft | | AB-70 |
| C | Switch | | AK-3 |
| R2A | 1000Ω | 1/2 | 220126-50 |
| B | Shaft | | KB-1 |
| R3A | 1.25Meg | 1/2 | 220132-3 |
| B | Shaft | | BX-742 |
| R4A | 200K | 1/2 | 220132-2 |
| B | Shaft | | Not Req. |
| R5A | 50K | 1/2 | 220132-1 |
| B | Shaft | | BX-31 |
| R6A | 2.5Meg | 1/2 | 220146-2 |
| B | Shaft | | Not Req. |
| R7</ | | | |

DESCRIPTIONS

GRS (cont)

| REPLACEMENT DATA | | | | NOTES |
|---------------------------|---------------|------------------|------------------|--------|
| CORNELL-DUBLINER PART No. | ERIE PART No. | MALLORY PART No. | SPRAGUE PART No. | |
| CUB4D47 | GP-4700 | GEM-4247 | 4TM-D47 | |
| CUB2847 | ED-1000 | GEM-2147 | 2TM-S47 | |
| Y4A5DI | | DC521 | 5HK-DI | |
| R5T38 | | | MS-336 | |
| R5D39 | | | MS-239 | |
| R5T47 | | | MS-347 | |
| JOD1 | | | 5HK-DI | |
| CUB4S47 | | DC521 | 4TM-S47 | |
| CUB4S47 | | GEM-4147 | 4TM-S47 | |
| CUB4P1 | | GEM-4147 | 4TM-S47 | |
| CUB6P1 | | 6TM-P1 | | |
| Y4A10T68 | ED-680 | UC-5368 | 5GA-T68 | |
| Y4T47 | | | 5GA-T47 | |
| YD6DS1 | (GP-10000) | DC511 | 5HK-2S1 | |
| CUB4P1 | (GP-10000) | DC511 | 4TM-P1 | Note 7 |
| Part #22022L-125). | | | | |

OLS

| AT | | INSTALLATION NOTES | |
|------------------|------------------|-----------------------|--|
| IRC PART No. | MALLORY PART No. | | |
| Q3-137 | U53 | Volume - Note 1 | |
| Not Req. 76-1 | Not Req. US-26 | Contrast - Note 2 | |
| Q11-138 | TA155L | Vert. Hold | |
| Not Req. Q11-129 | Not Req. U-43 | Brightness | |
| Not Req. Q11-123 | Not Req. TA54L | Horiz. Hold | |
| Not Req. Q11-239 | Not Req. TA255L | Vert. Height | |
| Not Req. | Not Req. FL-4K | Vert. Lin.-wire wound | |

ending in BB.

is ending in BB.

RS

less otherwise listed.

| ITEM No. | RATING | | REPLACEMENT DATA | | NOTES |
|----------|------------|------|-------------------|----------------|---------|
| | OHMS | WATT | MAGNAVOX PART No. | IRC PART No. | |
| R52 | 6800Ω | | 230104-72 | BTS-6800 | |
| R52 | 680Ω | | 230104-60 | BTS-680 | |
| R54 | 270K | | 230104-91 | BTS-270K | |
| R55 | 1. 2Meg 5% | | 230094-233 | BTS-1. 2Meg 5% | Note 4 |
| R56 | 1Meg 5% | | 230094-231 | BTS-1Meg 5% | |
| R57 | 1Meg | | 230104-98 | BTS-1Meg | |
| R58 | 3300Ω | 1 | 230105-68 | BTA-3300 | |
| R59 | 270Ω | 2 | 230106-55 | BTA-270 | |
| R60 | 10K | | 230104-74 | BTS-10K | |
| R61 | 470K | | 230104-94 | BTS-470K | |
| R62 | 4. 7Meg | | 230104-106 | BTS-4. 7Meg | |
| R63 | 1Meg | | 230104-98 | BTS-1Meg | |
| R64 | 1Meg | | 230104-98 | BTS-1Meg | |
| R65 | 22K | | 230104-78 | BTS-22K | |
| R66 | 3300Ω 5% | | 230094-171 | BTS-3300 5% | |
| R67 | 22K | | 230104-78 | BTS-22K | |
| R68 | 3300Ω 5% | | 230094-171 | BTS-3300 5% | Note 5 |
| R69 | 1. 2Meg | | 230104-98 | BTS-1. 2Meg | Note 6 |
| R70 | 22K | | 230104-78 | BTS-22K | |
| R71 | | | 230130-2 | | |
| R72 | 1Meg | 1 | 230105-98 | BTA-1Meg | |
| R73 | 11K 5% | | 230094-184 | BTS-11K 5% | |
| R74 | 1000Ω | | 230104-62 | BTS-1000 | |
| R75 | 300Ω 5% | | 230094-146 | | |
| R76 | 300Ω 5% | | 230094-146 | | |
| R77 | 100K | | 230104-86 | BTS-100K | |
| R78 | 100K | | 230104-86 | BTS-100K | |
| R79 | 470K | | 230104-94 | | |
| R80 | 4. 7Meg | | 230104-106 | | |
| R82 | 6800Ω 5% | | 230094-179 | BTS-6800 5% | |
| R83 | 1300Ω 5% | | 230094-162 | | |
| R84 | 100K 5% | | 230094-207 | | |
| R85 | 120K 5% | | 230094-209 | | |
| R86 | 12K | | 230104-75 | | |
| R87 | 470K | | 230104-94 | | |
| R88 | 12K 5% | 5 | 240071-14 | | |
| R89 | 18Ω | 2 | 230106-41 | 1 3/4A-12K | Note 9 |
| R90 | 6800Ω | 1 | 230104-72 | BTS-6800 | Note 10 |
| R91 | 3. 9Ω | | 230107-3 | BWL-3. 9 | |
| R92 | 1500Ω | 1 | 230105-64 | BTA-1500 | |
| R93 | 680Ω | | 230104-60 | BTS-680 | |
| R94 | 120K | | 230110-1 | BTS-120K | |

