

MODELS VK106, VK106B, VK106M, VT105, VT105M, VT107, Ch. TS-9, TS-9A, TS-9B, TS-9C, TS-9D

BRIEF DESCRIPTION OF CHASSIS

Chassis TS-9. This television chassis has 22 tubes plus a 10" picture tube. The picture, sound and scanning circuits, together with their power supply, are contained on a single chassis. Four type 25Z6GT tubes, operating in a bridge circuit, are used to supply "B" power. It is designed to operate on 105 to 125 volts, 60 cycle alternating current.

Chassis TS-9A. Same as Chassis TS-9 except that the four 25Z6GT bridge circuit rectifier tubes are replaced with a conventional power supply circuit using 2 rectifier tubes (5Y3GT & 5U6G). The power transformer in this chassis differs from the one used in Chassis TS-9. A total of 20 tubes plus a 10" picture tube are used in this chassis.

Chassis TS-9B. Same as Chassis TS-9 except that a reflexed type audio circuit was added to obtain greater audio amplification. The 1st sound IF amplifier is used as a combination 21.9 Mc IF amplifier and as an audio amplifier.

Chassis TS-9C. Similar to Chassis TS-9A but has added sound IF stage to reduce variations in sound level with setting of contrast control. This chassis has 21 tubes plus a 10" picture tube.

Chassis TS-9D. A new clipping and horizontal synchronization system was incorporated in this chassis. V-13 (5SN7GT) was replaced by a 12AU7 and an additional 12AU7 and 6AL5 were added bringing the tube total to 23 plus a 10" picture tube. Two trimmer adjustments, "Horiz Look-in" and "Horiz Fine Freq" were eliminated from the rear of the chassis. The "Horiz Oscillator" adjustment which was formerly on the top of the chassis was placed at the rear, and the "Focus" control pot which replaced the variable resistor in the late TS-9C chassis was retained in the TS-9D.

ANTENNA CONNECTIONS

By means of the four connection antenna receptacle, either a 75 ohm unbalanced, or 300 ohm balanced input is available. This receiver is normally wired to match a 300 ohm balanced line. If the receiver is to be used with a 75 ohm line, rewire the input circuit as shown in Figure 1.

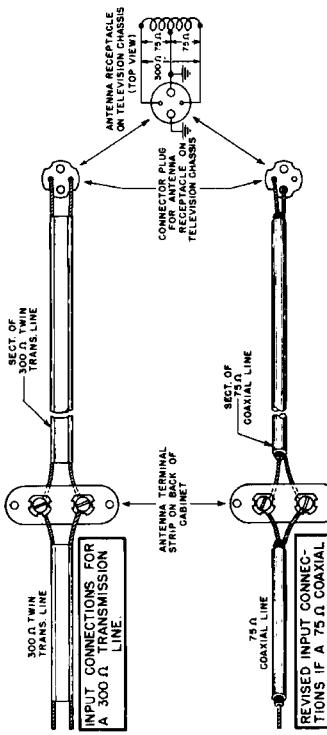
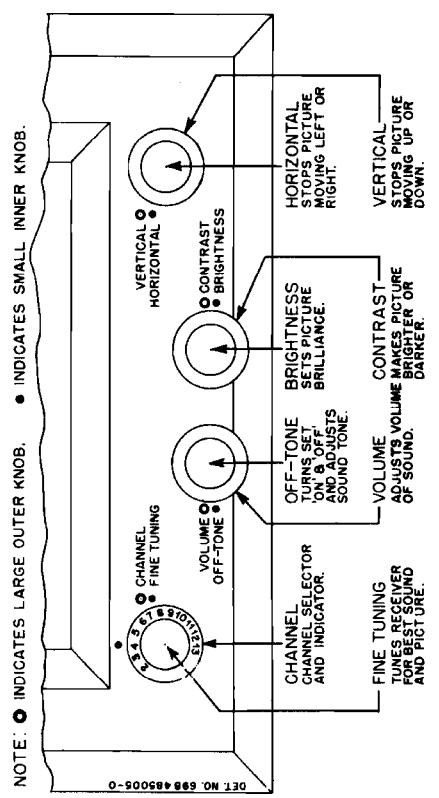


FIGURE 1. ANTENNA CONNECTIONS FOR 300 OR 75 OHM LINES

OPERATING CONTROLS

There are 8 controls on the front panel of your receiver. See Figure 2. Note that each front panel control is a dual control, consisting of a small knob and a large knob. The function of each control is indicated by markings on the front panel; the "circle" indicates the large knob while the "dot" indicates the small knob. See Figure 2 for front panel control functions.



NOTE: • INDICATES LARGE OUTER KNOB. • INDICATES SMALL INNER KNOB.

SERVICE ADJUSTMENT CONTROLS

The receiver is completely adjusted at the factory, so normally none other than the front panel control operating instructions need be followed in putting the receiver in operation. However, to provide for any misadjustment of the service controls, due to handling, the following instructions are in order. See Figures 3A, B & C for location of service adjustment controls.

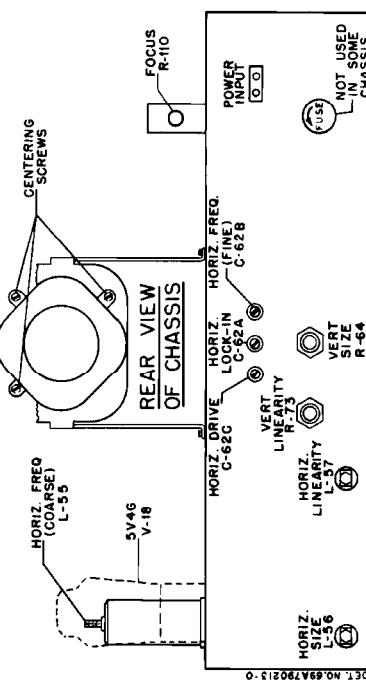


FIGURE 2. OPERATING CONTROLS

MODELS VK106, VK106B, VK106M, VT105, VT105M, VT107, VT107M; Ch. TS-9, TS-9A, TS-9B, TS-9C, TS-9D

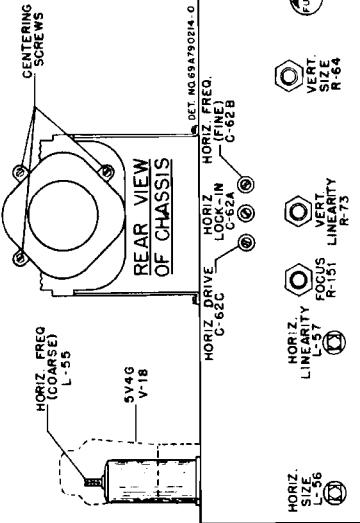


FIGURE 3B. CHASSIS TS-9C (LATE) SERVICE ADJUSTMENT CONTROL LOCATIONS

HORIZONTAL OSCILLATOR CHECK

Obtain a picture on the set with approximately normal contrast. Vary the HORIZONTAL SIZE control L-56 fully clockwise. Vary HORIZONTAL DRIVE trimmer (C-62C in Chassis TS-9, A, B & C - C-64 in Chassis TS-9D) for best compromise between brightness and horizontal linearity. Clockwise rotation increases picture width. Adjust HORIZONTAL LINEARITY control L-57 for best horizontal linearity on right half of picture. Adjustment of the HORIZONTAL SIZE will require a readjustment of the HORIZONTAL LINEARITY control and vice-versa. Center picture with centering screws on focus coil.

HORIZONTAL SIZE, DRIVE AND LINEARITY ADJUSTMENT

Turn HORIZONTAL SIZE control L-56 fully clockwise. Vary HORIZONTAL DRIVE trimmer (C-62C in Chassis TS-9, A, B & C - C-64 in Chassis TS-9D) for best compromise between brightness and horizontal linearity. Clockwise rotation increases picture width. Adjust HORIZONTAL LINEARITY control L-57 for best horizontal linearity on right half of picture. Adjustment of the HORIZONTAL SIZE will require a readjustment of the HORIZONTAL LINEARITY control and vice-versa. Center picture with centering screws on focus coil.

HORIZONTAL OSCILLATOR CHECK

Obtain a picture on the set with approximately normal contrast. Vary the HORIZONTAL HOLD control R-62B from one extreme to the other. The picture should remain in horizontal sync in all positions of the control except the extreme counterclockwise, and there the picture should show a marked tendency to slip to the right. This slipping serves as a reference point to insure the proper range of the hold control to give synchronization under all conditions. If picture fails to show this tendency to slip,

1. Leave the HORIZONTAL HOLD control in the extreme counterclockwise position
2. Adjust the HORIZONTAL FREQUENCY trimmer C-62B until the picture tends to slip to the right.
3. Rotate the HORIZONTAL HOLD control clockwise until the picture falls into sync, then rotate an additional 10-15 degrees clockwise and leave in that position.

When the receiver has been adjusted in this manner, it should be possible to switch off and on the station or to another station and have the picture in synchronization at all times. If this is possible, the horizontal oscillator is properly aligned.

The horizontal oscillator is properly adjusted in the TS-9D chassis if the picture remains in sync in all positions of the HORIZONTAL HOLD control. If this is not the case, adjust HORIZONTAL OSCILLATOR coil L-61 on the rear of the chassis until the picture holds throughout the range of the control.

COMPLETE ALIGNMENT OF HORIZONTAL OSCILLATOR (CHASSIS TS-9, A, B & C ONLY)

If, in the above check, the receiver failed to hold sync over the proper range of the HORIZONTAL HOLD control, the horizontal oscillator should be aligned as follows:

1. Turn CONTRAST control for about normal picture contrast.
2. Turn HORIZONTAL FREQUENCY trimmer C-62B tight.
3. Adjust HORIZONTAL LOCK-IN trimmer C-62A to about 2 turns from tight.
4. Adjust the horizontal oscillator coil L-55 so that the picture will lock-in over the whole range of the HORIZONTAL HOLD control.
5. If it is not possible to obtain proper syncing in Step 4, back off on HORIZONTAL LOCK-IN trimmer an additional turn, or until it is possible to adjust L-55 to make the picture sync over the whole range of the HORIZONTAL HOLD control.
6. Turn the HORIZONTAL HOLD control to its extreme counterclockwise position.
7. Adjust the HORIZONTAL FREQUENCY trimmer until the picture tends to slip to the right.
8. Rotate the HORIZONTAL HOLD control clockwise 10-15 degrees past the point at which the picture falls into sync, and leave it in that position. It should now be possible to change stations without losing synchronization.

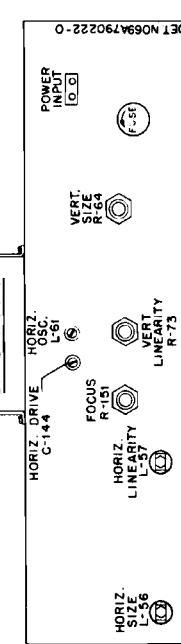


FIGURE 3C. CHASSIS TS-9D SERVICE ADJUSTMENT CONTROL LOCATIONS

FOCUS CONTROL

The FOCUS control should be adjusted until the fine horizontal line structure of the raster is clearly visible over the picture area. The control should be turned through the correct point several times so that optimum focus is obtained.

CENTERING

The picture is centered by positioning the focus coil. By means of three screws, the focus coil can be shifted to center the picture in its mask. These centering screws can be reached by removing the safety screen from back of receiver. A separate line cord, such as Motorola Part No. 30BL70756, will be required to supply power to receiver when screen is removed.

VERTICAL SIZE AND VERTICAL LINEARITY ADJUSTMENT

Adjust the VERTICAL SIZE control R-61 until picture fills the mask vertically ($6\frac{3}{8}$ " minimum). Adjust VERTICAL LINEARITY control R-73 for best overall vertical linearity. Adjustment of the VERTICAL SIZE control will require a readjustment of the VERTICAL LINEARITY control and vice-versa. Center picture with centering screws on focus coil.

