

# SERVICE MANUAL



ZENITH®

## 1960 TELEVISION RECEIVERS

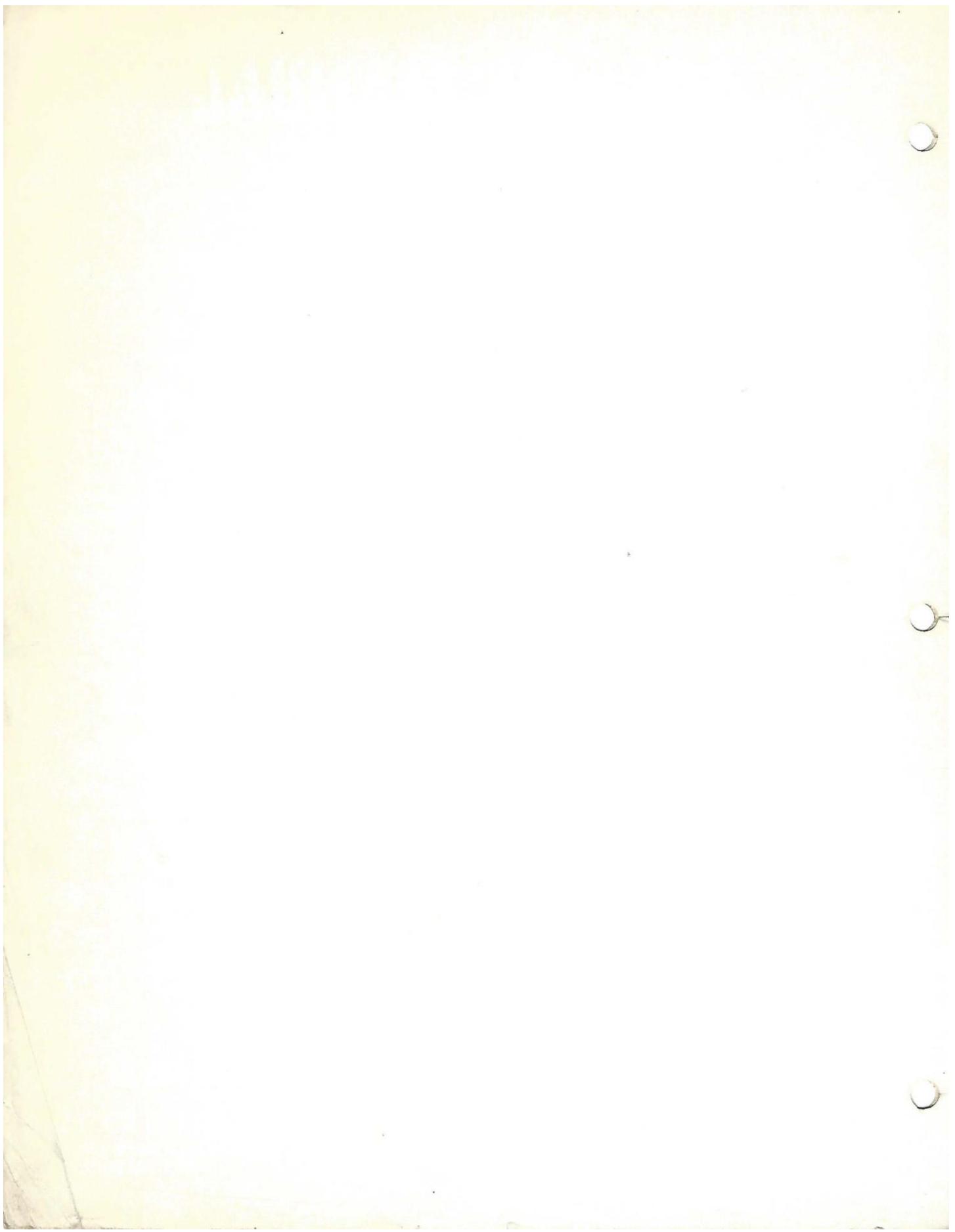
CHASSIS 16E20, 16E21, 16E21Q, 16D21, 16D21Q, 16E25, 16E25Q, 16D25,  
16D25Q, 16E27, 16E27Q, 18E20, 18E20Q, 18D20 AND 18D20Q

**ZENITH RADIO CORPORATION**

6001 DICKENS AVENUE CHICAGO 39, ILLINOIS

TV-24

PRICE 60 CENTS



# MODEL AND CHASSIS INFORMATION

MODEL	TYPE	CHASSIS	TUNER	PICTURE TUBE
E1416G	Table	16E20	Bandswitch	14AUP4
E1801B,L	Table	16E20	Bandswitch	17CRP4
E1803C,L	Table	16E20	Bandswitch	17CRP4
E1810B	Table	16E25 or 16D25	Bandswitch	17DQP4
E1811C	Table	16E25 or 16D25	Bandswitch	17DQP4
E1812L	Table	16E25 or 16D25	Target Turret ( small)	17DQP4
E1814P	Table	16E25 or 16D25	Target Turret ( small)	17DQP4
E2010C	Table	16E25Q or 16D25Q	Target Turret ( small)	17DQP4
E2015L	Table	16E25Q or 16D25Q	Target Turret ( small)	17DQP4
E2301R,Y	Table	16E21 or 16D21	Bandswitch	21CXP4
E2302R	Table	16E21 or 16D21	Bandswitch	21CXP4
E2315L,Y	Table	16E21	Bandswitch	21CXP4
E2316E,R,W	Table	16E21	Target Turret	21CXP4
E2345E,R,W	Console	16E21 or 16D21	Target Turret	21CXP4
E2346E,R,W	Console	16E21	Target Turret	21CXP4
E2347E,L,M,R,W	Console	16E21 or 16D21	Target Turret	21CXP4
E2348E,R,W	Console	16E21 or 16D21	Target Turret	21CXP4
E2350H,M,R,W	Console	16E21 or 16D21	Target Turret	21CXP4
E2384H,R	Console/Phono	16E21/5B28	Target Turret	21CXP4
E2458E,R,W	Console	16E27	Bull's Eye Turret	21CXP4
E2460R,M	Console	16E27	Bull's Eye Turret	21CXP4
E2747E,R,M,W	Console	18E20 or 18D20	Target Turret	23JP4
E2755E,R,W	Console	18E20 or 18D20	Target Turret	23JP4
E2764W	Console	18E20 or 18D20	Target Turret	23JP4
E3000R,Y	Table	16E21Q	Target Turret	21CXP4
E3002E,R,W	Table	16E21Q or 16D21Q	Target Turret	21CXP4
E3004E,R,W	Console	16E21Q	Target Turret	21CXP4
E3005E,M,R,W	Console	16E21Q or 16D21Q	Target Turret	21CXP4
E3006E,R,W,Y	Console	16E21Q	Target Turret	21CXP4
E3007E,R,M,W	Console	16E21Q or 16D21Q	Target Turret	21CXP4
E3008R	Console	16E21Q	Target Turret	21CXP4
E3009E,W,Y	Console	16E21Q	Target Turret	21CXP4
E3012H,R	Console	16E27Q	Bull's Eye Turret	21CXP4
E3013H	Console	16E27Q	Bull's Eye Turret	21CXP4
E3014W	Console	16E27Q	Bull's Eye Turret	21CXP4
E3015L	Console	16E27Q	Bull's Eye Turret	21CXP4
E3354E,R,W	Console	18E20Q or 18D20Q	Target Turret	23JP4
E3356E,H,R,W	Console	18E20Q or 18D20Q	Target Turret	23JP4

Suffix "Q" following the chassis number identifies a receiver equipped with Zenith's Space Command remote control. REFER TO THE SPACE COMMAND SERVICE MANUAL FOR INFORMATION NOT INCLUDED IN THIS MANUAL.

Suffix "U" is added to the chassis and model number if the receiver is factory equipped with a UHF continuous tuner.

Refer to Service Manual TV-23 for service information on "D" chassis not included in this manual.

# SPECIFICATIONS

POWER SUPPLY  
117 Volts, 60 Cycles AC

CHASSIS	WATTS
16D21 & U	215
16D21Q	295*
16D25 & U	210
16D25Q	290*
16E21 & U	215
16E21Q	295
16E21/5B28	320
16E25 & U	210
16E25Q	290*
16E27	240
16E27Q	320*
18E20 & U	245
18E20Q	325*

\*With Space Command motor drive in operation.

## TV AUDIO OUTPUT

All Chassis Except 16E27

1.6 Watts	Undistorted
2.8 Watts	Maximum
(5B28 dual channel amplifier, 5 watts undistorted output each channel.)	
16E27 Chassis	
2.8 Watts	Undistorted
5.0 Watts	Maximum

## ADJUSTMENTS BANDSWITCH TUNER

Oscillator adjustment screws are accessible from the front of the cabinet. The knobs and trim plate for each model is slightly different and to gain accessibility to the adjustment screws refer to the instruction booklet shipped with the receiver.

Set the fine tuning control to a position where the index hole in the drive cam is directly over the small hole just below the channel 13 adjustment screw (see Fig. 1). Without further adjustment of the fine tuning control, insert a 68-33 alignment tool into the tuner and adjust each operating channel to resonance starting with the highest channel and following each lower channel in sequence. (Series inductance circuit.) Be certain not to move the fine tuning shaft when switching channels. It will be noted that turning the oscillator screw to one side of resonance results in a faded, washed-out picture with the spacings between the wedge lines "fogged" and turning in the opposite direction causes the spaces between the lines to clear up,

however, going beyond this point will cause the picture to take on a "wormy" appearance from sound getting into the picture. Correct adjustment is obtained by adjusting for a "wormy" picture and then back down the adjustment screw slightly until the picture clears up. (If more than one turn of the screw is required to tune in a channel or if adjustment cannot be made, it may be necessary to touch up the channel 13 screw to bring channels 7 thru 13 within range and 6 for channels 2 thru 6.)

## TARGET TUNER

Oscillator adjustment screws are accessible from the front of the cabinet. The knobs and trim plate for each model is slightly different and to gain accessibility to the adjustment screws refer to the instruction booklet shipped with the receiver.

1. To adjust oscillator slugs, turn the fine tuning control to the center of its mechanical range.
2. Without further adjustment of the control, insert a 68-33 alignment wrench (68-35 for the 175-148 tuner) through the hole provided in the front of the tuner and adjust each operating channel to resonance. It will be noted that turning the adjustment screw to one side of resonance results in a faded, washed-out picture with the spacings between the wedge lines "fogged" and turning the screw in the opposite direction causes the spaces to clear up, however, going beyond this point will cause the picture to take on a "wormy" appearance from sound getting into the picture. Correct adjustment is obtained by adjusting for a "wormy" picture and then back down the adjustment screw slightly, until the picture clears up.

## BULLS EYE TUNER

To adjust the receiver for bull's eye tuning, set the fine tuning control to its approximate center position. Without further adjustment of this control insert a 68-31 alignment wrench through the hole provided at the rear of the tuner and adjust each operating channel to resonance. It will be noted that turning the adjustment screw to one side of resonance results in a faded, washed-out picture with the spacings between the wedge lines "fogged" and turning the screw in the opposite direction causes the spaces between the lines to clear up, however, going beyond this point will cause the picture to take on a "wormy" appearance from sound getting into the picture. Correct adjustment is obtained by adjusting for a "wormy" picture and then back down the adjustment screw slightly until the picture clears up.

## AGC ADJUSTMENT

Tune in a strong TV signal and slowly turn the delay control until a point is reached where the picture distorts and buzz is heard in the sound. The control should then be backed down from this position and set at a point comfortably below the level of intercarrier buzz, picture distortion and improper sync. This setting will correspond to approximately 3 V. peak to peak output from the video detector.

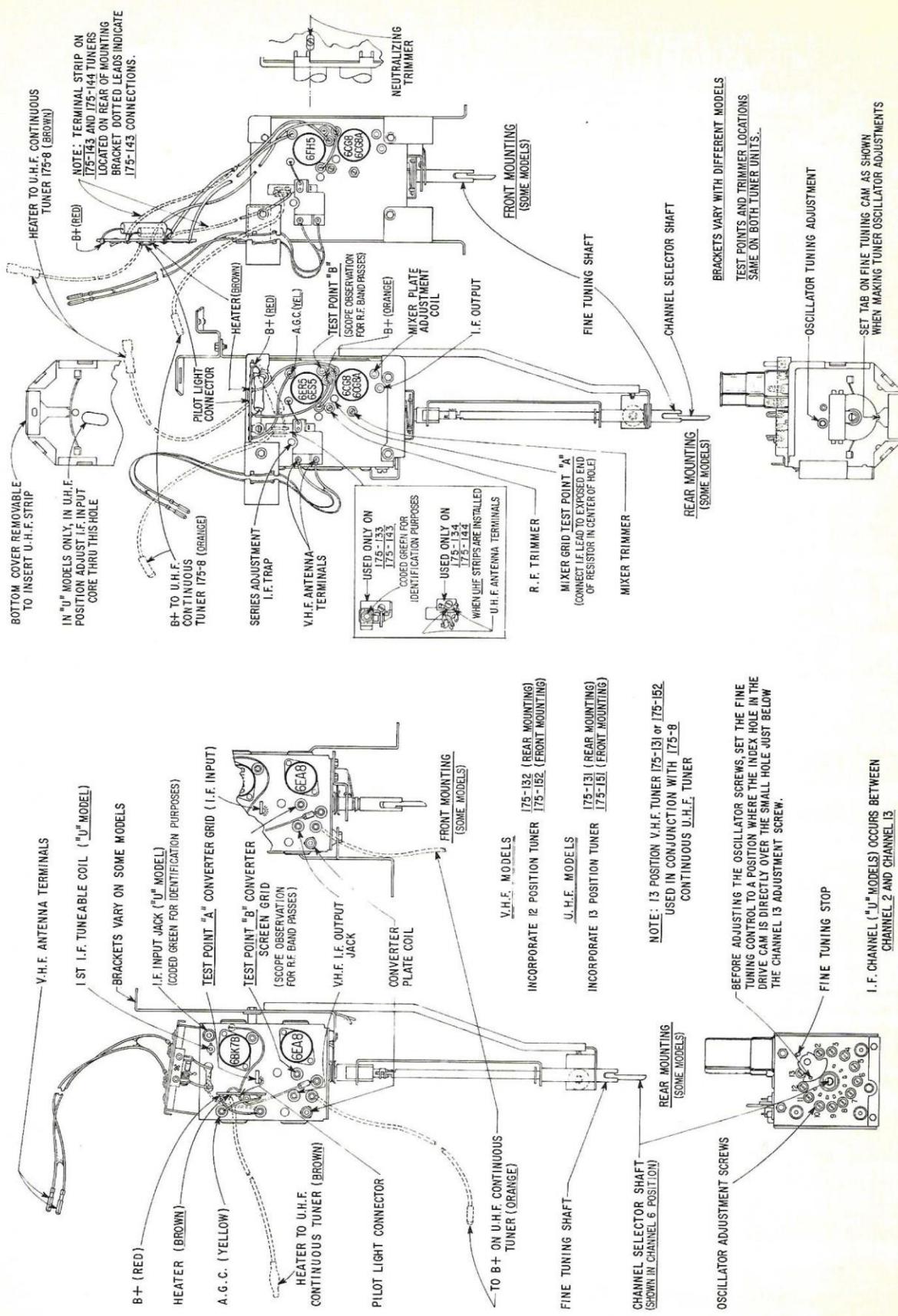


Fig. 1 Tube and Trimmer Layout, Bandswitch Tuner

Fig. 2 Tube and Trimmer Layout, Target Tuner

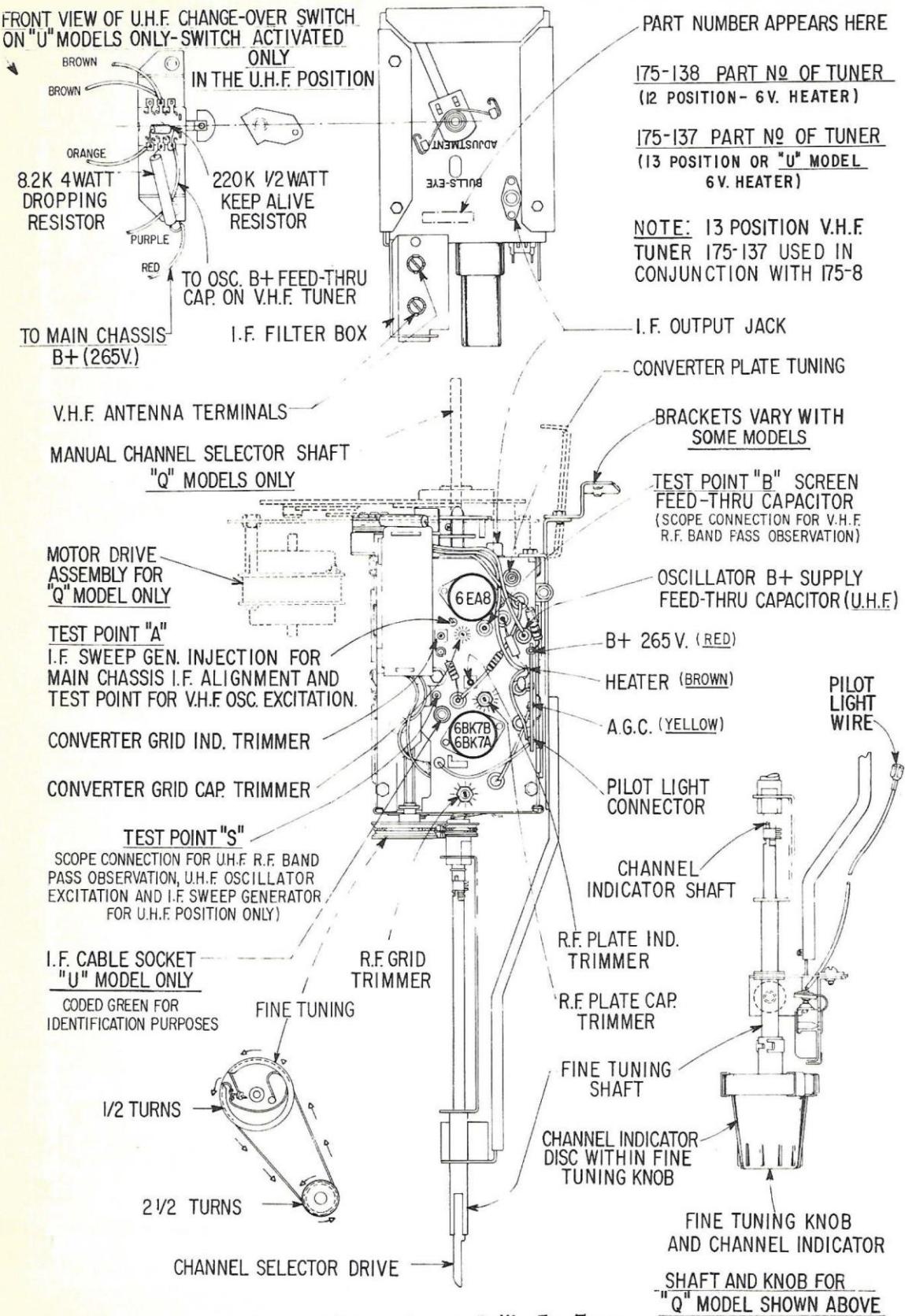


Fig. 3 Tube and Trimmer Layout, Bull's Eye Tuner

**CAUTION:** Misadjustment of the AGC control can result in a washed-out picture, distorted picture, buzz in the sound or complete loss of picture and sound.