sions.

is (Part #230106-66).

Part #230104-86).

Part #230104-10).

en resistor. Approximately 800K cold.

Part #230094-21).

Part #270071-25).

Part #230104-67).

TRANSFORMER (POWER)

| ITEM No. | RATING | | | | REPLACEMENT DATA | | | | | | |
|----------|----------------|-----------------|--------|--------------|--------------------------|---------------------|----------------|------------------|---------------------|----------------|--|
| | PRI. | SEC. 1 | SEC. 2 | SEC. 3 | MAGNAVOX PART No. | Halldorson PART No. | Merit PART No. | Stancor PART No. | Thordarson PART No. | Triad PART No. | |
| T1 | 117VAC @1. 66A | 575VCT @2. 250A | 5V @3A | 6. 3V @9. 5A | 300077-1 ① 300093-1 ② | P9733 ③ | P-3077 ③ | P-8335 ④ ⑤ | 26R33 ③ ⑥⑦ | R-52BC ⑧ | |

- ① Used in Chassis ending in AA.
- ② Used in Chassis ending in BB.
- ③ Fabricate mounting.
- ④ Use original mounting bracket.
- ⑤ Parallel and phase 6. 3V filament windings.
- ⑥ Parallel and phase 6. 3V @ 5A windings.
- ⑦ Tape low high voltage winding, Tape 5V @ 3A winding.
- ⑧ Tape 6. 3V @1. 2A winding.

TRANSFORMERS (SWEEP CIRCUITS)

| ITEM No. | USE | REPLACEMENT DATA | | | | | | | |
|----------|-------------------------|------------------------|---------------------|----------------|--------------|--------------|------------------|---------------------|----------------|
| | | MAGNAVOX PART No. | Halldorson PART No. | Merit PART No. | RCA TYPE No. | Ram PART No. | Stancor PART No. | Thordarson PART No. | Triad PART No. |
| T2 | Vert. Osc. Trans. | 320262-1 | | | | | | | |
| T3 | Horiz. Output Trans. | 360623-1 ① | | | | | | | |
| T4 | Vert. Output Trans. | 320263-1 | Z1807 ② | A-2824 ② | | V315 ② | | A-8295 * ③ | FLY-79 * |
| T5A | Yoke(90°)Horiz. (21MH) | 360617-1 360619-1 ⑤ | DF607 ⑥ | MDF-92 ⑥ | 235D1 ⑥ | Y90F19/43 ⑥ | DY-16A ⑥ | 26S54 ③ | A-109X ④ |
| B | Vert. (45MH) Width Coil | 360652-1 ⑦ | RF800 ⑧ | MWC-10 ⑨ | 214RL ⑩ | 20LR3A ③ | WC-10 ⑪ | WC-24 ⑫ | WC-11 ⑬ |
| T6 | | | | | | | | | |

- ① Chassis ending in BB use Magnavox part #360700-1.
- ② Cut and tape blanking lead.
- ③ Drill new mounting hole(s).
- ④ Connect as auto transformer.
- ⑤ Yoke rear cover.
- ⑥ Use original yoke damping network.
- ⑦ Chassis ending with BB use Magnavox part #360699-1.
- ⑧ Use terminals #1 and #2.
- ⑨ Use black and white terminals.
- ⑩ Use terminals C and E.
- ⑪ Use plain terminals.
- ⑫ Use original mounting bracket.
- ⑬ Use coil (L1).
- ⑭ Use red and blue terminals.