MODELS VK106, VK106B, VK106M, VT105, VT105M, VT107, VT107M; Ch. TS-9, TS-9A, TS-9B, TS-9C, TS-9D

ADJUSTMENT OF ION TRAP AND DEFLECTION YOKE

Under conditions of rough shipment, it is possible for these parts to become misaligned. The following instructions will enable the service man to bring the parts to their normal setting.

See Figure 4 for adjustment locations. A mirror placed in front of the receiver will help in making these adjustments.

NOTE: If a ring type ion trap is used its arrow must point toward front of kinescope.

The chassis should be mounted on angle iron brackets (Motorola Part Number 7B18L018) so that all connections and adjustments may be made easily. Spurious response trouble may be reduced to a minimum by bonding the chassis and all instruments together with braided metal straps.

A metal screwdriver may be used for making video IF adjustments, but a plastic or fibre screwdriver is required for RF or sound IF alignment.

EQUIPMENT NECESSARY FOR ALIGNMENT

AM Signal Generator: Frequency Range 20-220 mc
Output 0-100,000 microvolts

Oscilloscope

Sweep Frequency Generator: Frequency Range 20-30 mc
Sweep Width: 10 mc minimum

VIDEO IF ALIGNMENT PROCEDURE

It will be necessary to remove the kinescope to expose two video IF tuning cores. A short screwdriver of 2 to 3 inches in length is convenient for making the adjustments.

1. Turn the channel selector switch to blank channel, e.g., the position which would correspond to channel 14 or 15 if there were such marking on the switch. This disables the local oscillator and prevents spurious responses in the IF amplifier.
2. Turn the receiver on, and adjust the contrast control R-76B, for -5 volts bias, as measured from the variable tap of the control to chassis.

3. Apply a -3 volt bias to the mixer grid by means of a dry battery. Connect the positive terminal of the battery to ground and the -3 volt terminal to the point at which the two 470,000 ohm resistors (R-6 & R-7) in the mixer grid are connected.
4. Connect the signal generator output lead, through a blocking capacitor of 100 mmf to .01 mfd, to the grid of the mixer tube V-2 (6J6, pin 5). The low side of the signal generator should be connected to the oscillator coil mounting plate near the mixer tube socket. To void regeneration, keep the grid and ground leads to the signal generator as short as possible.

5. Connect the electronic voltmeter across the video detector load resistor, R-48 (.4700 ohms). With zero output from the generator, the meter should read less than 1 volt negative contact potential. A voltage appreciably greater than this indicates oscillation in the IF strip; and the generator lead connections, groundings, etc., should be checked.

In the TS-9D the video detector load resistor (R-48) is tied to B- instead of ground as in previous versions. Care should be taken to connect the voltmeter directly across the resistor and not to ground.

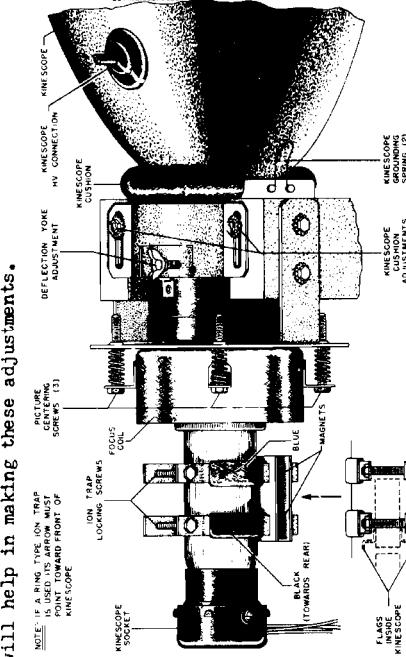
GENERAL

FIGURE 4. KINESCOPE ADJUSTMENT LOCATIONS

ADJUSTMENT OF THE ION TRAP

Two types of permanent magnet ion traps are used on the TS-9 series chassis. One is held in place with two clamps, colored black and blue; and the other slips over the neck of the tube and consists of a large and a small circular magnet. Shifting of the ion trap will result in poor brilliancy, or shadowing of the corners. The ion trap should be mounted on the neck of the kinescope so that the black end, or large magnet, is toward the rear of the kinescope and approximately over the "flags" on the kinescope's gun structure. While observing the raster on the screen, move the ion trap slightly backward or forward, simultaneously turning it slightly to and fro until the brightest raster is obtained, and one in which none of the four corners are cut off or shadowed. These adjustments should be made with the brightest picture obtainable, consistent with good line focus and a full, square raster. When adjustment is completed, tighten screws to hold ion trap in position.

DEFLECTION YOKE ADJUSTMENT

If the deflection yoke shifts, the picture will be tilted. To correct, loosen the wing nut on top of the deflection yoke and rotate yoke till picture is straight. Before tightening wing nut, make certain that the deflection yoke is as far forward as possible.

MODELS VK106, VK106B, VK106M, VT105, VT105N, VT107,
VT107M; Ch. TS-9, TS-9A, TS-9B, TS-9C, TS-9D

6. Adjust the output of the signal generator throughout alignment for no more than 1 volt increase across the detector load resistor to prevent overdriving the IF amplifier. Use the 3 volt range on the electronic voltmeter.

7. Refer to Figures 5 & 6 for location of alignment adjustments and to the following chart for procedure.

SIG. GEN. STEP	ADJUST FREQ.	REMARKS
1	23.6 mc 26.4 mc	L-59 (or T-5) T-6
2	22.9 mc	T-7
3	25.7 mc	T-8
4	21.9 mc (TS-9D, 21.7mc)	L-44
5	25.7 mc	T-8
6	24.7 mc	T-9
7		Readjust for maximum. Adjust for maximum.

The normal video IF sensitivity is less than 400 microvolts at 24.5 mc for an IF stripper. Use the 3 volt range on the electronic voltmeter.

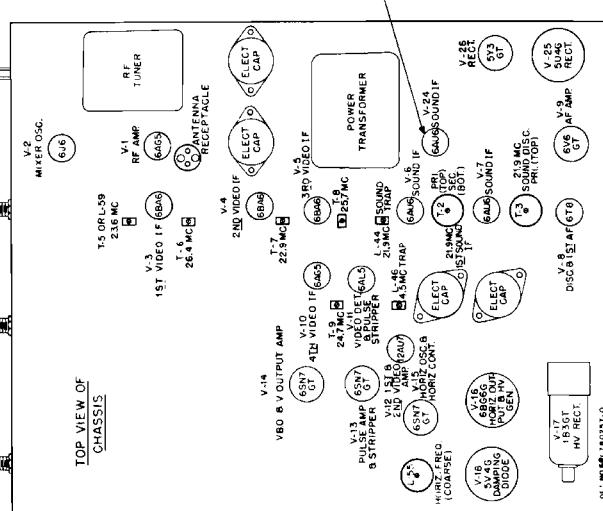
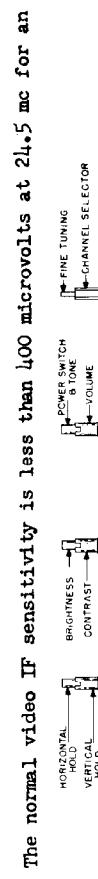


FIGURE 5. CHASSIS TS-9, A, B & C TUBE & IF ADJUSTMENT LOCATIONS

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6. Increase of 1 volt above contact potential, across the detector load, R-48, with -3 V. mixer bias and zero contrast bias.

The video IF amplifier response curve is shown in Figure 7. The bandwidth at the 3 db points should be approximately 2.5 mc. To check this with an AM generator, note the signal strength in microvolts necessary to produce an increase of approximately 1 volt above contact potential at 24.5 mc. Increase the generator input by 1.4 times and shift the generator frequency both sides of 24.5 mc until the original detector voltage reading is again obtained. These two new frequencies thus obtained are the 3 db skirt frequencies and should be approximately 22.9 mc and 26.4 mc. This measurement should be made with the -3 volt mixer bias and a -5 volt contrast bias.

As the video IF in the TS-9D is 26.2 mc instead of 26.4 mc, it will appear slightly above the 3 db point at 26.4 mc. If, when checking the response with a sweep generator, the picture carrier appears too high on the curve, adjustment of the 26.4 mc I.F. (T-6) will bring it down to the desired position.

4.5 MC TRAP ADJUSTMENT

1. Connect the signal generator to the plate of the video detector, V-11, (6AU5, pin 7).

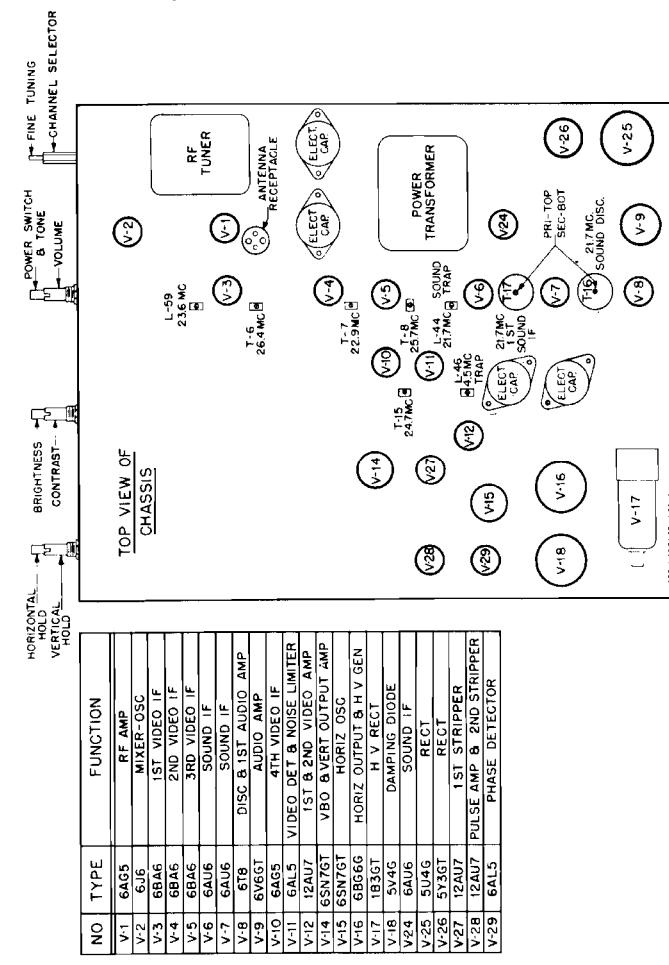


FIGURE 6. CHASSIS TS-9D TUBE & IF ADJUSTMENT LOCATIONS

MODELS VK106, VK106B, VK106M, VT105, VT105M, VT107, VT107N; Ch. TS-9, TS-9A, TS-9B, TS-9C, TS-9D.

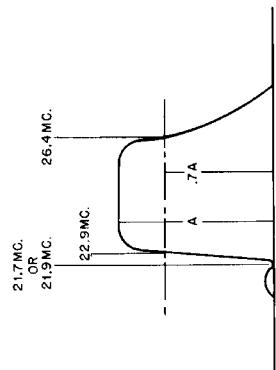


FIGURE 7. VIDEO IF RESPONSE WAVEFORM

- With the signal generator set at 4.5 mc and maximum output, adjust trap L-16 for minimum reading on the meter.

An alternate method is to tune in a normal picture and adjust L-16 so that the striped or half-tone effect in the picture is minimized or eliminated. Make sure the fine tuning control is set on center audio peak while this adjustment is being made. The RF portion of the receiver must, of course, be aligned first before this method of adjusting the sound trap is attempted.

CHECK OF VIDEO IF ALIGNMENT WITH SWEEP GENERATOR

Since variations in tube gain and component values cannot be taken into consideration in the single frequency alignment technique, whereas they can be compensated for in a sweep alignment, it is very desirable after AM alignment to check the shape of the IF response curve and to touch up the adjustments by using a sweep generator and an oscilloscope.