## FRINGE LOCK ADJUSTMENT

The fringe lock adjustment is made to obtain best possible synchronization under weak and noisy signal conditions. To adjust, first check the AGC adjustment and proceed as follows:

1. Turn the fringe lock control fully clockwise and then back it off approximately 1/4 turn. Adjust the vertical and horizontal hold controls and check operation of the receiver to see that it syncs normally when the turret is switched from channel to channel.
2. If the picture jitters or shows evidence of delay, tearing, split phase, etc., back down the fringe lock control further, a few degrees at a time, each time readjusting the hold controls and switching from channel to channel until normal sync action is obtained. It will be found that under normal signal conditions, the correct adjustment will be near the counterclockwise position of the control.
3. In fringe and noisy areas, the best adjustment will be found at or near the maximum clockwise position of the control; however, do not automatically turn the fringe lock fully clockwise in fringe areas. Follow the procedure outlined. In areas where both local and fringe signals are received, a compromise setting should be made for best overall performance.

## AFC ADJUSTMENT

The horizontal hold control is equipped with a stop which limits knob rotation to approximately 270 degrees. To adjust the AFC, remove the knob and turn the shaft to a position where it is virtually impossible to disrupt horizontal synchronization when switching from channel to channel. After adjustment, install the knob with its pointer centered between the stops.

## WIDTH ADJUSTMENT

To obtain proper width, slide and turn the metal sleeve along the neck of the picture tube. A setting will be found which results in proper width and linearity. In the 16D25, 18E20 and 18D20 chassis the width control is at the rear of the chassis or on the side of the high voltage compartment shield. Adjustment is made by sliding the iron core slug in or out of the width coil.

## CENTERING ADJUSTMENT

The centering assembly is built into the yoke housing. This assembly is made of two magnetic rings which can be rotated by means of tabs. Centering is accomplished by gradually rotating the tabs with respect to each other, then rotating both tabs simultaneously until the picture is centered.

## CORRECTOR MAGNET ADJUSTMENT

Two corrector magnets are used to obtain straight, sharply focused sweep lines across the face of the picture tube. The magnets are mounted on the deflection coil mounting brackets and can be moved in and out or up and down by bending the flexible arms which support them. Adjustment has been made at the factory and should not require readjustment unless accidentally bent out of position. If this occurs, proceed as follows:

1. With the vertical and horizontal size controls reduce the size of the picture to a point where the four corners and sides of the picture are visible. (In some receivers it may not be possible to reduce the picture size sufficiently to see all sides and it may be necessary to shift the picture with the centering control to view one side at a time.)
2. Bend the corrector magnet arms until the corners become right angles and the top of the raster is parallel with the bottom and the left side is parallel with the right side. After adjustment, the picture should be restored to normal size.

**NOTE:** Misadjustment of the corrector magnets may cause pincushioning, barreling, keystoneing, poor linearity, etc.

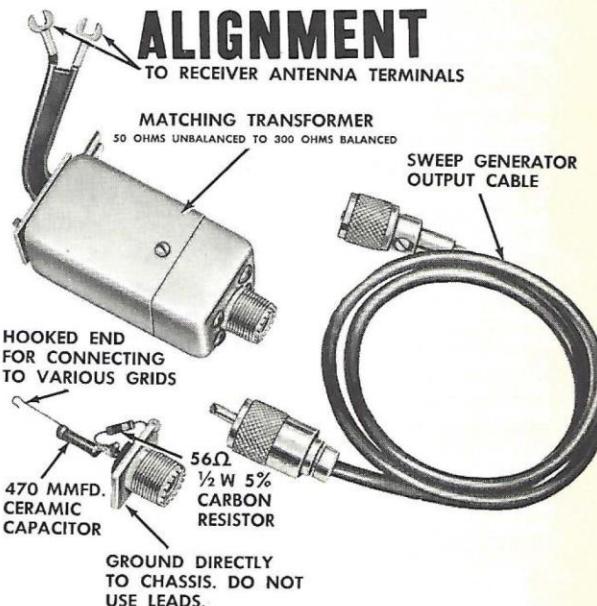


Fig. 4 IF-RF Alignment Fixtures

A suitable VHF and UHF sweep generator in conjunction with an accurate marker must be used for alignment work. It is extremely important to terminate the output cable properly and to check if the attenuator is reactive. If the attenuator is reactive or if the output cable is improperly terminated, correct alignment cannot be made since the degree of attenuation may change the shape as well as the amplitude of the response curve. The attenuator should only vary the amplitude and not the shape of the response curve.

## SOUND ALIGNMENT

Proper alignment of the 4.5 Mc intercarrier sound channel can only be made if the signal to the receiver antenna terminals is reduced to a level below the limiting point of the 6BN6 Gated Beam Detector. This level can be easily identified by the "hiss" which then accompanies the sound. Various methods may be used to reduce the signal level; however, a step attenuator is recommended for most satisfactory results.

1. Connect the step attenuator between the antenna and the receiver antenna terminals.

2. Tune in a tone modulated TV signal. Adjust the step attenuator until the signal is reduced to a level where a "hiss" is heard in the sound.

3. Adjust the sound take-off coil (top and bottom cores), intercarrier transformer, quadrature coil and buzz control for the best quality sound and minimum buzz. It must be remembered that any of these adjustments may cause the "hiss" to disappear and further reduction of the signal will be necessary to prevent the "hiss" from disappearing during alignment.

## VIDEO IF ALIGNMENT

Refer to the schematic and the tube and trimmer layout for reference test points.

1. Slowly turn the channel selector until the tuner rotor is made to rest between two channels. This will prevent an erroneous response.

2. Connect an oscilloscope through a 10,000 ohm isolation resistor to terminal "C" (detector). Connect the ground lead to chassis.

3. Feed the sweep generator through the special terminating network shown in Fig. 4 to point "G" (Pin 1 of the 3rd IF). Adjust generator to obtain a response similar to Fig. 5 with a detector output of 3 volts peak to peak. Do not exceed this level during any of the adjustments.

4. Set the marker generator to 45.75 Mc and alternately adjust the top and bottom cores of the 4th IF for maximum gain and symmetry with the 45.75 Mc marker positioned as shown in Fig. 5. The 39.75 Mc

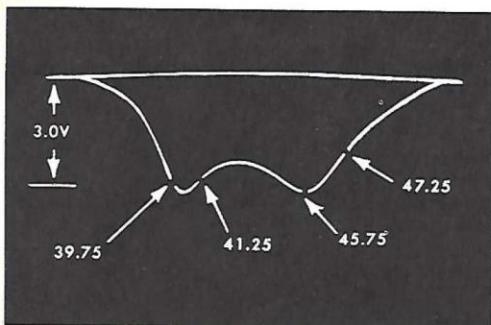


Fig. 5 4th IF Response

marker can fall within  $\pm 0.5$  Mc of the specified frequency. If the correct response cannot be obtained, check the position of the cores to see that they are not butted but are entering their respective windings from the opposite ends of the coils.

5. Connect the sweep generator to terminal "A" (mixer grid, see Fig. 1, 2 or 3 depending on tuner). Connect terminal "F" to chassis and connect a jumper between terminal "E" and the junction of the 56 (68 in 16E20 and 16E25) and 1500 ohm resistors in the cathode of the 1st IF. Adjust sweep to obtain a response similar to Fig. 8. Switch oscilloscope to 10 X gain to "blow up" the traps.

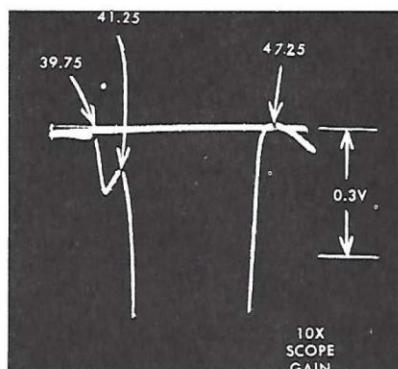


Fig. 6 Expanded View of Traps

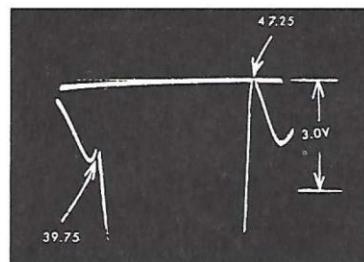


Fig. 7 Further Expansion of Fig. 6 for Detail View of the 39.75 and 47.25 Mc Traps.

6. Refer to Fig. 6 and 7 and adjust the 39.75 Mc 41.25 Mc, and the two 47.25 Mc traps for minimum marker amplitude. (16E20 and 16E25 chassis have one 47.25 Mc trap.) It can be seen that high oscilloscope gain must be used to "run" the response off the screen in order to view a "blow up" of the traps.

7. Disconnect the jumper between "E" and the 56 and 1500 ohm cathode resistors. Connect this jumper between "E" and chassis. Adjust sweep generator for 3 volts peak to peak output. Alternately adjust the 2nd, 3rd, 1st IF and the converter plate coil until an overall response similar to Fig. 8 (Fig. 9 for 16E20 and 16E25 chassis) is obtained. It will be found that the 2nd IF affects the low side (42.75 Mc) and the 3rd IF the high side of the response. If the receiver is equipped with a target tuner, adjust the IF trap L1 (when used) for minimum response at 45.5 Mc. After alignment remove all jumpers and check operation.

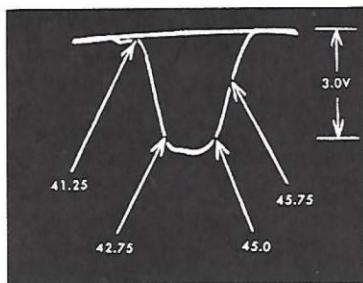


Fig. 8 Overall IF Response

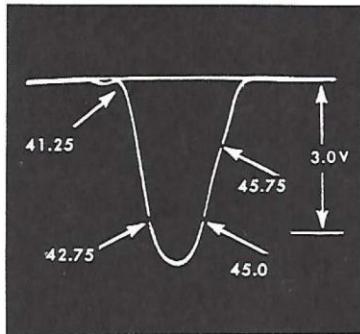


Fig. 9 Overall IF Response 16E20 and 16E25 Chassis Only

## BANDSWITCH TUNER ALIGNMENT

The tuner has been carefully aligned at the factory and normally does not require readjustment in the field. If a component is replaced in a tuned circuit and alignment becomes necessary, proceed as follows:

1. Connect the negative lead of a 2 volt bias battery to the AGC feed through (see Fig. 1) and the positive lead to chassis.
2. Connect a calibrated oscilloscope to the converter screen grid feed through capacitor. Use a 10K isolation resistor.
3. Use a matching transformer (50 to 300 ohms) similar to Fig. 4 and feed the output from the sweep generator to the antenna terminals of the tuner.
4. Turn the channel selector to channel 13 and adjust the sweep generator to obtain a response

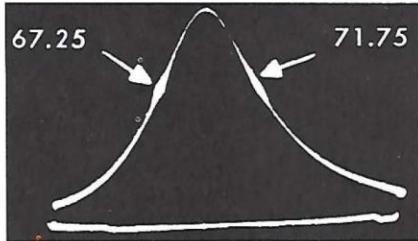


Fig. 10 Channel 4 RF Response. This is Representative of Other channels.

curve similar to Fig. 10. Spread or squeeze the channel 13 RF plate inductance (center wafer of switch) until the 211.25 Mc video and 215.75 Mc sound markers fall symmetrically on the response curve. A stamped inductance is used in the antenna circuit on channels 7, 8, 9, 10, 11, 12 and 13. No adjustment is required.

5. Repeat step 4 on channels 12, 11, 10, 9, 8 and 7. In addition, on channels 6, 5, 4, 3 and 2, it will be necessary to adjust the antenna circuit for maximum amplitude of the response curve. This is done by spreading or squeezing each coil if necessary. (It may be desirable to insert a 68-14 tuning wand into the field of the coil to determine if adjustment is necessary. An increase in amplitude with brass indicates too much inductance necessitating spreading of the turns. An increase in amplitude with iron indicates too little inductance and the coil must be squeezed. At resonance, a reduction in amplitude will be noted with both iron and brass.)

6. Install the tuner in the receiver. Connect a calibrated signal generator to the antenna terminals. (A TV signal can be used when available.) Switch selector to channel 13 and turn the fine tuning control until the index hole in the fine tuning cam is directly over the small hole just below the channel 13 oscillator adjustment screw. Adjust channel 13 to resonance. Adjust each successive lower channel to resonance.

NOTE: In the 13 position tuner, adjust the UHF IF core (Fig. 1) to obtain the most satisfactory picture with least noise on a UHF station.

## ALIGNMENT PROCEDURE TARGET TUNER

1. Connect negative lead of a 0 to 15 volts bias supply to the AGC terminal (Fig. 2) and the positive lead to chassis.
2. Connect the oscilloscope through a 10K isolation resistor between terminal "B" and chassis.
3. Feed the sweep generator to the antenna terminals. Use a matching transformer similar to Fig. 4.
4. Switch receiver and sweep generator to channel 10. Set bias for -2.5 volts. Do not exceed the 0.1 volt peak to peak output during alignment (Fig. 11).
5. Adjust the RF plate and mixer grid trimmers for a pattern similar to Fig. 11. Spread or squeeze the antenna coil for maximum amplitude of the response curve.

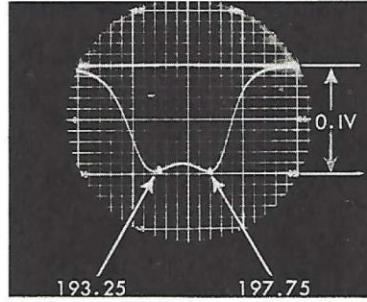


Fig. 11 Channel 10 RF Response, Target Tuner

6. To neutralize the RF amplifier, increase the bias for minimum amplitude of the response curve. Without changing the bias, adjust the neutralizing trimmer also to obtain minimum response (channel 10 only).

NOTE: There is some interaction between the plate and neutralizing trimmers and it may be necessary to repeat steps 4, 5 and 6 until correct results are obtained.

7. Switch the receiver and sweep generator to channel 2. Spread or squeeze the antenna coil for maximum gain. Similarly adjust the other channels. (It may be desirable to insert a 68-14 tuning wand into the field of the coil to determine if adjustment is necessary. An increase in amplitude with brass indicates too much inductance necessitating spreading of the turns. An increase in amplitude with iron indicates too little inductance and the coil must be squeezed. At resonance, a reduction in amplitude will be noted with both iron and brass.)

8. The converter plate coil and the series IF trap are adjusted as part of the IF alignment (see step 7, video IF alignment). The IF trap is factory adjusted for minimum response at 45.5 Mc. If necessary, it can be adjusted in the field for minimum interference from police and other interfering signals within the pass band of the IF amplifier. Misadjustment of this trap can cause a "suck-out" on channel 2.

NOTE: In the 13 position tuner, adjust the IF input core (Fig. 2) to obtain the most satisfactory picture with least noise while receiving a UHF signal. (Use 68-30 wrench.)

## BULLS EYE TURRET TUNER ALIGNMENT

The turret tuner has been accurately aligned at the factory and normally does not require readjustment in the field unless tampered with. If alignment is necessary, proceed as follows:

1. Connect the negative lead of a 2.5 volts bias supply to the AGC feed through capacitor (Fig. 3) and the positive lead to chassis.
2. Connect a calibrated oscilloscope to the feed through terminal "B" through a 10K isolation resistor. This terminal is the screen of the 6EA8 mixer.
3. Use a matching transformer (50 to 300 ohms) similar to Fig. 4 and feed the output from the sweep generator to the antenna terminals of the receiver.
4. Turn the channel selector to channel 4 and adjust the sweep generator until a response curve somewhat similar to Fig. 12 is obtained.
5. Refer to Fig. 3 and adjust the converter grid capacitor, the RF plate capacitor and the RF grid capacitor until a response curve similar to Fig. 12 is obtained.

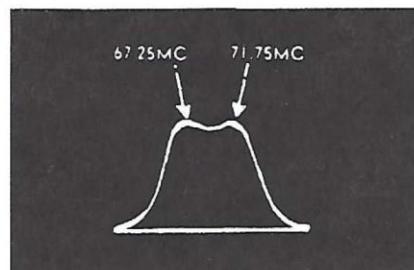


Fig. 12 Channel 4 RF Response, Bull's Eye Tuner

6. Turn the channel selector to channel 11 and adjust the sweep generator until a response somewhat similar to Fig. 13 is obtained. Adjust the RF plate and converter grid inductance trimmers to obtain symmetry.