*This part may be superceded by Parts Manufacturer's introduction of special unit for this application.

* HORIZONTAL OUTPUT TRANSFORMER CONNECTION DATA

Use Original Width Coil Unless Replacement Type Is Listed

| | ORIGINAL TERMINAL CONNECTIONS | Halldorson Replacement Connections | Merit Replacement Connections | RCA Replacement Connections | Ram Replacement Connections | Stancor Replacement Connections | Thordarson Replacement Connections | Triad Replacement Connections |
|---------------------------|-------------------------------|------------------------------------|-------------------------------|-----------------------------|-----------------------------|---------------------------------|------------------------------------|-------------------------------|
| | 8 | | | | | | 8 | 8 |
| | 5 | | | | | | 5 | 6 |
| | 3 | | | | | | 3 | 3 |
| | 4 | | | | | | 4 | 2 |
| | 2 | | | | | | 2 | 2 |
| | 1 | | | | | | 1 | 1 |
| Connect Width Coil Across | → → | 1 & 2 | | | | | 1 & 2 | 1 & 2 |
| Special Notes → | | | | | | | | ⑯ |

⑯ If insufficient width, add capacity (approx. 50-100MMF @ 4KV) across horizontal yoke.

TRANSFORMER (AUDIO OUTPUT)

| ITEM No. | IMPEDANCE | REPLACEMENT DATA | | | | | | NOTES |
|----------|------------|------------------|------------|-------------------|---------------------|----------------|------------------|--------|
| | | PRI. | SEC. | MAGNAVOX PART No. | Halldorson PART No. | Merit PART No. | Stancor PART No. | |
| T7 | 2000Ω 3-4Ω | 320251-1 ① | 320251-2 ② | Z1101 | A-2928 ③ | A-3332 | 24S50 ③ | S-2X ③ |

- ① Used in chassis ending in AA.
- ② Used in chassis ending in BB.
- ③ Drill one new mounting hole.

| ITEM No. | USE | MAGNAVOX PART No. | | NOTES | | ITEM No. | USE | MAGNAVOX PART No. | | NOTES |
|----------|---------------------|-------------------|-------------------|----------------|-----------------|----------|-----|-------------------|---|-------|
| | | MAGNAVOX PART No. | MEISSNER PART No. | MERIT PART No. | MILLER PART No. | | | MAGNAVOX PART No. | NOTES | |
| L9 | 1st. Video IF | 360640-1 | | | | TV-131 | | 6225 | | |
| L10 | 2nd. Video IF | 360636-1 | | 17-4522 | | TV-130 | | 6219 | | |
| L11 | 3rd. Video IF | 360637-1 | | 17-5003 | | TV-128 | | 6233 | | |
| L12 | Shunt Peaking Coil | 360622-10 | | 19-3660 | | | | 6146 | 600 Microhenries | |
| L13 | Series Peaking Coil | 360622-15 | | 19-3250 * | | TV-185 | | 6181 * | 225 Microhenries, wound on 39K resistor | |
| L14 | Shunt Peaking Coil | 360622-16 | | 19-3300 | | | | 6130 | 275 Microhenries | |
| L15 | 1st. Sound IF | 360657-1 | | | | | | | | |
| L16 | 2nd. Sound IF | 360650-1 | | | | | | | | |
| L17 | Quadrature Coil | 360651-1 | | | | | | | | |
| L18 | Fil. Choke | 360601-3 | | | | | | | | |
| L19 | RF Choke | 360654-8 | | | | | | | | |
| L20 | Fil. Choke | 360601-1 | | | | | | | | |
| L21 | RF Choke | 360601-1 | | | | | | | | |

- * Parallel with 39K resistor.