- Turn the channel selector switch to a blank channel (a position corresponding to channels 14 or 15) to disable the local oscillator.
- Adjust the contrast control for -5 volts bias.
- Apply a -3V bias to the mixer grid, at the junction of the two 470,000 ohm resistors, R-6 & R-7.
- Connect the sweep generator output lead, through a blocking capacitor of 100 mmf to .01 mf, to the grid of the mixer tube V-2 (6J6, pin 5). Ground the generator to the oscillator coil mounting plate, again keeping the leads as short as possible.

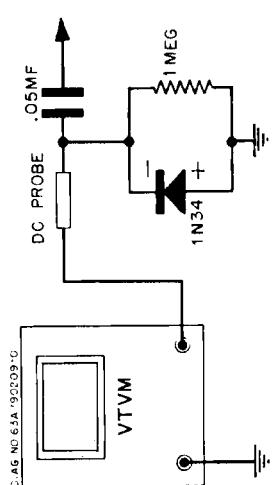


FIGURE 8. ELECTRONIC VOLTMETER CONNECTIONS

- Connect the oscilloscope vertical amplifier input to the grid of the 1st video amplifier, V-12 (12AU7, pin 2), or to the grid of the 2nd video amplifier, V-12 (12AU7, pin 7) if more gain is needed. Run a lead from the scope terminal on the sweep generator to the horizontal input on the oscilloscope; or use the built-in sawtooth, synchronized internally, whichever is preferred.
- Set the sweep generator for a center frequency of about 24.0 mc, with a deviation of about 10 mc. At all times keep the output below the level at which the IF strip is over-driven, the point at which the response curve begins to change shape as the generator output is increased.

7. Turn on the marker in the sweep generator. If there is no built-in marker in the sweep generator, loosely couple the output of the AM generator to the IF strip, or feed the output to the mixer tube grid through a small capacitor. At all times, keep the marker output low enough to prevent the marker from distorting the response curve. If a wide band scope is used, the marker will be more distinct if a capacitor of 100 mmf to 1000 mmf is placed across the scope input. Use the smallest size possible, since too large a value will affect the shape of the curve

8. Adjust the sweep and scope until one complete response curve appears on the screen.

9. Compare the curve with the ideal curve in Figure 7, using the marker to locate specific frequencies on the wave. If it is necessary to alter the shape of the curve, readjust the core closest in frequency to the point requiring correction.

SOUND IF ALIGNMENT

- Make adjustments and connections as described for video IF alignment.
- Turn the channel selector switch to a blank channel.

- Adjust the contrast control to -5 volts bias.
- Apply -3 volts bias to the mixer grid.
- Connect the AM generator output lead, through a blocking capacitor, to the grid of V-2 (6J6, pin 5).
- Refer to Figures 5 & 6 for location of alignment adjustments and to the following chart for procedure.

MODELS VK106, VK106B, VK106M, VT105, VT105M, TS-9, TS-9A, TS-9B, TS-9C, TS-9D, VT107, VT107M; Ch. TS-9, TS-9A, TS-9B, TS-9C, TS-9D.

RF ALIGNMENT PROCEDURE

The locations of the various adjustments are given in Figure 9. It will be noted that the oscillator adjustments are arranged in a counterclockwise sequence on the front side of the chassis, starting with the #2 channel as the first adjustment at the top.

STEP	SIGNAL GENERATOR FREQUENCY	ELECTRONIC VOLTMETER CONNECTED TO	ADJUST	REMARKS
1	21.9 mc	Across video det. load, R-48	L-1L1	Adjust for minimum. (This step not necessary if performed during video IF alignment).
2	21.9 mc	Across R-122 & R-1L4 (Junction of R-12 & R-13 on TS-9)	T-2 pri & sec.	Adjust for maximum.
3	-	-	T-3 sec (bottom)	Detune 2 turns counterclockwise.
4	21.9 mc	High side of volume control (Junction of R-17 & R-23 on TS-9B)(top)	T-3 sec (bottom)	Adjust so that the meter indicates zero output as the voltage swings from one polarity to another. This is a very sharp adjustment. Use a fibre screwdriver.
5	21.9 mc	Same as Step 4.	T-3 sec (bottom)	Adjust so that the meter indicates zero output as the voltage swings from one polarity to another. This is a very sharp adjustment. Use a fibre screwdriver.

NOTE: On chassis TS-9D, T-2 is T-17 and T-3 is T-16. The signal generator is set at 21.7 mc instead of 21.9 mc.

With -3 V. mire bias and zero contrast bias, the normal audio sensitivity is as follows:

Chassis TS-9: 400 microvolts for 1/2 V. from junction of R-12 & R-13 (4TK) to ground.

Chassis TS-9A: 400 microvolts for 1 V. across R-122 & R-1L1 (terminal #1 of T-2 to ground).

Chassis TS-9B: 400 microvolts for 1 V. across R-122 & R-1L1 (terminal #1 of T-2 to ground).

Chassis TS-9C: 100 microvolts for 1 V. across R-122 & R-1L1 (terminal #1 of T-2 to ground).

Chassis TS-9D: 100 microvolts for 1 V. across R-122 & R-1L1 (terminal #1 of T-2 to ground).

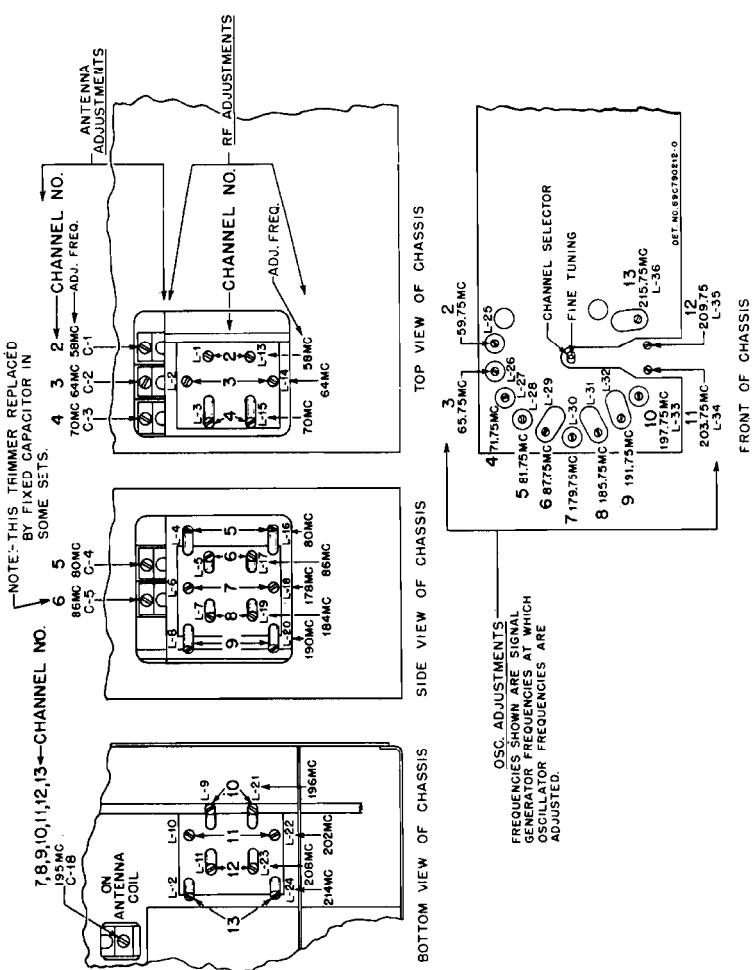


FIGURE 9. OSCILLATOR, RF & ANTENNA ADJUSTMENT LOCATIONS

The RF amplifier adjustments are located in a similar manner, starting at the top of the chassis and going around to the bottom. Both coils for each channel are placed together and then apart, alternately, in the channel sequence.

The antenna trimmers are also located in a counterclockwise manner, starting at the top of the chassis with #2 channel and going around to below the chassis.

MODELS VK106, VK106B, VK106M, VT105, VT105M, VT107,
VT107M; Ch. TS-9, TS-9A, TS-9B, TS-9C, TS-9D

10. Connect electronic voltmeter across the video detector load resistor R-48. In the TS-9p the video detector load resistor (R-48) is tied to B- instead of ground as in previous versions. Care should be taken to connect the voltmeter directly across the resistor and not to ground.

11. Set the signal generator to the RF alignment frequency and adjust the output for a reading on the voltmeter.

12. There are two coils for each IF channel. Using a non-metallic screwdriver, detune one core considerably in a counter-clockwise direction. Then tune the other, for maximum output on the meter. Now, retune the first coil for maximum output, and the RF amplifier is aligned. Do not retune the other coil again for maximum, as this will not give a proper bandpass characteristic. Always keep the generator output low enough to prevent saturation.

13. Antenna coil trimmers are provided for channels 2 through 6. See Figure 3-9 for locations. They are peaked for maximum output on the meter at the same frequencies used for aligning the RF coils.

* In TS-9D chassis, reduce osc frequencies by 0.2 mc.
Procedure:

1. Connect the AM signal generator output cable to the antenna terminals of the receiver. Match the generator to the 300 ohm input impedance of the receiver by using a 100 ohm resistor in series with the output terminal of the generator cable and a 150 ohm resistor in series with the ground terminal. This arrangement is for a 50 ohm generator. If the generator impedance is 30 ohms, use a 120 ohm resistor on the output terminal and 150 ohms in series with the ground terminal.
2. Set the contrast control for -5 volts bias. (Measured from arm of contrast control to chassis).

3. When aligning the oscillator, connect the electronic voltmeter across the volume control (junction of R-17 (100K) & R-23 (10K) on chassis TS-9b).

4. Turn the channel switch to the channel to be aligned.

5. Set the fine tuning capacitor C-13 to half-capacity position.

6. Set the signal generator at the sound carrier frequency of the channel (see above chart) and adjust the signal generator output until a voltage reading is obtained on the electronic voltmeter, connected as in step 3.

7. Locate the oscillator tuning adjustment belonging to the channel being aligned. See Figure 9. With a non-metallic screwdriver, adjust the oscillator frequency until the reading on the meter is zero. The meter reading will change rapidly from one polarity, through zero, to the opposite polarity as the oscillator frequency is adjusted to produce the correct sound IF of 21.9 mc.
8. Proceed as above for each channel; and, if the fine frequency trimmer is left in the same position for each channel when the oscillator adjustments are made, very little retuning of the fine tuning control will be required in changing from one television station to the next.

9. With the oscillator correctly set, the next step is the alignment of the RF amplifier. The RF coils for all channels and the antenna trimmers for the first five channels are aligned at a frequency 1 mc higher than the center frequency of the channel under test; that is, 1 mc above the lower channel limit, or 2 mc below the upper limit. See chart above for channels and Figure 9 for alignment locations and frequencies.