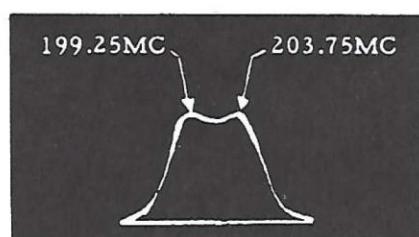


Fig. 13 Channel 11 Response, Bull's Eye Tuner

7. Repeat steps 5 and 6 until the best overall symmetry is obtained.

## ALIGNMENT PROCEDURE UHF CONTINUOUS TUNER

Adjustments in the field should not be attempted unless adequate test equipment is available. If alignment becomes necessary, use a sweep generator, marker and oscilloscope.

### MECHANICAL ALIGNMENT

The tuner and drive assembly is mechanically aligned when the tuner plates are positioned 2 degrees from full mesh at the same time the indicator dial is on channel 14 and the drive mechanism is against the low frequency stop.

Some models are equipped with a planetary drive and the tuning action is checked with the drive lug centered in the elongated slot of the drive gear. If the drive slips when the receiver is tuned, tighten all three screws on the planetary a quarter turn at a time until proper action is obtained. Care must be exercised not to tighten the screws beyond the non-slip point as rough tuning action will be experienced with possible damage to the planetary.

### UHF OSCILLATOR ALIGNMENT

1. Pull the IF cable from the UHF tuner socket.

2. Connect a VTVM (1.5 V. scale) between chassis and test point "X".
3. Feed an unmodulated signal 473.5 Mc (center of channel 14) to the antenna terminals of the UHF tuner.
4. Set the tuning dial to channel 14 and adjust the low frequency trimmer for maximum indication on the VTVM. Use just enough signal from the generator to obtain an indication.
5. Set the dial to channel 83 and the generator to 887.5 Mc (center of channel 83) and adjust the high frequency trimmer for maximum indication on the meter.

### OSCILLATOR INJECTION

The oscillator pickup loop (L5) is the short wire inside the oscillator gang section to which the crystal is connected. Injection is varied by moving this lead in or out of the oscillator section. To check oscillator injection proceed as follows:

1. Connect a 5600 ohm 1/2W resistor to test point "X". Connect the opposite end of the 5600 ohm resistor through a 0-50 micro-amp. meter to ground. Set tuning gang near mid-range.
2. Remove B+ from the UHF oscillator and check reading. Apply B+ and note reading. The difference between the two readings should be between 10 and 40 micro-amps for proper injection.

### RF ALIGNMENT

When adjusting the mixer and antenna sections of the tuner, switch the oscilloscope alternately between test points "X" and "B" (on the 13 position VHF tuner). Correct alignment is indicated when the response at "X" coincides as nearly as possible with the response at "B". Use a SPDT switch to switch the oscilloscope and a 10K isolation resistor at each test point. (As a convenience, an electronic switch can be used to display both response curves simultaneously on the oscilloscope screen as in Fig. 14.) After provisions have been made for switching the oscilloscope, proceed as follows:

1. Through a suitable matching network (transformer or pad to obtain balanced 300 ohm output from the sweep generator) connect the generator to the antenna terminals of the UHF tuner.
2. Connect the negative lead of a 1 volt bias supply to the AGC feed through capacitor (yellow lead on the 13 position tuner) and the positive lead to chassis.
3. Set the UHF tuner dial, sweep generator and marker on channel 83. Switch the oscilloscope to "X" and adjust the sweep and marker to obtain a response similar to Fig. 14. Alternately switch the oscilloscope between "X" and "B" and note if the response at "X" falls at approximately the same position on the screen as the response at "B".

If the response at "X" does not coincide with the response at "B", bend the mixer and/or antenna tabs until the response is similar to Fig. 14 and centered about the response at "B".

4. After channel 83 has been aligned, each consecutive lower channel (to 14) should be checked for correct alignment. If misalignment is noted on any intermediate lower channel, correction is made by bending the antenna and/or mixer rotor plates (each rotor equally at the point of engagement with the stator) until proper alignment is obtained. It may be necessary to repeat the operation for optimum results.