MAGNAVOX CHASSIS V18-01AA, BB, V18-02AA, BB, V18-03AA, BB, V18-04AA, BB, U18-01AA, BB, U18-02AA, BB, U18-03AA, BB, U18-04AA, BB (18 Series)

PARTS LIST AND DESCRIPTIONS (Continued)

TRANSFORMER (HORIZ. OSC.)

| ITEM No. | DC RES. | | REPLACEMENT DATA | | | | | | NOTES | |
|----------|---------|------|-------------------|-------------------|----------------|-----------------|--------------|--------------|---------------------|--|
| | PRI. | SEC. | MAGNAVOX PART No. | MEISSNER PART No. | MERIT PART No. | MILLER PART No. | RCA TYPE No. | Ram PART No. | Thordarson PART No. | |
| L22 | 60Ω | | 360579-1 | | | | | HS-7 | 22-78 Millihenries | |

FILTER CHOKE

| ITEM No. | RATINGS | | | REPLACEMENT DATA | | | | | |
|----------|----------------------|------------------|-------------------------------|-------------------|----------------------|----------------|------------------|---------------------|----------------|
| | TOTAL DIRECT CURRENT | D. C. RESISTANCE | INDUCTANCE (0 CURRENT 1000°C) | MAGNAVOX PART No. | Hallidorsen PART No. | Merit PART No. | Stancor PART No. | Thordarson PART No. | Triad PART No. |
| L23 | .250A | 37Ω | .45 HY. | 320058-3 ① | C5040 ② | C-2974 ② | C-2326 ② | 26C44 ② | C-23X ② |

① Alternate part #320058-2.
 ② Drill one new mounting hole.

COMPONENT COMBINATIONS

| ITEM No. | USE | DESCRIPTION | MAGNAVOX PART No. | REPLACEMENT DATA |
|----------|---------------------|---|-------------------|--|
| K1 | Vertical Integrator | 2000MMF 8200Ω 5000MMF 8200Ω 5000MMF 22K | 250186-1 | Aerovox PA110 Centralab PC100 Cornell-Dubilier 116TMI Sprague V-1 |

FUSES

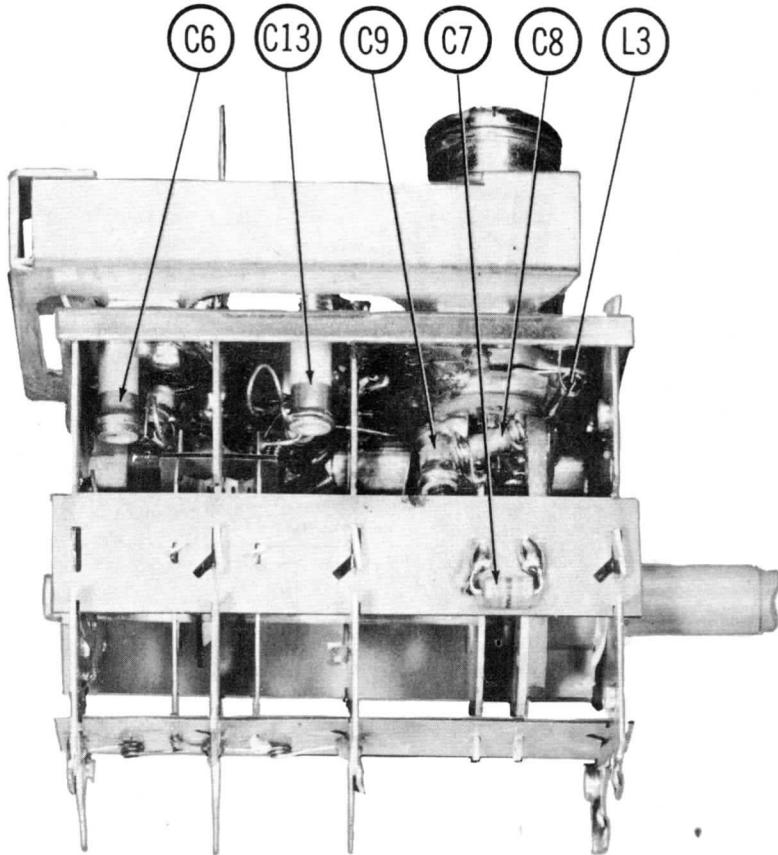
| ITEM No. | TYPE | RATING | REPLACEMENT DATA | | | | | |
|----------|------|---------------------|-------------------|--------|------------------------------|--------|---------------|--------|
| | | | MAGNAVOX PART No. | | LITTELFUSE PART No. | | BUSS PART No. | |
| | | | FUSE | HOLDER | FUSE | HOLDER | FUSE | HOLDER |
| M1 | 3AG | 1/4A 250V S/B | 180154-80 | | 313.250 (3AG 1/4A S/B) | 357001 | MDL 1/4 | 4405 |