TELEVISION FREQUENCY CHANNELS

CHANNEL	FREQ. MC	PICTURE CARRIER	SOUND CARRIER	RECEIVER OSCILLATOR *
2	54-60	55.25	59.75	81.65
3	60-66	61.25	65.75	87.65
4	66-72	67.25	71.75	93.65
5	76-82	77.25	81.75	100.65
6	82-88	83.25	87.75	109.65
7	171-180	175.25	179.75	201.65
8	180-186	181.25	185.75	207.65
9	186-192	187.25	191.75	211.65
10	192-198	193.25	197.75	219.65
11	198-204	199.25	203.75	225.65
12	204-210	205.25	209.75	231.65
13	210-216	211.25	215.75	237.65

* In TS-9D chassis, reduce osc frequencies by 0.2 mc.
Procedure:

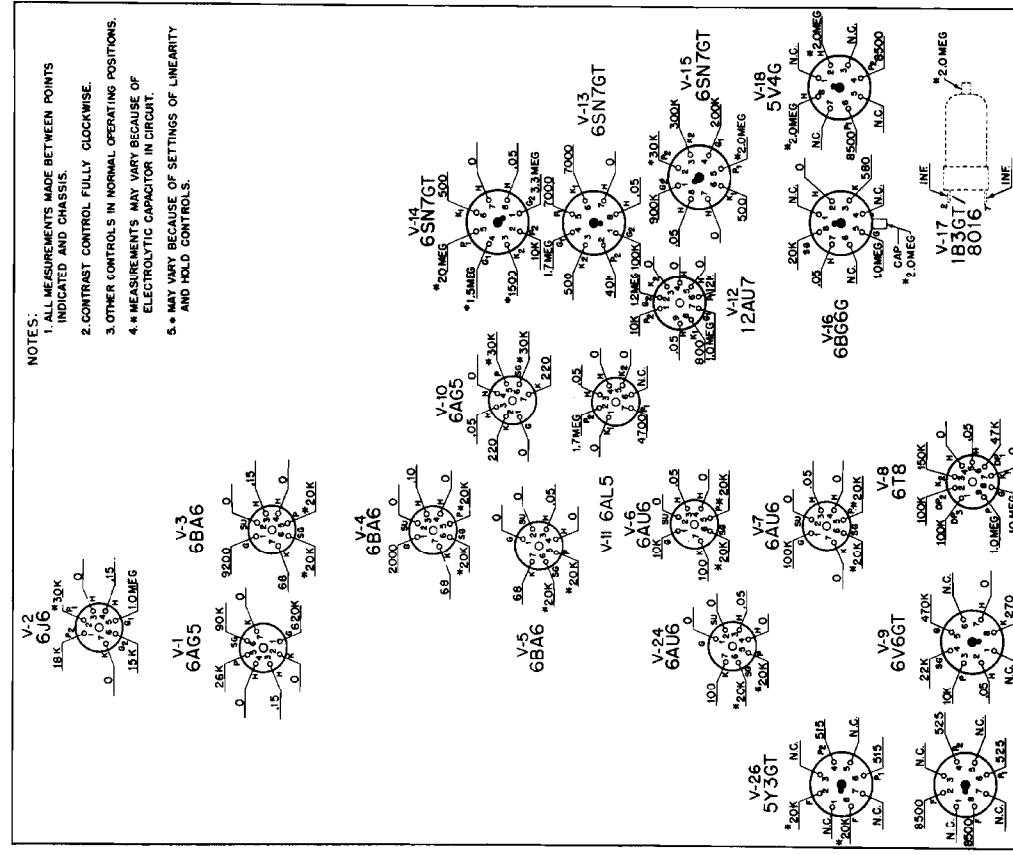
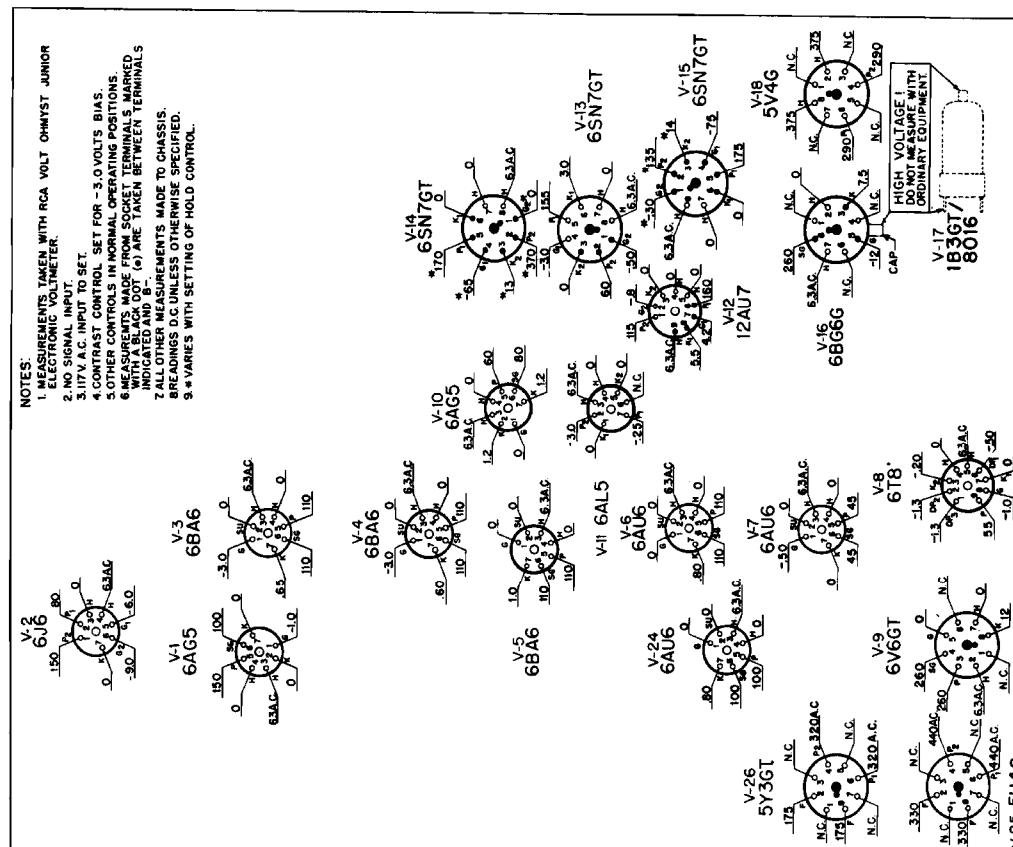
15. Proceed as above for all channels.
RF ALIGNMENT CHECK

The signal generator is connected to the antenna terminals of the receiver and tuned to the center frequency of each channel. With the contrast control set for maximum gain, the sensitivity should be as follows:

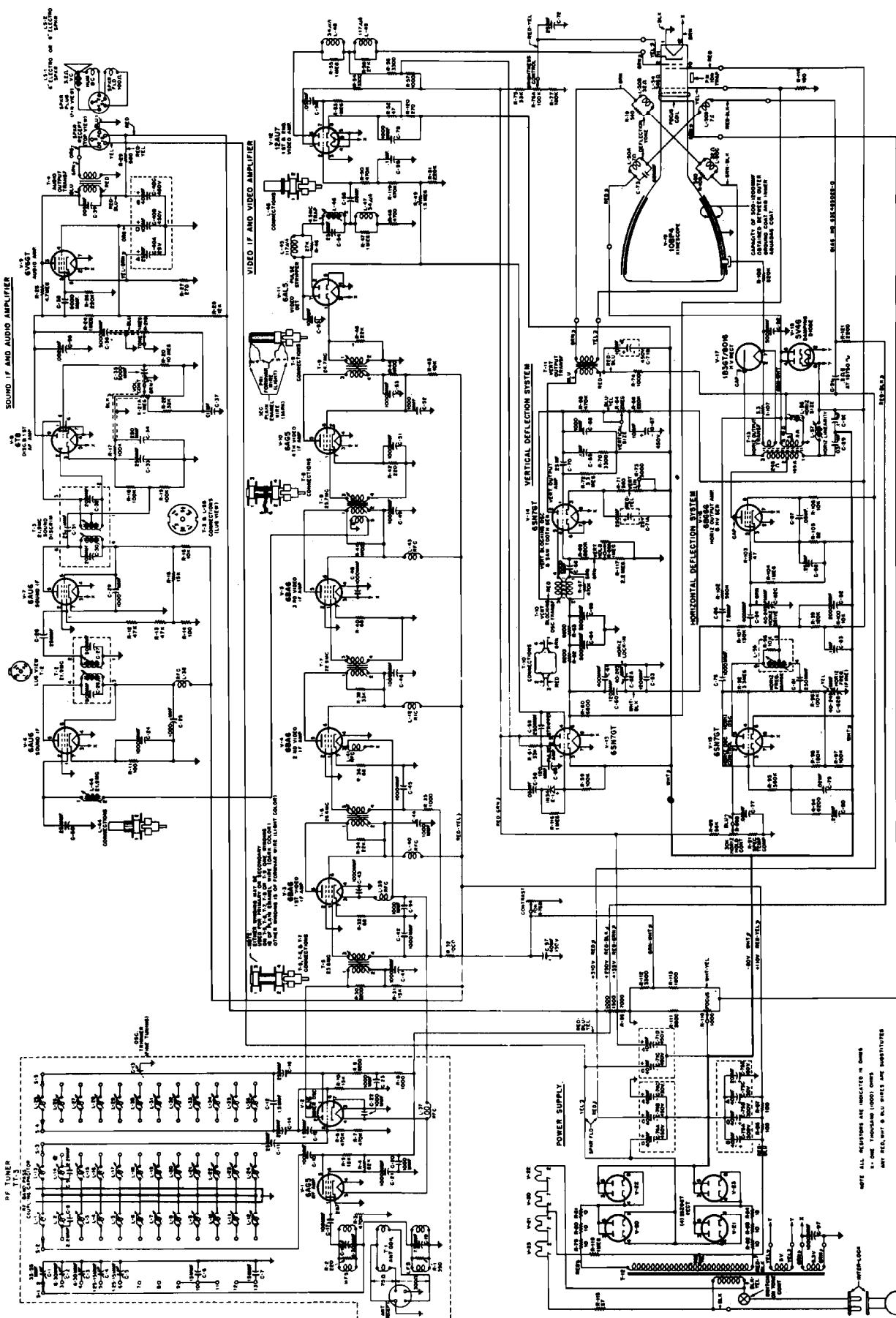
VOLTMETER CONNECTED TO	VOLTAGE READING	MICROVOLTS CHANNELS 2-6	SENSITIVITY CHANNELS 7-13
CHASSIS	Video Sensitivity		
All TS-9 series	Video Det. Load (R-48)	1.0 V Increase	100 300
TS-9	Junction of R-12 & R-13	Sound Sensitivity	
TS-9A	Across R-122 & R-114	.5 V	100 300
TS-9C	Across R-122 & R-114	1.0 V	100 300
TS-9D	Across R-122 & R-114	1.0 V	25 75

The peak value of discriminator audio output voltage should be 1 volt or greater for a \pm 25 kc shift, with 1 volt of signal at the limiter grid. One volt exists at the limiter grid when 1 volt is measured across resistors R-122 and R-14 (chassis TS-9A, TS-9B, TS-9C, TS-9D) or 1/2 volt at junction of resistors R-12 and R-13 (chassis TS-9). The electronic voltmeter is connected across the volume control (chassis TS-9, TS-9A, TS-9C, TS-9D), or at the junction of resistors R-17 and R-23 (chassis TS-9B). The signal generator frequency is adjusted until a zero voltage reading is obtained and then is shifted \pm 25 kc from zero frequency.