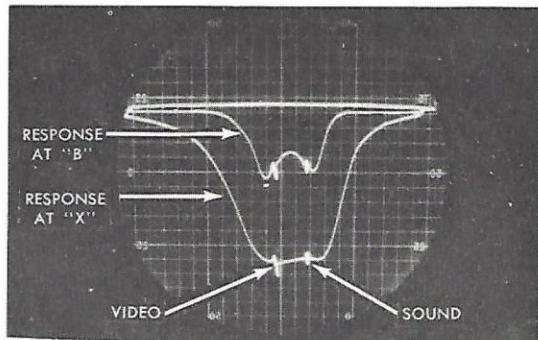


Fig. 14 UHF Response Curve

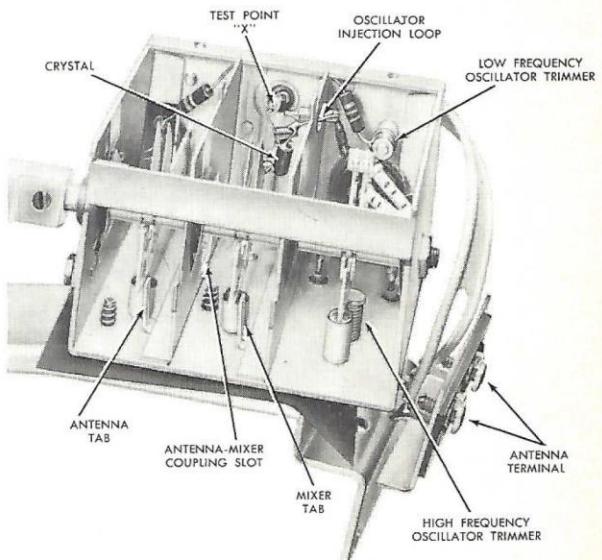


Fig. 15 175-8 UHF Continuous Tuner

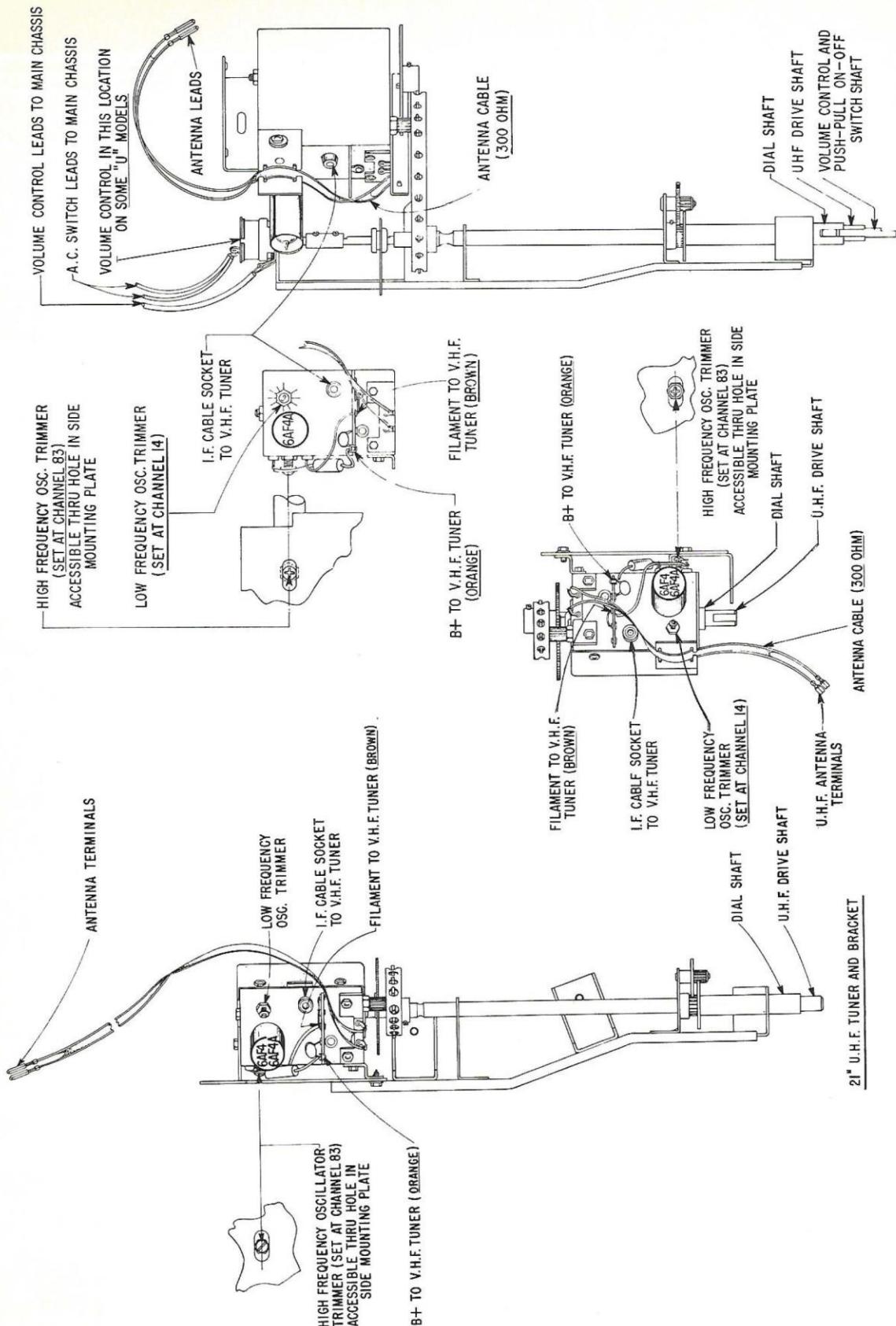


Fig. 16 Tube and Trimmer and Mechanical Layout 175-8 UHF Continuous Tuner

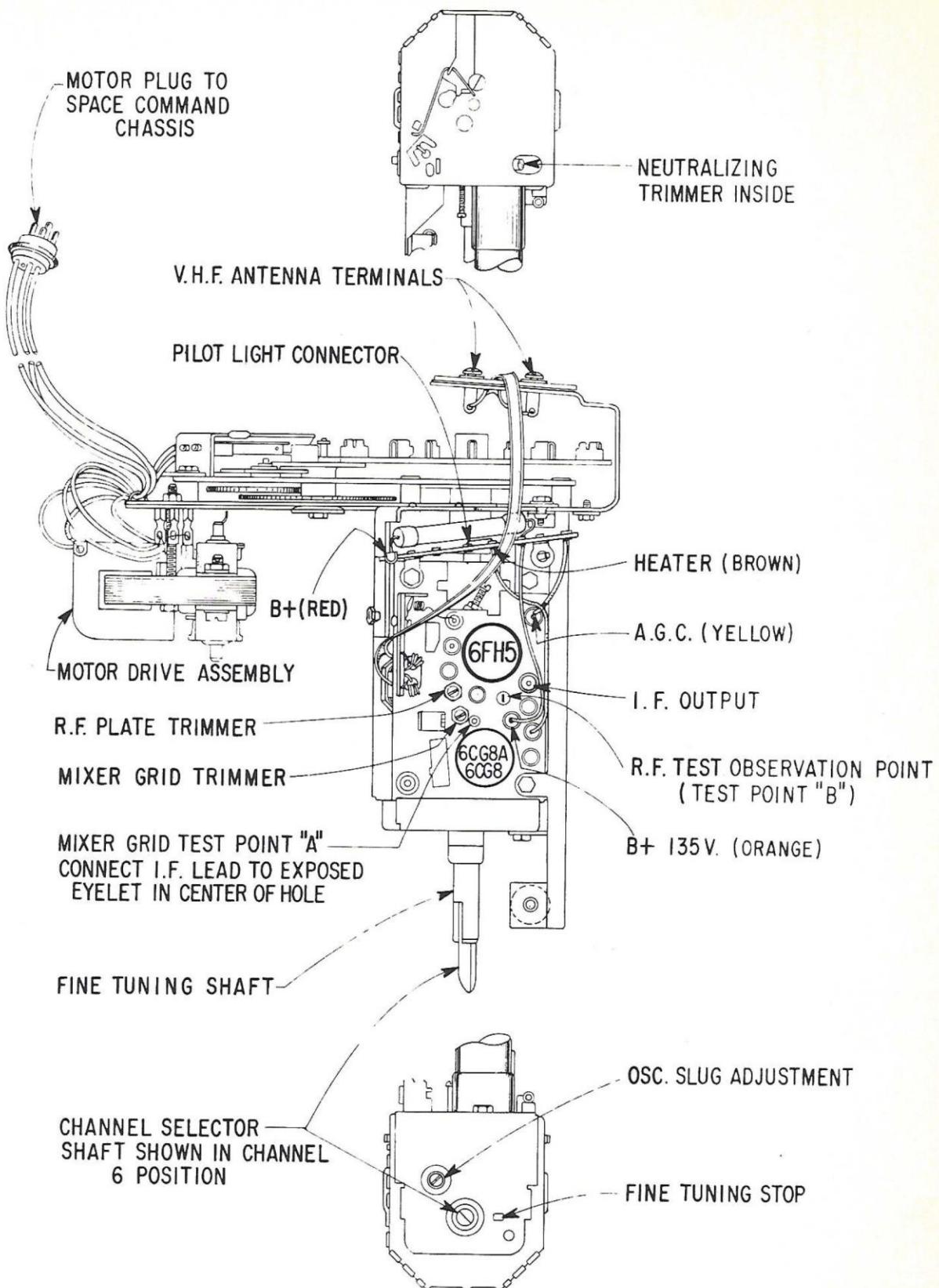


Fig. 17 Tube and Trimmer Layout 175-148 Target Tuner

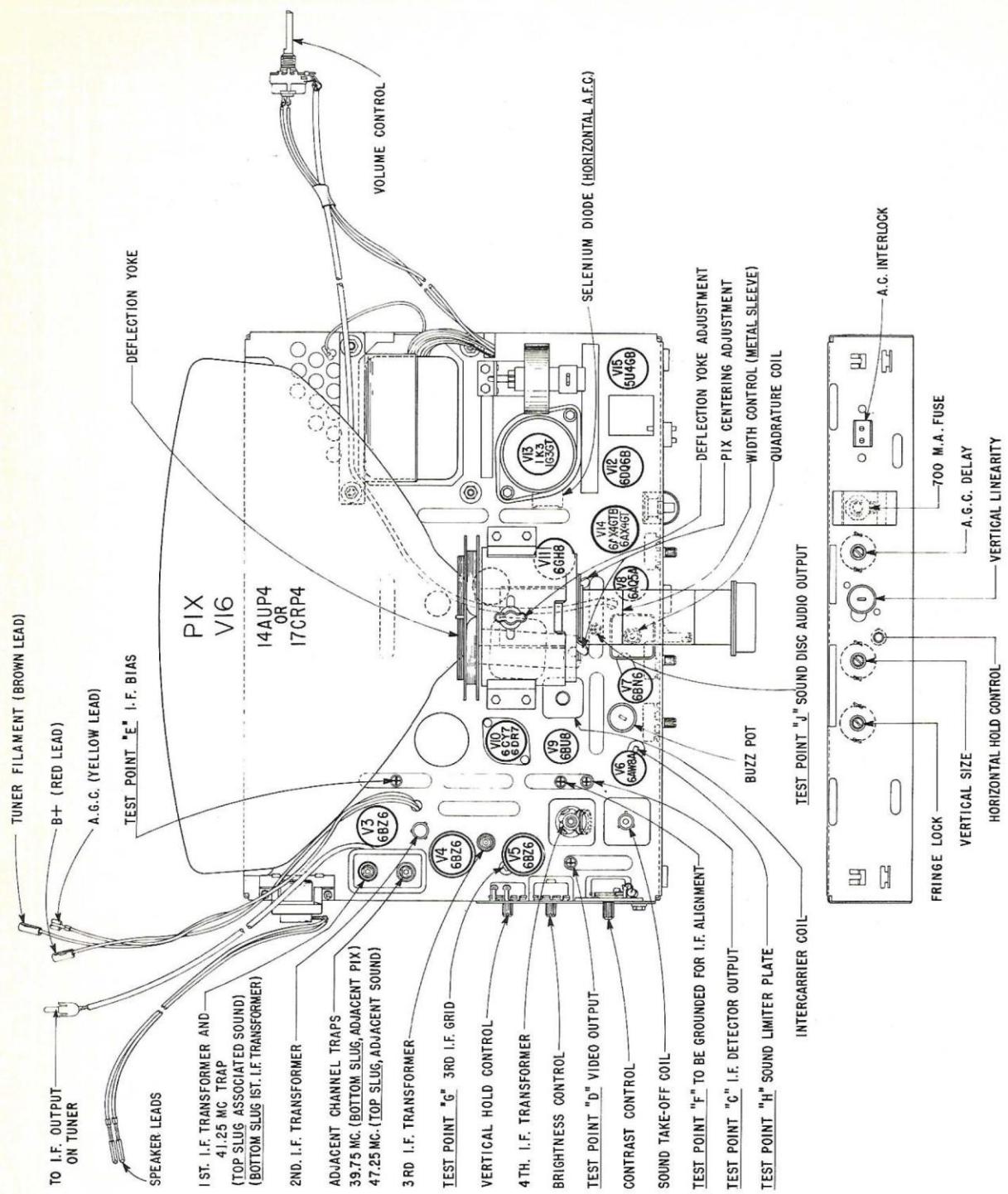


Fig. 18 Tube and Trimmer Layout 16E20 Chassis

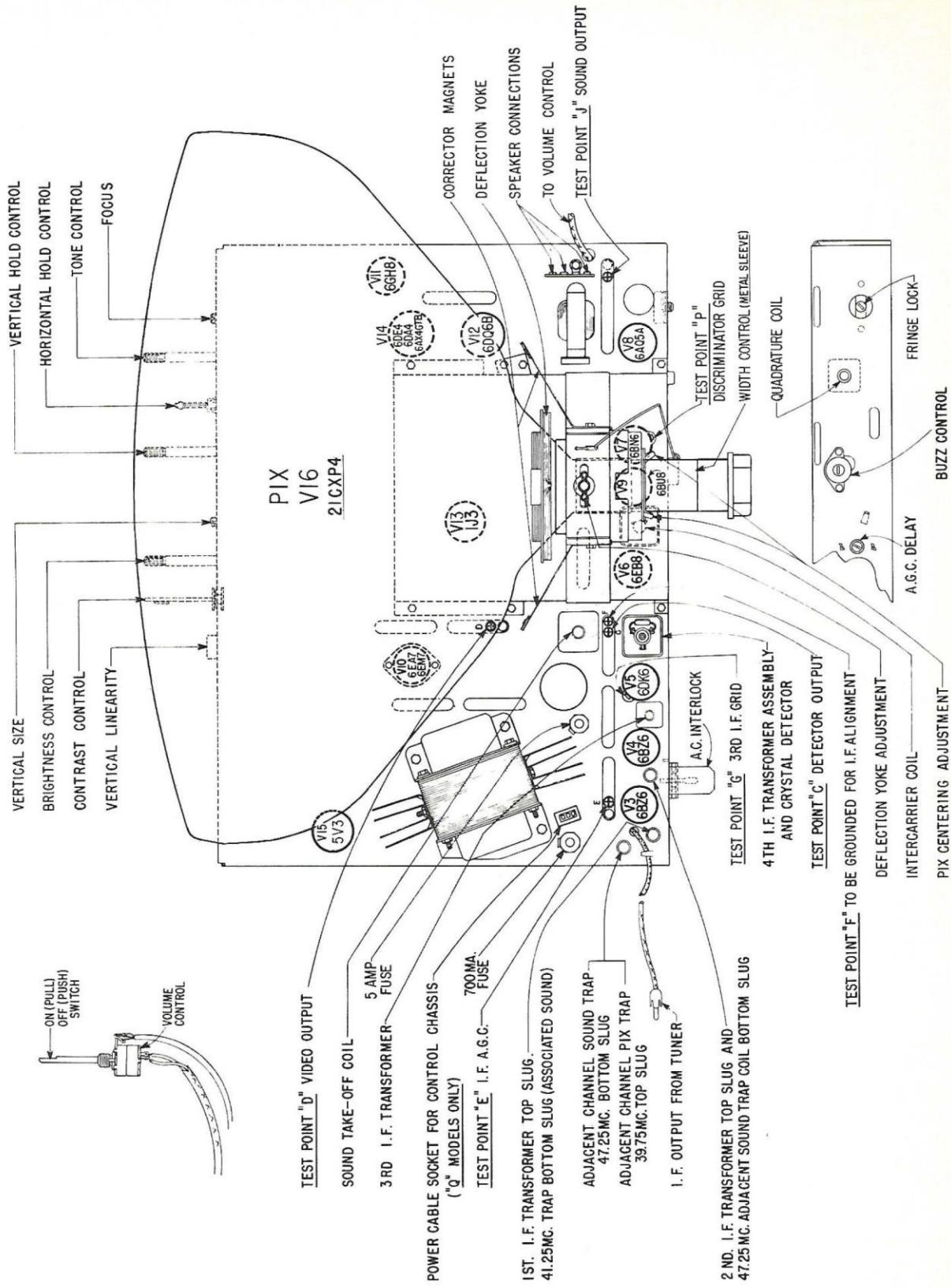


Fig. 19 Tube and Trimmer Layout 16E21, 16E21Q, 16D21 and 16D21Q Chassis

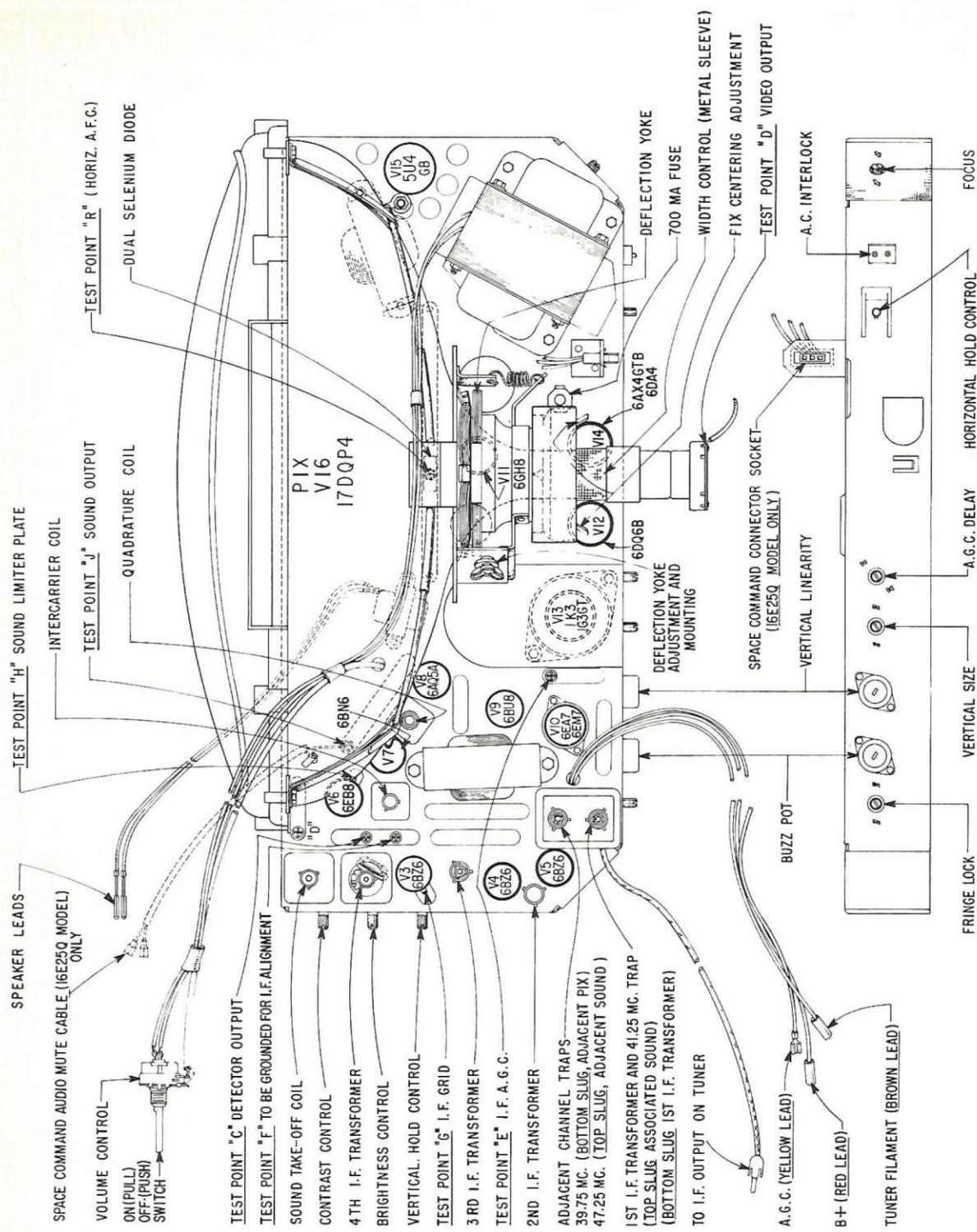


Fig. 20 Tube and Trimmer Layout 16E25 and 16E25Q Chassis

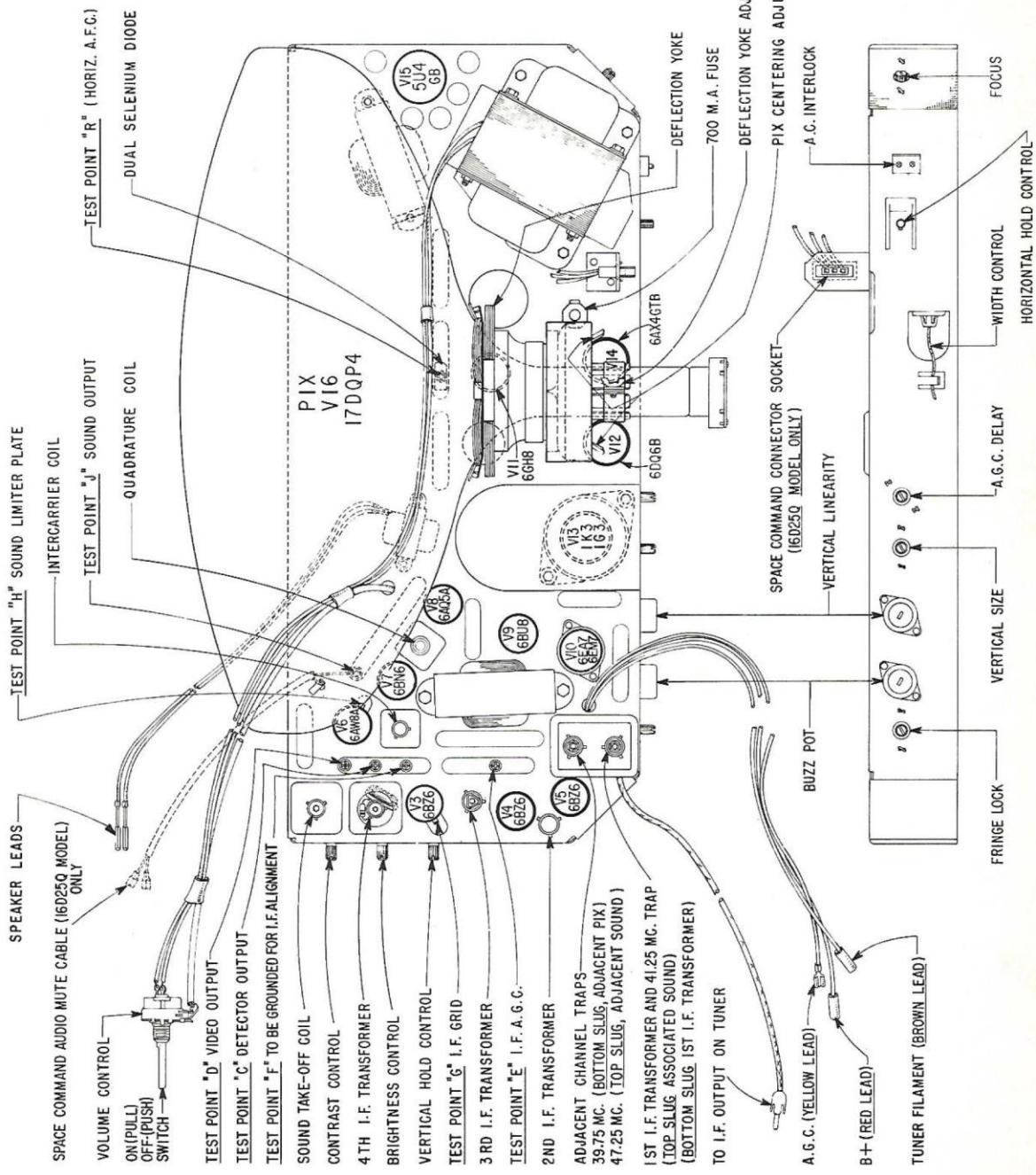


Fig. 21 Tube and Trimmer Layout 16D25 and 16D25Q Chassis

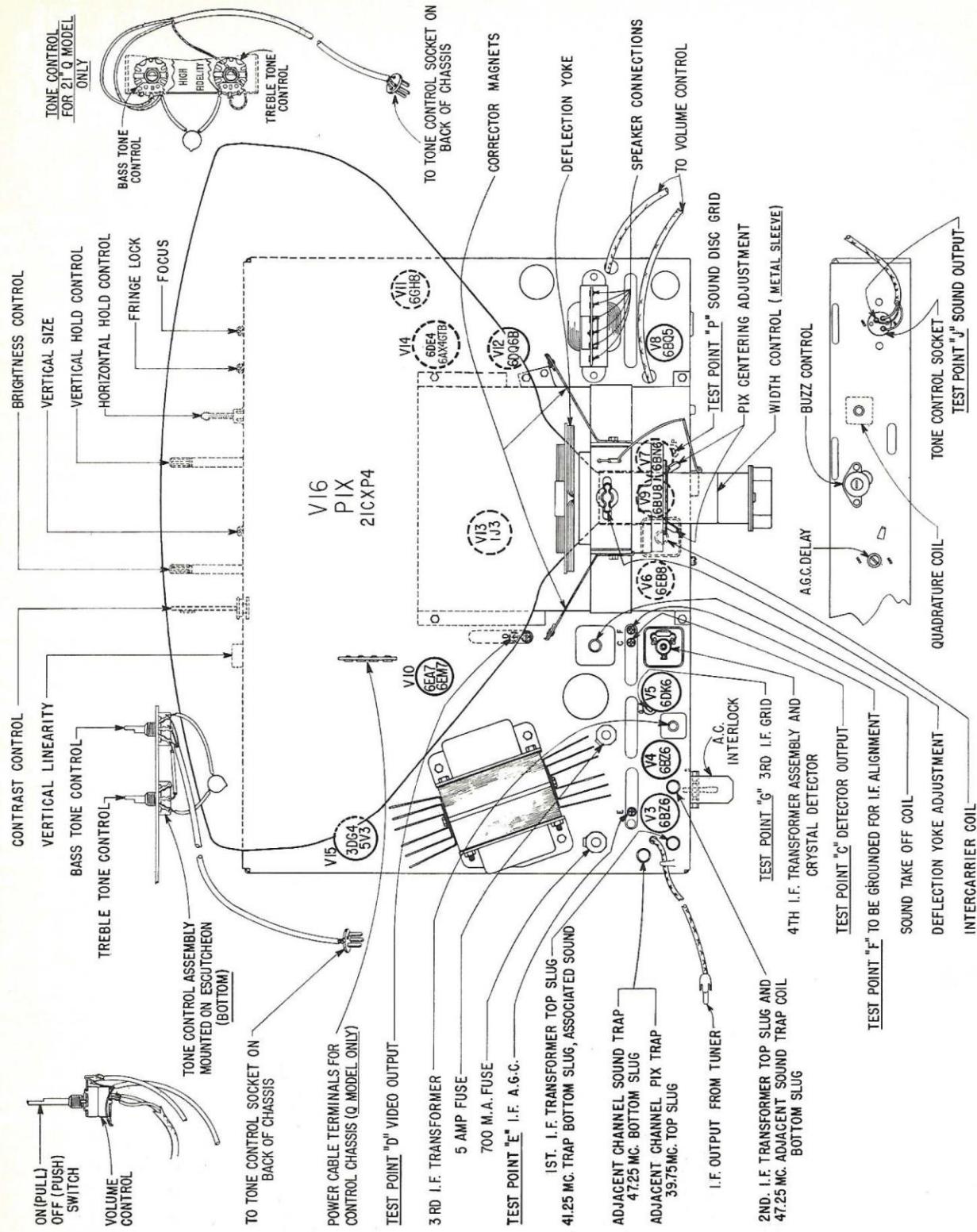
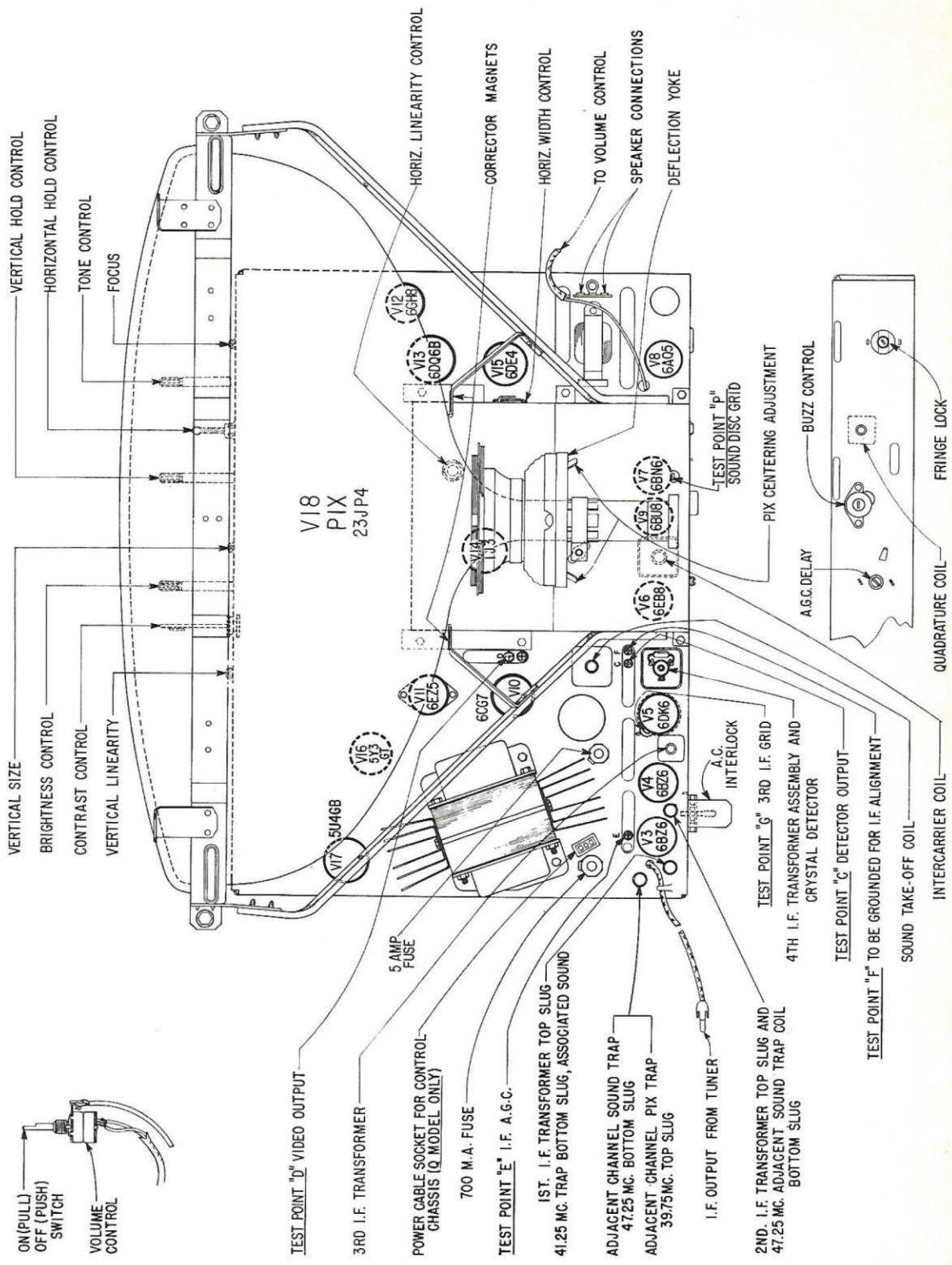


