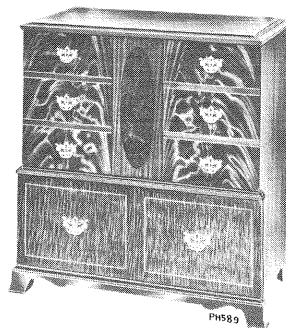
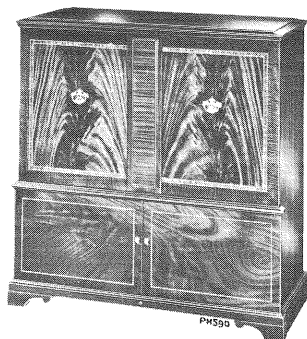


Model
6T84
"Fairfax"
Walnut,
Mahogany
or Oak



Model 6T86
"Rutland" Walnut,
Mahogany or Oak



Model 6T87
"Hartford" Walnut,
Mahogany or Oak



RCA VICTOR

TELEVISION, RADIO PHONOGRAPH COMBINATIONS MODELS 6T84, 6T86, 6T87

Chassis Nos. KCS48 or KCS48T and RC1090 or RC1092
45 Record Changer RP168 or RP190
33 $\frac{1}{3}$ /78 Record Changer 960282 or 960284

— Mfr. No. 274 —

SERVICE DATA

— 1950 No. T15 —

PREPARED BY RCA SERVICE CO., INC.
FOR

RADIO CORPORATION OF AMERICA
RCA VICTOR DIVISION
CAMDEN, N. J., U. S. A.

GENERAL DESCRIPTION

Models 6T84, 6T86 and 6T87 are 16-inch television radio phonograph combinations. Two record changers are provided to play 78, 33 $\frac{1}{3}$ and 45 RPM records.

ELECTRICAL AND MECHANICAL SPECIFICATIONS

PICTURE SIZE.....146 square inches on a 16GP4 kinescope

TELEVISION R-F FREQUENCY RANGE

All 12 television channels, 54 mc. to 88 mc., 174 mc. to 216 mc.
Fine Tuning Range, ± 250 kc. on chan. 2, ± 650 kc. on chan. 13

RADIO TUNING RANGE

RC1090 AM—540-1600 kc.
RC1092 AM—540-1600 kc.—FM—88-108 mc.

AUDIO POWER OUTPUT

RC1090—6 watts max.....RC1092—11 watts max.

POWER SUPPLY RATING

6T84—290 watts max.....6T86 or 6T87—315 watts max.

CHASSIS DESIGNATIONS

Television Chassis.....KCS48 or KCS48T
Radio Chassis (6T84) RC1090
Radio Chassis (6T86 or 6T87) RC1092
33 $\frac{1}{3}$ /78 RPM Record Changer.....960282 or 960284
45 RPM Record Changer.....RP168 or RP190
Refer to Service Data 960282, 960284, RP168 or RP190 for
information on the record changers.

LOUDSPEAKER—92569 12-inch PM Dynamic
Voice Coil Impedance 3.2 ohms at 400 cycles

WEIGHT	Net Weight	Shipping Weight
6T84	162	199
6T86	177	216
6T87	200	232

DIMENSIONS (Cabinet Outside)	Width	Height	Depth
6T84	39	37 $\frac{3}{4}$	21 $\frac{1}{4}$
6T86	38 $\frac{1}{2}$	39	22 $\frac{1}{4}$
6T87	41 $\frac{3}{4}$	41 $\frac{1}{2}$	22

RECEIVER ANTENNA INPUT IMPEDANCE 300 ohms balanced.

If necessary, the television chassis may be fed separately from either a 300-ohm balanced line or a 72-ohm co-ax.

RCA TUBE COMPLEMENT

- (1) RCA 6CB6 R-F Amplifier
- (2) RCA 6J6 R-F Oscillator and Mixer
- (3) RCA 6AU6 1st Sound I-F Amplifier
- (4) RCA 6AU6 2nd Sound I-F Amplifier
- (5) RCA 6AL5 Sound Discriminator
- (6) RCA 6AV6 (KCS48T only) Bias Clamp
- (7) RCA 6AU6 1st Picture I-F Amplifier
- (8) RCA 6CB6 2nd Picture I-F Amplifier
- (9) RCA 6AU6 3rd Picture I-F Amplifier
- (10) RCA 6CB6 4th Picture I-F Amplifier
- (11) RCA 6AL5 Picture 2nd Detector and AGC Detector
- (12) RCA 12AU7 1st and 2nd Video Amplifier
- (13) RCA 12AU7 DC Restorer and Sync Separator
- (14) RCA 6SN7GT (KCS48).....Vert. Sweep Osc. & Bias Clamp
or RCA 6SN7GT (KCS48T).....Sync. Amp. & Vert. Sweep Osc.
- (15) RCA 6KSGT.....Vertical Sweep Output
- (16) RCA 6SN7GT Horizontal Sweep Oscillator and Control
- (17) RCA 6BG6G Horizontal Sweep Output
- (18) RCA 6W4GT Damper
- (19) RCA 1B3-GT/8016 High Voltage Rectifier
- (20) RCA 16GP4, 16GP4A, 16GP4B, 16GP4C Kinescope
- (21) RCA 5U4G Rectifier

(RC1090 Radio Chassis)

- (1) RCA 6BE6 Converter
- (2) RCA 6BA6 I-F Amplifier
- (3) RCA 6AV6 Detector and 1st Audio
- (4) RCA 6C4 Phase Inverter
- (5) RCA 6V6GT (2 tubes) Audio Output
- (6) RCA 6X5GT Rectifier

(RC1092 Radio Chassis)

- (1) RCA 6CB6 R-F Amplifier
- (2) RCA 6J6 Oscillator and Mixer
- (3) RCA 6BA6 I-F Amplifier
- (4) RCA 6AV6 Driver
- (5) RCA 6AL5 Ratio Detector
- (6) RCA 6AV6 AM Det., AVC and Audio Amplifier
- (7) RCA 6C4 Phase Inverter
- (8) RCA 6V6GT (2 tubes) Audio Output
- (9) RCA 5Y3GT Rectifier

6T84, 6T86, 6T87**ELECTRICAL AND MECHANICAL SPECIFICATIONS**

(Continued)

PICTURE INTERMEDIATE FREQUENCIES

Picture Carrier Frequency	25.50 Mc.
Adjacent Channel Sound Trap	27.00 Mc.
Accompanying Sound Traps	21.00 Mc.
Adjacent Channel Picture Carrier Trap	19.50 Mc.

SOUND INTERMEDIATE FREQUENCIES

Sound Carrier Frequency	21.00 Mc.
Sound Discriminator Band Width between peaks	400 kc.

VIDEO RESPONSE To 4 Mc.

FOCUS Magnetic

SWEEP DEFLECTION Magnetic

SCANNING Interlaced, 525 line

HORIZONTAL SWEEP FREQUENCY 15,750 cps

VERTICAL SWEEP FREQUENCY 60 cps

FRAME FREQUENCY (Picture Repetition Rate) 30 cps

THE TELEVISION CHASSIS USED IN MODELS 6T84, 6T86 AND 6T87 IS VERY SIMILAR TO THE CHASSIS USED IN MODELS 6T53, 6T64, 6T71, ETC. REFER TO PAGES 372 TO 385 FOR TELEVISION ALIGNMENT DATA AND WAVEFORM PHOTOGRAPHS.

THE RADIO CHASSIS (RC-1090) USED IN MODEL 6T84 IS IDENTICAL TO THE RADIO CHASSIS USED IN MODEL 2T81. REFER TO PAGES 356 AND 357 FOR SERVICE INFORMATION ON RADIO CHASSIS RC-1090.

OPERATING INSTRUCTIONS

The following adjustments are necessary when turning the receiver on for the first time:

1. Turn the radio FUNCTION switch to TV.
2. Turn the receiver "ON" and advance the SOUND VOLUME control to approximately mid-position.
3. Set the STATION SELECTOR to the desired channel.
4. Adjust the FINE TUNING control for best sound fidelity and the SOUND VOLUME control for suitable volume.
5. Turn the BRIGHTNESS control fully counter-clockwise, then clockwise until a light pattern appears on the screen.
6. Adjust the VERTICAL hold control until the pattern stops vertical movement.
7. Adjust the HORIZONTAL hold control until a picture is obtained and centered.
8. Adjust the PICTURE and BRIGHTNESS controls for suitable picture contrast and brightness.
9. After the receiver has been on for some time, it may be necessary to read-

just the FINE TUNING control slightly for improved sound fidelity.

10. In switching from one channel to another, it may be necessary to repeat steps 4 and 8.

11. When the set is turned on again after an idle period it should not be necessary to repeat the adjustments if the positions of the controls have not been changed. If any adjustment is necessary, step No. 4 is generally sufficient.

12. If the positions of the controls have been changed, it may be necessary to repeat steps 1 through 8.

RADIO OPERATION

1. Turn the radio FUNCTION switch to AM.
2. Tune in the desired station with the TUNING control.

PHONOGRAPH OPERATION

1. Turn the radio FUNCTION switch to 78-33 for operation of the 78/33 $\frac{1}{2}$ RPM changer or to 45 for operation of the 45 RPM changer.
2. Place a record on the appropriate changer and slip the changer power switch to "ON."

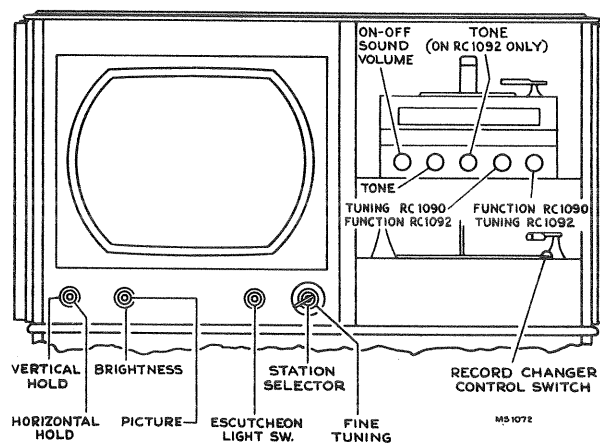


Figure 1—Receiver Operating Controls

HIGH VOLTAGE WARNING

OPERATION OF THIS RECEIVER OUTSIDE THE CABINET OR WITH THE COVERS REMOVED, INVOLVES A SHOCK HAZARD FROM THE RECEIVER POWER SUPPLIES. WORK ON THE RECEIVER SHOULD NOT BE ATTEMPTED BY ANYONE WHO IS NOT THOROUGHLY FAMILIAR WITH THE PRECAUTIONS NECESSARY WHEN WORKING ON HIGH VOLTAGE EQUIPMENT. DO NOT OPERATE THE RECEIVER WITH THE HIGH VOLTAGE COMPARTMENT SHIELD REMOVED.

INSTALLATION INSTRUCTIONS

6T84, 6T86, 6T87

Connect the antenna transmission line to the receiver antenna terminals. Plug a power cord into the 115-volt a-c power source and into the receiver interlock receptacle. Turn the receiver power switch to the "on" position, the brightness control fully clockwise, and the picture control counter-clockwise.

ION TRAP MAGNET ADJUSTMENT.—Set the ion trap magnet approximately in the position shown in Figure 2. Starting from this position immediately adjust the magnet by moving it forward or backward at the same time rotating it slightly around the neck of the kinescope for the brightest raster on the screen. Reduce the brightness control setting until the raster is slightly above average brilliance. Turn the focus control (shown in Figure 2) until the line structure of the raster is clearly visible. Readjust the ion trap magnet for maximum raster brilliance. The final touches of this adjustment should be made with the brightness control at the maximum clockwise position with which good line focus can be maintained.

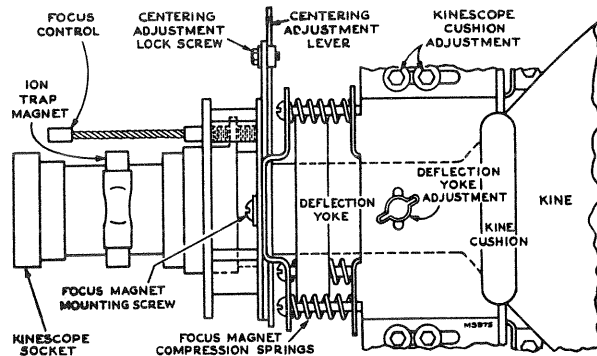


Figure 2—Yoke and Focus Magnet Adjustments

DEFLECTION YOKE ADJUSTMENT.—If the lines of the raster are not horizontal or squared with the picture mask, rotate the deflection yoke until this condition is obtained. Tighten the yoke adjustment wing screw.

PICTURE ADJUSTMENTS.—It will now be necessary to obtain a test pattern picture in order to make further adjustments.

If the Horizontal Oscillator and AGC System are operating properly, it should be possible to sync the picture at this point. However, if the AGC control is misadjusted, and the receiver is overloading, it may be impossible to sync the picture.

If the receiver is overloading, turn S105 on the rear apron (see Figure 3) counter-clockwise until the set operates normally and the picture can be synced.

CHECK OF HORIZONTAL OSCILLATOR ALIGNMENT.—Turn the horizontal hold control to the extreme counter-clockwise position. The picture should remain in horizontal sync. Momentarily remove the signal by switching off channel then back. Normally the picture will be out of sync. Turn the control clockwise slowly. The number of diagonal black bars will be gradually reduced, and when only 2 bars sloping downward to the left are obtained, the picture will pull into sync upon slight additional clockwise rotation of the control. Pull-in should occur when the control is approximately 90 degrees from the extreme counter-clockwise position. The picture should remain in sync for approximately 90 degrees of additional clockwise rotation of the control. At the extreme clockwise position, the picture should be out of sync and should show 1 vertical or diagonal black bar in the raster.

If the receiver passes the above checks and the picture is normal and stable, the horizontal oscillator is properly aligned. Skip "Alignment of Horizontal Oscillator" and proceed with "Focus Magnet Adjustment."

ALIGNMENT OF HORIZONTAL OSCILLATOR.—If in the above check the receiver failed to hold sync with the hold control at the extreme counter-clockwise position or failed to hold sync over 90 degrees of clockwise rotation of the control from the pull-in point, it will be necessary to make the following adjustments.

Horizontal Frequency Adjustment.—Turn the horizontal hold control to the extreme clockwise position. Tune in a television

station and adjust the T108 horizontal frequency adjustment on top of the chassis until the picture is just out of sync and the horizontal blanking appears as a vertical or diagonal black bar in the raster.

Horizontal Locking Range Adjustment.—Set the horizontal hold control to the full counter-clockwise position. Momentarily remove the signal by switching off channel then back. The picture may remain in sync. If so turn the T108 top core slightly and momentarily switch off channel. Repeat until the picture falls out of sync with the diagonal lines sloping down to the left. Slowly turn the horizontal hold control clockwise and note the least number of diagonal bars obtained just before the picture pulls into sync.

If more than 2 bars are present just before the picture pulls into sync, adjust the horizontal locking range trimmer C147A slightly clockwise. If less than 2 bars are present, adjust C147A slightly counter-clockwise. Turn the horizontal hold control counter-clockwise, momentarily remove the signal and recheck the number of bars present at the pull-in point. Repeat this procedure until 2 bars are present.

Repeat the adjustments under "Horizontal Frequency Adjustment" and "Horizontal Locking Range Adjustment" until the conditions specified under each are fulfilled. When the horizontal hold operates as outlined under "Check of Horizontal Oscillator Alignment" the oscillator is properly adjusted.

If it is impossible to sync the picture at this point and the AGC system is in proper adjustment it will be necessary to adjust the Horizontal Oscillator by the method outlined in the alignment procedure.

For field purposes paragraph "A" under Horizontal Oscillator Waveform Adjustment may be omitted.

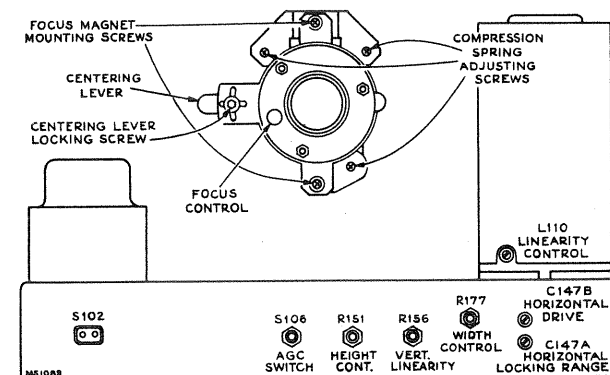


Figure 3—Rear Chassis Adjustments

FOCUS MAGNET ADJUSTMENT.—The focus coil should be adjusted so that there is approximately three-eighths inch of space between the rear cardboard shell of the yoke and the flat of the front face of the focus magnet. This spacing gives best average focus over the face of the tube.

The axis of the hole through the magnet should be parallel with the axis of the kinescope neck with the kinescope neck through the middle.

CENTERING ADJUSTMENT.—No electrical centering controls are provided. Centering is accomplished by means of a separate plate on the focus magnet. Some centering plates include a locking screw which must be loosened before centering, and others are held in adjustment by friction. Up and down adjustment of the plate moves the picture side to side and sidewise adjustment moves the picture up and down.