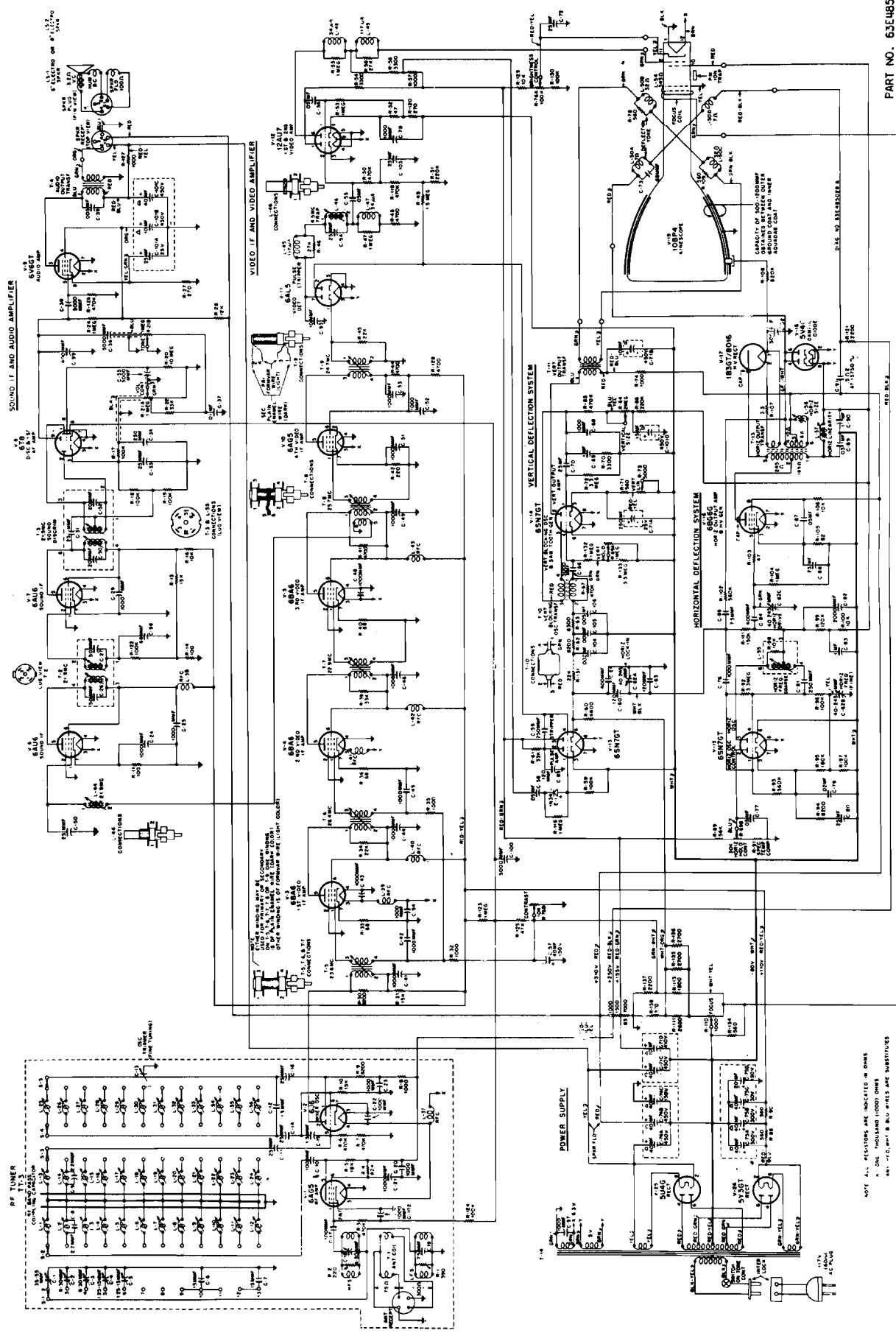
MODELS VK106, VK106B, VK106M, VT105, VT105M, VT107, VT107M; Ch. Ts-9, TS-9A, TS-9B, TS-9C, TS-9D



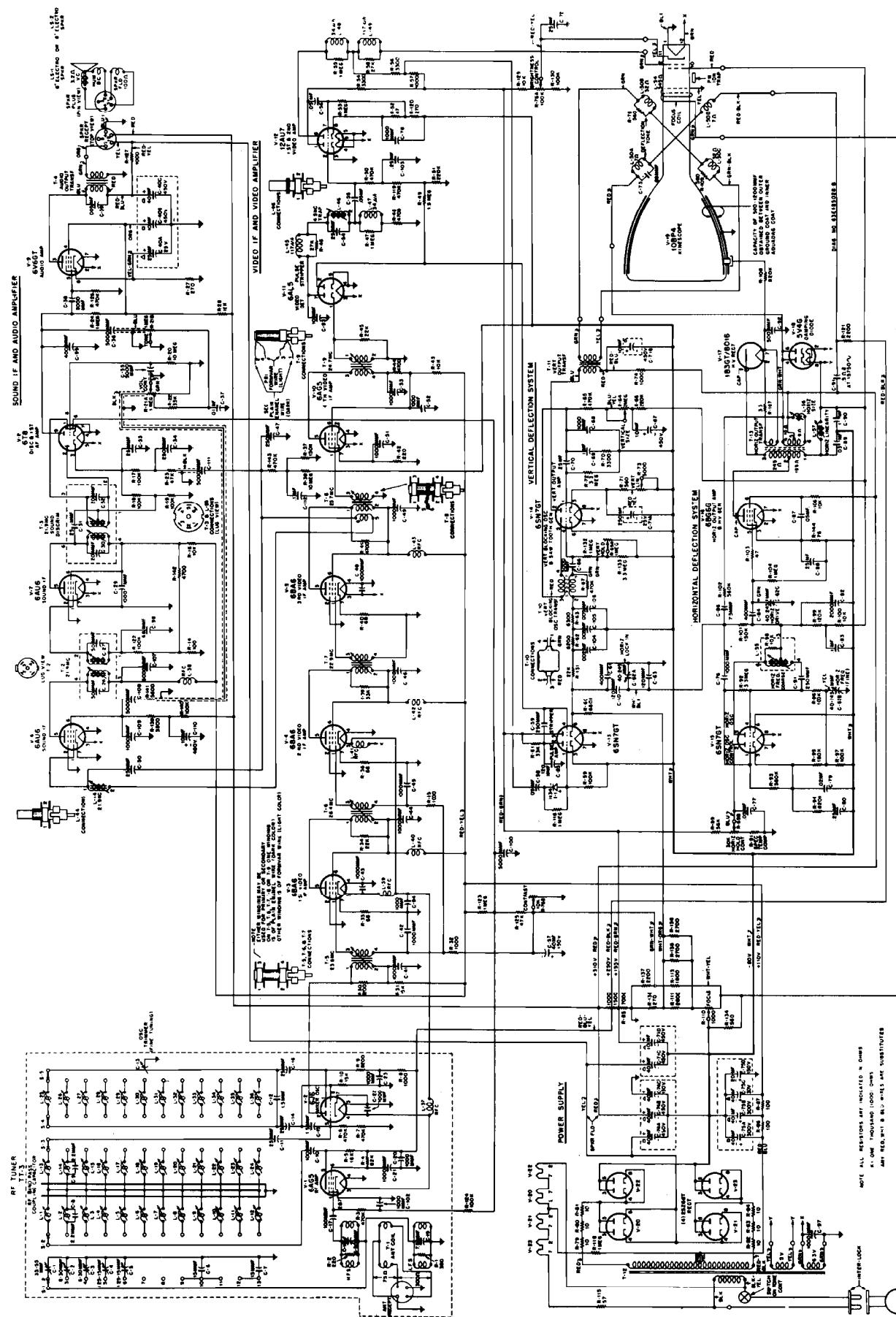
MODELS VK106, VK106B, VK106M,
VT105, VT105M, VT107, VT107M; Ch. TS-9



NOTE: ALL RESISTORS ARE IN OHMS
X ONE THOUSAND (1000) OHMS
ANY RED, WHITE OR BLUE WIRES ARE SUBSTITUTED

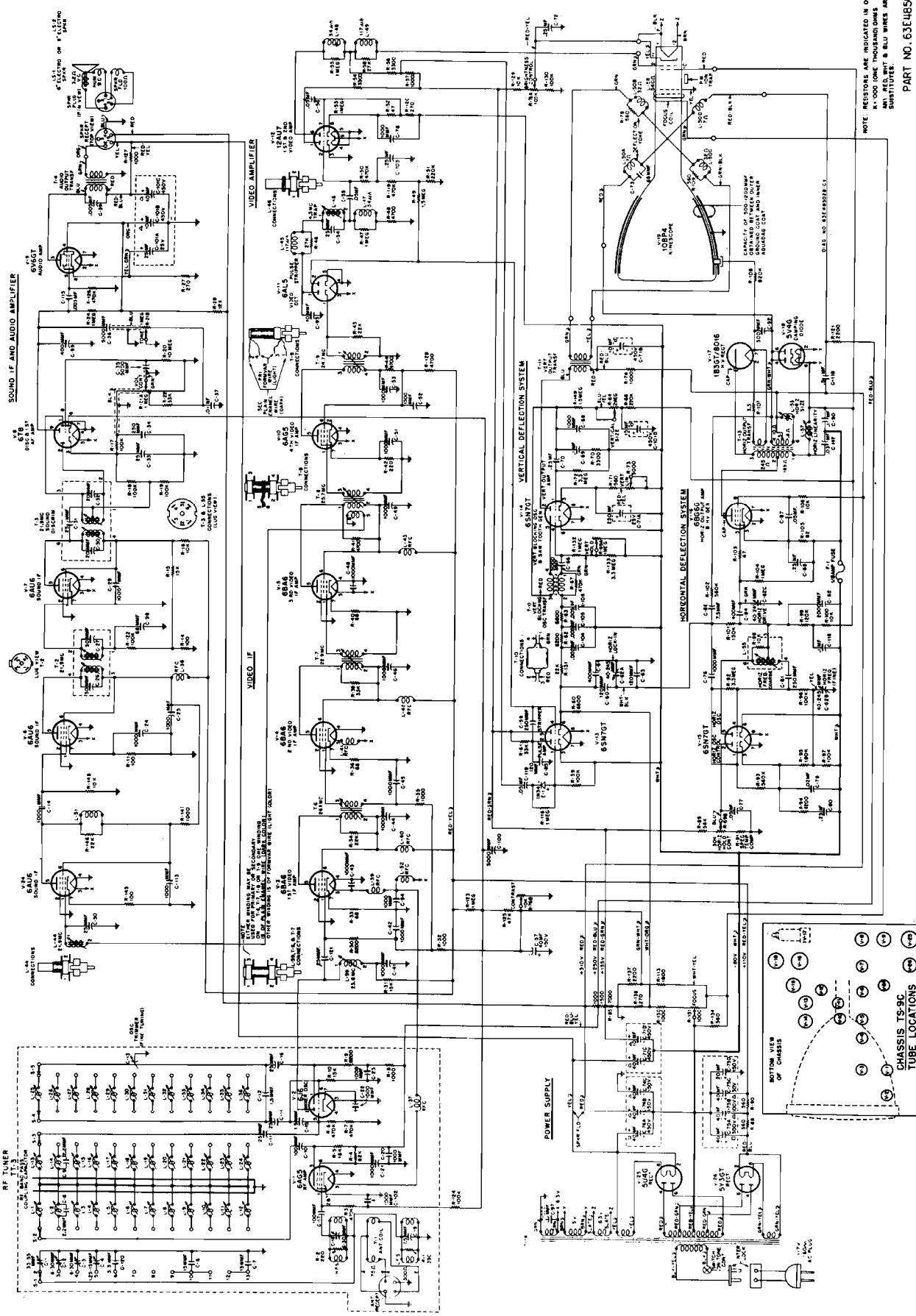
MODELS VK106, VK106B, VK106M,
VT105, VT105M, VT107, VT107M; Ch. TS-9A