Fig. 22 Tube and Trimmer Layout 16E27 and 16E27Q Chassis



**Fig. 23** Tube and Trimmer Layout 18E20, 18E20Q, 18D20 and 18D20Q Chassis

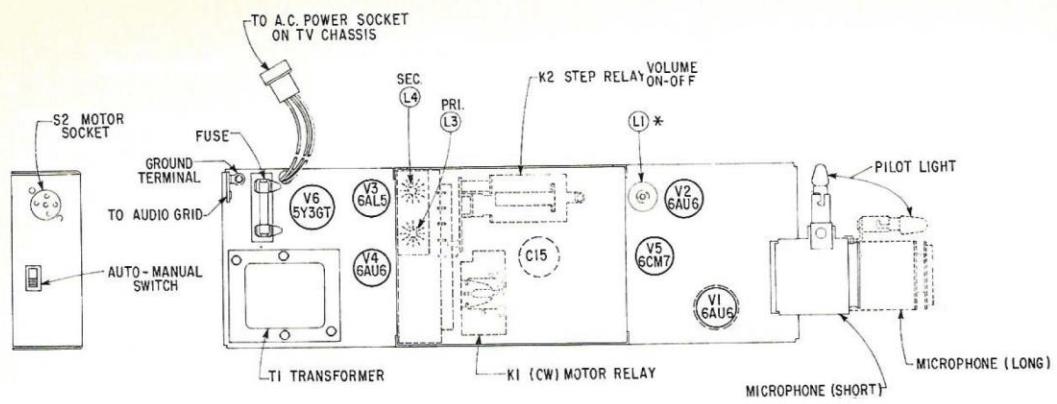


Fig. 24 Tube and Trimmer Layout S-48573 Space Command Control Chassis

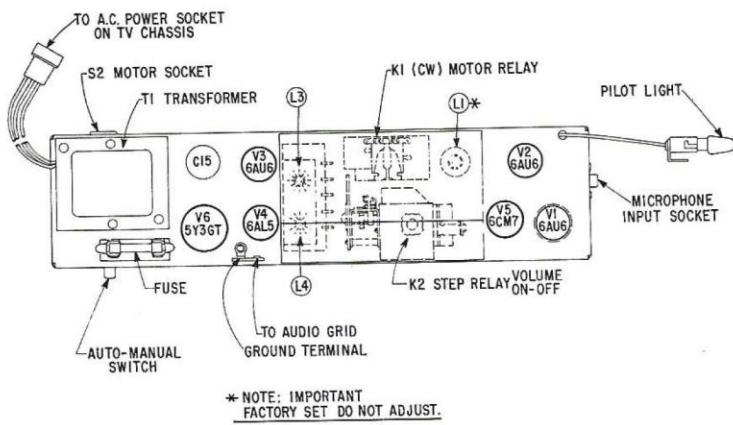


Fig. 25 Tube and Trimmer Layout S-48583 Space Command Control Chassis

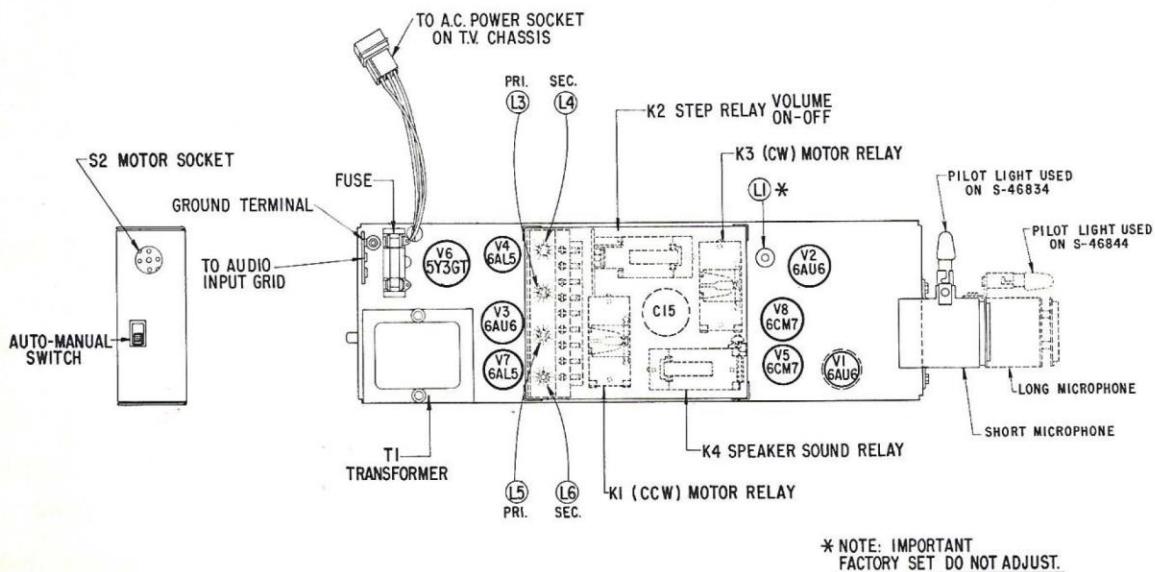


Fig. 26 Tube and Trimmer Layout S-48434 Space Command Control Chassis

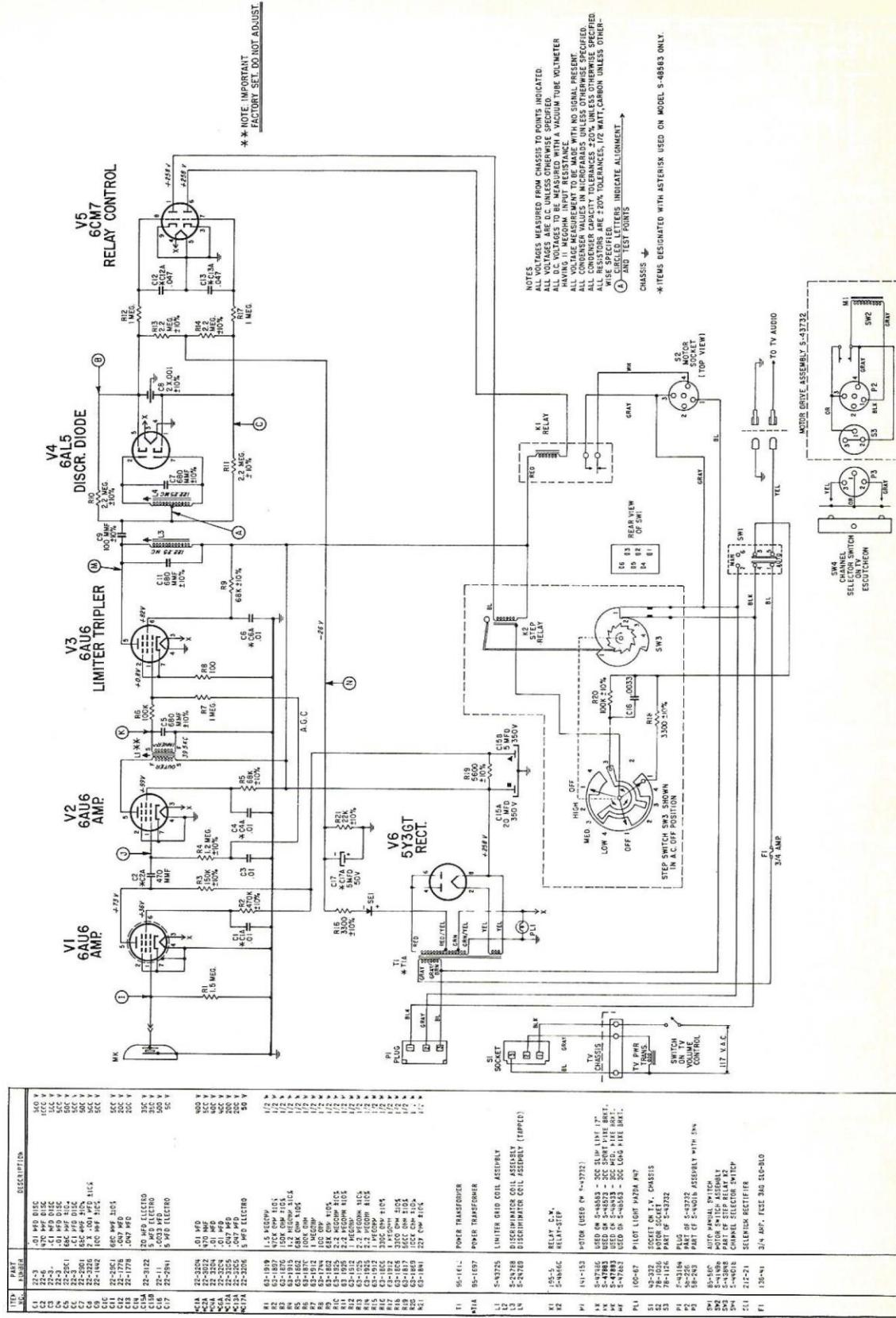


Fig. 27 Schematic Diagram S-48563, S-48573, S-48583 and S-48433 Space Command "300" Remote Control Chassis

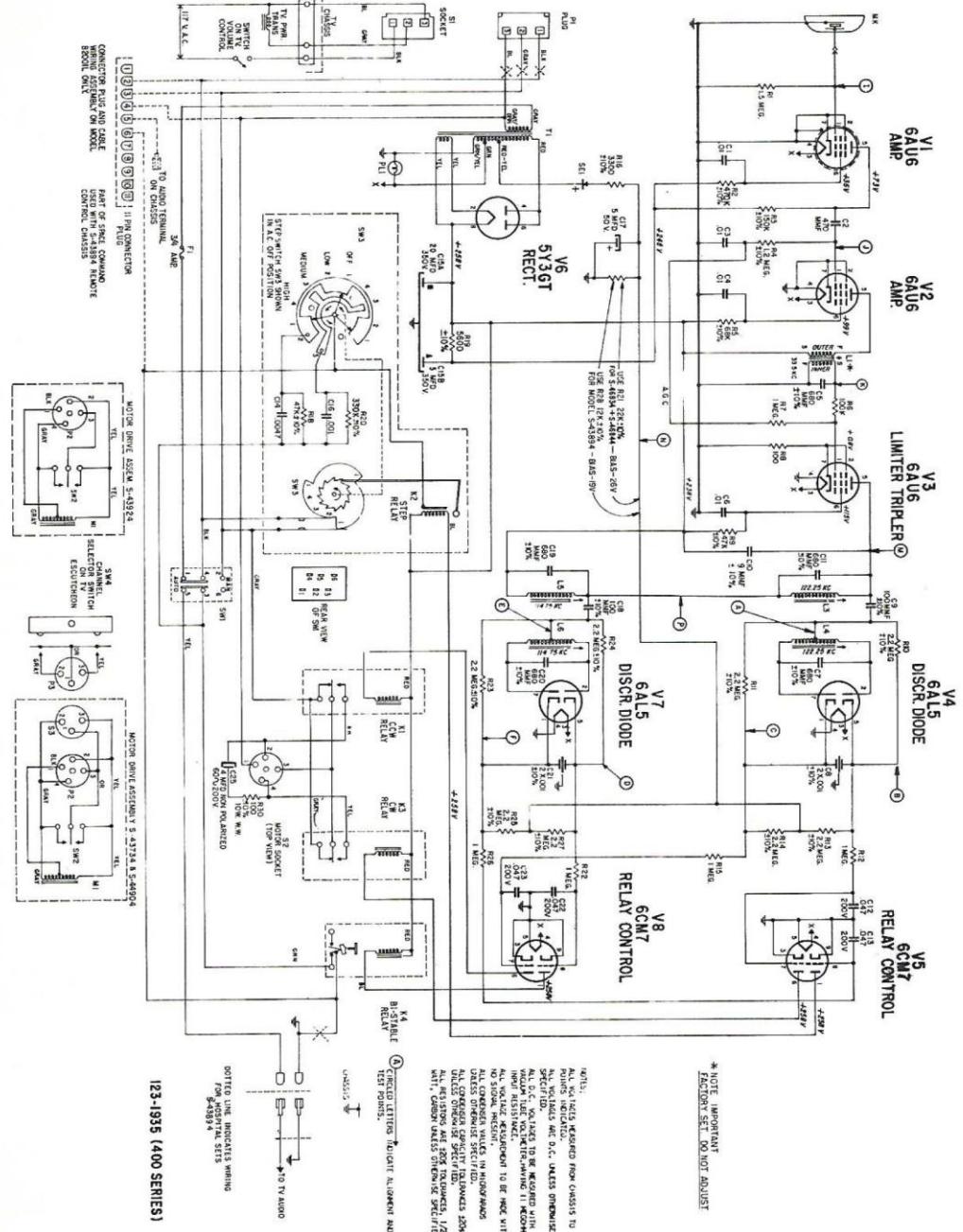
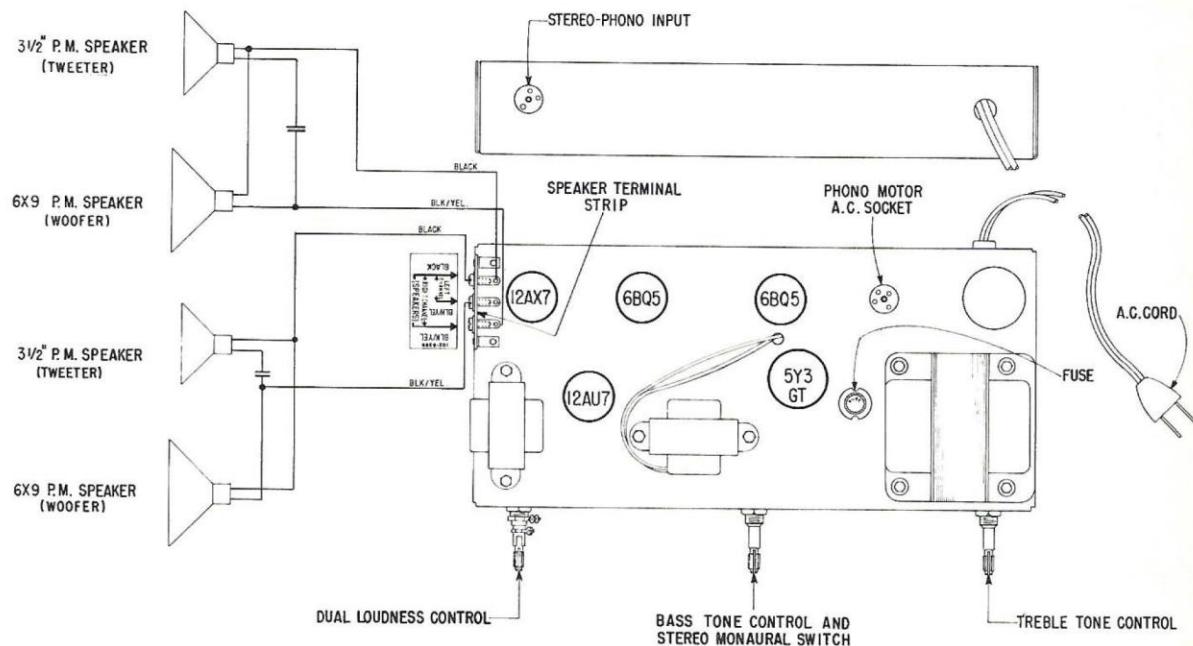
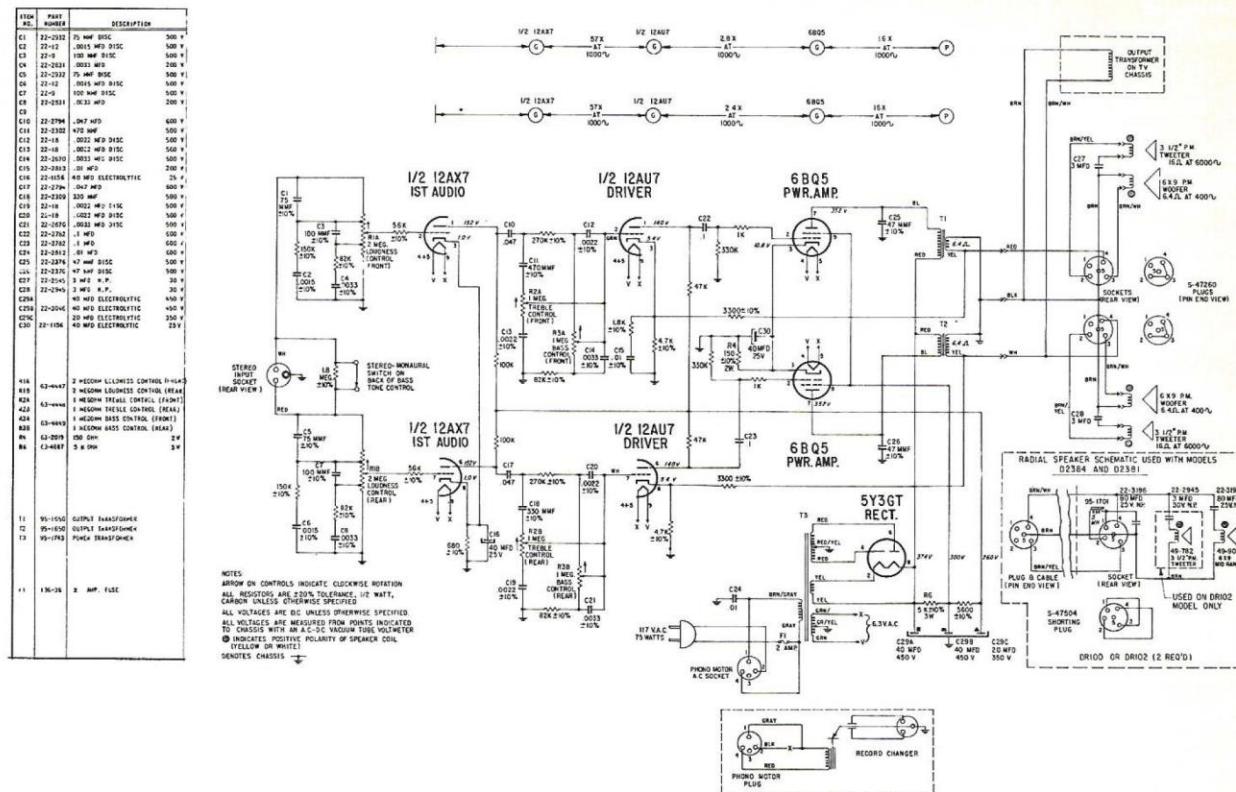