If a corner of the raster is shadowed, check the position of the ion trap magnet. Reposition the magnet within the range of maximum raster brightness to eliminate the shadow and recenter the picture by adjustment of the focus magnet plate. In no case should the magnet be adjusted to cause any loss of brightness since such operation may cause immediate or eventual damage to the tube. In some cases it may be necessary to shift the position of the focus magnet in order to eliminate a corner shadow.

WIDTH, DRIVE AND HORIZONTAL LINEARITY ADJUSTMENTS.—Adjustment of the horizontal drive control affects the high voltage applied to the kinescope. In order to obtain the highest possible voltage hence the brightest and best

focused picture, adjust horizontal drive counter-clockwise as far as possible without stretching the left side of the picture. As a first adjustment, set the horizontal drive trimmer C143B one-half turn out from maximum capacity.

Turn the horizontal linearity coil out until appreciable loss in width occurs, then in until nearly maximum width and the best linearity is obtained.

Adjust the width control R177 to obtain correct picture width.

A slight readjustment of these three controls may be necessary to obtain the best linearity.

HEIGHT AND VERTICAL LINEARITY ADJUSTMENTS.—Adjust the height control (R151 on chassis rear apron) until the picture fills the mask vertically. Adjust vertical linearity (R156 on rear apron), until the test pattern is symmetrical from top to bottom. Adjustment of either control will require a readjustment of the other. Adjust centering to align the picture with the mask.

FOCUS.—Adjust the focus magnet for maximum definition in the test pattern vertical "wedge" and best focus in the white areas of the pattern.

On focus magnets using two shunts, the one with the cable is the "fine adjustment" and the other is the "focus range" adjustment. In general, the two shunts should be adjusted to approximately equal positions.

Recheck the position of the ion trap magnet to make sure that maximum brightness is obtained.

Check to see that the cushion and yoke thumbscrews and the focus coil mounting screws are tight.

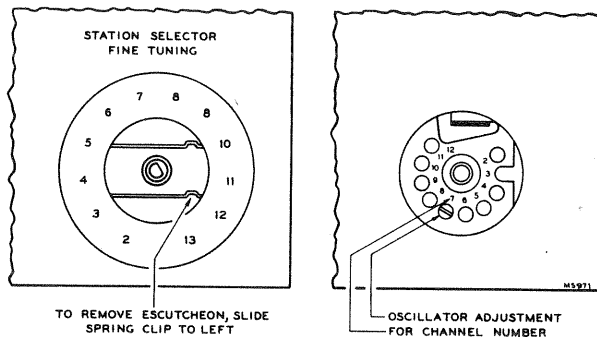


Figure 4—R-F Oscillator Adjustments

CHECK OF R-F OSCILLATOR ADJUSTMENTS.—Tune in all available stations to see if the receiver r-f oscillator is adjusted to the proper frequency on all channels. If adjustments are required, these should be made by the method outlined in the alignment procedure. The adjustments for channels 2 through 12 are available from the front of the cabinet by removing the station selector escutcheon as shown in Figure 4. Adjustment of channel 13 is on top of the chassis.

AGC CONTROL.—The AGC control switch is provided as an installation adjustment. The normal position for strong signal areas is with the switch in the number 1 or counter-clockwise position. If impulse type of interference is experienced, turn the switch to the number 2 or center position. In very weak signal areas in which impulse type interference is experienced, turn the switch to position number 3 or fully clockwise. In this position, all AGC is removed and the receiver will overload if the input signal exceeds 200 microvolts. However, for signals under 200 microvolts, this position of the AGC control switch gives best noise immunity of sync.

FM TRAP ADJUSTMENT.—In some instances interference may be encountered from a strong FM station signal. A trap is provided to eliminate this type of interference. To adjust the trap tune in the station on which the interference is observed and adjust the L203 core on top of the r-f unit for minimum interference in the picture.

CAUTION.—In some receivers, the FM trap L203 will tune down into channel 6 or even into channel 5. Needless to say, such an adjustment will cause greatly reduced sensitivity on these channels. If channels 5 or 6 are to be received, check L203 to make sure that it does not affect sensitivity on these two channels.

VENTILATION CAUTION.—The receiver is provided with adequate ventilation holes in the bottom and back of the cabinet. Care should be taken not to allow these holes to be covered or ventilation to be impeded in any way.

If the receiver is to be operated with the back of the cabinet near a wall, at least a two-inch clearance should be maintained between cabinet and wall.

CHASSIS REMOVAL.—To remove the chassis from the cabinet for repair or installation of a new kinescope, remove the control knobs, the cabinet back, unplug the speaker cable, the kinescope socket, the antenna cable, the yoke and high voltage cable. Remove the yoke frame grounding strap and the interlock switch. Take out the six chassis bolts under the cabinet. Withdraw the chassis from the back of the cabinet.

KINESCOPE HANDLING PRECAUTION.—Do not install, remove, or handle the kinescope in any manner, unless shatter-proof goggles and heavy gloves are worn. People not so equipped should be kept away while handling the kinescope. Keep the kinescope away from the body while handling.

To remove the kinescope from the cabinet, take out the four screws and one wing screw which hold the yoke frame to the cabinet. Remove the kinescope, the yoke frame with yoke and focus magnet as an assembly.

INSTALLATION OF KINESCOPE.—Handle this tube by the metal rim at the edge of the screen. Do not cover the glass bell of the tube with fingermarks as it will produce leakage paths which may interfere with reception. If this portion of the tube has inadvertently been handled, wipe it clean with a soft cloth moistened with "dry" carbon tetrachloride.

Wipe the kinescope screen surface and front panel safety glass clean of all dust and fingermarks with a soft cloth moistened with "Windex" or similar cleaning agent.

Turn the tube so that the key on the base of the tube will be down and insert the neck of the kinescope through the deflection coil and focus magnet. If the tube sticks, or fails to slip into place smoothly, investigate and remove the cause of the trouble. Do not force the tube.

Replace the kinescope and yoke frame assembly in the cabinet. Insert the four screws and wing screw and tighten.

Slip the kinescope as far forward as possible. Slide the kinescope cushion firmly up against the flare of the tube and tighten the adjustment wing screws. Slide the deflection yoke as far forward as possible. If this is not done, difficulty will be encountered in adjusting the ion trap and focus magnets because of shadows on the corner of the raster.

Slide the chassis into the cabinet, then insert and tighten the six chassis bolts.

Slip the ion trap magnet over the neck of the kinescope.

Connect the kinescope socket to the tube base and connect the high voltage lead clip from the rim of the kinescope into the high voltage bushing on the high voltage compartment.

Reconnect all other cables. Perform the entire set-up procedure beginning with ion Trap Magnet Adjustment.

RADIO OPERATION.—Turn the receiver function switch to the positions and check the radio for proper operation. In switching from radio to television or from television to radio, approximately 30 seconds warm-up time is required.

RECORD CHANGER OPERATION.—Turn the receiver function switch to each phono position and check each record player for proper operation.

Replace the cabinet back and connect the receiver antenna leads to the cabinet back. Make sure that the screws holding it are up tight, otherwise it may rattle or buzz when the receiver is operated at high volume.

CABINET ANTENNA.—A cabinet antenna is provided for use in strong signal areas in which no reflections are experienced. The leads from the antenna are brought out near the receiver antenna terminal board. To connect the cabinet antenna, attach the leads to the terminal board. If reception is satisfactory, no other antenna is necessary. However, if reception is unsatisfactory, it will be necessary to employ an outdoor antenna or an indoor antenna which can be oriented.

TELEVISION CHASSIS TOP VIEW

6T84, 6T86, 6T87

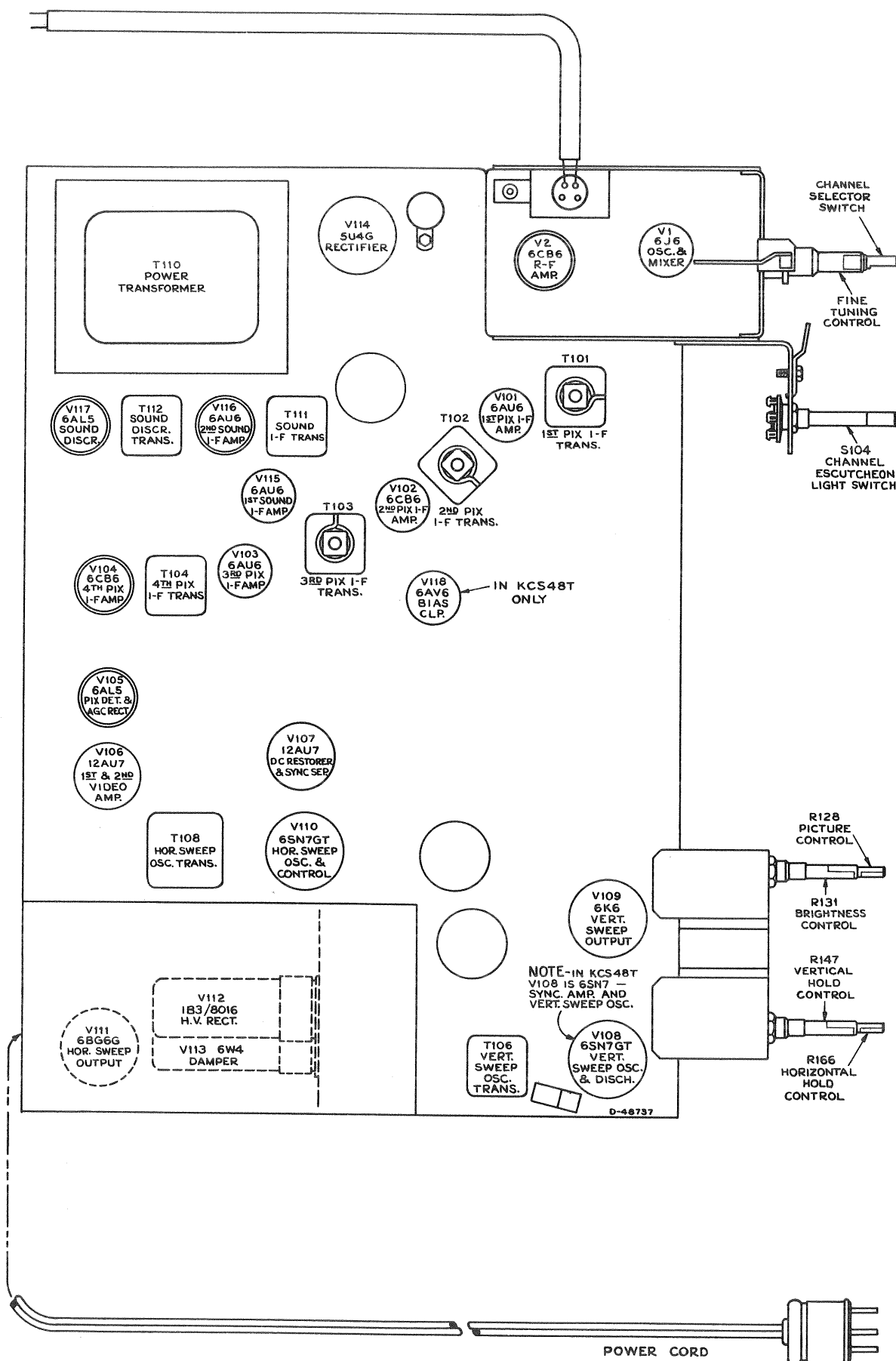


Figure 5 - Chassis Top View

6T84, 6T86, 6T87

RADIO ALIGNMENT PROCEDURE

If any lead dressing is necessary, it should be done before aligning the receiver. When making a complete alignment follow the table below in sequence. If only a portion of the circuit is to be aligned select the portion required and follow with the remaining steps in the section. Any adjustments made on the 455 kc. I-F's make it necessary to adjust the 10.7 mc. I-F's.

"AM" R-F—I-F ALIGNMENT

Test-Oscillator.—For all alignment operations, connect low side of the test-osc. to the receiver chassis, and keep the osc. output as low as possible to avoid a-v-c action. **Output Meter.**—Connect the meter across the speaker voice coil, and turn the receiver volume control to max. Turn tone controls for maximum highs and maximum lows. Before aligning set, completely mesh the gang and set the dial pointer to the mechanical max. calibration point at extreme left end of dial.

Steps	Connect the High Side of the Test Osc. to—	Tune Test Osc. to—	Function Switch	Turn Radio Dial to—	Adjust the following
1	Stator of C1-4	455 kc. Modulated	AM	Low Freq. end of Dial	†Top and bot. cores of T4 and T2. (For max. voltage across voice coil.)
2	Ant. terminal through dummy ant. of 200 mmfs.	1,620 kc.	AM	Min. capacity	Osc. C1-2T for maximum output.
3		1,400 kc.	AM	Tune to signal	C1-4T and C1-5T for max. output.
4		600 kc.	AM	600 kc.	‡Osc. L5 and R-FL7.
5	Repeat steps 2, 3 and 4 for maximum output at 600 kc. and 1,400 kc.				

† First peak T2 and T4 then starting with T4, use alternate loading. Connect a 47,000-ohm resistor across the primary to load the plate winding while the grid winding of the same transformer is being peaked. Then load the grid winding with the 47,000-ohm resistor while the plate winding is being peaked.

‡ With a 10,000-ohm resistor clipped across C1-4, peak the oscillator core L5, simultaneously "rocking" the gang condenser for maximum output. Then, remove the 10,000-ohm shunt resistor and peak L7 for maximum output.

FM ALIGNMENT PROCEDURE

Connect probe of "VoltOhmyst" to negative side of C40 and low side to chassis. Connect output meter across speaker voice coil. Turn the tone controls for maximum highs and lows.

Steps	Connect the High side of the Test Osc. to—	Tune Test Osc. to—	Function Switch	Radio Dial Tuned to—	Adjust
6	Pin No. 1 of 6AU6 (V4) in series with .01 mfd.	10.7 mc. 30% AM Modulated	FM	—	Top of Driver Trans. T5 for maximum DC on "VoltOhmyst."
7	Pin No. 1 of 6AU6 (V4) in series with .01 mfd.		FM	—	Bottom of Driver Trans. T5 for minimum audio output on meter.
8	Repeat steps 6 and 7 as necessary making final adjustment with r-f input level set to give approximately -4.0 volts d-c on "VoltOhmyst."				
9	Through 470 ohms to stator. of C1-3, gang at max. Connect gnd. of cable close to V2 cathode ground on r-f shelf.	10.7 mc.	FM	88 mc.	*T3 then T1 for max. with r-f input set to give -3 volts on "VoltOhmyst" connected across C40.
10	Connect cable to antenna terminals through 120 ohms in each side of line.	90 mc.	FM	90 mc.	OSC. L8 for max. voltage across C40.
11		106 mc.	FM	Tune to signal	ANT. C1-3 and R-F C1-6 for max. voltage across C40.
12		90 mc.	FM	Tune to signal	ANT. L1 and R-F L2 for max. voltage across C40.
13	Repeat steps 10, 11 and 12 as required.				
14	Connect a sweep generator to the antenna terminals through 120 ohms in each side of line. Connect an oscilloscope to Junction of R44 and C41 and check response and linearity of FM band. Peak to peak separation should not be less than 180 kc.				

* Use a 680-ohm resistor to load the plate winding while the grid winding of the same transformer is being peaked. Then the grid winding is loaded with 680-ohm resistor while the plate winding is being peaked. When windings are loaded, it is necessary to increase the 10.7 mc. input, since gain will decrease and voltage across C40 will be less.

CRITICAL LEAD DRESS:

1. The 2.2 meg. mixer grid resistor should have a minimum practicable amount of lead extending on the grid end.
2. The first AM and first FM i-f plate leads should be dressed away from the range switch wafer.
3. The ground strap between the r-f shelf and the main chassis should be well soldered and kept as short as practicable.
4. Arrange wiring to prevent the filament wire between mixer and 1st i-f tubes from passing near the mixer grid, or the AVC wiring.
5. Dress filament wires away from 1st audio and inverter coupling condensers.
6. Dress ac power switch wires away from the audio coupling condenser which is wired to the volume control.
7. Dress the mixer grid coupling condenser away from the lugs on the front range switch wafer.
8. The 1st i-f tube AVC and screen by-pass condensers should ground at same point as cathode neutralizing loop.
9. The discriminator tube plate and screen by-pass condensers should ground at the same point as the neutralizing loop.

10. The mixer plate by-pass should ground as close to the r-f shelf ground strap as practicable.
11. The shielded audio leads connecting to the front function switch wafer should have a min. of exposed lead on the function switch end.