MODELS VK106, VK106B, VK106M,
VT105, VT105M, VT107, VT107M; Ch. TS-9B

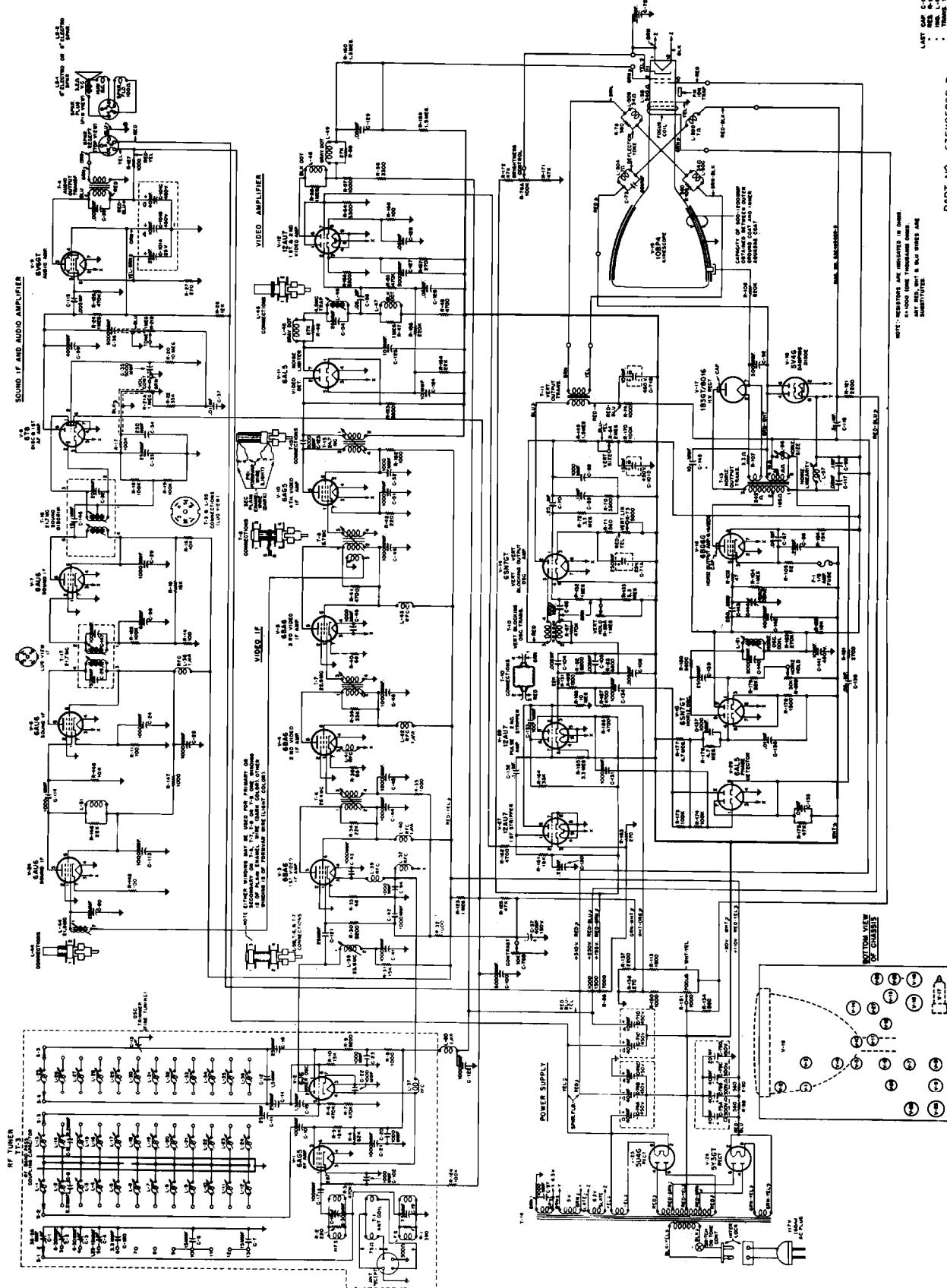


PART NO. 63EUB502B-6

MODELS VK106, VK106B, VT105, VT105M, VT107, VT107M; Ch. TS-9C



MODELS VK106, VK106B, VK106M,
VT105, VT105M, VT107, VT107M; Ch. TS-9D



PART NO. 63E185028-D

Ref.	Part Number	Description	Ref. No.	Part Number	Description		
CHASSIS PARTS - ELECTRICAL							
C-1	21M47034	Trimmer, mica: .25-.55 mfd	C-63	21M484150	Ceramic: 120 mfd 500V		
C-2	21M470414	Trimmer, mica: .6-.10 mfd	C-64	21M470789	Ceramic: 5000 mfd 150V		
C-3	21M470416	Trimmer, mica: .6-.10 mfd	C-65	21M470857	Ceramic: 5000 mfd 150V		
C-4	21M470352	Trimmer, mica: 1.25-15 mfd	C-66	21M470857	Mica: 5000 mfd 10% 500V		
C-5	21M470355	Trimmer, mica: 1.25-15 mfd	C-67	21M478931	Electrolytic: 10 mfd 450V		
C-6	21M470356	Mica: 15 mfd 10% 500V	C-68	21M478931	Ceramic: 1000 mfd 500V		
C-7	21M470216	Mica: 15 mfd 10% 500V	C-69	8E771162	Paper: .1 mfd 400V		
C-8	21M470216	Ceramic: 2 mfd	C-70	8E780146	Paper: .25 mfd 400V		
C-9	21M470216	Ceramic: 2 mfd	C-71A		Ceramic: 1000 mfd 400V		
C-10	21M470736	Ceramic: 100 mfd	B-CAD	23M48196	Ceramic: 5000 mfd 150V		
C-11	21M470736	Ceramic: 100 mfd	C-72	8A771356	Electrolytic: "A" 40 mfd 450V (square); "B" 40 mfd 450V (square); "C" 40 mfd 150V (half-circle) ^{top}		
C-12	21M482296	Ceramic: 1.5 mfd	C-73	21R2740	Electrolytic: "A" 40 mfd 300V (square); "B" 40 mfd 300V (triangle); "C" 40 mfd 100V (triangle); Mica: .65 mm 10% 800V		
C-13	1M454422	Line tuning trimmer: consists of bushing with bakelite washer	C-74A	23M484197	Electrolytic: "A" 40 mfd 450V (blank); "B" 40 mfd 450V (half-circle); "C" 40 mfd 150V (triangle) ^{top}		
C-14	21M470738	Ceramic: 25 mfd	B & C	23M484197	Ceramic: 1000 mfd 500V		
C-15	21M470296	Ceramic: 1.5 mfd	C-75A	23M484194	Electrolytic: "A" 40 mfd 300V (square); "B" 40 mfd 300V (triangle); "C" 40 mfd 100V (triangle); Mica: .65 mm 10% 800V		
C-16	21M470738	Ceramic: 25 mfd	C-76	21R78410	Ceramic: 1000 mfd 500V		
C-17	21M470736	Ceramic: 100 mfd	C-77	8E771166	Paper: .05 mfd 100V		
C-18	21M470414	Trimmer, mica: .6-.10 mfd	C-78	21R479410	Ceramic: 1000 mfd 500V		
C-19	21M470735	Ceramic: 7.5 mfd	C-79	8E771164	Paper: .02 mfd 100V		
C-20	21M478110	Ceramic: 1000 mfd 500V	C-80	8A771356	Paper: .25 mfd 200V		
C-21	21M478110	Ceramic: 1000 mfd 500V	C-81	21R6562	Mica: .250 mm 10% 500V		
C-22	21M478110	Ceramic: 1000 mfd 500V	C-82	21R6568	Mica: .250 mm 10% 500V		
C-23	21M478110	Ceramic: 1000 mfd 500V	C-83	8E771169	Paper: .1 mfd 400V		
C-24	21M478110	Ceramic: 1000 mfd 500V	C-84	21R6654	Mica: .400 mm 10% 500V		
C-25	21M478110	Ceramic: 50 mfd part of "C" base	C-85	21R479410	Ceramic: 120 mfd		
C-26	21M484653	Silver mica: 50 mfd	C-86	21R479735	Ceramic: 7.5 mfd		
C-27	21M478110	Ceramic: 25 mfd	C-87	8E771167	Paper: .05 mfd 400V		
C-28	21M478116	Ceramic: 1000 mfd 500V	C-88	21R6562	Paper: .25 mfd 200V		
C-29	21M478116	Ceramic: 1000 mfd 500V	C-89	8A771169	Mica: .03 mm 10% 500V		
C-30	21M478116	Silver mica: 20 mfd	C-90	8A771149	Paper: .03 mm 600V		
C-31	21M478116	Ceramic: 1000 mfd 500V	C-91	21M490013	High-Voltage: "5" ohm Ω 10,000V		
C-32	21M478119	Ceramic: 20 mfd	C-92	21M491776	Ceramic: 10 mfd		
C-33	21M48316	Ceramic: 25 mfd	C-93	21A101776	Ceramic: 1000 mfd 500V		
C-34	21M48662	Mica: .250 mfd 10% 500V	C-94	21M478410	Paper: .1 mfd 100V		
C-35	21M470789	Ceramic: 5000 mfd 450V	C-95	8T780005	Paper: .002 mfd 400V		
C-36	21M470789	Ceramic: 5000 mfd 450V	C-96	21R478516	Ceramic: 1000 mfd 500V		
C-37	21M47115	Paper: .01 mfd 100V	C-97	21R2740	Mica: .68 mm 10% 800V		
C-38	21M47115	Ceramic: 1000 mfd 500V	C-98	21R2740	Mica: .400 mm 10% 500V		
C-39	8E771162	Paper: .005 mfd 600V	C-99	21A470785	Ceramic: 5000 mfd 150V		
C-40a	8E771162	Ceramic: 25 mfd	C-100	21A470785	"B" 10 mfd 450V (square)		
C-41	21M478110	Ceramic: 1000 mfd 500V	C-101	21A478196	"C" 40 mfd 150V (half-circle) ^{top}		
C-42	21M478110	Ceramic: 1000 mfd 500V	C-102	21A478210	Ceramic: 1000 mfd 500V		
C-43	21M478110	Ceramic: 1000 mfd 500V	C-103	8A771162	Paper: .25 mfd 200V		
C-44	21M478110	Ceramic: 1000 mfd 500V	C-104	8T780005	Paper: .002 mfd 400V		
C-45	21M478110	Ceramic: 1000 mfd 500V	C-105	8T780006	Paper: .005 mfd 200V		
C-46	21M478110	Ceramic: 1000 mfd 500V	C-106	8T780006	Ceramic: 5000 mfd 450V		
C-47	21M48662	Mica: .250 mfd 10% 500V	C-107	21A470789	Ceramic: 5000 mfd 450V		
C-48	21M478110	Ceramic: 1000 mfd 500V	C-108	21A470789	Ceramic: 1000 mfd 500V		
C-49	21M478110	Ceramic: 1000 mfd 500V	C-109	21A478410	Ceramic: 1000 mfd 500V		
C-50	21M48316	Ceramic: 25 mfd	C-110	21A478410	Electrolytic: 10 mfd 450V		
C-51	21M478110	Ceramic: 1000 mfd 500V	C-111	21A478196	Ceramic: 5000 mfd 450V		
C-52	21M478110	Ceramic: 1000 mfd 500V	C-112	8E771163	Paper: .005 mfd 100V		
C-53	21M478110	Ceramic: 1000 mfd 500V	C-113	21A478410	Ceramic: 1000 mfd 500V		
C-54	21M48662	Ceramic: 25 mfd	C-114	8E771162	Paper: .005 mfd 600V		
C-55	21M478110	Ceramic: 1000 mfd 500V	C-115	8A771149	Paper: .1 mfd 600V		
C-56	21M48662	Ceramic: 120 mfd 10% 500V	C-116	8T780301	Paper: .03 mfd 1000V		
C-57	21M478116	Paper: .05 mfd 100V	C-117	21A470789	Ceramic: 1000 mfd 500V		
C-58	21M478116	Ceramic: 25 mfd	C-118	8T780158	Paper: .5 mfd 100V		
C-59	21M48662	Mica: .250 mfd 10% 500V	C-119	8A771151	Ceramic: 1000 mfd 500V		
C-60	21M484150	Ceramic: 120 mfd 10% 500V	C-120	21A48662	Paper: .05 mfd 1000V		
D-61	21A48664	Mica: 400 mfd 10% 500V	C-121	21A478195	Ceramic: 3.3 mfd		
D-62a	20A484112	Trimmer & Bracket Assembly: 40-245 ^{each} section	C-122	21A478194	form & core		
sec			C-123	21A478195	Oscillator coil: channel #1; includes winding,		
			C-124	21A10178	C-124	21A10178	Oscillator coil: channel #4; includes winding,
			C-125	21A10178	C-125	21A10178	Oscillator coil: 1.53 winding only
			C-126	21A10178	C-126	21A10178	Oscillator coil: channel #5; includes winding,
			C-127	21A478197	C-127	21A478197	Oscillator coil: channel #2; includes winding,
			C-128	21A478195	C-128	21A478195	Oscillator coil: channel #3; includes winding,