CRYSTAL DIODES

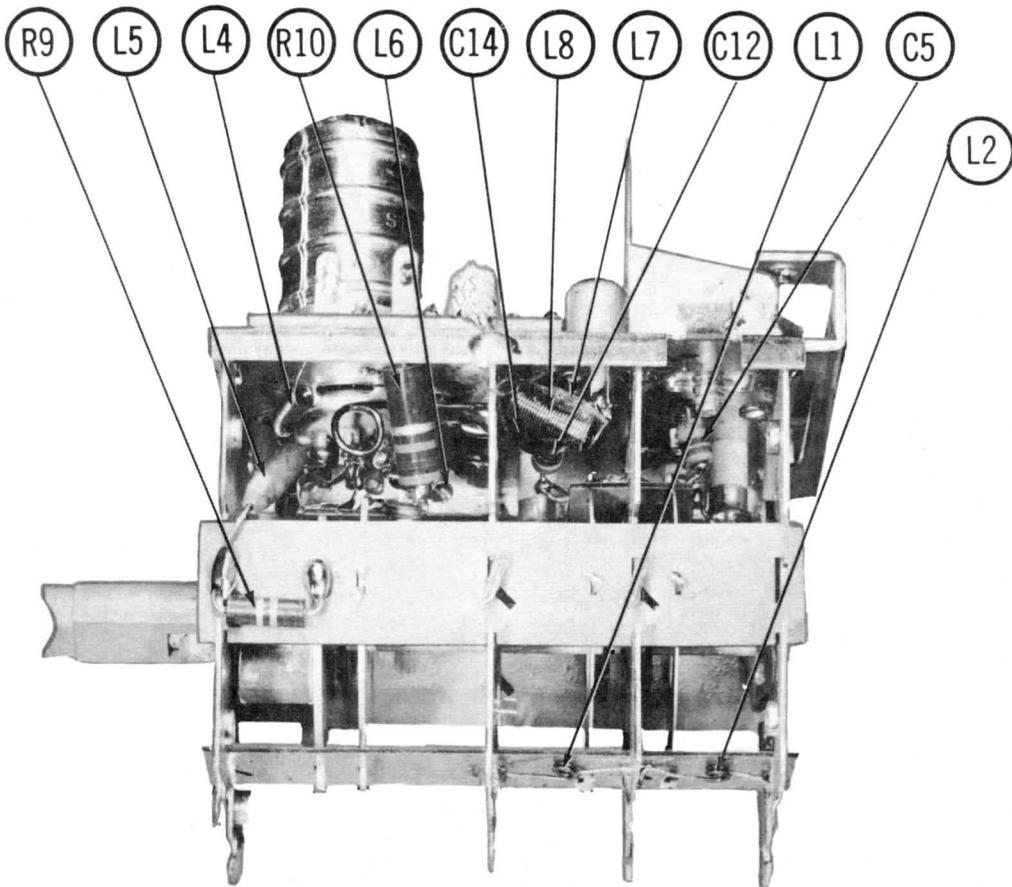
| ITEM No. | ORIG. TYPE | REPLACEMENT DATA | | | NOTES |
|----------|------------|-------------------|-------------------|--------------------------|-------|
| | | MAGNAVOX PART No. | SYLVANIA PART No. | | |
| M2 | IN82A | 530036-1 | IN82A | UHF Mixer (Clip in) | |
| M3 | IN64 | | IN60 | Video Detector (Pigtail) | |