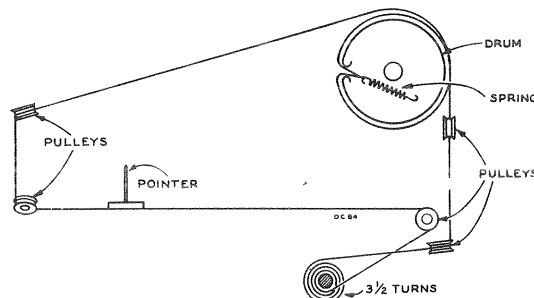


Figure 6—Dial and Drive Cord Assembly

TUBE AND TRIMMER LOCATIONS—VOLTAGE DATA

6T84, 6T86, 6T87

Voltages measured with Chanalyst or VoltOhmyst and should hold within $\pm 20\%$ with rated line voltage. Tuning condenser closed—no signal input.

Tube	Terminal		Voltage		
			Phono	A.M.	F.M.
V1 6CB6 R.F. Amp.	Plate	5	—	203	132
	Screen	6	—	48	39
	Cathode	2	—	0.2	0.2
	Grid	1	—	-1.1	-0.9
V2 6J6 Mixer and Osc.	Plate	2	—	55	51
	Grid	5	—	-1.4	-1.2
	Plate	1	—	33	27
	Grid	6	—	-2.1	-1.9
V3 6BA6 I.F. Amp.	Plate	5	—	192	188
	Screen	6	—	106	101
	Cathode	7	—	0.9	—
	Grid	1	—	-1.1	-0.35
V4 6AU6 Driver	Plate	5	—	186	180
	Screen	6	—	122	120
	Cathode	7	—	1.05	1.07
V5 6AL5 Ratio Det.	—	—	—	—	—
V6 6AV6 A.F. Amp.	Plate	7	112	94	94
	Grid	1	-0.7	-0.7	-0.7
V7 6C4 Ph. Inverter	Plate	1-5	125	87	85
	Grid	6	-19.2	-16	-16
	Cathode	7	-11.1	-11.4	-11.4
V8 6V6GT or Output V9	Plate	3	305	295	298
	Screen	4	299	208	204
	Grid	5	-19.2	-16	-16
V10 5Y36T Rectifier	Filament	2	314	313	313

Cathode Currents (Ma.)

Tube	Terminal	Phono	A.M.	F.M.
V1 6CB6	2	—	3	3
V2 6J6	7	—	2.6	2.6
V3 6BA6	7	—	13.2	14.7
V4 6AU6	7	—	9.3	9
V5 6AL5	1 & 5	—	—	—
V6 6AV6	2	0.8	0.5	0.5
V7 6C4	7	2.2	1.5	1.5
V8 6V6GT	8	35.6	17.8	17.7
V9 6V6GT	8	35.6	17.8	17.7
10 5Y3GT	2	74.2	73.6	74.2

Figure 7—
F. M. Coil
Locations

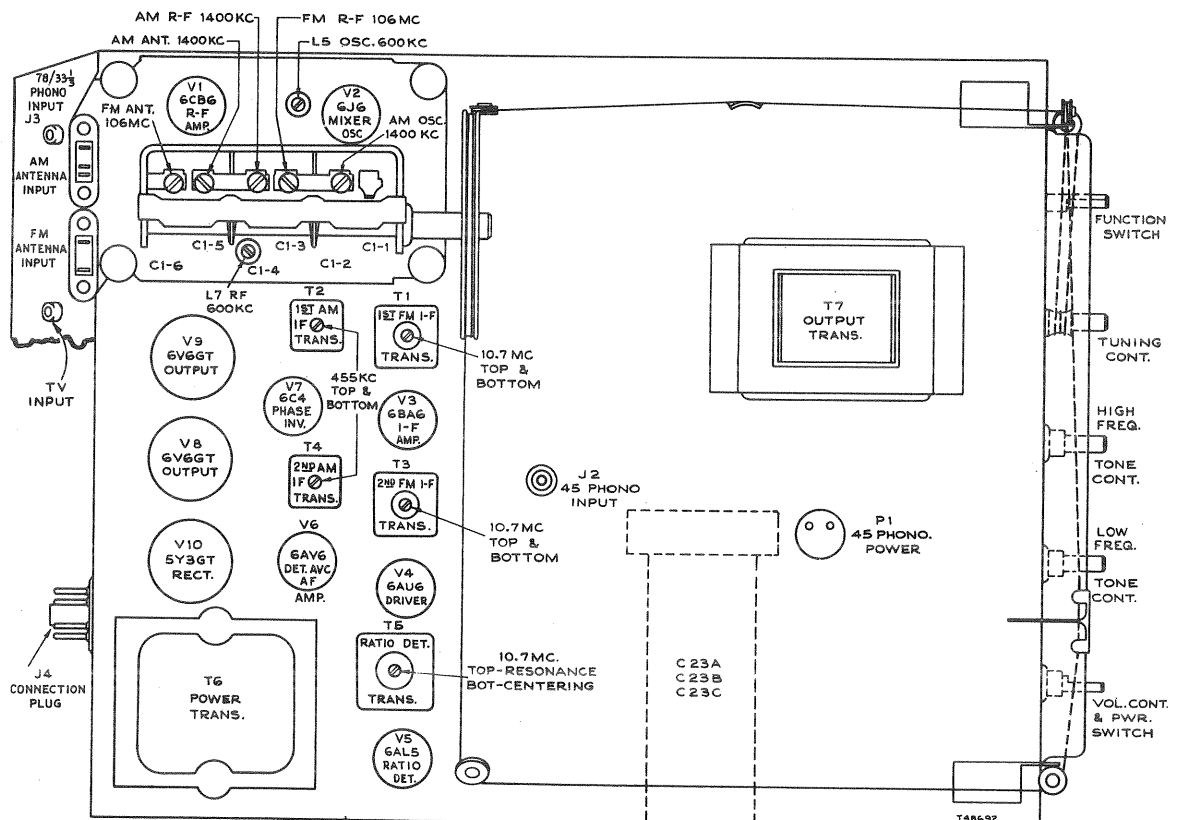
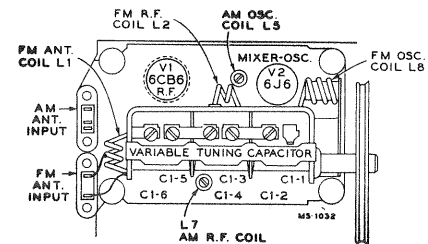
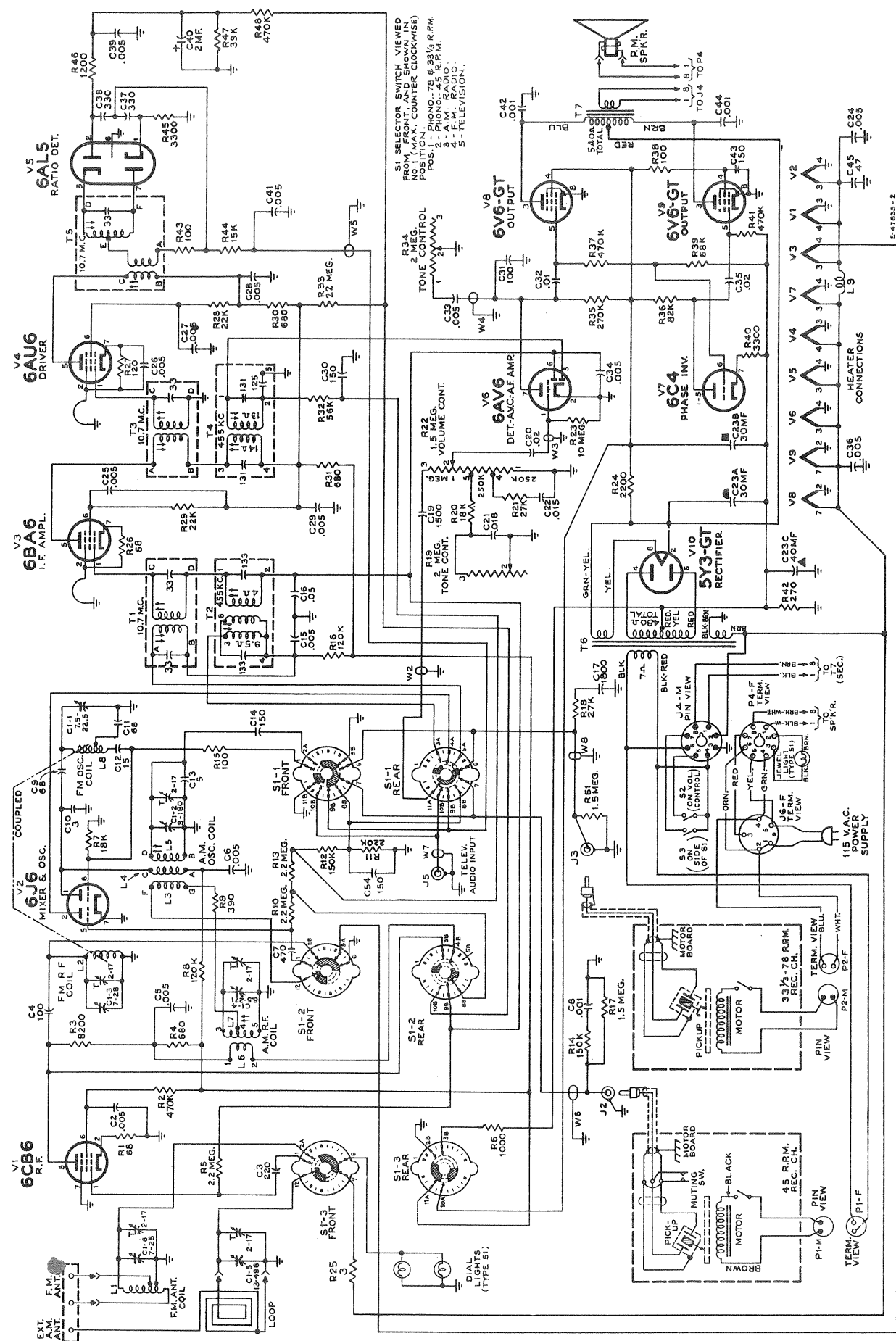


Figure 8—Chassis, Top View, Showing Adjustments

RADIO SCHEMATIC DIAGRAM



In some receivers C17 was 1500 and was connected between R18 & S1-1 to gnd. R18 was 100K and was connected between J3 and S1-1 rear. R51 was omitted.

In some receivers R2 was 33K. In some receivers C17 and R18 were connected at R51 and J3 and W8 was omitted.

In some receivers C25 was connected from V3-6 to gnd. R8 was 33K and R16 was 39K. The cathode loops of V3 and V4 are approx. 2 in. long. Do not alter length.

Figure 9—RC1092 Radio Schematic Diagram

SIMPLIFIED RADIO SCHEMATIC DIAGRAM

6T84, 6T86, 6T87

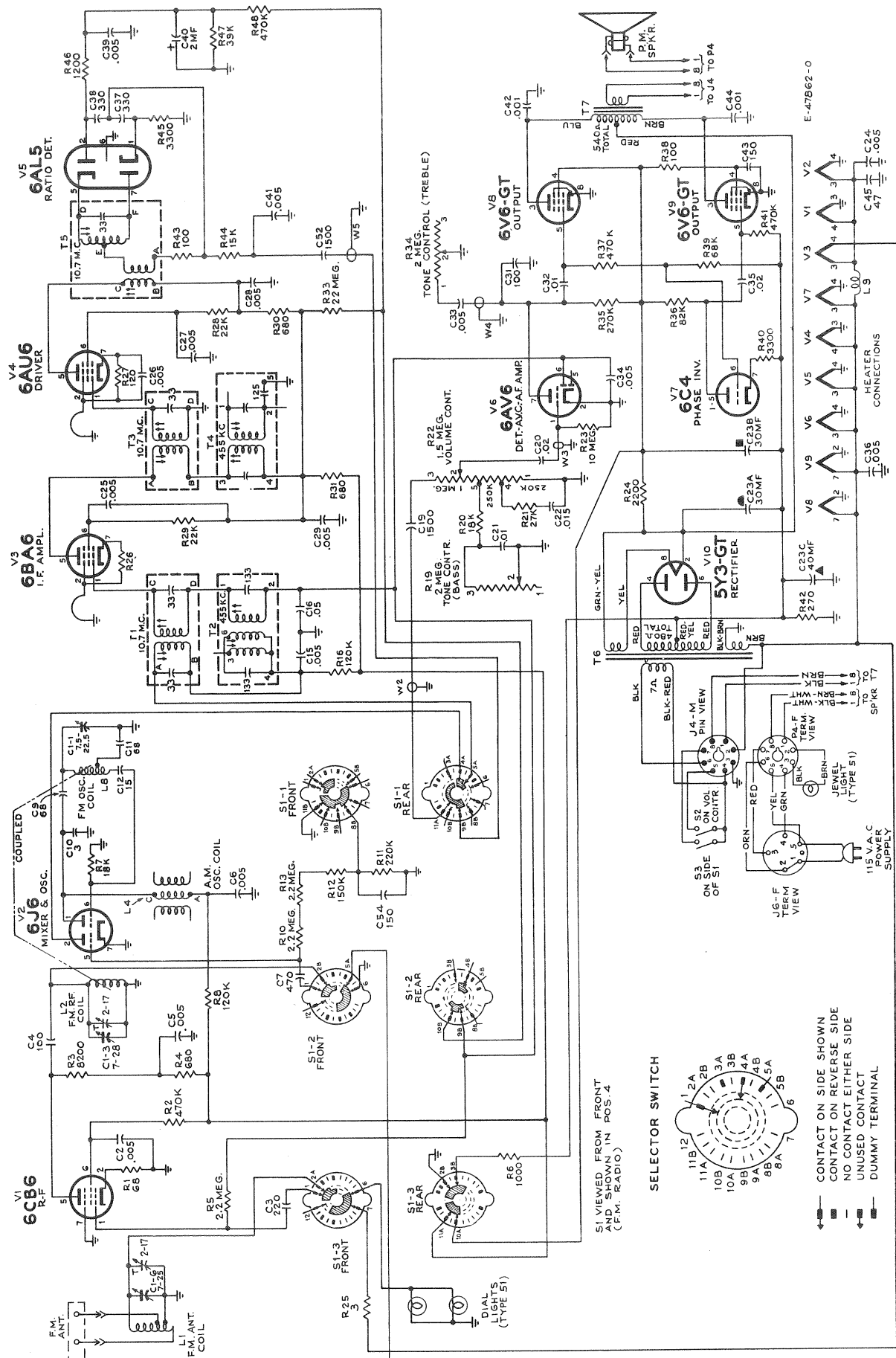


Figure 10—RC1092 Simplified Schematic Diagram Showing Function Switch in AM Position

SIMPLIFIED RADIO SCHEMATIC DIAGRAM

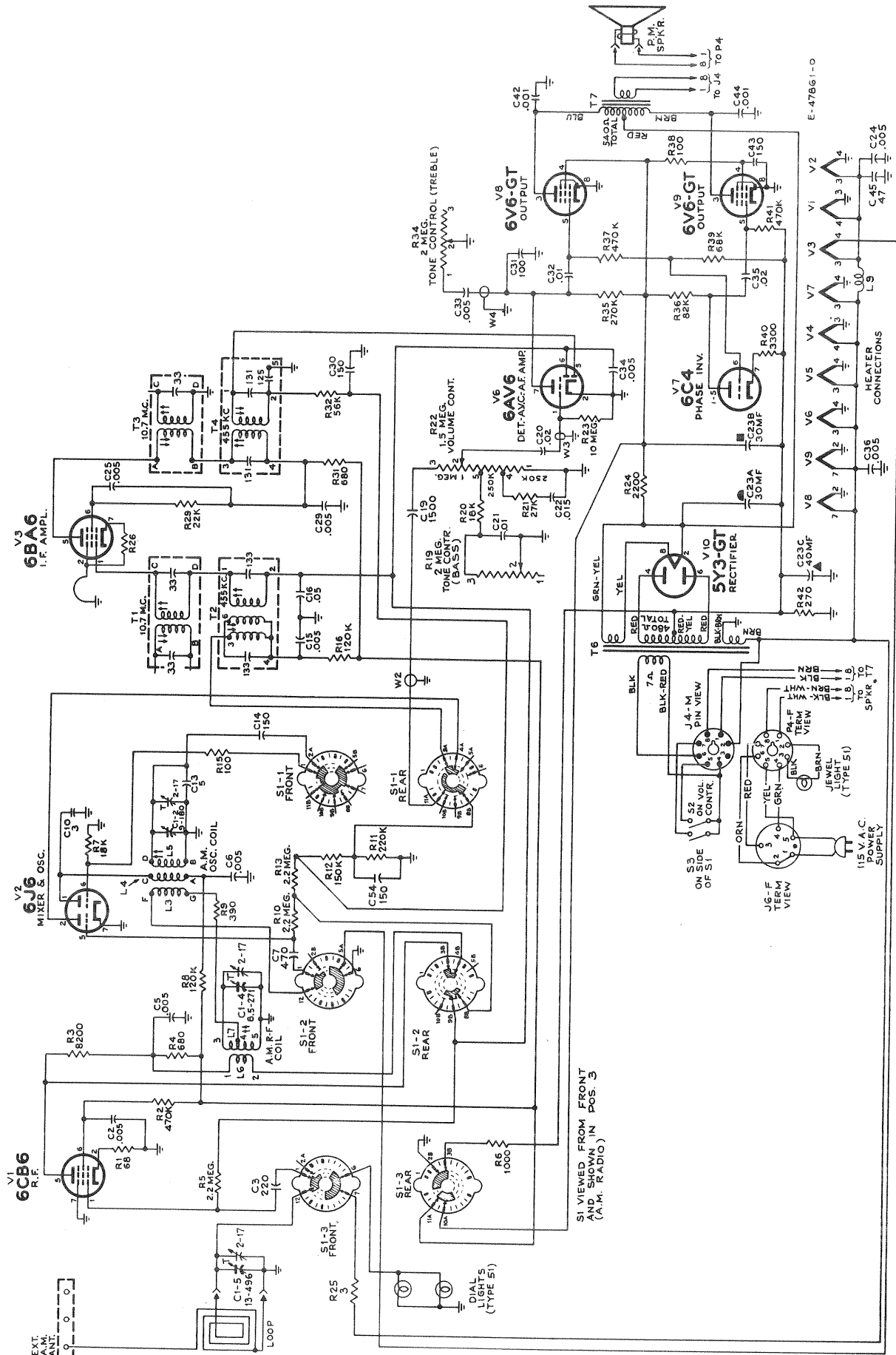


Figure 11—Simplified Radio Schematic Diagram Showing Function Switch in FM Position

In some receivers C17 was 1500 and was connected between R18 & S1-1 to gnd. R18 was 100K and was connected between J3 and S1-1 rear. R51 was omitted.