MODELS VK136, VK106B, VK106M, VT105, VT105M, VT107, VT107M; Ch. TS-9, TS-9A, TS-9B, TS-9C, TS-9D

Ref.	Part Number	Description	Ref.	Part Number	Description		
No.			No.				
L-29	2NA705435	Oscillator coil: channel #6; includes winding, form & core	R-18	686031	100,000 10% 1/2W		
L-30	2NA705436	Oscillator coil: channel #7; winding only	R-19	686031	100,000 10% 1/2W		
L-31	2NA705437	Oscillator coil: channel #8; winding only	R-20	10 meg	20% 1/2W		
L-32	2NA705438	Oscillator coil: channel #10; winding only	R-21	18488005	Volume control, tone control & power switch; 1 meg, 1 meg & SPST switch		
L-33	2NA705439	Oscillator coil: channel #11; winding only	A-33	686410	33,000 10% 1/2W		
L-34	2NA705440	Oscillator coil: channel #12; winding only	R-22	6864048	47,000 10% 1/2W		
L-35	2NA705440	Oscillator coil: channel #13; winding only	R-23	686004	1 meg 20% 1/2W		
L-36	2NA705440	Oscillator coil: channel #14; winding only	R-24	686004	4.7 meg 20% 1/2W		
L-37	2NA90064	RF choke filament	R-25	682122	200,000 10% 1/2W		
L-38	2NA70527	RF choke, P+: insulated and coded, 1 microhenry	R-26	686407	270,10% 2W		
L-39	2NA90064	RF choke filament	R-27	6847616	12,000 10% 1W		
L-40	2NA70527	RF choke, P+: insulated and coded, 1 microhenry	R-28	685656	3.5 meg 20% 1/2W		
L-41	2NA90064	RF choke filament	R-29	58188036	560,10% 2W		
L-42	2NA70527	RF choke, P+: insulated and coded, 1 microhenry	R-30	682004	820,000 10% 1/2W		
L-43	2NA70527	RF choke, P+: insulated and coded, 1 microhenry	R-31	682119	15,000 20% 1/2W		
L-44	2NA705082	Sound trap coil: complete with iron core	R-32	6865701	1000 20% 1/2W		
L-45	2NA705117	Compensating coil: gray dot	R-33	6865007	68 20% 1/2W		
L-46	2NA705077	Trap coil: 4.5 Mc complete with iron core	R-34	686597	22,000 10% 1/2W		
L-47	2NA705136	Compensating coil: black dot	R-35	686101	200,000 20% 1/2W		
L-48	2NA705136	Compensating coil: black dot	R-36	686607	68 20% 1/2W		
L-49	2NA705137	Compensating coil: gray dot	R-37	6865938	150,000 10% 1/2W		
L-50	2NA705174	B, CAD or 2NA705176 Deflection coil: complete	R-38	682109	10 meg 20% 1/2W		
L-51	2NA705176	Sound IF coil: complete	R-39	686101	33,000 10% 1/2W		
L-52	2NA705064	RF choke, filament	R-40	686607	56 20% 1/2W		
L-53	2NA705059	Focus coil: 350 ohms	R-41	68680	4700 10% 1/2W		
L-54	2NA705056	Horizontal oscillator coil: complete with iron core; less shield can	R-42	683933	220,200 20% 1/2W		
L-55	2NA705056	Horizontal oscillator coil: complete with iron core	R-43	68620	10,000 10% 1/2W		
L-56	2NA705119	Horizontal sine coil: complete with iron core	R-44	686080	1,700 10% 1/2W		
L-57	2NA705176	Horizontal linearity coil: complete with iron core	R-45	686080	1 meg 10% 1/2W (part of L-47)		
L-58	2NA705167	Focus coil: 500 ohms	R-46	683966	1.5 meg 20% 1/2W		
L-59	2NA705294	Video IF coil: complete with iron core	R-47	686107	470,000 10% 1/2W		
L-60	2NA705127	RF choke, P+: insulated and coded, 1 microhenry	R-48	682108	22,000 10% 1/2W		
L-61	2NA705055	Horizontal oscillator coil: complete with iron core	R-49	686604	1 meg 20% 1/2W		
<u>Speaker</u>			R-50	686581	3300 10% 1/2W (part of L-48)		
L-62	508189002	Speaker: 6" electrodynamic: 3.2 ohm 70; 100 ohm (hot) field (TV-105)	R-51	686577	1.5 meg 20% 1/2W		
L-63	507780326	Speaker: 8" electrodynamic: 3.2 ohm 70; 100 ohm (hot) field (TV-107)	R-52	682029	3300 10% 1/2W		
<u>Speaker</u>			R-53	686327	1000 10% 1/2W		
L-64	507780322	Speaker: 8" electrodynamic: 3.2 ohm 70; 100 ohm (hot) field (TV-106)	R-54	686581	27,000 10% 1/2W (part of L-19)		
<u>Resistor</u>		100 ohm (hot) field (TV-106)	R-55	686031	100,000 10% 1/2W		
Note: All resistors are insulated carbon type unless otherwise specified.			R-56	686128	100,000 10% 1/2W		
Note: All resistors are insulated carbon type unless otherwise specified.			R-57	686500	33,000 10% 1/2W		
R-1	685554	390 10% 1/2W	R-58	686031	100,000 10% 1/2W		
R-2	68270	220 10% 1/2W	R-59	686128	100,000 10% 1/2W		
R-3	685577	470,000 10% 1/2W	R-60	686500	33,000 10% 1/2W		
R-4	685575	82,000 10% 1W	R-61	18488199	Vertical size control: 2 meg		
R-5	685577	220,000 10% 1W	R-62	685577	470,000 10% 1/2W		
R-6	685575	470,000 10% 1W	R-63	686428	470,000 10% 1/2W		
R-7	685577	15,000 10% 2W	R-64	18488199	Vertical size control: 2 meg		
R-8	685577	470,000 10% 1W	R-65	685577	470,000 10% 1/2W		
R-9	685577	8,200 10% 1W	R-66	685408	R-124	686604	100,000 10% 1/2W
R-10	682119	15,000 20% 1/2W	R-67	683377	R-125	686320	100,000 10% 1/2W
R-11	686018	10 ³ 20% 1/2W	R-68	685429	R-126	686321	100,000 10% 1/2W
R-12	686056	47,000 10% 1W	R-69	18488073	R-127	686397	22,000 10% 1/2W
R-13	686301	1000 20% 1/2W	R-70	685581	R-128	686367	1 meg 20% 1/2W
R-14	686018	100 20% 1/2W	R-71	682291	R-129	686320	100,000 10% 1/2W
R-15	682119	15,000 20% 1/2W	R-72	682115	R-130	686321	100,000 10% 1/2W
R-16	686066	10,000 20% 2W	R-73	18488180	R-131	686397	22,000 10% 1/2W
R-17	686031	100,000 10% 1/2W	R-74	6876004	R-132	6866116	270,10% 2W
R-18	686031	47,000 20% 1/2W	R-75	686012	R-133	685559	1,900 10% 1/2W
R-19	686031	5,200 10% 1W	R-76	18488072	R-134	686322	100,000 10% 1W
R-20	686031	100 20% 1/2W	R-77	686444	R-135	686117	5,600 10% 1/2W
R-21	686031	15,000 20% 1/2W	R-78	682291	R-136	686117	1,700 10% 1/2W
R-22	686031	10,000 20% 2W	R-79	686514	R-137	686069	470,000 10% 1/2W
R-23	686031	100 20% 2W	R-80	68188144	R-138	68488222	75 ohms in some sets. Replace with 82 ohms (part number 68488222)

Ref. No.	Part No.	Description	Part Number	Description
R-115	6R6018	100 206 1/2W 1/2W 1/2W 1/2W (part of L-51)	V-1	6AG5 RF Amplifier
R-116	6R5397	22,000 106 1/2W	V-1	6AG5 Mixer & IF oscillator
R-117	6R6220	1000 106 1/2W	V-2	6AG6 1st Video IF Amplifier
R-118	6R6350	10,000 106 1/2W	V-3	6BA6 2nd Video IF Amplifier
R-119	6R5956	1.5 ave 206 1/2W	V-4	6BA6 3rd Video IF Amplifier
R-120	17R60343	Mira wound: 1000 13W	V-5	6AU6 Sound IF Amplifier
R-151	17R60354	Focus control: 1000	V-6	6AU6 Sound IF Amplifier
R-152	6R6229	1000 106 1/2W	V-7	6AU6 Sound IF Amplifier
R-153	6R6426	6800 106 1/2W	V-8	6AU6 Discriminator & 1st AF Amplifier
R-154	6R6397	22,000 106 1/2W	V-9	6AU6 Audio Amplifier
R-155	6R6407	220,000 106 1/2W	V-10	6AU6 4th Video IF Amplifier
R-162	6R6080	3300 106 2W	V-11	6AU5 Video Detector & Pulse Stripper Diode
R-157	6R6336	270 106 1W	V-12	6AU5 1st & 2nd Video Amplifier
R-158	6R6018	100 206 1/2W	V-13	6SN7P Pulse Amplifier & Pulse Stripper
R-159	6R7196	1.5 ave 206 1/2W	V-14	6SN7P Vertical Blocking Oscillator & Vertical Output Amplifier
R-160	6R6396	1.5 ave 206 1/2W	V-15	6SN7P Horizontal Oscillator & Horizontal Oscillator Control
R-161	6R678014	16,000 106 2W	V-16	6SN6G Horizontal Output Amplifier & HV Generator
R-162	6R6080	4700 106 1/2W	V-17	LB307/8016 HV Rectifier
R-163	6R6336	270 106 1W	V-18	5Y4Q Damping Diode
R-164	6R6753	33,000 106 1/2W	V-19	10R4Q Kinescope
R-165	6R62118	5.3 ave 206 1/2W	V-20	25R60P IV Rectifier
R-166	6R62050	4700 106 1/2W	V-21	25R60P IV Rectifier
R-167	6R6080	4700 106 1/2W	V-22	25R60P IV Rectifier
R-168	6R62109	10 ave 206 1/2W	V-23	25R60P IV Rectifier
R-169	6R6161	1500 206 1/2W	V-24	6AU6 Sound IF Amplifier
R-170	6R6031	100,000 106 1/2W	V-25	5Y4Q LV Rectifier
R-171	6R6048	47,000 106 1/2W	V-26	5Y4T LV Rectifier
R-172	6R6048	47,000 106 1/2W	V-27	12AU7 1st Pulse Stripper
R-173	6R6053	100,000 106 1/2W	V-28	12AU7 2nd Pulse Stripper & Pulse Amplifier
R-174	6R6051	100,000 106 1/2W	V-29	6AU5 Phase Detector
R-175	6R6048	47,000 106 1/2W		
R-176	6R6446	4.7 ave 106 1/2W		
R-177	6R6446	4.7 ave 106 1/2W		
R-178	6R62161	1500 206 1/2W		
R-179	6R62161	52,000 106 1/2W		
R-180	6R6117	5600 106 1/2W		
R-181	6R6586	2700 106 1W		
				CHASSIS PARTS - MECHANICAL
			7R6564 Bracket, chassis mounting	7R6564 Bracket, chassis mounting (horizontal linearity & size coil mtg)
			7R6564 Bracket, coil mtg (for L-61)	7R6564 Bracket, coil mtg (for L-61)
			1X780039 Bracket & Chassis Assembly: front kinescope support ring; complete	1X780039 Bracket & Chassis Assembly: front kinescope support ring; complete
			7B170376 Bracket, focus coil mounting	7B170376 Bracket, focus coil mounting
			7K18165 Clip, coil (F-2 & T-16 sec. core retainer)	7K18165 Clip, coil (F-2 & T-16 sec. core retainer)
			7K180185 Bracket, kinescope support	7K180185 Bracket, kinescope support
			1X770706 Bracket & Socket Assembly: hi-volttee rectifier tube mtg between chassis support brackets	1X770706 Bracket & Socket Assembly: hi-volttee rectifier tube mtg between chassis support brackets
			7B185123 Bracket, tuner chassis mounting	7B185123 Bracket, tuner chassis mounting
			1X14648469 Bushing, focus control (contact insulator)	1X14648469 Bushing, focus control (contact insulator)
			1X16148404 Cable, assembly: speaker; includes receptacle (for 25W resistor)	1X16148404 Cable, assembly: speaker; includes receptacle (for 25W resistor)
			42R470721 Clip, coil (F-2 & T-2 sec. core retainer)	42R470721 Clip, coil (F-2 & T-2 sec. core retainer)
			42R470074 Clip, spring; black (F-2 shield grounding)	42R470074 Clip, spring; black (F-2 shield grounding)
			30R482192 Conductor, shielded; single; black	30R482192 Conductor, shielded; single; black
			30R489040 Conductor, shielded; single; blue	30R489040 Conductor, shielded; single; blue
			30R489041 Conductor, shielded; single; green	30R489041 Conductor, shielded; single; green
			42R481461 Connector, kinescope HV	42R481461 Connector, kinescope HV
			39217396 Contact, pin terminal (in speaker receptacle)	39217396 Contact, pin terminal (in speaker receptacle)
			464071143 Core, iron-ceramic & screw (for L-56)	464071143 Core, iron-ceramic & screw (for L-56)
			464070303 Core, iron & screw (for T-5, T-6, T-7, T-8, T-9, T-15, L-61)	464070303 Core, iron & screw (for T-5, T-6, T-7, T-8, T-9, T-15, L-61)
			464071340 Core, iron & screw (T-3 & T-16 pri. & sec., L-16)	464071340 Core, iron & screw (T-3 & T-16 pri. & sec., L-16)
			464071349 Core, iron & screw (T-3 & T-16 pri. & sec., L-16)	464071349 Core, iron & screw (T-3 & T-16 pri. & sec., L-16)
			464044196 Core, iron; threaded (T-2 & T-1) pri. & sec.	464044196 Core, iron; threaded (T-2 & T-1) pri. & sec.
			464044198 Core, iron; noval (for T-8 & T-12)	464044198 Core, iron; noval (for T-8 & T-12)