Fig. 28 Schematic Diagram S-48434 Space Command "400" Remote Control Chassis



**Fig. 29 Schematic Diagram and Tube and Trimmer Layout, 5B28 Audio Amplifier Used in Models E2384H & P**

# NUMERICAL PARTS LIST

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
<b>16E20 CHASSIS PARTS</b>					
12-1955	Chassis mtg. bracket (4 used)	.15	22-3126	.15 mfd. molded - 200 V.	.35
12-2707	Yoke mtg. bracket - extension (2 used)	.20	or 22-2147	.15 mfd. molded - 200 V.	.35
12-2708	Horizontal oscillator coil mtg. bracket	.15	22-3139	20 mmf. ceramic disc - 500 V.	.25
12-2735	Output transformer mtg. bracket	.10	22-3217	470 mmf. ceramic disc - 1 K V.	.25
19-238	Coil mtg. clip (1 used on S-42872 & 1 part of ea. S-41883, S-42874, S-42875, S-45539, S-47968 & S-48046)	.10	22-3221	5.5 mmf. ceramic disc - 500 V.	.25
19-271	Capacitor retaining clip (used on 22-2147 only)	.10	22-3226	2 x .001 mfd. ceramic disc - 500 V. (3 used)	.40
19-277	Coil shield mtg. clip (2 part of ea. S-22338, S-24738, S-42875, S-42876 & S-43624)	.03	22-3239	.1 mfd. molded - 400 V.	
19-325	Coil mtg. clip (part of S-45679)	.10	24-884	Sweep housing cover - rear	.10
19-344	Coil mtg. clip (part of S-45229)	.05	24-940	Sweep housing cover - top	.10
22-3	.01 mfd. ceramic disc - 500 V. (6 used)	.30	43-325	High voltage socket housing	.40
22-6	470 mmf. ceramic disc - 1 K V. (2 used)	.25	43-370	Sweep transformer housing	.45
22-8	.0022 mfd. ceramic disc - 500 V.	.25	52-823	2 conductor shielded lead	.70
22-11	.0033 mfd. ceramic disc - 500 V.	.25	57-2635	Socket cushion & insulating plate (used on 43-325)	.10
22-12	.0015 mfd. ceramic disc - 500 V.	.25	58-209	2 prong plug (AC)	.35
22-14	.0047 mfd. ceramic disc - 500 V. (2 used)	.25	62-21	Fuse holder	.40
22-16	470 mmf. ceramic disc - 500 V. (2 used)	.25	63-957	33 K ohm 1W Ins. 10%	.25
22-17	.001 mfd. ceramic disc - 1 K V. (5 used)	.25	63-965	1000 ohm 1W Ins. 10%	.25
22-23	2 x .0015 mfd. ceramic disc - 500 V.	.40	63-1071	10 K ohm 1W Ins. 10%	.25
22-25	2 x 51 mfd. ceramic disc - 500 V.	.40	63-1566	22 K ohm 2W Ins. 10%	.34
22-1516	4.7 mmf. gimmick - 500 V. (2 used)	.25	63-1719	27 ohm 1/2W Ins. 10%	.17
22-1778	.047 mfd. molded - 200 V.	.30	63-1729	47 ohm 1/2W Ins. 10%	.17
22-2061	.1 mfd. molded - 400 V.	.45	63-1736	68 ohm 1/2W Ins. 10%	.17
22-2343	3.3 mmf. gimmick - 500 V.	.26	63-1744	100 ohm 1/2W Ins. 20% (2 used)	.17
22-2383	4.5 mmf. ceramic disc - 500 V.	.25	63-1747	120 ohm 1/2W Ins. 10%	.17
22-2460	50 mmf. gimmick - 500 V.	.25	63-1758	220 ohm 1/2W Ins. 20% (2 used)	.17
22-2467	47 mmf. ceramic disc - 500 V.	.25	63-1764	330 ohm 1/2W Ins. 10%	.17
22-2480	470 mmf. mica - 500 V.	.50	63-1765	330 ohm 1/2W Ins. 20%	.17
22-2565	.01 mfd. paper - 200 V.	.25	63-1779	680 ohm 1/2W Ins. 20%	.17
22-2572	.068 mfd. molded - 200 V.	.45	63-1786	1000 ohm 1/2W Ins. 20% (2 used)	.17
22-2596	2.4 mmf. gimmick - 500 V.	.25	63-1792	1500 ohm 1/2W Ins. 10%	.17
22-2621	.022 mfd. molded - 400 V.	.25	63-1796	1800 ohm 1/2W Ins. 10%	.17
22-2668	680 mmf. mica - 500 V.	.30	63-1803	2700 ohm 1/2W Ins. 10%	.17
22-2697	130 mmf. ceramic disc - 4 K V.	.50	63-1827	10 K ohm 1/2W Ins. 10%	.17
22-2742	7.5 mmf. gimmick - 500 V.	.20	63-1834	15 K ohm 1/2W Ins. 10%	.17
22-2744	Electrolytic - 10/400 4/350 20/25	2.25	63-1842	22 K ohm 1/2W Ins. 20%	.17
22-2926	220 mmf. mica - 500 V.	.25	63-1848	33 K ohm 1/2W Ins. 10%	.17
22-3022	470 mmf. mica - 500 V.	.35	63-1852	39 K ohm 1/2W Ins. 10% (2 used)	.17
22-3035	12 mmf. ceramic disc - 500 V. (2 used)	.25	63-1855	47 K ohm 1/2W Ins. 10% (2 used)	.17
22-3040	.015 mfd. molded - 1 K V.	.45	63-1859	56 K ohm 1/2W Ins. 10% (2 used)	.17
22-3065	27 mmf. gimmick - 500 V. (2 used)	.20	63-1862	68 K ohm 1/2W Ins. 10% (4 used)	.17
22-3093	3300 mmf. mica - 300 V.	1.00	63-1866	82 K ohm 1/2W Ins. 10% (2 used)	.17
22-3123	Electrolytic - 40/400 80/400 100/50	5.00	63-1869	100 K ohm 1/2W Ins. 10% (2 used)	.17
			63-1870	100 K ohm 1/2W Ins. 20% (2 used)	.17
			63-1876	150 K ohm 1/2W Ins. 10%	.17
			63-1880	180 K ohm 1/2W Ins. 10%	.17
			63-1883	220 K ohm 1/2W Ins. 10% (3 used)	.17
			63-1890	330 K ohm 1/2W Ins. 10% (3 used)	.17
			63-1894	390 K ohm 1/2W Ins. 10%	.17
			63-1898	470 K ohm 1/2W Ins. 20%	.17
			63-1905	680 K ohm 1/2W Ins. 20%	.17
			63-1911	1 megohm 1/2W Ins. 10% (2 used)	.17
			63-1912	1 megohm 1/2W Ins. 20%	.17
			63-1925	2.2 megohm 1/2W Ins. 10%	.17
			63-1926	2.2 megohm 1/2W Ins. 20%	.17
			63-2290	680 ohm 1W Ins. 10%	.25
			63-2309	120 K ohm 2W Ins. 10%	.34

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
63-2847	18 K ohm 1/2W Ins. 10%	.17	126-905	Transformer shield	
63-3195	18 K ohm 1/2W Ins. 10%	.17	136-38	Fuse - 70 MA slo-blo	.35
63-3262	AGC control	1.40	149-211	Iron core ( 1 part of S-45229 & 2 part of ea. S-41883 & S-48046)	.10
63-3262	Vertical hold control	1.40	149-213	Iron core (part of S-42872)	.10
63-3607	230 K ohm 1/2W Ins. 20%	.17	149-214	Iron core (1 part of ea. S-42874, S-42875 & S-45539; 2 part of S-47967)	
63-4008	33 K ohm 1/2W Ins. 10%	.17		Iron core (part of S-45679)	.45
63-4049	Brightness control	1.40		Clamping ring (used on 76-987)	.03
63-4050	Fringe lock control	1.40		Insulating sleeve	.05
63-4076	Contrast control	1.40		Insulating sleeve	.05
63-4077	2.2 megohm 1/2W Ins. 10%	.17	188-161	Choke coil (part of S-47967)	.50
63-4078	6.8 megohm 1/2W Ins. 10%	.17	199-245	Coil shield & mtg. clip assembly	.25
63-4080	3.3 megohm 1/2W Ins. 10%	.17	199-246	Yoke cover & centering device (part of 95-1648)	.95
63-4370	4700 ohm 3W Ins. 10%	.45	S-21888	Coil shield & mtg. clip assembly (quadrature coil)	.35
63-4374	3.9 megohm 1/2W Ins. 10%	.17	S-22338	Detector series peaking coil (part of S-47967)	.50
63-4389	8.2 megohm 1/2W Ins. 10%	.17	S-23237	Adj. channel trap coil	1.00
63-4420	10 K ohm 1W Ins. 10%	.25	S-24738	Sound take-off winding	1.25
63-4446	Vertical linearity control	1.40	S-41879	2nd I.F. transformer	1.00
63-4458	15 K ohm 3W Ins. 10%	.45	S-41883	Intercarrier coil winding, capacitor & shield assembly	2.00
63-4472	5600 ohm 1/2W Ins. 10%	.17	S-42872	Coil shield & mtg. clip assembly (1st I.F. & trap)	.40
63-4482	100 K ohm 1/2W Ins. 10%	.17	S-42874	Yoke mtg. bracket assembly	.65
63-4647	Vertical size control	1.40	S-42875	Anode lead	.45
63-4661	Volume control & switch		S-43118	Coil shield & mtg. clip assembly (4th I.F. coil)	.35
76-987	Horizontal hold control shaft	.20	S-43624	Quadrature coil	.75
78-755	Octal tube socket (6DQ6B)	.20	S-45229	Horizontal sweep transformer	9.00
78-781	7 contact molded tube socket (6AQ5A)	.25	S-45510	3rd I.F. transformer	1.25
78-834	Octal tube socket (6AX4GTB)	.30	S-45539	Control mtg. strip	.40
78-917	7 contact wafer tube socket (V3 & V4 - 6BZ6) (2 used)	.30	S-45587	Horizontal oscillator coil	1.50
78-1072	7 contact molded tube socket (6BN6).25		S-45679	Shielded lead & plug assembly	
78-1091	7 contact wafer tube socket (V5 - 6BZ6)	.35	S-47418	Video peaking coil	1.00
78-1093	9 contact wafer tube socket (6BU8)	.20	S-47905	Detector shunt peaking coil	1.00
78-1132	C.R. tube socket & wire	.80	S-47906	4th I.F. winding, capacitor & wire assembly	3.50
78-1133	9 contact wafer tube socket (6GH8)	.25	S-47967	1st I.F. & trap coil winding, capacitor & wire assembly	2.00
78-1137	9 contact wafer tube socket (6AW8)	.30		TUBES	
78-1156	9 contact molded tube socket (6CY7)				
78-1164	Octal tube socket (5U4GB)			SU4GB	6DQ6B
83-2098	Insulating strip (part of S-42875)	.05		1K3	6GH8
83-2377	15 lug terminal strip - grip type	.45	or	1G3GT	6CY7
83-2378	6 lug terminal strip - grip type (2 used)	.15		6BN6	6DR7
83-2379	5 lug terminal strip (2 used)	.15	3 -	6BZ6	6AX4GTB
83-2768	8 lug terminal strip - grip type	.20		6BU8	or 6AX4GT
83-2769	10 lug terminal strip - grip type	.25		6AQ5A	17CRP4 (CRT)
83-2846	Insulating strip (1st I.F. & trap coil).05			6AW8A	14AUP4 (CRT - E1416G)
83-3051	12 lug terminal strip - grip type	.30			
83-3052	Fuse protective strip	.05			
83-3118	5 lug terminal strip	.10			
86-300	Connector terminal	.05			
86-304	Connector terminal (2 used)	.05			
86-329	Connector terminal (2 used)	.03			
87-4	Integrator unit	.20			
87-5	Integrator unit	.20			
95-1581	Filter choke	3.00			
95-1646	Vertical output transformer	4.00			
95-1647	Audio output transformer	2.25			
95-1648	Deflection yoke	15.00			
95-1649	Power transformer	15.50	54-348	8-32 "KEPS" nut (4 mt. 95-1649)	.05
103-20	Dual selenium diode	1.50	93-842	.062 steel washer (used on 112-1149)	.03
103-23	Crystal diode	.75		Fibre washer (2 used)	.03
125-26	Rubber grommet (2 used)	.03	93-1183	Insulating washer (used on 95-1648)	.15
125-94	Rubber grommet (used on 43-370)	.03	93-1200	Fibre washer (used on S-45679)	.03
125-99	Rubber grommet (used on 43-370)	.05	93-1203		
126-837	Tube shield & base (2 used)	.10			

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
112-1139	6-20 x 1/2 phils. pan hd. self-tap. screw (2 used on S-45510)	.03	22-3066	10 mmf. gimmick - 500 V.	.20
112-1145	8-18 x 1/4 phils. rd. hd. self-tap. screw (2 used on 95-1647)	.03	22-3072	4.3 mmf. gimmick - 500 V.	.20
112-1149	8-32 thumb screw (used on 95-1648)	.08	22-3093	3300 mmf. mica - 300 V.	1.00
114-78	8-18 x 5/16 x 1/4 hex. hd. self-tap. screw (1 used on ea. S-45679, 95-1581 & 95-1646; 2 used on ea. 43-370, S-42897, S-45510 & S-45587)	.03	22-3125	.1 mfd. molded - 600 V.	.45
114-573	8-18 x 5/16 hex. washer hd. self-tap. screw (1 used on ea. 12-2707 & 2 on 24-884)	.03	22-3126	.15 mfd. molded - 200 V.	.35
114-593	8-18 x 1/2 hex. hd. self-tap. screw - flat washer att. (2 mt. 43-325)	.03	22-3135	.1 mfd. molded - 400 V.	.35
			22-3137	Electrolytic - 80/400 40/400 100/50	5.00
			22-3139	20 mmf. ceramic disc - 500 V.	.25
			22-3217	470 mmf. ceramic disc - 1 K V.	.25
			22-3219	.22 mfd. molded - 600 V.	
			22-3221	5.5 mmf. ceramic disc - 500 V.	.25
			22-3222	.001 mfd. ceramic disc - 1 K V.	.25
			22-3226	2 x .001 mfd. ceramic disc - 500 V. (2 used)	.40
<b>16E21 &amp; 16E21Q CHASSIS PARTS</b>					
12-1955	Chassis mtg. bracket (4 used)	.15	22-3239	.1 mfd. molded - 400 V. (3 used)	.45
12-2434	C.R. tube support bracket	.15	24-846	Sweep housing cover (rear - bottom)	.10
15-196	Polyethylene cap	.15	43-332	Socket contact housing (16E21Q)	.15
19-238	Coil mtg. clip (1 part of ea. S-41883, S-43125, S-43443, S-43717, S-46741, S-47967 & S-48046)	.10	52-832	2 conductor shielded lead (AC)	.70
19-271	Capacitor mtg. clip (2 used)	.10	52-833	2 conductor shielded lead	1.10
19-277	Shield can mtg. clip (2 part of ea. S-42294, S-43624 & S-46741)	.03	58-209	2 prong plug - AC (part of S-46799)	.35
19-325	Coil mtg. clip (part of S-45679)	.10	62-21	Fuse holder	.40
19-355	Coil mtg. clip (part of S-47702)	.05	62-24	Fuse holder	
22-3	.01 mfd. ceramic disc - 500 V. (6 used)	.30	63-1566	22 K ohm 2W Ins. 10%	.34
22-6	470 mmf. ceramic disc - 1 K V. (4 used)	.25	63-1574	1000 ohm 1W Ins. 20%	.25
22-8	.0022 mfd. ceramic disc - 500 V.	.25	63-1708	15 ohm 1/2W Ins. 10%	.17
22-11	.0033 mfd. ceramic disc - 500 V.	.25	63-1715	22 ohm 1/2W Ins. 10%	.17
22-16	470 mmf. ceramic disc - 500 V. (3 used)	.25	63-1733	56 ohm 1/2W Ins. 10%	.17
22-17	.001 mfd. ceramic disc - 1 K V. (4 used)	.25	63-1744	100 ohm 1/2W Ins. 20% (2 used)	.17
22-23	2 x .0015 mfd. ceramic disc - 500 V.	.40	63-1747	120 ohm 1/2W Ins. 10%	.17
22-25	2 x 51 mmf. ceramic disc - 500 V.	.40	63-1758	220 ohm 1/2W Ins. 20% (2 used)	.17
22-1516	4.7 mmf. gimmick - 500 V. (2 used)	.25	63-1765	330 ohm 1/2W Ins. 20%	.17
22-1762	1.0 mmf. gimmick - 500 V.	.25	63-1779	680 ohm 1/2W Ins. 20%	.17
22-1778	.047 mfd. molded - 200 V.	.30	63-1786	1000 ohm 1/2W Ins. 20% (2 used)	.17
22-1841	.1 mfd. molded - 600 V.	.45	63-1792	1500 ohm 1/2W Ins. 10%	.17
22-2343	3.3 mmf. gimmick - 500 V.	.26	63-1803	2700 ohm 1/2W Ins. 10%	.17
22-2383	4.5 mmf. ceramic disc - 500 V.	.25	63-1810	3900 ohm 1/2W Ins. 10%	.17
22-2460	50 mmf. gimmick - 500 V. (2 used)	.25	63-1834	15 K ohm 1/2W Ins. 10%	.17
22-2467	47 mmf. ceramic disc - 500 V.	.25	63-1838	18 K ohm 1/2W Ins. 10%	.17
22-2480	470 mmf. mica - 500 V.	.50	63-1842	22 K ohm 1/2W Ins. 20%	.17
22-2510	.033 mfd. molded - 200 V.	.30	63-1845	27 K ohm 1/2W Ins. 10%	.17
22-2513	7 mmf. ceramic disc - 500 V.	.25	63-1848	33 K ohm 1/2W Ins. 10%	.17
22-2572	.068 mfd. molded - 200 V.	.45	63-1852	39 K ohm 1/2W Ins. 10%	.17
22-2621	.022 mfd. molded - 400 V.	.25	63-1855	47 K ohm 1/2W Ins. 10% (2 used)	.17
22-2622	.0022 mfd. ceramic disc - 500 V.	.25	63-1859	56 K ohm 1/2W Ins. 10% (3 used)	.17
22-2656	.0068 mfd. molded - 200 V.	.25	63-1862	68 K ohm 1/2W Ins. 10%	.17
22-2694	110 mmf. ceramic disc - 4 K V.	.50	63-1866	82 K ohm 1/2W Ins. 10% (2 used)	.17
22-2742	7.5 mmf. gimmick - 500 V.	.20	63-1869	100 K ohm 1/2W Ins. 10% (3 used)	.17
22-2744	Electrolytic - 10/400 4/350 20/25	2.25	63-1870	100 K ohm 1/2W Ins. 20% (3 used)	.17
22-2901	680 mmf. mica - 500 V.	.25	63-1873	120 K ohm 1/2W Ins. 10% (2 used)	.17
22-3022	470 mmf. mica - 500 V.	.35	63-1876	150 K ohm 1/2W Ins. 10%	.17
22-3035	12 mmf. ceramic disc - 500 V. (2 used)	.25	63-1880	180 K ohm 1/2W Ins. 10%	.17
22-3040	.015 mfd. molded - 1 K V.	.45	63-1884	220 K ohm 1/2W Ins. 20% (2 used)	.17
22-3065	27 mmf. gimmick - 500 V.	.20	63-1890	330 K ohm 1/2W Ins. 10% (3 used)	.17
			63-1891	330 K ohm 1/2W Ins. 20%	.17
			63-1894	390 K ohm 1/2W Ins. 10%	.17
			63-1904	680 K ohm 1/2W Ins. 10%	.17
			63-1905	680 K ohm 1/2W Ins. 20%	.17
			63-1911	1 megohm 1/2W Ins. 10%	.17
			63-1912	1 megohm 1/2W Ins. 20%	.17
			63-1925	2.2 megohm 1/2W Ins. 10%	.17
			63-1926	2.2 megohm 1/2W Ins. 20%	.17
			63-2149	470 K ohm 1W Ins. 20%	.25