In some receivers R2 was 33K. In some receivers C17 and R18 were connected at R51 and J3 and W8 was omitted.

In some receivers C25 was connected from V3-6 to gnd. R8 was 33K and R16 was 39K. The cathode loops of V3 and V4 are approx. 2 in. long. Do not alter length.

VOLTAGE CHART

The following measurements represent two sets of conditions. In the first condition, a 2500 microvolt test pattern signal was fed into the receiver, the picture sync and the AGC control properly adjusted. The second condition was obtained by removing the antenna leads and short circuiting the receiver antenna terminals. Voltages shown are read with a type WV97A senior "VohOhmyst" between the indicated terminal and chassis ground and with the receiver operating on 117 volts, 60 cycles, a-c. The symbol < means less than.

Tube No.	Tube Type	Function	Operating Condition	E. Plate		E. Screen		E. Cathode		E. Grid		I Plate (ma.)	I Screen (ma.)	Notes on Measurements
				Pin No.	Volts	Pin No.	Volts	Pin No.	Volts	Pin No.	Volts			
V1	6J6	Mixer	2500 Mu. V. Signal	2	144	—	—	7	0	5	-2.3	6.6	—	
			No Signal	2	135	—	—	7	0	5	-2.1	5.6	—	
V1	6J6	R-F Oscillator	2500 Mu. V. Signal	1	100	—	—	7	0	6	-3.0	4.0	—	*Depending upon channel
			No Signal	1	96	—	—	7	0	6	-2.7	3.9	—	
V2	6AG5	R-F Amplifier	2500 Mu. V. Signal	5	250	6	130	2	0.1	1	-3.4	3.0	0.6	
			No Signal	5	166	6	84	2	0.4	1	-0.2	10.3	2.3	
V101	6AU6	1st Pix. I.F. Amplifier	2500 Mu. V. Signal	5	195	6	222	7	0.3	1	-5.0	1.7	0.8	
			No Signal	5	121	6	135	7	0.8	1	-0.8	5.2	2.2	
V102	6CB6	2nd Pix. I.F. Amplifier	2500 Mu. V. Signal	5	222	6	203	2	0.3	1	-5.0	2.0	0.7	
			No Signal	5	124	6	112	2	0.8	1	-0.8	5.5	1.6	
V103	6AU6	3d Pix. I.F. Amplifier	2500 Mu. V. Signal	5	195	6	225	7	0.2	1	-5.0	1.7	0.7	
			No Signal	5	94	6	132	7	0.5	1	-0.75	4.9	2.0	
V104	6CB6	4th Pix. I.F. Amplifier	2500 Mu. V. Signal	5	165	6	142	2	2.25	1	0	9.6	3.1	
			No Signal	5	118	6	132	2	2.1	1	0	9.0	3.1	
V105	6AL5	Picture 2d Det.	2500 Mu. V. Signal	7	-2.0	—	—	1	0	—	—	0.3	—	
			No Signal	7	-0.5	—	—	1	0	—	—	<0.1	—	
V105	6AL5	AGC Rectifier	2500 Mu. V. Signal	2	-9.5	—	—	5	0	—	—	<0.1	—	
			No Signal	2	-2.0	—	—	5	0	—	—	<0.1	—	
V106	12AU7	1st Video Amplifier	2500 Mu. V. Signal	1	100	—	—	3	1.2	2	-2.3	3.6	—	At maximum contrast
			No Signal	1	54	—	—	3	0.9	2	-0.5	2.6	—	
			2500 Mu. V. Signal	1	190	—	—	3	9.0	2	-2.6	0.9	—	At minimum contrast
			No Signal	1	122	—	—	3	6.9	2	-0.5	0.6	—	
V106	12AU7	2d Video Amplifier	2500 Mu. V. Signal	6	330	—	—	8	125	7	118	9.3	—	At maximum contrast
			No Signal	6	295	—	—	8	121	7	110	13.6	—	
			2500 Mu. V. Signal	6	300	—	—	8	131	7	120	12.9	—	At minimum contrast
			No Signal	6	295	—	—	8	121	7	110	13.6	—	
V107	12AU7 KCS48	D-C Rest. & Sync Sep.	2500 Mu. V. Signal	1	5.0	—	—	3	45.5	2	-4.7	<0.1	—	At maximum contrast
			No Signal	1	5.5	—	—	3	8.5	2	-0.7	<0.1	—	
V107	12AU7 KCS48	Sync Sep. & Amplifier	2500 Mu. V. Signal	6	36	—	—	8	6.0	7	4.7	4.0	—	
			No Signal	6	36	—	—	8	6.0	7	5.5	2.8	—	

VOLTAGE CHART

Tube No.	Tube Type	Function	Operating Condition	E. Plate		E. Screen		E. Cathode		E. Grid		I Plate (ma.)	I Screen (ma.)	Notes on Measurements
				Pin No.	Volts	Pin No.	Volts	Pin No.	Volts	Pin No.	Volts			
V107	12AU7 KCS48T	DC Rest. & Sync Sep	2500 Mu. V. Signal	1	10	—	—	3	45	2	-4.5	—	—	
			No Signal	1	8	—	—	3	1.7	2	-0.4	—	—	At Maximum Contrast
			2500 Mu. V. Signal	6	7.2	—	—	8	54	7	0	—	—	
			No Signal	6	7.0	—	—	8	—	7	0	—	—	
V108A	6SN7 KCS48T	Sync Amp	2500 Mu. V. Signal	5	50	—	—	6	7.8	4	7.4	—	—	
			No Signal	5	46	—	—	6	7.0	4	7.0	—	—	
V108	6SN7 GT	Vertical Oscillator	2500 Mu. V. Signal	2	*395	—	—	3	0	1	*-58	0.4	—	*Depends on Setting of height control
			No Signal	2	395	—	—	3	0	1	*-58	0.4	—	
V109	6K6GT 6SN7	Vertical Output	2500 Mu. V. Signal	3	370	4	370	8	51	5	0	11.5	1.9	
			No Signal	3	365	4	365	8	51	5	0	11.4	1.9	
V110	6SN7 GT	Horizontal Osc. Control	2500 Mu. V. Signal	2	*160	—	—	3	*-4.6	1	*-14.6	0.32	—	*Depends on Setting of hold control
			No Signal	2	*152	—	—	3	*-4.4	1	*-3.5	0.28	—	
V110	6SN7 GT	Horizontal Oscillator	2500 Mu. V. Signal	5	230	—	—	6	0	4	-82	1.8	—	
			No Signal	5	225	—	—	6	0	4	-85	1.8	—	
V111	6BG6G	Horizontal Output	2500 Mu. V. Signal	5	*630	8	335	3	7.2	5	-33	67	5.0	*6000 volt pulse present
			No Signal	5	*630	8	329	3	7.2	5	-33	67.1	4.9	
V112	1B3GT /8016	H. V. Rectifier	Brightness Min.	Cap	*	—	—	2 & 7	11,000	—	—	0	—	*12000 volt pulse present
			Brightness Max.	Cap	*	—	—	2 & 7	12,200	—	—	0.1	—	
V113	6W4 GT	Damper	2500 Mu. V. Signal	5	387	—	—	3	*	—	—	69	—	*3000 volt pulse present
			No Signal	5	380	—	—	3	*	—	—	70	—	
V114	5V4G	Rectifier	2500 Mu. V. Signal	4 & 6	*368	—	—	2 & 8	391	—	—	185	—	*AC measured with AC Voltmeter
			No Signal	4 & 6	*367	—	—	2 & 8	387	—	—	199	—	
V115	6AU6	1st Sound I.F. Amp.	2500 Mu. V. Signal	5	120	6	120	7	0.8	1	-0.2	6.8	2.9	
			No Signal	5	108	6	108	7	0.8	1	-0.1	6.2	2.8	
V116	6AU6	2d Sound I.F. Amp.	2500 Mu. V. Signal	5	118	6	87	7	0	1	-1.3	4.9	2.8	
			No Signal	5	110	6	76	7	0	1	-0.5	6.9	3.1	
V117	6AL5	Sound Discrim.	2500 Mu. V. Signal	2	-7.2	—	—	5	0	—	—	<0.1	—	
			No Signal	2	-10.0	—	—	5	0	—	—	<0.1	—	
V118	6AV6 KCS48T	Bias Clamp	2500 Mu. V. Signal	7	0	—	—	2	0	1	-3.4	—	—	
			No Signal	7	0	—	—	2	0	1	-0.2	—	—	
V120	16GP4	Kinescope	2500 Mu. V. Signal	Cone	11,000	10	384	11	100	2	46	<0.1	<0.1	
			No Signal	Cone	12,200	10	375	11	74	2	8.3	<0.1	<0.1	

6T84, 6T86, 6T87

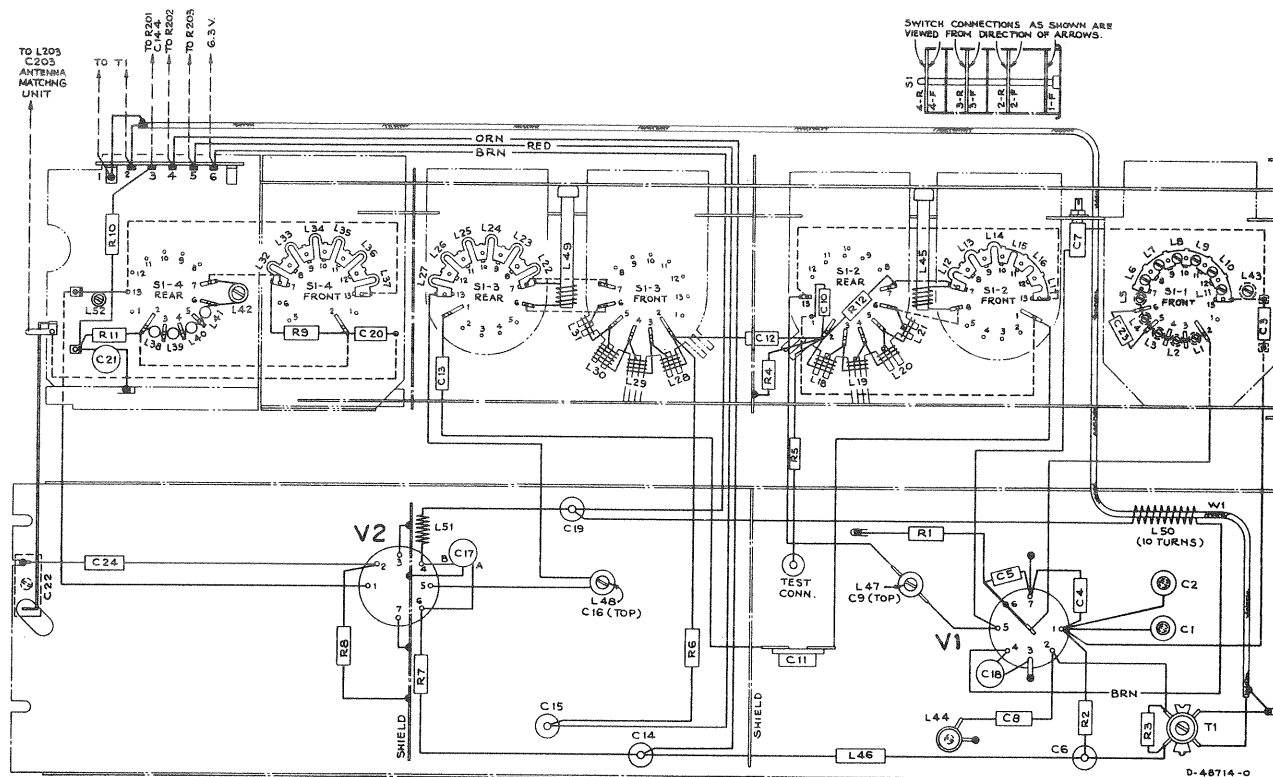
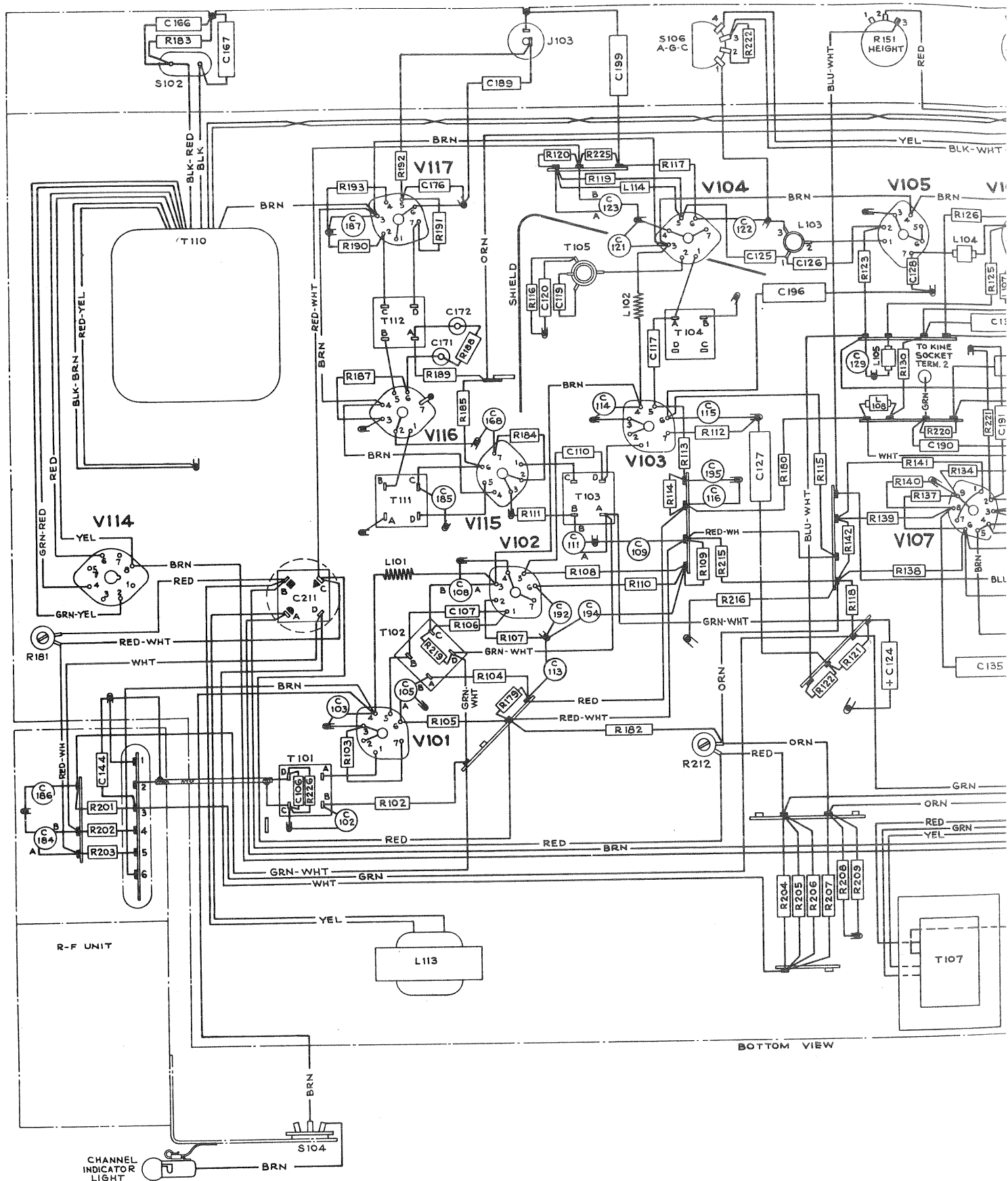