MISCELLANEOUS

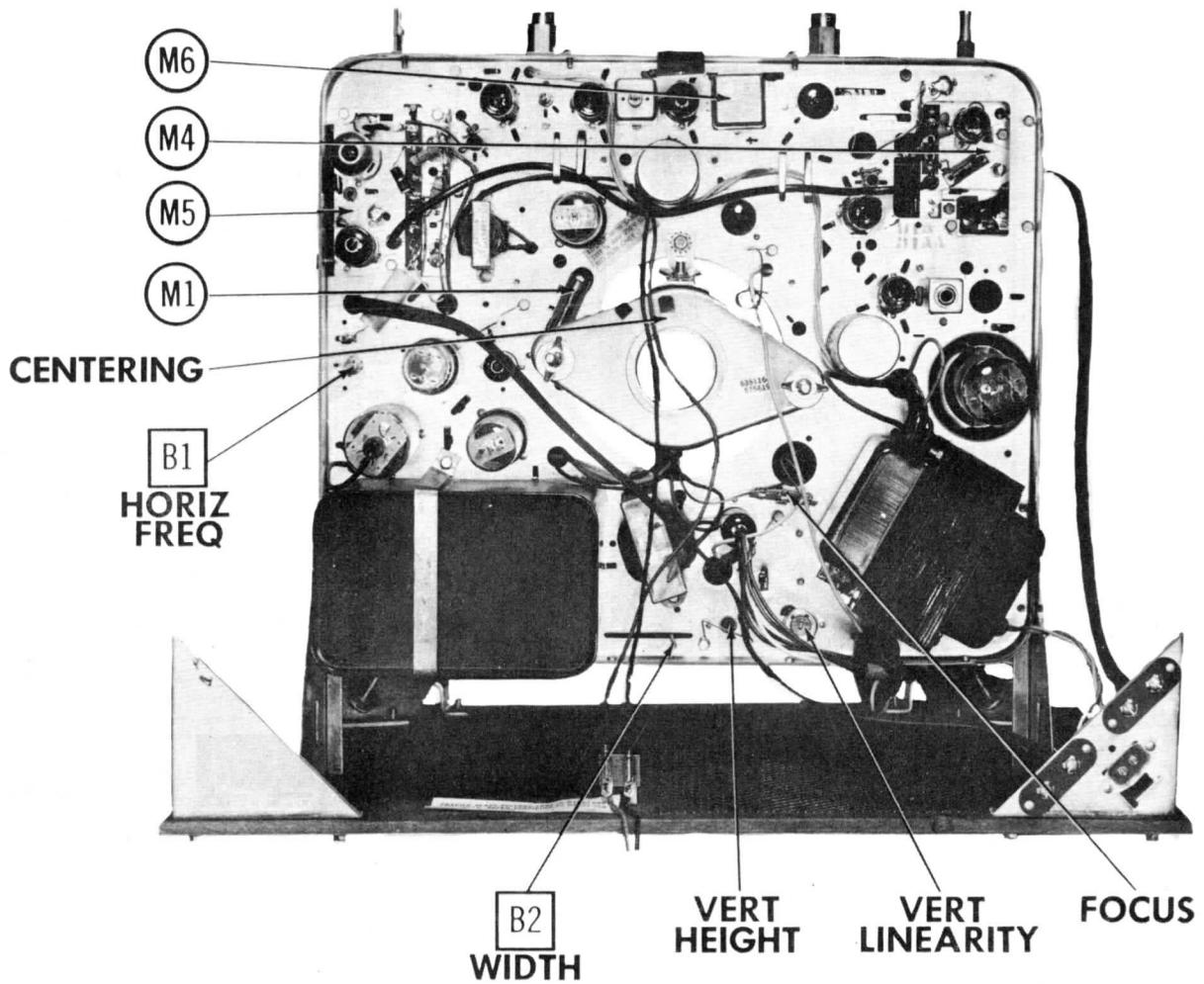
| ITEM No. | PART NAME | MAGNAVOX PART No. | NOTES |
|----------|------------------|-------------------|---|
| M4 | Tuner | 700530-2 | UHF |
| M5 | Tuner | 700541-2 | VHF |
| M6 | Video Det. Assy. | 360638-1 | Includes trans., coil, 470Ω resistor, 10MMF Cap., and diode M3. |
| M7 | Switch | 160247-1 | UHF/VHF change-over |
| M8 | Switch | 160263-2 | Local-distant (DPDT) |
| M9 | Centering Device | | |
| M10 | Ion Trap | 360492-5 | |



UHF TUNER-LEFT SIDE



UHF TUNER-RIGHT SIDE



CABINET - REAR VIEW

HORIZONTAL SWEEP CIRCUIT ADJUSTMENTS

Turn the set on and tune in a TV station, preferably with a test pattern.

Set the horizontal hold control at the center of its range. Turn the horizontal frequency slug (B1) slowly clockwise while switching off station and back until the picture just loses sync. Turn B1 slowly counter clockwise until the picture just falls back in sync and then continue to turn counter clockwise $\frac{1}{2}$ turn.

The picture should hold sync at both extreme ends of the horizontal hold control. If necessary, readjust B1 SLIGHTLY and test for sync pull-in as above.

Adjust the width slug (B2) for a picture SLIGHTLY wider than necessary to fill the picture mask horizontally.