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
63-2309*	120 K ohm 2W Ins. 10%	.34	86-328	Terminal - wire retaining (2 part of S-46588, 3 part of S-46848 & 1 part of S-46849)	
63-2315	1.5 megohm 1W Ins. 20%	.25	87-4	Integrator unit	.20
63-2380	5600 ohm 1/2W Ins. 10%	.17	87-5	Integrator unit	.20
63-2398	470 ohm 1W Ins. 10%	.25	95-1569	Audio output transformer	2.50
63-2848	22 K ohm 1/2W Ins. 10% (2 used)	.17	95-1654	Deflection yoke	15.00
63-3205	6.8 ohm 1/2W.WW 10%	.17	95-1656	Vertical output transformer	4.50
63-3284	Buzz control	.60	95-1680	Power transformer	19.00
63-3607	230 K ohm 1/2W Ins. 20%	.17	95-1681	Filter choke	3.00
63-4012	Fringe lock control	1.40	103-20	Dual selenium diode	1.50
63-4055	7500 ohm 4W Ins. 10%	.34	103-23	Crystal diode	.75
63-4077	2.2 megohm 1/2W Ins. 10%	.17	125-94	Rubber grommet (used on S-46848)	.03
63-4080	3.3 megohm 1/2W Ins. 10%	.17	126-837	Tube shield & base (used on 78-1091)	.10
63-4093	27 K ohm 2W Ins. 10% (2 used)	.34	126-866	Interstage shield	.10
63-4095	AGC control	1.40	126-921	Coil shield	.10
63-4098	8200 ohm 3W Ins. 10% (2 used)	.45	136-38	Fuse - 700 MA slo-blo	.35
63-4389	8.2 megohm 1/2W Ins. 10%	.17	136-42	Fuse - 5 amp. slo-blo	
63-4441	6.8 megohm 1/2W Ins. 10%	.17	149-171	Iron core sleeve	.10
63-4455	Focus control	1.40	149-211	Iron core (1 part of S-47702, & 2 part of ea. S-41883, S-43443 & S-48046)	.10
63-4478	18 K ohm 1/2W Ins. 20%	.17	149-213	Iron core (2 part of S-43125)	.10
63-4482	100 K ohm 1/2W Ins. 10%	.17	149-214	Iron core (1 part of ea. S-43717, S-46741 & S-47967)	.10
63-4489	Contrast control	1.40	149-220	Iron core (part of S-45679)	.45
63-4620	Vertical linearity control	1.40	188-191	Corona ring	.20
63-4628	150 K ohm 1/2W Ins. 20%	.17	199-206	Shield paper sleeve	.05
63-4660	Vertical size control	1.40	199-245	Insulating sleeve	.05
63-4661	Volume control & switch		199-246	Insulating sleeve	.05
63-4676	Brightness control	1.40	S-21888	Choke coil (part of S-47967)	.50
63-4677	Vertical hold control	1.40	S-22777	Spook choke coil	.30
63-4679	Tone control	1.40	S-41879	Detector series peaking coil (part of S-47967)	.50
63-4693	22 K ohm 1W Ins. 20%	.25	S-41883	Adj. channel trap coil	1.00
64-734	Brass eyelet (used on 76-995)	.03	S-42294	Coil shield & mtg. clip assembly (1 part of S-43717 & 1 used on S-43125)	.30
76-995	Contrast control shaft	.15	S-43117	H.V. socket & bracket assembly	1.10
78-755	Octal tube socket (6DQ6B)	.20	S-43118	Anode lead	.45
78-834	Octal tube socket (6DE4)	.30	S-43125	Sound take-off coil	1.00
78-917	Wafer tube socket - 7 contact (2 used) (6BZ6)	.30	S-43443	2nd I.F. & trap coil assembly	2.25
78-1055	High voltage socket (1J3) (part of S-43117)	1.25	S-43618	Video series peaking coil	.50
78-1091	7 contact wafer tube socket (6DK6)	.35	S-43619	Detector shunt peaking coil	.50
78-1092	7 contact wafer tube socket (6BN6)	.35	S-43624	Coil shield & mtg. clip assembly (4th I.F.)	.35
78-1102	Octal tube socket (6EA7)	.20	S-43717	Intercarrier coil, shield, capacitor & wire assembly	2.25
78-1133	9 contact wafer tube socket (6GH8)	.25	S-45396	Shielded lead & plug assembly	.80
78-1134	C.R. tube socket & wire (21CXP4)	.95	S-45679	Horizontal oscillator coil	1.50
78-1139	9 contact wafer tube socket (6BU8)	.20	S-46005	Corrector magnet (2 used)	.50
78-1148	9 contact wafer tube socket (6EB8)	.20	S-46588	Yoke mtg. bracket	.75
78-1159	7 contact molded tube socket (6AQ5A)	.20	S-46741	3rd I.F. transformer & shield assembly	2.50
78-1164	Octal tube socket (5V3)		S-46799	A.C. plug & bracket assembly	.40
80-1225	Retaining spring (used on 76-995)	.03	S-46848	Sweep transformer housing	1.50
83-2350	2 lug terminal strip	.05	S-46849	Sweep housing cover (front)	.25
83-2377	15 lug terminal strip - grip type (2 used)	.45	S-47071	Horizontal sweep transformer	9.00
83-2383	3 lug terminal strip	.05	S-47702	Quadrature coil	
83-2768	8 lug terminal strip - grip type (3 used)	.20	S-47967	4th I.F. transformer	3.50
83-2769	10 lug terminal strip - grip type (2 used)	.25	S-48046	1st I.F. & trap coil assembly	2.00
83-3144	3 lug terminal strip	.10	S-49185	Control mtg. bracket & plate assembly	
83-3374	2 lug terminal strip (mts. 136-43)				
86-254	Connector terminal (2 used on 16E21Q)	.05			
86-300	Connector terminal	.05			
86-303	Socket terminal (3 used in 43-332)	.04			
86-304	Connector terminal (2 used)	.05			

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
TUBES					
1J3	or 6AX4GTB		22-1778	.047 mfd. molded - 200 V.	.30
5V3	6DK6		22-2061	.1 mfd. molded - 400 V.	.45
6AQ5A	6DQ6B		22-2343	3.3 mmf. gimmick - 500 V.	.26
6BN6	6GH8		22-2383	4.5 mmf. ceramic disc - 500 V.	.25
6BU8	6EB8		22-2460	50 mmf. gimmick - 500 V. (2 used)	.25
2 - 6BZ6	6EA7		22-2467	47 mmf. ceramic disc - 500 V.	.25
6DE4	or 6EM7		22-2480	470 mmf. mica - 500 V.	.50
or 6DA4	21CXP4 (CRT)		22-2510	.033 mfd. molded - 200 V.	.30
CHASSIS HARDWARE FOR 16E21 & 16E21Q					
93-842	Steel washer (used on 112-1149)	.03	22-2572	.068 mfd. molded - 200 V.	.45
93-1200	Insulating washer (used on 95-1654)	.15	22-2621	.022 mfd. molded - 400 V.	.25
93-1266	Washer		22-2656	.0068 mfd. molded - 200 V.	.25
112-1149	8-32 thumb screw	.08	22-2667	330 mmf. mica - 500 V.	.25
112-1299	10-16 x 5/16 phils. rd. hd. self-tap. screw (mts. 83-3374)		22-2742	7.5 mmf. gimmick - 500 V.	.20
114-15	10-16 x 5/16 x 5/16 hex. hd. self-tap. screw (3 used on 95-1680)	.03	22-2744	Electrolytic - 10/400 4/350 20/25	2.25
114-78	8-18 x 5/16 x 1/4 hex. hd. self-tap. screw (1 used on ea. 83-2383, 95-1656 & 95-1681; 2 on ea. S-43117, S-47071 & S-49185 & 4 used on S-46848)	.03	22-2926	220 mmf. mica - 500 V.	.25
114-456	8-32 x 1/4 hex. hd. mach. screw - flat washer att. (used on S-47071)	.03	22-3022	470 mmf. mica - 500 V.	.35
114-564	8-18 x 5/16 hex. hd. self-tap. screw - flat washer att. (2 used on 12-2434 & 4 on S-46588)	.03	22-3035	12 mmf. ceramic disc - 500 V. (2 used)	.25
114-688	8-18 x 5/16 hex. washer hd. self-tap. screw (2 used on S-46799)	.03	22-3040	.015 mfd. molded - 1 K V.	.45
114-696	10-16 x 1/4 x 5/16 hex. hd. self-tap. screw (1 mts. ea. S-46005)		22-3065	27 mmf. gimmick .500 V.	.20
16E25 & 16E25Q CHASSIS PARTS					
12-1955	Chassis mtg. bracket (4 used)	.15	22-3066	10 mmf. gimmick - 500 V.	.20
12-2807	Socket mtg. bracket (mts. 43-332)	.10	22-3072	4.3 mmf. gimmick - 500 V.	.20
19-238	Coil mtg. clip (1 used on S-42872 & 1 part of ea. S-41883, S-42874, S-45539, S-47968, S-48046, S-48193 & S-48196)	.10	22-3125	.1 mfd. molded - 600 V. (2 used)	.45
19-277	Coil shield mtg. clip (2 part of ea. S-22338, S-22341, S-43624 & S-46555)	.03	22-3126	.15 mfd. molded - 200 V.	.35
19-325	Coil mtg. clip (part of S-47150)	.10	22-3139	20 mmf. ceramic disc - 500 V.	.25
19-344	Coil mtg. clip (part of S-45229)	.05	22-3179	1500 mmf. mica - 500 V.	.60
22-3	.01 mfd. ceramic disc - 500 V. (7 used)	.30	22-3180	2200 mmf. mica - 500 V.	.75
22-6	470 mmf. ceramic disc - 1 K V. (2 used)	.25	22-3212	Electrolytic - 40/400 80/400 100/50 10/25	5.00
22-11	.0033 mfd. ceramic disc - 500 V. (3 used)	.25	22-3214	220 mmf. ceramic disc - 4 K V.	.50
22-12	.0015 mfd. ceramic disc - 500 V.	.25	22-3217	470 mmf. ceramic disc - 1 K V.	.25
22-16	470 mmf. ceramic disc - 500 V. (2 used)	.25	22-3218	.033 mfd. molded - 400 V.	.35
22-17	.001 mfd. ceramic disc - 1 K V. (8 used)	.25	22-3221	5.5 mmf. ceramic disc - 500 V.	.25
22-25	2 x 51 mmf. ceramic disc - 500 V.	.40	22-3226	2 x .001 mfd. ceramic disc - 500 V. (2 used)	.40
22-1516	4.7 mmf. gimmick - 500 V. (2 used)	.25	22-3239	.1 mfd. molded - 400 V. (2 used)	
			22-3242	.068 mfd. molded - 600 V.	
			24-959	Sweep housing cover - rear	.10
			24-960	Sweep housing cover - top	.15
			43-325	High voltage socket housing	.40
			43-332	Socket contact housing (16E25Q)	.15
			43-406	Sweep transformer housing	.60
			52-831	2 conductor shielded lead	.65
			52-879	Shielded lead (16E25Q)	.50
			57-2635	Socket cushion & insulating plate	.10
			58-209	2 prong plug (AC)	.35
			62-21	Fuse holder	.40
			63-965	1000 ohm 1W Ins. 10%	.25
			63-1211	82 K ohm 2W Ins. 10%	.34
			63-1566	22 K ohm 2W Ins. 10%	.34
			63-1708	15 ohm 1/2W Ins. 10%	.17
			63-1719	27 ohm 1/2W Ins. 10%	.17
			63-1736	68 ohm 1/2W Ins. 10%	.17
			63-1744	100 ohm 1/2W Ins. 20% (2 used)	.17
			63-1747	120 ohm 1/2W Ins. 10%	.17
			63-1757	220 ohm 1/2W Ins. 10%	.17
			63-1765	330 ohm 1/2W Ins. 20%	.17
			63-1772	470 ohm 1/2W Ins. 20% (2 used)	.17
			63-1779	680 ohm 1/2W Ins. 20%	.17
			63-1786	1000 ohm 1/2W Ins. 20%	.17
			63-1792	1500 ohm 1/2W Ins. 10%	.17
			63-1803	2700 ohm 1/2W Ins. 10%	.17
			63-1810	3900 ohm 1/2W Ins. 10%	.17
			63-1813	4700 ohm 1/2W Ins. 10%	.17

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
63-1820	6800 ohm 1/2W Ins. 10%	.17	83-2098	Insulating strip	.05
63-1834	15 K ohm 1/2W Ins. 10%	.17	83-2379	5 lug terminal strip - grip type	.15
63-1842	22 K ohm 1/2W Ins. 20%	.17	83-2768	8 lug terminal strip - grip type	.20
63-1848	33 K ohm 1/2W Ins. 10%	.17	83-2769	10 lug terminal strip - grip type	.25
63-1852	39 K ohm 1/2W Ins. 10%	.17	83-2770	7 lug terminal strip - grip type	.20
63-1855	47 K ohm 1/2W Ins. 10% (2 used)	.17	83-2846	Insulating strip (1st I.F. & trap coil)	.05
63-1859	56 K ohm 1/2W Ins. 10% (2 used)	.17	83-3051	12 lug terminal strip - grip type	.30
63-1862	68 K ohm 1/2W Ins. 10% (3 used)	.17	83-3141	Contrast control mtg. strip	.15
63-1866	82 K ohm 1/2W Ins. 10% (2 used)	.17	83-3142	4 lug terminal strip - grip type	.10
63-1869	100 K ohm 1/2W Ins. 10% (3 used)	.17	83-3205	Lead support strip (used on 78-1149)	.05
63-1870	100 K ohm 1/2W Ins. 20% (3 used)	.17	83-3309	16 lug terminal strip - grip type	
63-1876	150 K ohm 1/2W Ins. 10% (2 used)	.17	86-300	Connector terminal	.05
63-1880	180 K ohm 1/2W Ins. 10%	.17	86-303	Socket terminal (3 used in 43-332)	.04
63-1883	220 K ohm 1/2W Ins. 10%	.17	86-304	Connector terminal (2 used on 16E25; 4 used on 16E25Q)	.05
63-1884	220 K ohm 1/2W Ins. 20% (2 used)	.17	86-312	Terminal	.03
63-1890	330 K ohm 1/2W Ins. 10% (4 used)	.17	86-328	Terminal (wire retaining)	
63-1891	330 K ohm 1/2W Ins. 20% (2 used)	.17	86-329	Connector terminal (2 used)	.03
63-1894	390 K ohm 1/2W Ins. 10%	.17	87-4	Integrator unit	.20
63-1897	470 K ohm 1/2W Ins. 10%	.17	87-5	Integrator unit	.20
63-1904	680 K ohm 1/2W Ins. 10%	.17	95-1663	Filter choke	3.00
63-1905	680 K ohm 1/2W Ins. 20%	.17	95-1665	Audio output transformer	2.50
63-1911	1 megohm 1/2W Ins. 10% (3 used)	.17	95-1667	Power transformer	19.00
63-1926	2.2 megohm 1/2W Ins. 20% (2 used)	.17	95-1700	Vertical output transformer	6.50
63-2290	680 ohm 1W Ins. 10%	.25	95-1721	Deflection yoke	
63-2380	5600 ohm 1/2W Ins. 10%	.34	103-20	Dual selenium diode	1.50
63-2843	8200 ohm 1/2W Ins. 10%	.34	103-23	Crystal diode (part of S-47967)	.75
63-2848	22 K ohm 1/2W Ins. 10%	.34	125-69	Rubber grommet	.10
63-3284	Buzz control	.60	125-94	Rubber grommet (over S-46563)	.03
63-3993	1 megohm 1/2W Ins. 10%	.34	126-837	Tube shield & base	.10
63-4008	33 K ohm 1/2W Ins. 10%	.34	136-38	Fuse - 700 MA slo-blo	.35
63-4050	Fringe lock control	1.40	149-131	Iron core (part of S-47150)	.20
63-4055	7500 ohm 4W Ins. 10% (2 used)	.65	149-211	Iron core (1 part of S-45229 & 2 part of ea. S-41883 & S-48046)	.10
63-4093	27 K ohm 2W Ins. 10%	.34	149-213	Iron core (2 part of S-42872)	.10
63-4095	AGC control	1.40	159-214	Iron core (1 part of ea. S-42874, S-45539 & S-48196; 2 part of S-47967)	.10
63-4389	8.2 megohm 1/2W Ins. 10%	.17	149-245	Iron core (part of S-48193)	
63-4427	5600 ohm 3W Ins. 10%	.45	188-161	Shaft clamping ring (used on 76-987)	.03
63-4455	Focus control	1.40			
63-4482	100 K ohm 1/2W Ins. 10%	.17			
63-4483	1.5 megohm 1/2W Ins. 10%	.17			
63-4485	Vertical linearity control	1.40			
63-4491	Vertical hold control	1.40			
63-4492	Brightness control	1.40	199-246	Insulating sleeve	.05
63-4493	Contrast control	1.40	S-16011	Video shunt peaking coil	.50
63-4619	15 megohm 1/2W Ins. 10%	.17	S-21888	Choke coil (part of S-47967)	.50
63-4647	Vertical size control	1.40	S-22338	Coil shield & mtg. clip assembly	.25
63-4648	Thermal resistor (part of 95-1721)	.90	S-22341	Coil shield & mtg. clip assembly (part of S-48196 - intercarrier coil)	
63-4661	Volume control & switch		S-22777	Spook choke coil	.30
63-4667	820 K ohm 1/2W Ins. 20%	.17	S-41879	Detector series peaking coil (part of S-47967)	.50
76-987	Horizontal hold control shaft	.20	S-42872	Adj. channel trap coil	1.00
78-755	Octal tube socket (6DQ6B)	.20	S-42874	Sound take-off winding	1.25
78-781	7 contact molded tube socket (6AQ5A)	.25	S-43618	2nd I.F. transformer	1.00
78-834	Octal tube socket (6AX4GTB)	.30	S-43619	Video series peaking coil	.50
78-917	7 contact wafer tube socket (2 used) (6BZ6 - V3 & V4)	.30	S-43624	Detector shunt peaking coil	.50
78-1072	7 contact molded tube socket (6BN6)	.25	S-45229	Coil shield & mtg. clip assembly (4th I.F. coil)	.35
78-1102	Octal tube socket (6EA7)	.20	S-45539	Quadrature coil	.75
78-1139	9 contact wafer tube socket (6BU8)	.20	S-46555	3rd I.F. transformer	1.25
78-1145	9 contact wafer tube socket (6EB8)	.30	S-46558	Coil shield & mtg. clip assembly (quadrature coil)	.25
78-1146	9 contact wafer tube socket (6GH8)	.20	S-46563	Coil shield & lug assembly (1st I.F. & trap)	.25
78-1147	7 contact wafer tube socket (6BZ6 - V5)	.35		Anode lead	.50
78-1149	C.R. tube socket & wire	1.00			
78-1164	Octal tube socket (5U4GB)				