Figure 12—Television R-F Unit Wiring Diagram

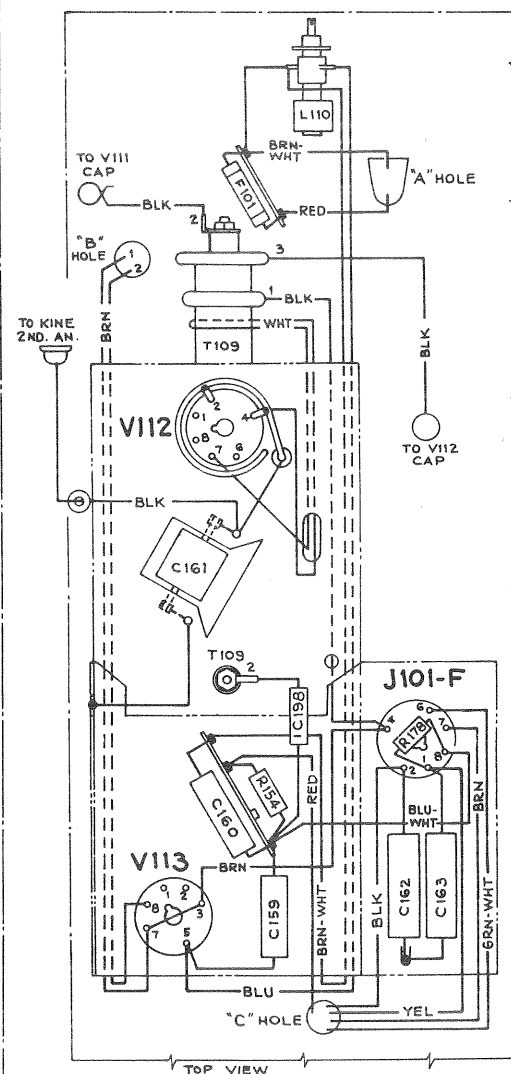
TELEVISION CRITICAL LEAD DRESS

1. All leads in the picture and sound i-f circuits must be dressed as short and direct as possible with the exception of C106, C107, C110 and C117 which are to be dressed with enough slack so as not to have to move the body of the capacitor to align that particular stage.
2. Dress all 1500 mmf .005 mfd and .01 mfd capacitors in the i-f section with leads as short as possible.
3. Dress all wires between T101 and the r-f unit in clamp.
4. Dress C185 to act as shield for lead between pin 5 of V115 socket to T111D and picture i-f circuits.
5. Dress the bodies of resistors R106, R108, R113, R119, R191, R192 and capacitor C176 as close to tube pin as possible.
6. Dress L114 with coded end as close to pin 2 of U105 socket as possible.
7. The length of the bus wire from pin 2 of V116 to ground should not be shortened or rerouted.
8. Dress R194 as close to chassis with leads as short as possible.
9. Keep the leads on C126 as short and direct as possible.
10. Dress all components connected to V106 socket up and away from the chassis except L104.
11. Keep the body and coded end of L104 as close to pin 2 of V105 socket as possible.
12. Dress the 4.5 mc. trap L107 up and away from the chassis base.
13. Dress C132 up in the air and towards V105 socket.
14. Dress R125 with body as close as possible to pin 2 of V106 socket.
15. Keep body of R123 as close as possible to pin 2 of V105 socket.
16. Dress C133 and C190 away from C132, C151 and C153.
17. Dress the white wire from picture control R128-3 away from the chassis.
18. Dress all slack on kine socket leads under chassis. Dress brown wire away from any components associated with V105 or V106.
19. The green lead from the kinescope socket should be dressed away from all other leads and components and away from V106.
20. Dress R133 towards chassis rear apron.
21. Dress all leads in clamps on rear apron away from V117, V104, V105, V106 sockets and S103.
22. Dress green wire from C147A up and away from chassis.
23. Dress blue wire of T107 toward front apron of chassis.
24. Dress C153 down next to the chassis base.
25. Dress blue/white wire from height control R151-3 under R180.
26. Dress R161, R162, R163, R164 and R170 up and away from the chassis and with a half inch clearance from the soldering point.
27. Dress the yellow wire from pin 3 of V110 socket over C153.
28. Dress both leads of C198 away from the body of the capacitor.
29. Dress fuse in high voltage compartment so as not to short circuit to ground.
30. Dress blue and blue/yellow wire from power transformer in 3 clamps on chassis base and away from S103 and video section.
31. Dress both wires on S106 away from blue/yellow damper leads of T110.
32. Dress all 2 watt resistors away from each other and away from all wires and other components.

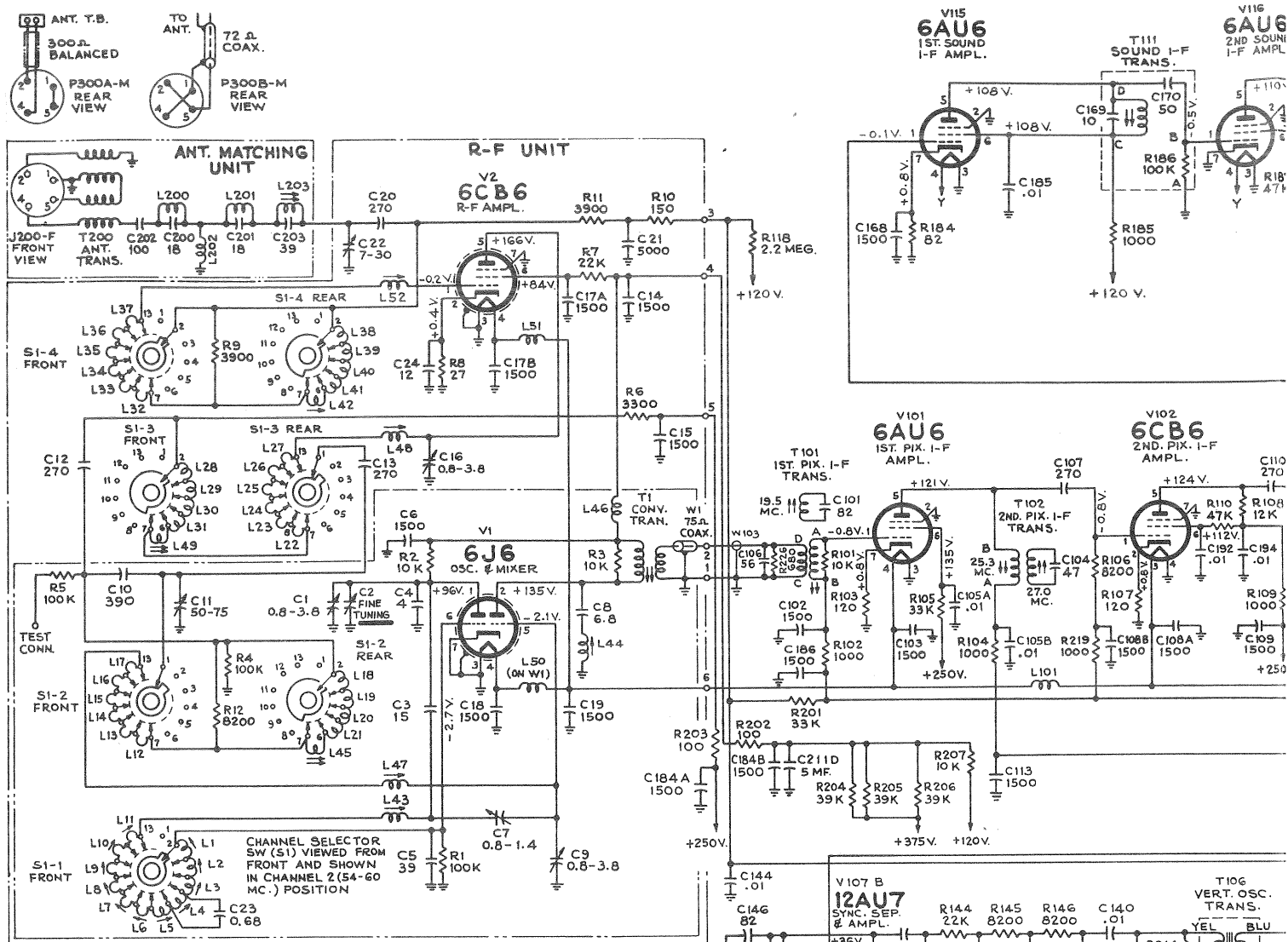


BOTTOM VIEW

3200
FROM
VIEW



14



PRODUCTION CHANGES IN KCS48

In some receivers C160 was .022, C161 was 250, C105A and C105B were 1500, R129 was 390 k, R180 was 22 k, R176 was 8200, C141 was connected between R151, R154 and plus 120 volts. C144 and R226 were omitted.

In some receivers the connections to terminals 1 and 3 of R177 were reversed.

In some receivers R142 was 1.2 meg and was connected to plus 250 volts.

In some receivers C198 was 4.7, R134 was 470 k, C190 was connected at R135.

In some receivers R113 was 3900, R119 was 8200, and L114 was omitted, T104 bottom was tuned to 24.35 MC and L103 was tuned to 22.5 MC.

In some receivers C189 was omitted.

In some receivers R134 was ± 20 k, and R142 was connected to R104, C113, etc.

Due to a severe resistor shortage during the production of this series of receivers it was found necessary to substitute resistors of different values from the nominal value shown on the schematic. These substitutions were approved by the engineering department for each particular application in the circuit only if the change in value did not impair receiver operation. In some such instances, these substitutions involved a change in value of 5%, 10%, 20% or in a few instances even greater change.

In critical circuits where a change of value could not be tolerated, the proper resistance was obtained by the use of series, parallel or even series-parallel combinations of resistors in order to obtain the correct value of resistance or wattage.

If it should become necessary to replace a resistor or group of resistors, the values shown in the schematic and parts list should be employed.

If the value of the resistor to be replaced is different from the value shown in the schematic, and the schematic value is not available, then it is permissible to replace it with the value found in the receiver or some value between that and the value shown in the schematic. Some of the commercially available, low resistance value, molded body types are of wire wound construction. Such resistors should not be employed in the r-f unit, i-f or video sections as the inductive affect of these resistors may impair circuit operation.

All resistance values in ohms, K=1000.

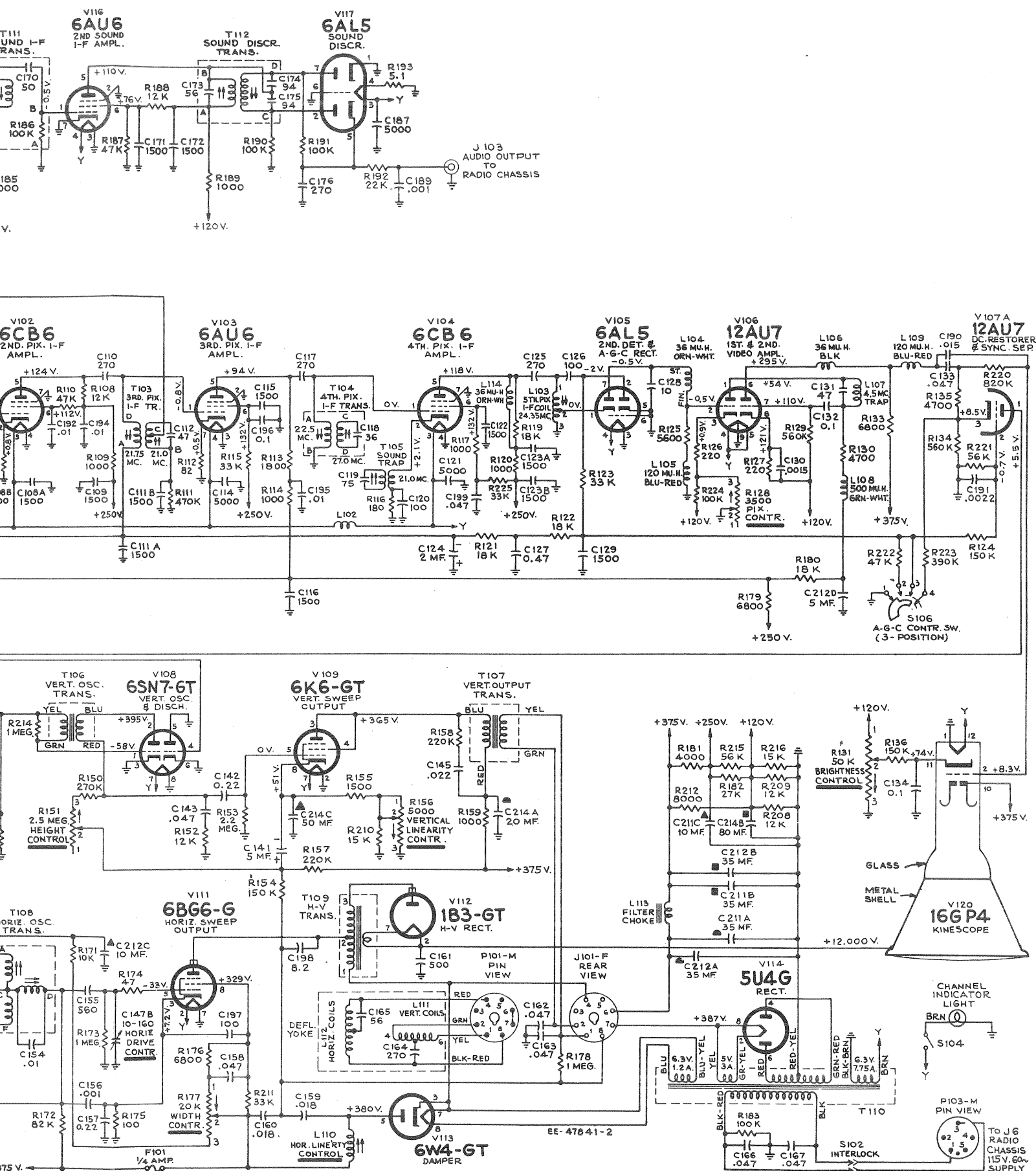
All capacitance values less than 1 in MF and above 1 in MMF unless otherwise noted.

Coil resistance values less than not shown.

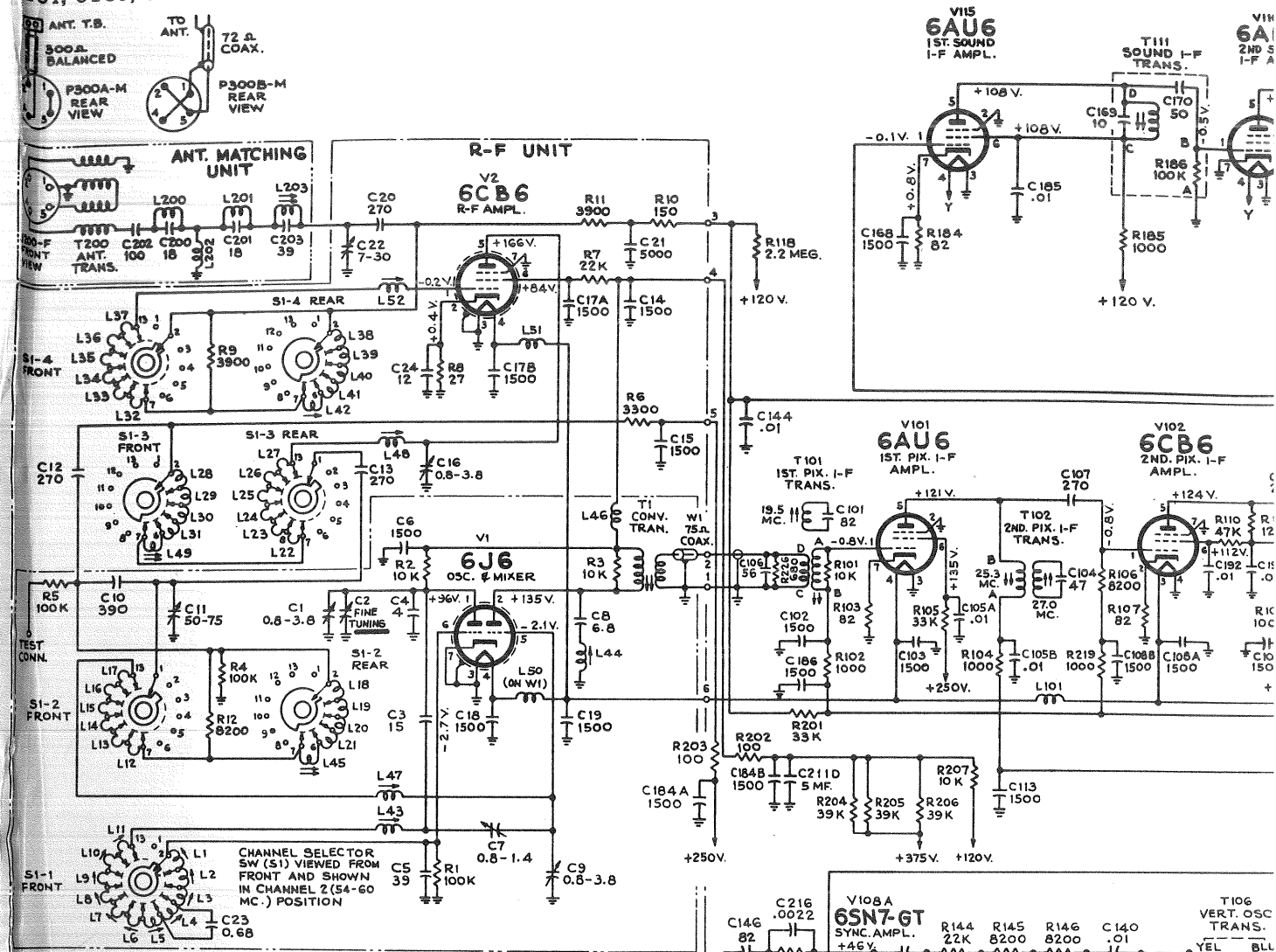
Direction of arrows at control clockwise rotation.