MODELS VR106, VR106B, VR106M, VT105, VT105M, VT107, VT107M; Ch. TS-9, TS-9A, TS-9B, TS-9C, TS-9D

Part Number	Description	Part Number	Description
967180353 24170365	Socket, tube & adapter: noval (for V-12, V-27, V-28).... Speaker: #5A (vertical output trans atg & on microscope support bracket)	2281633 28470122	Pin, escutcheon: brass (channel indicator) Pin, escutcheon: dark brown (VK-106B) Pin, escutcheon: 1/4 pin (for antenna receptacle)
414170705 414180166	Spring, coil (for V-6, V-25)	28470122 597706	Rivet, .140 x 1/6; steel; nlk pl (insulator on bottom cover)
414170709 414170710	Spring, cameration (on picture centering screw)	528246 54770755	Rivet, .140 x 1/7; steel; statuary bronze finish (high voltage shield)
31190065 31180523	Spring, microscope support (bottom) long..... Spring, terminal: 5 insulated legs, #1 ground, 3/8 spacing	528246 54770755	Rivet, shoulder (mounts line cord to metal cabinet back)
31180374 31180374	Spring, terminal: 5 insulated legs (#3 large), #1 ground, 3/8 spacing	528246 54780302	Rivet, shoulder (mounts line cord to film cabinet back)
31126656 31126656	Spring, terminal: 5 insulated legs, #3 ground, 3/8 spacing	528246 54780302	Screws, speaker: flocket; brown mahogany (VK-105, VK-106)
311780304 311780304	Spring, terminal: 4 insulated legs, #3 ground, 3/8 spacing	54780302 54848486	Screws, decorative head; statuary bronze finish (paper board atg) (VK-105)
31157194 31157194	Spring, terminal: 4 insulated legs, #3 ground, 3/8 spacing	54780302 54849007	Screws, machine: 1/4-20 x 1-1/2; plain hex head; cad pl. (chassis atg, VT-105)
311671756 311671756	Spring, terminal: 4 insulated legs, #3 ground, 3/8 spacing	54780302 548226	Screws, machine: 1/4-20 x 1-1/2; plain hex head; cad pl. (chassis atg, VT-105)
311671755 311671755	Spring, terminal: 5 insulated legs, #3 ground, 3/8 spacing	54780302 548226	Screws, machine: 1/4-20 x 1-1/2; plain hex head; cad pl. (chassis atg, VT-105)
311671511 311671511	Spring, terminal: 5 insulated legs, #3 ground, 3/8 spacing	54780302 54838134	Screws, machine: 1/4-20 x 1-1/2; plain hex head; cad pl. (chassis atg, VT-105)
311549028 311549028	Spring, terminal: 2 insulated legs, #3 ground, 3/8 spacing	54780302 54838134	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311549029 311549029	Spring, terminal: 2 insulated legs, #3 ground, 3/8 spacing	54780302 54838134	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311549030 311549030	Spring, terminal: 2 insulated legs, #3 ground, 3/8 spacing	54780302 54838134	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311549031 311549031	Spring, terminal: 1 insulated leg, #1 ground, 3/8 spacing	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311549032 311549032	Spring, terminal: 1 insulated leg, #1 ground, 3/8 spacing	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311549033 311549033	Spring, terminal: 1 insulated leg, #1 ground, 3/8 spacing	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311671217 311671217	Spring, terminal: 1 insulated leg, #1 ground, 3/8 spacing	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311519150 311519150	Spring, terminal: 1 insulated leg, #1 ground, 3/8 spacing	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311519151 311519151	Spring, terminal: 1 insulated leg, #1 ground, 3/8 spacing	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311519152 311519152	Spring, terminal: 1 insulated leg, #1 ground, 3/8 spacing	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311671267 311671267	Spring, terminal: 1 insulated leg, #1 ground, 3/8 spacing	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
91871267 91871267	Speaker: electrostatic mounting; batwing; for 4 log speakers	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
4051612 4051612	Master, "C" spring (on focus control)	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
311707075 311707075	Master, fiber, 3/16 x 3/16 x 1/16 thick (part of focus control)	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
431720 431720	Master, flat: 1/8 x 1/16 x .030; cad pl (timer atg)	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
414170936 414170936	Master, spring (on focus control) (for 270 resistor)	54780302 54848486	Screws, sheet metal: .060 x 3/8; PMA slotted screw (VK-105)
Part Number			
121848450	Power VR-3 (complete)	32090053 32090053	Gasket, microscope seal: felt (on window) (VK-105, VK-106)
Notes	Replaceable electrical parts are included in Television Chassis & Part Replacement Parts List. It is recommended that entire tuner be returned for exchange if trouble develops in any or its major components.	147803024 362489177	Insulator, electrolytic (chassis bottom selector)
Replaced Electrical Parts		147803024 362489177	Knob, control: walnut plastic (chassis selector) (VK-105, VK-106, VK-107)
121848450	Power VR-3 (complete)	553127 553127	Knob, control: mahogany plastic (channel selector) (VK-105, VK-107)
		32090053 32090053	Gasket, microscope seal: felt (on window) (VK-105, VK-106)
4051612	Replaces electrical parts are included in Television Chassis & Part Replacement Parts List. It is recommended that entire tuner be returned for exchange if trouble develops in any or its major components.	147803024 362489177	Knob, control: walnut plastic (channel selector) (VK-105, VK-106, VK-107)
424471000		362489177 362489177	Knob, control: mahogany plastic (large (vertical hold) (VK-105, VK-106, VK-107)
424471000	Clip, coil tuning shaft retainer	362489177 362489176	Knob, control: tan plastic (vertical hold) (VK-105, VK-106)
424471000	Clip, spring; ball retainer (fine tuning assembly)	362489176 362489176	Knob, control: walnut plastic; medium (contrast & volume) (VK-105, VK-106, VK-107)
424471000	Core, coil adjusting screw: fine tuning assembly	362489176 362489176	Knob, control: mahogany plastic; medium (contrast & volume) (VK-105, VK-106, VK-107)
311707075	Form, coil	362489176 362489176	Knob, control: tan plastic; small (fine tuning) (VK-105, VK-106, VK-107)
414170146	Lockwasher, internal: 1/8; cad pl (end of tuner switch)	362489176 362489176	Knob, control: tan plastic; small (fine tuning) (VK-105, VK-106, VK-107)
414170146	Lockwasher, internal: 1/8; cad pl (front of switch assembly)	362489176 362489176	Knob, control: tan plastic; small (fine tuning) (VK-105, VK-106, VK-107)
414170146	Nut, hex: .5-10 x 1/4; cad pl (end of tuner switch)	362489176 362489176	Knob, control: walnut plastic; small (fine tuning) (VK-105, VK-106, VK-107)
257004	Nut, hex: 3/8-32 x 9/16; cad pl (front end)	362489176 362489176	Knob, control: walnut plastic; large (vertical hold) (VK-105, VK-106, VK-107)
61418555	Plates, shaft support (on front end)	362489176 362489176	Horizontal Hold & Off-tone (VK-105, VK-106, VK-107)
134189175 134189175	Receptacle and Bracket Assembly (ant. receptacle)	362489176 362489176	Knob, control: mahogany plastic; small (brightnes)
584897	Hive: .058 x 1/8; steel; nlk pl (socket atg)	362489176 362489176	Horizontal Hold & Off-tone (VK-105, VK-106, VK-107)
584897	Hive: .122 x 5/16; steel; nlk pl (terminal strip atg)	362489176 362489176	Knob, control: tan plastic; small (brightness, horizontal hold & off-tone) (VK-105, VK-106, VK-107)
584897	Hive: .122 x 5/16; steel; nlk pl (ant. receptacle)	362489176 362489176	Knob, control: tan plastic; small (fine tuning) (VK-105, VK-106, VK-107)
587247	Screw, machine: 6-32 x 3/16 slotted lock hex head; cad pl (ant. receptacle)	362489176 362489176	Knob, control: tan plastic; small (fine tuning) (VK-105, VK-106, VK-107)
3574854	Screw, sheet metal: #8 x 1/4 PIZZ plain hex head; cad pl	362489176 362489176	Knob, control: mahogany plastic; small (fine tuning) (VK-105, VK-106, VK-107)
3574854	Screws, G-12 x 1/8 Allen head (for knob bracing)	362489176 362489176	Knob, control: internal extensor; #8; cad pl (spur angle, 1/8" x 5/16"; cad pl (spur angle, 1/8" x 5/16"); cad pl (spur angle, 1/8" x 5/16") (VK-105, VK-106, VK-107)
13170703	Shaft, fine tuning	362489176 362489176	Lockwasher, internal extensor; #8; cad pl (spur angle, 1/8" x 5/16"; cad pl (spur angle, 1/8" x 5/16") (VK-105, VK-106, VK-107)
13170703	Screw, sheet metal: #8 x 1/4 PIZZ plain hex head; cad pl	362489176 362489176	Lockwasher, internal extensor; #8; cad pl (spur angle, 1/8" x 5/16"; cad pl (spur angle, 1/8" x 5/16") (VK-105, VK-106, VK-107)
91870781	Screw, sheet metal: #8 x 1/4 PIZZ plain hex head; cad pl	362489176 362489176	Lockwasher, internal extensor; #8; cad pl (spur angle, 1/8" x 5/16"; cad pl (spur angle, 1/8" x 5/16") (VK-105, VK-106, VK-107)
61418566	Spring, coil compression (fine tuning shaft assembly)	362489176 362489176	Lockwasher, internal extensor; #8; cad pl (spur angle, 1/8" x 5/16"; cad pl (spur angle, 1/8" x 5/16") (VK-105, VK-106, VK-107)
13182255	Spring, coil groundring (on front end of shaft)	362489176 362489176	Lockwasher, internal extensor; #8; cad pl (spur angle, 1/8" x 5/16"; cad pl (spur angle, 1/8" x 5/16") (VK-105, VK-106, VK-107)
31190066	Spring, switch groundring: 5 insulated legs, #1 ground, 3/8 spacing	362489176 362489176	Lockwasher, internal extensor; #8; cad pl (spur angle, 1/8" x 5/16"; cad pl (spur angle, 1/8" x 5/16") (VK-105, VK-106, VK-107)
31176164	Strip, terminal: 5 insulated legs, #1 ground, 3/8 spacing	362489176 362489176	Lockwasher, internal extensor; #8; cad pl (spur angle, 1/8" x 5/16"; cad pl (spur angle, 1/8" x 5/16") (VK-105, VK-106, VK-107)