CIRCUIT SCHEMATIC DIAGRAM

6T84, 6T86, 6T87



T84, 6T86, 6T87



PRODUCTION CHANGES IN KCS48T

In some receivers, R120 was 1000.ohms.

In some receivers, C196 was .01 mfd.

In some receivers, R103 and R107 were 120 ohms and point C of T103 was 5 turns down from top of coil on the actual transformer.

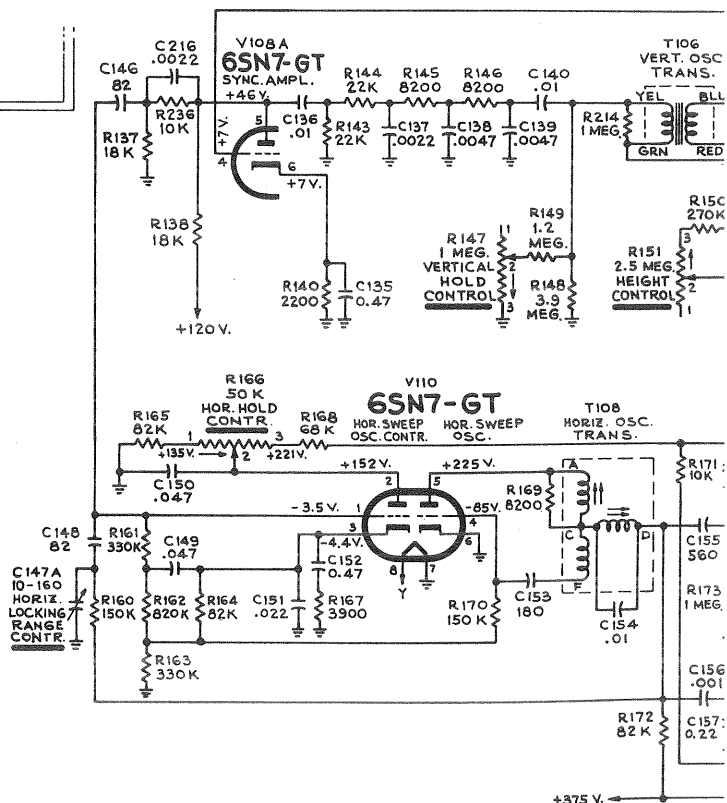
In some receivers, J105, C219, C220 and C221 were omitted. L105 was 120 Muh (Red/Blue) and C130 was connected between pin 8 of V106 and plus 125 volt bus.

In some receivers, R148 was 3.3 meg and C189 was .0015.

The following changes will be made on a few late production receivers but these changes are not shown in the schematic or wiring diagrams.

In a few late production chassis T111 will be replaced by a dual winding transformer with two adjustable cores for primary and secondary which are adjustable from the top and bottom of the chassis. R186 will be 22K and will be connected between terminal A of T111 and ground. A 100 mmf capacitor will be connected in parallel with R186. Terminal B of T111 will be connected to Pin 1 of V116. Connections to Terminals C and D of T111 will remain unchanged. For circuit diagram see Service Data, Model T71143.

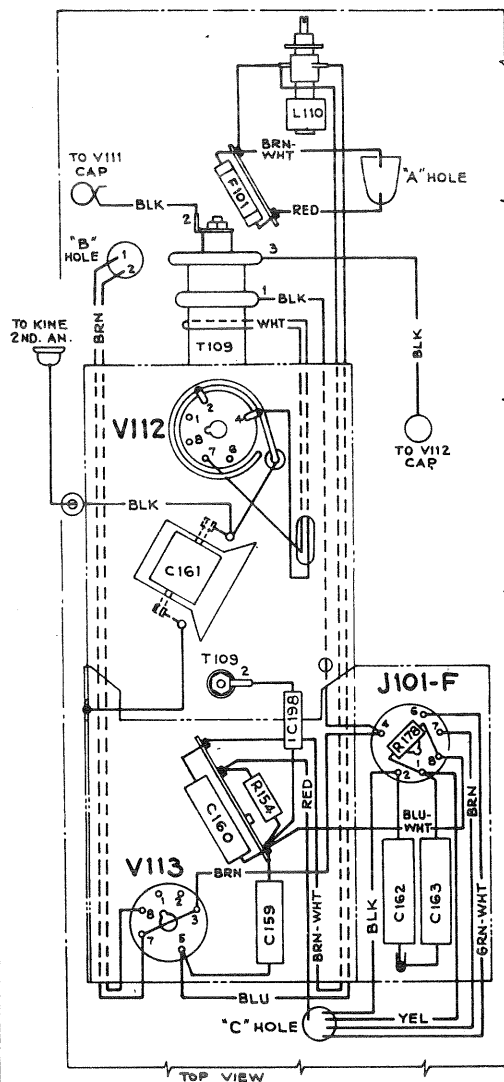
In a few late production receivers the following changes will be made. R118 will be changed to 10 meg and R201 will become 150K. The bleeder resistors, R208, R209 and R216 will be lifted from ground and a 220 ohm resistor, R239 will be inserted between the old bleeder and ground. This will create a new 5.5 volt bus. The cathode of the AGC diode pin 5 of V105 will be lifted from ground and connected to this 5.5 volt bus. A .01 mfd capacitor C224, will be connected from Pin 5 of V105 to ground. Video load resistors R133, R229, and L115 will be removed. L109, R133 a 4700 ohm resistor will be connected to junction of L106 and 375 volt-bus. A 270 mfm. capacitor C223 will be connected from R139 and the junction of R133, R139 and to Pin 8 of V107. C130 will be changed to .0033 mfd. For circuit diagram, see the Service Circle for Model 77143.



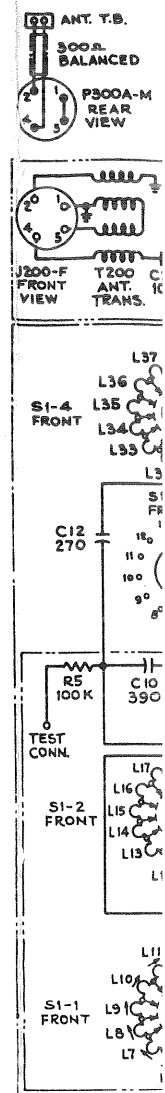
All resistance values in ohms. K=1000.
All capacitance values less than 1 in MF and above 1 in MMF unless otherwise noted.

Coil resistance values less than 100 ohms not shown.

Direction of arrows at each end of coil indicates clockwise rotation.



6T84, 6T86,



T84, 6T86, 6T87

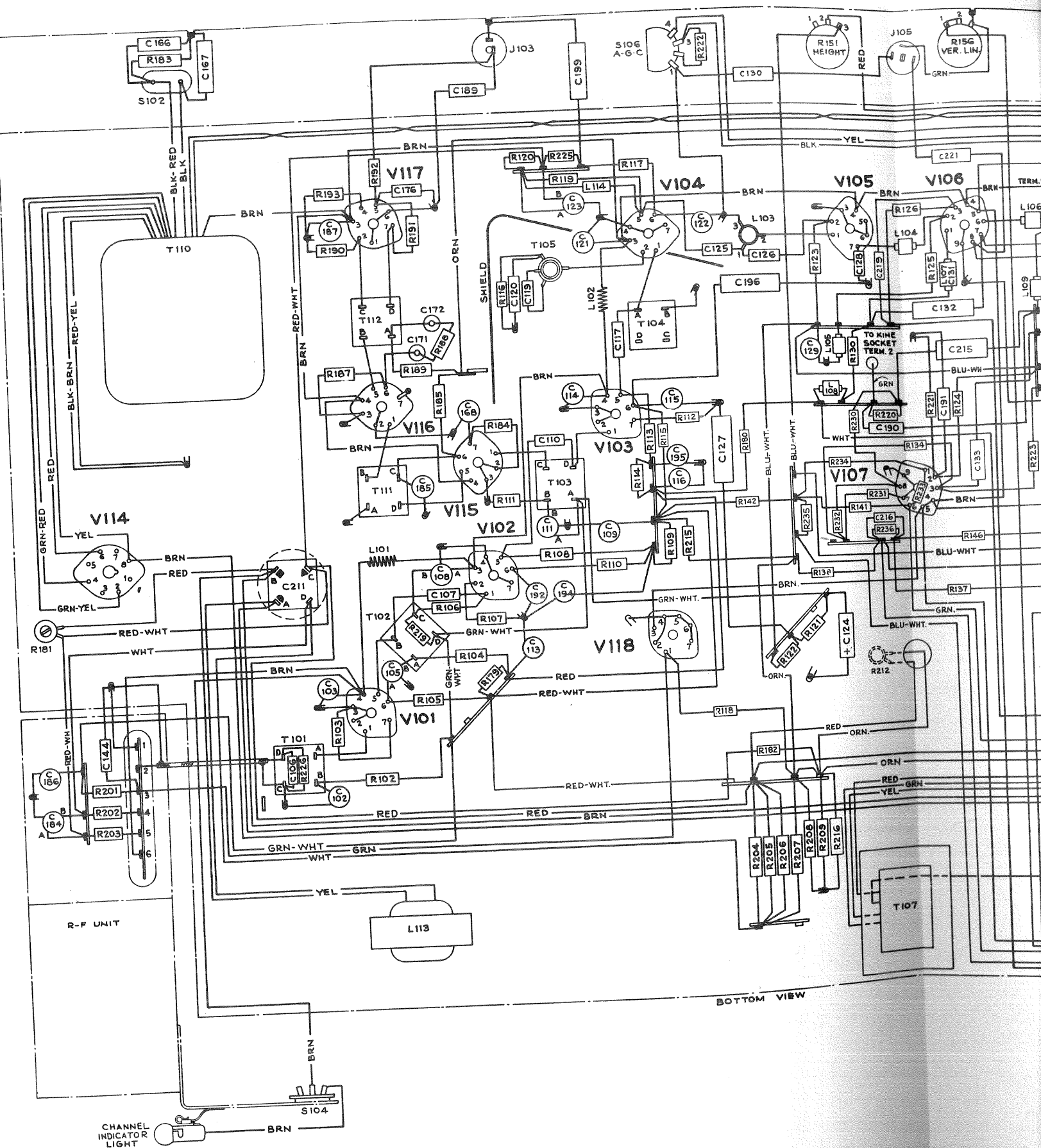


Figure 15—KCS48T Chassis Wiring

REPLACEMENT PARTS

6T84, 6T86, 6T87

STOCK No.	DESCRIPTION	STOCK No.	DESCRIPTION
	R-F UNIT ASSEMBLIES KRK8B		
10705	Ball—Steel ball for detent (5/32 dia.)	75447	Stud—Capacitor stud—brass—No. 4-40 x 13/16" with 3/64" screw driver slot for trimmer coils L47, L48 and capacitor C1 coded numerically and "Hi Q"
75188	Board—Terminal board, 5 contact and ground.	75181	Transformer—I-F converter transformer
75067	Bracket—Vertical bracket for holding oscillator tube shield	75190	Washer—Insulating washer (neoprene) for capacitor C7
75201	Cable—75 ohms, coax cable (7/16") complete with coil (W1, L50)	75607	Washer—Insulating washer (hex)
75186	Capacitor—Ceramic, variable, for fine tuning—plunger type (C2)		TELEVISION CHASSIS ASSEMBLIES KCS48
75289	Capacitor—Ceramic, 4 mmf., ± 0.5 mmf. (C4)	75515	Bracket—Channel indicator lamp bracket
75189	Capacitor—Adjustable, 7-30 mmf. (C22)	75228	Bracket—Focus magnet mounting bracket—upper
75200	Capacitor—Ceramic, 12 mmf. (C24)	75229	Bracket—Focus magnet mounting bracket—lower
45465	Capacitor—Ceramic, 15 mmf. (C3)	76009	Capacitor—Ceramic, 8.2 mmf. (C198)
75196	Capacitor—Ceramic, 39 mmf. (C5)	75217	Capacitor—Mica trimmer, dual, 10-160 mmf. (C147A, C147B)
75174	Capacitor—Ceramic, trimmer, 50-75 mmf. (C11)	53511	Capacitor—Ceramic, 10 mmf. (C128)
75199	Capacitor—Ceramic, 270 mmf. (C12, C13, C20)	75450	Capacitor—Ceramic, 39 mmf. (C203)
75641	Capacitor—Ceramic, 390 mmf. (C10)	71924	Capacitor—Ceramic, 56 mmf. (C106)
75166	Capacitor—Ceramic, 1500 mmf. (C6, C14, C15, C19)	73090	Capacitor—Mica, 82 mmf. (C146, C148)
75089	Capacitor—Ceramic, dual, 1500 mmf. (C17A, C17B)	75437	Capacitor—Ceramic, 100 mmf. (C202)
73748	Capacitor—Ceramic, 1500 mmf. (C18)	45469	Capacitor—Ceramic, 100 mmf. (C120)
73473	Capacitor—Ceramic, 5000 mmf. (C21)	39396	Capacitor—Ceramic, 100 mmf. (C126, C197, C220, C222)
75172	Capacitor—Tubular, steatite, adjustable, 0.8-1.4 mmf. (C7)	73102	Capacitor—Mica, 180 mmf. (C153)
71504	Capacitor—Ceramic, 0.68 mmf. (C23)	74947	Capacitor—Ceramic, 500 mmf., 20,000 volts (C161)
75184	Capacitor—Ceramic, adjustable, 0.75-4 mmf., complete with adjusting stud (C1)	75244	Capacitor—Ceramic, 270 mmf. (C176)
75197	Capacitor—Ceramic, 6.8 mmf. (C8)	73091	Capacitor—Mica, 270 mmf. (C107, C110, C117, C125)
75167	Clip—Tubular clip for mounting stand-off capacitors	73094	Capacitor—Mica, 390 mmf. (C215)
75182	Coil—Trimmer coil (1 1/2 turns) with adjustable inductance core and capacitor stud (screw adjustment) for converter section (C9, L47)	74250	Capacitor—Mica, 560 mmf. (C155)
75183	Coil—Trimmer coil (3 turns) with adjustable inductance core and capacitor stud (screw adjustment) for r-f section (L48, C16)	75166	Capacitor—Ceramic, 1500 mmf. (C171, C172)
75185	Coil—Converter plate loading coil (L44)	73748	Capacitor—Ceramic, 1500 mmf. (C102, C103, C109, C113, C115, C116, C122, C129, C168, C186)
75202	Coil—Choke coil .56 muh (L46)	75089	Capacitor—Ceramic, dual, 1500 mmf. (C108A, C108B, C111A, C111B, C123A, C123B, C184A, C184B)
73477	Coil—Choke coil (L51)	73473	Capacitor—Ceramic, 5000 mmf. (C114, C121, C187)
75187	Core—Adjustable core for fine tuning capacitor C2	73960	Capacitor—Ceramic, 10,000 mmf. (C144, C185, C192, C194, C195)
75162	Detent—Detent mechanism and fibre shaft	73877	Capacitor—Ceramic, dual, 10,000 mmf. (C105A, C105B)
73453	Form—Coil form for L45 and L49	73747	Capacitor—Electrolytic, 2 mfd., 50 volts (C124)
75165	Link—Link assembly for fine tuning	28417	Capacitor—Electrolytic, 5 mfd., 450 volts (C141)
14343	Retainer—Fine tuning shaft retaining ring	75592	Capacitor—Electrolytic, comprising 1 section of 20 mfd., 450 volts, 1 section of 80 mfd., 200 volts and 1 section of 50 mfd., 50 volts (C214A, C214B, C214C)
	Resistor—Fixed, composition:—	75510	Capacitor—Electrolytic, comprising 2 sections of 35 mfd., 450 volts, 1 section of 10 mfd., 450 volts and 1 section of 5 mfd., 450 volts (C211A, C211B, C211C, C211D, C212A, C212B, C212C, C212D)
	27 ohms, $\pm 10\%$, 1/2 watt (R8)	75643	Capacitor—Tubular, moulded paper, oil impregnated, .001 mfd., 1000 volts (C156)
	150 ohms, $\pm 20\%$, 1/2 watt (R10)	73598	Capacitor—Tubular, paper, oil impregnated, .0015 mfd., 600 volts (C130, C219)
	3300 ohms, $\pm 10\%$, 1/2 watt (R6)	73595	Capacitor—Tubular, paper, oil impregnated, .0022 mfd., 600 volts (C137, C191, C216)
	3900 ohms, $\pm 10\%$, 1/2 watt (R9, R11)	73599	Capacitor—Tubular, paper, oil impregnated, .0027 mfd., 600 volts (C189)
	8200 ohms, $\pm 10\%$, 1/2 watt (R12)	73920	Capacitor—Tubular, paper, oil impregnated, .0047 mfd., 600 volts (C138, C139)
	10,000 ohms, $\pm 5\%$, 1/2 watt (R3)	73561	Capacitor—Tubular, paper, oil impregnated, .01 mfd., 400 volts (C136)
	10,000 ohms, $\pm 20\%$, 1/2 watt (R2)	73594	Capacitor—Tubular, moulded paper, oil impregnated, .01 mfd., 600 volts (C140, C154)
	22,000 ohms, $\pm 10\%$, 1/2 watt (R7)	73797	Capacitor—Tubular, paper, oil impregnated, .015 mfd., 600 volts (C190)
	100,000 ohms, $\pm 20\%$, 1/2 watt (R1, R4, R5)	74727	Capacitor—Tubular, paper, oil impregnated, .018 mfd., 1000 volts (C159, C160)
75164	Rod—Actuating plunger rod (fibre) for fine tuning link	73562	Capacitor—Tubular, paper, oil impregnated, .022 mfd., 400 volts (C145, C151)
71467	Screw—No. 4-40 x 1/4" binder head machine screw for adjusting L6, L7, L8, L9, L10, L11	73553	Capacitor—Tubular, paper, oil impregnated, .047 mfd., 400 volts (C149, C199, C221)
75167	Screw—No. 4-40 x 3/8" fillister head screw for adjusting L5	75071	Capacitor—Tubular, moulded paper, .047 mfd., 400 volts (C166, C167)
75177	Screw—No. 4-40 x 5/16" fillister head screw for adjusting L1, L2, L3, L4, L43	73592	Capacitor—Tubular, paper, oil impregnated, .047 mfd., 600 volts (C133, C150, C190)
74575	Screw—No. 4-40 x .359" adjusting screw for L42	73597	Capacitor—Tubular, moulded paper, oil impregnated, .047 mfd., 1000 volts (C143, C158, C162, C163)
73640	Screw—No. 4-40 x 7/16" adjusting screw for L52	73551	Capacitor—Tubular, paper, oil impregnated, 0.1 mfd., 400 volts (C132, C196)
75159	Shaft—Channel selector shaft and plate	73557	Capacitor—Tubular, paper, oil impregnated, 0.1 mfd., 600 volts (C134)
75160	Shaft—Fine tuning shaft and cam	73794	Capacitor—Tubular, paper, oil impregnated, 0.22 mfd., 400 volts (C157)
75168	Shield—Oscillator and converter sections shield for r-f unit—snap-on type	74957	Capacitor—Tubular, paper, oil impregnated, 0.22 mfd., 600 volts (C142)
75193	Shield—Tube shield for V1	73787	Capacitor—Tubular, moulded paper, 0.47 mfd., 200 volts (C127, C135, C152)
75192	Shield—Tube shield for V2	73154	Choke—Filter choke (L113)
75088	Socket—Tube socket, 7 contact, miniature, ceramic, saddle mounted	75167	Clip—Tubular clip for mounting stand-off capacitor 75166
75191	Spacer—Insulating spacer for front plate (4 required)	75210	Coil—Fifth p-i-f coil complete with adjustable core (L103)
75163	Spring—Friction spring (formed) for fine tuning cam	71449	Coil—Horizontal linearity control coil (L110)
75068	Spring—Retaining spring for oscillator tube shield	73591	Coil—Antenna matching coil (2 req'd) (Part of T200)
74578	Spring—Retaining spring for adjusting screws	75241	Coil—Antenna shunt coil (L202)
73457	Spring—Return spring for fine tuning control	73477	Coil—Choke coil (L101, L102)
30340	Spring—Hair pin spring for fine tuning link	75299	Coil—Peaking coil (36 muh) (L104)
75175	Stator—Oscillator section stator complete with rotor, segment, coils, adjusting screws and capacitors C3 and C23 (S1-1, C3, C23, L1, L2, L3, L4, L5, L6, L7, L8, L9, L10, L11, L43)	71793	Coil—Peaking coil (36 muh) (L106)
75178	Stator—Converter stator complete with rotor, coils, capacitors (C10 and C12) and resistors (R4 and R5) (S1-2, C10, C12, L12, L13, L14, L15, L16, L17, L18, L19, L20, L21, L45, R4, R5, R12)	76285	Coil—Peaking coil (36 muh) (L114, R119)
75179	Stator—R-F amplifier stator complete with rotor, coils, capacitor (C13) and resistor (R6) (S1-3, C13, L22, L23, L24, L25, L26, L27, L28, L29, L30, L31, L49, R6)	75253	Coil—Peaking coil (120 muh) (L109)
75180	Stator—Antenna stator complete with rotor, coils, capacitors (C20 and C21) and resistors (R9, R10, R11) (S1-4, C20, C21, L32, L33, L34, L35, L36, L37, L38, L39, L40, L41, L42, L52, R9, R10, R11)	75252	Coil—Peaking coil (500 muh) (L105, L108)
75169	Strip—Coil segment mounting strip—RH center	76132	Coil—Peaking coil (500 muh) (L115) (In KCS48T)
75170	Strip—Coil segment mounting strip—LH lower	35787	Connector—Single contact female connector for audio cable (J103)
75171	Strip—Coil segment mounting strip—LH upper—less trimmer C7		
75173	Stud—No. 6-32 x 13/16" adjusting stud for C7 trimmer		
75446	Stud—Capacitor stud—brass—No. 4-40 x 13/16" with 3/64" screw driver slot for trimmer coils L47, L48 and capacitor C1 uncoded and coded "ER"		

6T84, 6T86, 6T87

REPLACEMENT PARTS (Continued)

STOCK No.	DESCRIPTION	STOCK No.	DESCRIPTION
74594	Connector—2 contact male connector for power cord	74602	Screw—No. 10-32 x 1 3/4" round head machine screw for focus magnet adjustment (3 req'd)
38853	Connector—4 contact female connector for antenna transformer (J200)	73584	Shield—Tube shield
35383	Connector—8 contact male connector—part of deflection yoke (P101)	31251	Socket—Tube socket, octal, wafer
68592	Connector—8 contact female connector for deflection yoke leads (J101)	73249	Socket—Tube, octal, ceramic, plate mounted
75517	Contact—Anode connector assembly contact only	31319	Socket—Tube socket, octal, moulded
75215	Control—Horizontal and vertical hold control (R147, R166)	73117	Socket—Tube socket, 7 pin, miniature
75216	Control—Picture and brightness control (R128, R131)	75223	Socket—Tube socket, 9 pin, miniature
71441	Control—Vertical linearity control (R156)	68592	Socket—Tube socket, 6 contact, moulded for V113
71440	Control—Height control (R151)	71508	Socket—Tube socket for 1B3/8016
75516	Control—Width control (R177)	74834	Socket—Kinescope socket
71498	Core—Adjustable core and stud for F-M trap 75449	75718	Socket—Channel indicator light socket
74956	Cushion—Rubber cushion for deflection yoke hood (2 req'd)	75233	Spring—Compression spring for focus magnet adjustment (3 req'd)
74839	Fastener—Push fastener to mount ceramic tube socket (2 req'd)	75506	Support—Bakelite support only—part of hi-voltage shield
73600	Fuse—.25 amp., 250 volts (F101)	75594	Switch—Indicator light switch (S104)
16058	Grommet—Rubber grommet for 2nd. anode lead exit	76010	Switch—AGC switch (S106)
37396	Grommet—Rubber grommet to mount ceramic tube socket (2 req'd)	75508	Transformer—Power transformer 115 volts, 60 cycle (T110)
75445	Hood—Deflection yoke hood less rubber cushions	74950	Transformer—Vertical output transformer (T107)
75644	Insulator—2nd. anode insulator	74144	Transformer—Vertical oscillator transformer (T106)
75842	Jack—Video jack (J105)	74589	Transformer—First pix. i-f transformer (T101, C101, R101)
75504	Magnet—Focus magnet complete with adjustable plate and stud	74590	Transformer—Second pix. i-f transformer (T102, C104)
74953	Magnet—Ion trap magnet (P.M.)	76264	Transformer—Third pix. i-f transformer (T103, C112)
75518	Plate—Hi-voltage plate bakelite—less transformer, capacitor and tube socket	73574	Transformer—Fourth pix. i-f transformer (T104, C118)
72067	Resistor—Wire wound, 5.1 ohms, 1/2 watt (R193)	75211	Transformer—Sound i-f transformer (simple winding type) (T111, C169, C170, R186)
75512	Resistor—Wire wound, 4000 ohms, 10 watts (R181)	71424	Transformer—Sound i-f transformer (dual winding type) (T111, C169, C170)
75593	Resistor—Wire wound, 8000 ohms, 15 watts (R212)	75212	Transformer—Sound discriminator transformer (T112, C173, C174, C175)
	Resistor—Fixed, composition:—	75213	Transformer—Horizontal oscillator transformer (T108)
	47 ohms, $\pm 20\%$, 1/2 watt (R174)	75509	Transformer—Antenna matching transformer complete with antenna connector, I-F and F-M traps and shunt coil (T200, C200, C201, C202, C203, J200, L200, L201, L202, L203)
	82 ohms, $\pm 10\%$, 1/2 watt (R103, R107, R112, R184)	75519	Transformer—Hi-voltage transformer (T109)
	100 ohms, $\pm 20\%$, 1/2 watt (R202, R203)	71778	Trap—Sound trap (T105, C119)
	100 ohms, $\pm 10\%$, 2 watts (R175)	75242	Trap—I-F trap (L200 (C200), L201 (C201))
	180 ohms, $\pm 10\%$, 1/2 watt (R116)	75449	Trap—F-M trap complete with adjustable core and stud (L203, C203)
	220 ohms, $\pm 10\%$, 1/2 watt (R126, R127)	75251	Trap—4.5 mc trap (L107, L131)
	680 ohms, $\pm 10\%$, 1/2 watt (R226)	74952	Yoke—Deflection yoke (L111, L112, C164, C165, P101)
	1000 ohms, $\pm 20\%$, 1/2 watt (R102, R104, R109, R114, R117, R159, R185, R189, R219)		RADIO CHASSIS ASSEMBLIES RC 1090—Model 6T84
	1500 ohms, $\pm 10\%$, 1 watt (R155)	75541	Bracket—Pulley bracket complete with drive cord and pulley
	1800 ohms, $\pm 10\%$, 1/2 watt (R113)	75534	Capacitor—Variable tuning capacitor complete with drive drum (C1-1, C1-2)
	2200 ohms, $\pm 20\%$, 1/2 watt (R140)	71924	Capacitor—Ceramic, 56 mmf. (C8)
	3900 ohms, $\pm 10\%$, 1/2 watt (R167)	39632	Capacitor—Mica, 150 mmf. (C2, C16, C20)
	4700 ohms, $\pm 5\%$, 1/2 watt (R130)	73372	Capacitor—Electrolytic comprising 1 section of 30 mfd., 350 volts, 1 section of 30 mfd., 300 volts and 1 section of 20 mfd., 25 volts (C23A, C23B, C23C)
	4700 ohms, $\pm 10\%$, 1/2 watt (R135) (R230 in KCS48T)	73801	Capacitor—Tubular, paper, .001 mfd., 400 volts (C5)
	5600 ohms, $\pm 5\%$, 1/2 watt (R125)	71394	Capacitor—Tubular, paper, .0015 mfd., 600 volts (C10)
	5600 ohms, $\pm 10\%$, 1/2 watt (R235 in KCS48T)	73851	Capacitor—Tubular, paper, oil impregnated, .018 mfd., 1600 volts (C24)
	6800 ohms, $\pm 10\%$, 1 watt (R120, R176)	73803	Capacitor—Tubular, paper, .002 mfd., 1000 volts (C21, C22)
	6800 ohms, $\pm 10\%$, 2 watts (R133, R179)	70603	Capacitor—Tubular, paper, .003 mfd., 400 volts (C17)
	8200 ohms, $\pm 5\%$, 1/2 watt (R106, R169)	73920	Capacitor—Tubular, paper, .005 mfd., 400 volts (C15)
	8200 ohms, $\pm 10\%$, 1/2 watt (R145, R146)	73561	Capacitor—Tubular, paper, .01 mfd., 400 volts (C9, C13, C18)
	10,000 ohms, $\pm 10\%$, 1/2 watt (R171) (R236 in KCS48T)	70572	Capacitor—Tubular, paper, .015 mfd., 400 volts (C11)
	10,000 ohms, $\pm 10\%$, 2 watts (R207)	58476	Capacitor—Tubular, paper, oil impregnated, .018 mfd., 400 volts (C12)
	12,000 ohms, $\pm 5\%$, 1/2 watt (R152)	73562	Capacitor—Tubular, paper, .02 mfd., 400 volts (C19)
	12,000 ohms, $\pm 10\%$, 1/2 watt (R188) (R139 in KCS48)	73553	Capacitor—Tubular, paper, .05 mfd., 400 volts (C14)
	12,000 ohms, $\pm 5\%$, 1 watt (R108)	73935	Clip—Mounting clip for I-F transformer
	12,000 ohms, $\pm 10\%$, 2 watts (R208, R209)	75627	Clip—Clip for main cable—on rear apron of chassis
	15,000 ohms, $\pm 10\%$, 1/2 watt (R210)	75485	Coil—Oscillator coil complete with adjustable core and stud (L3, L4)
	15,000 ohms, $\pm 10\%$, 2 watts (R216)	35787	Connector—Single contact female connector for 45 RPM pickup cable (J5)
	18,000 ohms, $\pm 10\%$, 1/2 watt (R119, R121, R122, R137)	75542	Connector—8 contact male connector for power input cable (J6)
	18,000 ohms, $\pm 10\%$, 1 watt (R138, R180)	75543	Connector—2 contact female connector for 45 RPM motor cable (P2)
	22,000 ohms, $\pm 10\%$, 1/2 watt (R143, R144, R186)	74879	Connector—Two contact (polarized) female connector for antenna leads (J7)
	22,000 ohms, $\pm 20\%$, 1/2 watt (R192)	33514	Connector—Dual two contact female connector for 33/78 RPM pickup cable and television cable (J3, J4)
	27,000 ohms, $\pm 10\%$, 2 watts (R182)	75537	Control—Volume control and power switch (R15, S2)
	33,000 ohms, $\pm 10\%$, 1/2 watt (R105, R115, R201, R211, R225)	75538	Control—Tone control (R23)
	33,000 ohms, $\pm 20\%$, 1/2 watt (R123)	72953	Cord—Drive cord (approx. 60" overall)
	39,000 ohms, $\pm 10\%$, 2 watts (R204, R205, R206)	75547	Grommet—Rubber grommet to mount slides to bottom—rear (2 req'd)
	47,000 ohms, $\pm 10\%$, 1/2 watt (R141, R187, R222)	75548	Grommet—Rubber grommet to mount slides to bottom—front (2 req'd)
	47,000 ohms, $\pm 20\%$, 1/2 watt (R110)	11765	Lamp—Dial lamp—Mazda No. 51
	56,000 ohms, $\pm 10\%$, 3/4 watt (R221) (R234 in KCS48T)	75544	Nut—Rivnut to fasten screw for mounting chassis (4 req'd)
	56,000 ohms, $\pm 10\%$, 1 watt (R215)	75535	Plate—Dial back plate complete with three (3) pulleys
	68,000 ohms, $\pm 10\%$, 1 watt (R168)	75536	Pointer—Station selector pointer
	82,000 ohms, $\pm 5\%$, 1 watt (R172)	72602	Pulley—Drive cord pulley
	82,000 ohms, $\pm 10\%$, 1 watt (R164, R165)	72323	Resistor—Wire wound, 3 ohms, 1/2 watt (R31)
	100,000 ohms, $\pm 5\%$, 1/2 watt (R190, R191)	73637	Resistor—Wire wound, 2200 ohms, 5 watts (R30)
	100,000 ohms, $\pm 10\%$, 1/2 watt (R224) (R233 in KCS48T)		Resistor—Fixed, composition:—
	100,000 ohms, $\pm 20\%$, 2 watts (R183)		47 ohms, $\pm 20\%$, 1/2 watt (R32)
	150,000 ohms, $\pm 10\%$, 1/2 watt (R136, R154, R160)		270 ohms, $\pm 10\%$, 1/2 watt (R18)
	150,000 ohms, $\pm 20\%$, 1/2 watt (R124)		330 ohms, $\pm 10\%$, 1 watt (R28)
	150,000 ohms, $\pm 5\%$, 1 watt (R170)		470 ohms, $\pm 20\%$, 1/2 watt (R33)
	180,000 ohms, $\pm 10\%$, 1/2 watt (R142 in KCS48T)		
	220,000 ohms, $\pm 10\%$, 1/2 watt (R157, R158) (R134, R223, R231, R232 in KCS48T)		
	270,000 ohms, $\pm 10\%$, 1/2 watt (R150)		
	330,000 ohms, $\pm 10\%$, 1/2 watt (R161)		
	330,000 ohms, $\pm 5\%$, 1 watt (R163)		
	390,000 ohms, $\pm 10\%$, 1/2 watt (R142, R223 in KCS48)		
	470,000 ohms, $\pm 10\%$, 1/2 watt (R111)		
	560,000 ohms, $\pm 10\%$, 1/2 watt (R129) (R134 in KCS48)		
	820,000 ohms, $\pm 10\%$, 1/2 watt (R162, R220)		
	1 megohm, $\pm 10\%$, 1/2 watt (R173)		
	1 megohm, $\pm 20\%$, 1/2 watt (R178)		
	1.2 megohm, $\pm 5\%$, 1/2 watt (R149)		
	2.2 megohm, $\pm 10\%$, 1/2 watt (R118, R153)		
	3.9 megohm, $\pm 5\%$, 1/2 watt (R148)		
75083	Screw—No. 8-32 x 1/4" wing screw for mounting deflection yoke		
75236	Screw—No. 8-32 x 3/8" pan head machine screw (brass) for focus magnet mounting (2 req'd)		

REPLACEMENT PARTS (Continued)

6T84, 6T86, 6T87

STOCK No.	DESCRIPTION	STOCK No.	DESCRIPTION
	3300 ohms, $\pm 5\%$, $\frac{1}{2}$ watt (R17)	18469	Plate—Bakelite mounting plate for electrolytic
	18,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R13)	75535	Plate—Dial back plate complete with three (3) pulleys
	18,000 ohms, $\pm 10\%$, 1 watt (R10)	75536	Pointer—Station selector pointer
	22,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R9, R20)	72602	Pulley—Drive cord pulley
	27,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R14, R34)	72323	Resistor—Wire wound, 3 ohms, $\frac{1}{2}$ watt (R25)
	39,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R19)	73637	Resistor—Wire wound, 2200 ohms, 5 watts (R24)
	68,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R27)		Resistor—Fixed, composition:—
	82,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R25)		68 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R1, R26)
	150,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R7)		100 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R15, R38, R43)
	270,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R24)		120 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R27)
	470,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R22, R26, R29)		270 ohms, $\pm 5\%$, 2 watts (R42)
	1.5 megohm, $\pm 10\%$, $\frac{1}{2}$ watt (R6, R35)		390 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R9)
	2.2 megohm, $\pm 20\%$, $\frac{1}{2}$ watt (R1, R12)		680 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R4)
	10 megohm, $\pm 20\%$, $\frac{1}{2}$ watt (R16)		680 ohms, $\pm 20\%$, $\frac{1}{2}$ watt (R30, R31)
75540	Shaft—Tuning knob shaft		1000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R6)
73584	Shield—Tube shield		1200 ohms, $\pm 5\%$, $\frac{1}{2}$ watt (R46)
75546	Slide—Slide mechanism complete for radio chassis bottom		3300 ohms, $\pm 5\%$, $\frac{1}{2}$ watt (R40, R45)
31364	Socket—Dial lamp socket		8200 ohms, $\pm 10\%$, 1 watt (R3)
31251	Socket—Tube socket, octal, wafer		15,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R44)
73117	Socket—Tube socket, 7 pin, miniature		18,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R7, R20)
4038	Spring—Drive cord spring		22,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R28, R29)
75539	Switch—Function switch (S1-1, S3)		27,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R18, R21)
73636	Transformer—Output transformer (T3)		39,000 ohms, $\pm 10\%$, 1 watt (R16)
75486	Transformer—First i-f transformer complete with adjustable core and studs (T1)		56,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R32)
75487	Transformer—Second i-f transformer complete with adjustable core and studs (T2)		68,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R39)
70127	Transformer—Power transformer 115 volts, 60 cycle (T4)		82,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R36)
33726	Washer—"C" washer for tuning knob shaft		120,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R8, R16)
			150,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R12, R14)
			220,000 ohms, $\pm 20\%$, $\frac{1}{2}$ watt (R11)
			270,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R35)
			470,000 ohms, $\pm 10\%$, $\frac{1}{2}$ watt (R2, R37, R41, R48)
			1.5 megohm, $\pm 10\%$, $\frac{1}{2}$ watt (R17, R51)
			2.2 megohm, $\pm 20\%$, $\frac{1}{2}$ watt (R5, R10, R13)
			10 megohm, $\pm 20\%$, $\frac{1}{2}$ watt (R23)
			22 megohm, $\pm 20\%$, $\frac{1}{2}$ watt (R33)
		75540	Shaft—Tuning knob shaft
		75565	Shaft—Extension shaft for function switch
		73584	Shield—Tube shield
		75546	Slide—Slide mechanism complete for radio chassis bottom
		31251	Socket—Tube socket, octal, wafer
		73117	Socket—Tube socket, 7 pin, miniature
		74179	Socket—Tube socket, 7 pin, miniature for V1 and V2
		31364	Socket—Dial lamp socket
		75563	Spring—Retaining spring for function switch extension shaft
		76332	Spring—Drive cord tension spring
		74847	Support—Polystyrene support for FM, oscillator coil complete with mounting bracket
		75568	Switch—Function switch (S1-1, S1-2, S1-3, S3)
		75557	Transformer—Output transformer (T7)
		73743	Transformer—Radio detector transformer (T5)
		75558	Transformer—First i-f transformer (AM) complete with adjustable screws (T2)
		75559	Transformer—First i-f transformer (FM) complete with adjustable cores (T1)
		73037	Transformer—Second i-f transformer (AM) complete with adjustable screws (T4)
		75560	Transformer—Second i-f transformer (FM) complete with adjustable cores (T3)
		75566	Transformer—Power transformer 115 volts, 60 cycle (T6)
		33726	Washer—"C" for tuning knob shaft
			RADIO ROLLOUT CARRIAGE
		75552	Decal—Function decal for radio controls—Model 6T84
		75573	Decal—Function decal for radio controls—Models 6T86 and 6T87
		75550	Dial—Polystyrene dial scale—Model 6T84
		75572	Dial—Polystyrene dial scale—Models 6T86 and 6T87
		75571	Frame—Moulded frame (maroon) for mounting radio chassis and 45 RPM changer for mahogany or walnut instrument—Models 6T86 and 6T87
		75549	Frame—Moulded frame (maroon) for mounting radio chassis and 45 RPM changer for mahogany or walnut instrument—Model 6T84
		75683	Frame—Moulded frame (light brown) for mounting radio chassis and 45 RPM changer for oak instruments—Model 6T84
		75684	Frame—Moulded frame (light brown) for mounting radio chassis and 45 RPM changer for oak instruments—Models 6T86 and 6T87
		75551	Handle—Metal pull-out handle for mounting frame
		75555	Screw—No. 8-32 x $\frac{5}{8}$ " cross recessed pan head machine screw to mount radio chassis (4 req'd)
			SPEAKER ASSEMBLY
			Model 6T84
			92569-9 WRMA 274
			RL 111-14
		13867	Cap—Dust cap
		74901	Cone—Cone and voice coil assembly
		74974	Speaker—12" P.M. speaker (3.16 oz.) complete with cone and voice coil (3.2 ohms)
			SPEAKER ASSEMBLY
			92569-9B
			Model 6T84
		75875	Cone—Cone and voice coil assembly (3.2 ohms)
			Note: If stamping on speaker does not agree with above number, order replacement parts by referring to model number of instrument, number stamped on speaker and full description of part required.

6T84, 6T86, 6T87

REPLACEMENT PARTS (Continued)

STOCK No.	DESCRIPTION	STOCK No.	DESCRIPTION
	SPEAKER ASSEMBLY Models 6T86 and 6T87 92569-12W RMA 274 RL 111-A1	75680	Decal—Television controls function decal for oak instruments
13867	Cap—Dust cap	74809	Emblem—"RCA Victor" emblem
75682	Cone—Cone and voice coil assembly (3.2 ohms)	75455	Escutcheon—Channel marker escutcheon—dark—for mahogany or walnut instruments
75681	Speaker—12" P.M. speaker complete with cone and voice coil (3.2 ohms)	75456	Escutcheon—Channel marker escutcheon—light—for oak instruments
	Note: If stamping on speaker does not agree with above number, order replacement parts by referring to model number of instrument, number stamped on speaker and full description of part required.	74606	Glass—Safety Glass
	MISCELLANEOUS	37396	Grommet—Rubber grommet to mount speaker (4 req'd)
75705	Antenna—Radio antenna loop complete less cable for Models 6T86 and 6T87	74838	Grommet—Power cord strain relief (1 set)
75706	Antenna—Radio antenna loop complete less cable for Model 6T84	75697	Grommet—Rubber grommet to mount 45 RPM changer (3 req'd)
75685	Back—Cabinet back cover for radio-phonograph (45 RPM) compartment—assembly to cabinet (Model 6T84)	75551	Handle—Metal pullout handle for 33 1/3/78 RPM phono mounting frame (Models 6T84 and 6T86)
75688	Back—Cabinet back cover for radio-phonograph (45 RPM) compartment—assembly to cabinet (Model 6T87)	74308	Hinge—Cabinet door hinge (1 set)
75698	Back—Cabinet back cover for radio-phonograph (45 RPM) compartment—assembly to cabinet (Model 6T86)	36817	Hinge—Cabinet door hinge (1 set) for center door (Model 6T84)
75700	Back—Back cover complete with terminal board and power cord for television chassis (Models 6T84 and 6T86)	74959	Knob—Television fine tuning control knob—maroon—for mahogany or walnut instruments (outer)
75701	Back—Back cover complete with terminal board and power cord for television chassis (Model 6T87)	73995	Knob—Television fine tuning control knob—tan—for oak instruments (outer)
75686	Back—Back cover—maroon—for 33 1/3/78 phono compartment for mahogany or walnut instruments—assembly to rollout (Model 6T84)	73996	Knob—Television channel selector knob—maroon—for mahogany or walnut instruments (inner)
75689	Back—Back cover—maroon—for radio—45 RPM phono compartment for mahogany or walnut instruments—assembly to rollout (Model 6T84)	73997	Knob—Television channel selector knob—tan—for oak instruments (inner)
75692	Back—Back cover—maroon—for radio—45 RPM phono compartment for mahogany or walnut instruments—assembly to rollout (Models 6T86 and 6T87)	74962	Knob—Television brightness control or vertical hold control knob—maroon—for mahogany or walnut instruments (outer)
75699	Back—Back cover—maroon—for 33 1/3/78 RPM phono compartment for mahogany or walnut instruments—assembly to rollout (Model 6T86)	73999	Knob—Television brightness control or vertical hold control knob—tan—for oak instruments (outer)
75687	Back—Back cover—light brown—for 33 1/3/78 phono compartment for oak instruments—assembly to rollout (Model 6T84)	74969	Knob—Television channel marker escutcheon light switch knob—maroon—for mahogany or walnut instruments
75690	Back—Back cover—light brown—for radio—45 RPM phono compartment for oak instruments—assembly to rollout (Model 6T84)	74003	Knob—Television channel marker escutcheon light switch knob—tan—for oak instruments
75693	Back—Back cover—light brown—for radio—45 RPM phono compartment for oak instruments—assembly to rollout (Models 6T86 and 6T87)	74963	Knob—Television picture control or horizontal hold control knob—maroon—for mahogany or walnut instruments (inner)
75473	Board—Television antenna terminal board (2 contact)	74001	Knob—Television picture control or horizontal hold control knob—tan—for oak instruments (inner)
75707	Board—F.M. antenna terminal board (3 contact) for (Models 6T86 and 6T87)	75712	Knob—Radio tone control, tuning control or volume control and power switch knob—maroon—for mahogany or walnut instruments
75694	Bracket—Radio—45 RPM phono rollout mechanism stop bracket less rubber bumper	75713	Knob—Radio tone control, tuning control or volume control and power switch knob—tan—for oak instruments
75695	Bracket—33 1/3/78 RPM phono rollout mechanism stop bracket less rubber bumper (Models 6T84 and 6T86)	75714	Knob—Function switch knob—maroon—for mahogany or walnut instruments
71599	Bracket—Pilot lamp bracket	75715	Knob—Function switch knob—tan—for oak instruments
75696	Bumper—Rubber bumper for rollout mechanism stop bracket	11765	Lamp—Pilot or channel indicator lamp—Mazda No. 51
74545	Cable—Shielded pickup cable complete with pin plug for 33 1/3/78 RPM changer (Models 6T86 and 6T87)	75459	Mask—Channel indicator light mask—burgundy—for mahogany or walnut instruments
74296	Cable—Shielded pickup cable complete with pin plug for 33 1/3/78 RPM phono (Model 6T84)	75460	Mask—Channel indicator light mask—gold—for oak instruments
72447	Cable—Shielded audio cable complete with two (2) pin plugs	73634	Nut—Speed nut for speaker mounting screws (4 req'd)
72437	Cable—Shielded pickup cable complete with pin plug for 45 RPM phono	75884	Nut—Speed nut for 33 1/3/78 RPM phono mounting screw (Model 6T86)
13103	Cap—Pilot lamp cap	75675	Pull—Cabinet door pull (Model 6T84)
71892	Catch—Bullet catch and strike for cabinet door	75677	Pull—Cabinet door pull for lower doors (Model 6T86)
X3144	Cloth—Grille cloth for mahogany or walnut instruments (Model 6T84)	75678	Pull—Cabinet door pull for upper doors (Model 6T86)
X3093	Cloth—Grille cloth for oak instruments (Model 6T84 and 6T87)	75679	Pull—Cabinet door pull for upper doors (Model 6T87)
X3130	Cloth—Grille cloth for mahogany or walnut instruments (Models 6T86 and 6T87)	74451	Pull—Cabinet door pull for lower doors (Model 6T87)
30870	Connector—2 contact male connector for motor leads for 45 RPM phono	71456	Screw—No. 8-32 x 7/16" wing screw for deflection yoke and focus magnet mounting support
75703	Connector—5 contact male connector for television power cord assembly less shell	75883	Screw—No. 10-24 x 2 1/4" round head machine screw to mount 33 1/3/78 RPM phono (Model 6T86)
74882	Connector—2 contact (polarized) male connector for radio antenna loop cable	75377	Screw—1/4-28 x 1 1/2" round head machine screw to mount 33 1/3/78 RPM changer (Model 6T87)
74752	Connector—2 contact male connector for F-M antenna cable	75676	Screw—No. 8-32 x 1/4" tritrit head screw for door pull (Model 6T84)
30868	Connector—2 contact female connector for main cable	74269	Screw—No. 8-32 x 3/4" tritrit head screw for door pulls (Model 6T86)
75474	Connector—Single contact male connector for speaker (on main cable) (2 req'd)	75623	Screw—No. 8-32 x 5/8" tritrit head screw for door pulls for upper doors (Model 6T87)
75709	Connector—8 contact female connector for main cable less shell (P6 (RC1090) P4 (RC1092))	74113	Screw—No. 8-32 x 1" tritrit head screw for door pulls for lower doors (Model 6T87)
75710	Connector—5 contact female connector for main cable less shell (P8 (RC1090) J6 (RC1092))	75704	Shell—Shell for connector RCA 75703
39153	Connector—4 contact male connector for television antenna cable	75708	Shell—Shell for connector RCA 75709
75702	Cord—Television power cord complete with two (2) contact female connector less 5 contact male connector	75711	Shell—Shell for connector RCA 75710
70392	Cord—Power cord and plug—part of main cable	74736	Slide—Slide mechanism only for 33 1/3/78 phono compartment drawer (Model 6T87)
75608	Cushion—Dust seal cushion (rubber) for kinescope mask	75546	Slide—Slide mechanism assembly for 33 1/3/78 RPM phono mounting frame (Models 6T84 and 6T86)
74273	Decal—Trade mark decal (Victrola)	31364	Socket—Pilot lamp socket
71984	Decal—Trade mark decal (RCA Victor)	72845	Spring—Retaining spring for knobs 73995 and 74959
75640	Decal—Television controls function decal for mahogany or walnut instruments	14270	Spring—Retaining spring for knobs 73996, 73997, 73999, 74003, 74962 and 74969
		30330	Spring—Retaining spring for knobs 74001 and 74963
		74734	Spring—Retaining spring for knobs 75712, 75713, 75714 and 75715
		73643	Spring—Spring clip for channel marker escutcheons
		74966	Spring—Formed spring for kinescope masking panel
		75691	Spring—Suspension spring (coil type) for main cable
		72936	Stop—Cabinet door stop
		75457	Washer—Felt washer—dark brown—between knob and channel marker escutcheon for mahogany or walnut instruments
		75523	Washer—Felt washer—tan—between knob and channel marker escutcheon for oak instruments
		75500	Washer—Felt washer for television compartment back cover
		75146	Washer—"C" washer for 33 1/3/78 RPM phono (Model 6T87)

To obtain resistors for which no stock number is given, order by stating type, value of resistance, tolerance and wattage.

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