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
S-47150	Horizontal oscillator coil	.150	22-17	.001 mfd. ceramic disc - 1 K V. (4 used)	.25
S-47218	Shielded lead & plug assembly	.90	22-23	2 x .0015 mfd. ceramic disc - 500 V.	.40
S-47967	4th I.F. transformer	3.50	22-25	2 x 51 mmf. ceramic disc - 500 V.	.40
S-48046	1st I.F. & trap coil winding, capacitor & wire assembly	2.00	22-1516	4.7 mmf. gimmick - 500 V. (2 used)	.25
S-48191	Yoke cover & centering device (part of 95-1721)		22-1762	1.0 mmf. gimmick - 500 V.	.25
S-48193	Horizontal choke coil		22-1778	.047 mfd. molded - 200 V. (2 used)	.30
S-48197	Horizontal sweep transformer		22-1841	.1 mfd. molded - 600 V.	.45
S-48196	Intercarrier coil winding, capacitor & shield assembly		22-2147	.15 mfd. molded - 200 V.	.35
TUBES					
or	6EA7	6BU8	22-2480	3.3 mmf. gimmick - 500 V.	.26
	1K3	3 - 6BZ6	22-2510	4.5 mmf. ceramic disc - 500 V.	.25
	1G3GT	6EB8	22-2513	50 mmf. gimmick - 500 V. (2 used)	.25
	6BN6	6AX4GTB	22-2572	47 mmf. ceramic disc - 500 V.	.25
	6GH8	or 6DA4	22-2621	470 mmf. mica - 500 V.	.50
	5U4GB	6DQ6B	22-2656	.033 mfd. molded - 200 V.	.30
CHASSIS HARDWARE FOR 16E25 & 16E25Q					
54-271	6-32 x 1/4 hex. panut (2 used)	.03	22-2662	7 mmf. ceramic disc - 500 V.	.25
93-1203	Fibre washer (used on S-47150)	.03	22-2667	.068 mfd. molded - 200 V.	.45
93-1404	Armitite washer		22-2742	.022 mfd. molded - 400 V.	.25
112-830	Spade lug (2 part of S-46558)	.03	22-2975	.0068 mfd. molded - 200 V. (2 used)	.25
112-1139	6-20 x 1/2 phils. pan hd. self-tap. screw (2 used on S-48197)	.03	22-2992	90 mmf. ceramic disc - 4 K V.	.50
114-15	10-16 x 5/16 x 5/16 hex. hd. self-tap. screw (3 used on 95-1667)	.03	22-3040	330 mmf. mica - 500 V.	.25
114-78	8-18 x 5/16 x 1/4 hex. hd. self-tap. screw (6 used on 16E25; 7 on 16E25Q)	.03	22-3065	.22 mfd. molded - 200 V.	.40
114-573	8-18 x 5/16 hex. washer hd. self-tap. screw (fastens 83-3205 to 24-959 & 24-960 assembly)	.03	22-3066	10 mmf. gimmick - 500 V.	.20
114-593	8-18 x 1/2 hex. hd. self-tap. screw - flat washer att. (2 mt. 43-325)	.03	22-3072	.22 mmf. ceramic disc - 500 V.	.25
16E27 & 16E27Q CHASSIS PARTS					
12-1955	Chassis mtg. bracket (4 used)	.15	22-3125	12 mmf. ceramic disc - 500 V.	.25
12-2434	C.R. tube support bracket	.15	22-3135	(2 used)	.25
12-2807	Socket mtg. bracket (mts. 43-332) (16E27Q)	.10	22-3137	.015 mfd. molded - 1 K V.	.45
15-196	Polyethylene cap	.15	22-3139	27 mmf. gimmick - 500 V.	.20
19-238	Coil mtg. clip (1 used on S-46740 & 1 part of ea. S-41883, S-43125, S-43443, S-43717, S-47968 & S-48046)	.10	22-3162	10 mmf. gimmick - 500 V.	.20
19-271	Capacitor mtg. clip (3 used)	.10	22-3179	.43 mmf. gimmick - 500 V.	.20
19-277	Shield can mtg. clip (2 part of ea. S-42294, S-43624 & S-46741)	.03	22-3180	.1 mfd. molded - 600 V.	.45
19-325	Coil mtg. clip (part of S-47150)	.10	22-3201	.1 mfd. molded - 400 V.	.35
19-355	Coil mtg. clip (part of S-47702)	.05	22-3217	Electrolytic - 80-400 40/400	5.00
22-3	.01 mfd. ceramic disc - 500 V. (6 used)	.30	22-3219	100/50	.25
22-5	100 mmf. ceramic disc - 500 V.	.25	22-3221	20 mmf. ceramic disc - 500 V.	.25
22-6	470 mmf. ceramic disc - 1 K V. (3 used)	.25	22-3222	Electrolytic - 50/25 40/450	2.75
22-9	100 mmf. ceramic disc - 500 V.	.25	22-3226	2 x .001 mfd. ceramic disc - 500 V. (2 used)	.40
22-11	.0033 mfd. ceramic disc - 500 V.	.25	22-3239	.1 mfd. molded - 400 V. (3 used)	.40
22-16	470 mmf. ceramic disc - 500 V. (4 used)	.25	24-846	Sweep housing cover (rear - bottom)	.10
			43-332	Socket contact housing (16E27Q)	.15
			52-832	2 conductor shielded lead (AC)	.70
			52-833	2 conductor shielded lead	.95
			52-834	2 conductor shielded lead	1.00
			52-835	2 prong plug - AC (part of S-46799)	.35
			62-21	Fuse holder	.40
			62-24	Fuse holder	
			63-1055	22 K ohm 1W Ins. 20%	.25
			63-1566	22 K ohm 2W Ins. 10%	.34
			63-1708	15 ohm 1/2W Ins. 10%	.17
			63-1715	22 ohm 1/2W Ins. 10%	.17
			63-1733	56 ohm 1/2W Ins. 10%	.17
			63-1744	100 ohm 1/2W Ins. 20% (2 used)	.17
			63-1757	220 ohm 1/2W Ins. 10%	.17
			63-1758	220 ohm 1/2W Ins. 20% (2 used)	.17

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
63-1765	330 ohm 1/2W Ins. 20%	.17	63-4677	Vertical hold control	
63-1771	470 ohm 1/2W Ins. 10%	.17	64-734	Brass eyelet (used on 76-995)	.03
63-1772	470 ohm 1/2W Ins. 20%	.17	76-995	Contrast control shaft	.15
63-1779	680 ohm 1/2W Ins. 20%	.17	78-755	Octal tube socket (6DQ6B)	.20
63-1786	1000 ohm 1/2W Ins. 20% (2 used)	.17	78-834	Octal tube socket (6DE4)	.30
63-1792	1500 ohm 1/2W Ins. 10%	.17	78-917	7 contact wafer tube socket (2 used 6BZ6)	.30
63-1803	2700 ohm 1/2W Ins. 10%	.17	78-1055	High voltage socket (1J3)	1.25
63-1806	3300 ohm 1/2W Ins. 10%	.17	78-1089	9 contact molded tube socket (6BQ5)	.25
63-1810	3900 ohm 1/2W Ins. 10%	.17	78-1133	7 contact wafer tube socket (6DK6)	.35
63-1813	4700 ohm 1/2W Ins. 10%	.17	78-1092	7 contact wafer tube socket (6BN6)	.35
63-1828	10 K ohm 1/2W Ins. 20%	.17	78-1099	3 contact socket	.20
63-1834	15 K ohm 1/2W Ins. 10% (2 used)	.17	78-1102	Octal tube socket (6EA7)	.20
63-1842	22 K ohm 1/2W Ins. 20%	.17	78-1134	9 contact wafer tube socket (6GH8)	.25
63-1845	27 K ohm 1/2W Ins. 10%	.17	78-1139	C.R. tube socket & wire	.95
63-1848	33 K ohm 1/2W Ins. 10%	.17	78-1148	9 contact wafer tube socket (6BU8)	.20
63-1852	39 K ohm 1/2W Ins. 10%	.17	78-1164	9 contact wafer tube socket (6EB8)	.20
63-1855	47 K ohm 1/2W Ins. 10% (2 used)	.17	80-1225	Octal tube socket (5V3)	
63-1859	56 K ohm 1/2W Ins. 10% (3 used)	.17	83-2350	Retaining spring (used on 76-995)	.03
63-1862	68 K ohm 1/2W Ins. 10%	.17	83-2377	2 lug terminal strip	.05
63-1866	82 K ohm 1/2W Ins. 10% (2 used)	.17	83-2378	15 lug terminal strip - grip type (2 used)	.45
63-1869	100 K ohm 1/2W Ins. 10% (4 used)	.17	83-2768	6 lug terminal strip - grip type	.15
63-1870	100 K ohm 1/2W Ins. 20% (3 used)	.17	83-2769	8 lug terminal strip - grip type (3 used)	.20
63-1873	120 K ohm 1/2W Ins. 10% (2 used)	.17	83-2778	10 lug terminal strip - grip type (2 used)	.25
63-1876	150 K ohm 1/2W Ins. 10%	.17	83-3144	3 lug terminal strip	.10
63-1877	150 K ohm 1/2W Ins. 20%	.17	83-3261	6 lug terminal strip	.10
63-1880	180 K ohm 1/2W Ins. 10%	.17	83-3311	4 lug terminal strip	.10
63-1884	220 K ohm 1/2W Ins. 20% (2 used)	.17	86-254	Connector terminal (2 used on 16E27Q)	.05
63-1890	330 K ohm 1/2W Ins. 10% (3 used)	.17	86-300	Connector terminal	.05
63-1891	330 K ohm 1/2W Ins. 20%	.17	86-303	Socket terminal (3 used in 43-332)	.04
63-1894	390 K ohm 1/2W Ins. 10%	.17	86-304	Connector terminal (2 used)	.05
63-1904	680 K ohm 1/2W Ins. 10%	.17	86-328	Terminal - wire retaining (1 part of S-46849, 2 part of S-46588 & 3 part of S-46848)	
63-1905	680 K ohm 1/2W Ins. 20%	.17	87-4	Integrator	.20
63-1911	1 megohm 1/2W Ins. 10% (2 used)	.17	87-5	Integrator	.20
63-1912	1 megohm 1/2W Ins. 20%	.17	95-1559	Filter choke	4.50
63-1919	1.5 megohm 1/2W Ins. 20%	.17	95-1654	Deflection yoke	15.00
63-1925	2.2 megohm 1/2W Ins. 10%	.17	95-1656	Vertical output transformer	4.50
63-1926	2.2 megohm 1/2W Ins. 20% (2 used)	.17	95-1703	Audio output transformer	4.75
63-2149	470 K ohm 1W Ins. 20%	.25	95-1726	Power transformer	
63-2309	120 K ohm 2W Ins. 10%	.34	103-20	Dual selenium diode	1.50
63-2380	5600 ohm 1/2W Ins. 10%	.17	103-23	Crystal Diode	.75
63-2398	470 ohm 1W Ins. (2 used)	.25	125-94	Rubber grommet (used on S-43118)	.03
63-2847	18 K ohm 1/2W Ins. 10%	.17	126-837	Tube shield & base	.10
63-2848	22 K ohm 1/2W Ins. 10% (2 used)	.17	126-866	Interstage shield	.10
63-3205	6.8 ohm 1/2W WW 10%	.17	126-921	Coil shield (quadrature coil)	.10
63-3284	Buzz control	.60	136-38	Fuse - 700 MA slo-blo	.35
63-3607	230 K ohm 1/2W Ins. 20%	.17	136-42	Fuse - 5 amp. slo-blo	
63-4012	Fringe lock control	1.40	149-131	Iron core (part of S-47150)	.20
63-4055	7500 ohm 4W Ins. 10%	.65	149-171	Iron core sleeve	.10
63-4077	2.2 megohm 1/2W Ins. 10%	.17	149-211	Iron core (1 part of S-47702 & 2 part of ea. S-41883, S-43443 & S-48046)	.10
63-4080	3.3 megohm 1/2W Ins. 10%	.17	149-213	Iron core (2 part of S-43125)	.10
63-4093	27 K ohm 2W Ins. 10% (2 used)	.34	149-214	Iron core (1 part of ea. S-43717 & S-46741 & 2 part of S-47967)	.10
63-4095	AGC control	1.40	188-191	Corona ring	.20
63-4098	8200 ohm 3W Ins. 10% (2 used)	.45			
63-4389	8.2 megohm 1/2W Ins. 10%	.17			
63-4455	Focus control	1.40			
63-4482	100 K ohm 1/2W Ins. 10%	.17			
63-4489	Contrast control	1.40			
63-4619	15 megohm 1/2W Ins. 10%	.17			
63-4620	Vertical linearity control	1.40			
63-4628	150 K ohm 1/2W Ins. 20%	.17			
63-4659	Volume control & switch	1.40			
63-4660	Vertical size control	1.40			
63-4676	Brightness control	1.40			

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
199-245	Insulating sleeve	.05	114-456	8-32 x 1/4 hex. hd. mach. screw - flat washer att. (used on S-46592)	.03
199-246	Insulating sleeve	.05	114-564	8-18 x 5/16 hex. hd. self-tap. screw - flat washer att. (2 used on 12-2434 & 4 on S-46588)	.03
S-16011	Video shunt peaking coil	.50	114-688	8-18 x 5/16 hex. washer hd. self-tap. screw (2 used on S-46799)	.03
S-21888	Choke coil	.50	114-696	10-16 x 1/4 x 5/16 hex. hd. self-tap. screw (1 mts. ea. S-46005)	
S-22777	Spook choke coil	.30			
S-23004	Shielded lead & plug assembly	.65			
S-41879	Detector series peaking coil (part of S-47967)	.50			
S-41883	Adj. channel trap coil	1.00			
S-42294	Coil shield & mtg. clip assembly (1 part of S-43717 & 1 used on S-43126)	.30			
S-43117	H.V. socket & bracket assembly	1.10	12-1718	Horizontal width coil mtg. bracket	.15
S-43118	Anode lead	.45	12-1955	Chassis mtg. bracket (4 used)	.15
S-43125	Sound take-off coil (part of S-43126)	1.00	15-196	Polyethylene cap	.15
S-43126	Sound take-off coil & capacitor assembly	2.00	19-238	Coil mtg. clip (1 used on S-47967 & 1 part of ea. S-41883, S-43125, S-46571, S-46741 & S-48046 & 2 part of S-43717)	.10
S-43443	2nd I.F. trap coil	2.25	19-271	Capacitor mtg. clip (3 used)	.10
S-43618	Video series peaking coil	.50	19-277	Shield can mtg. clip (2 part of ea. S-42294, S-43624 & S-46741)	.03
S-43619	Detector shunt peaking coil	.50	19-325	Coil mtg. clip (part of S-47150)	.10
S-43624	Coil shield & mtg. clip assembly (4th I.F.)	.35	19-355	Coil mtg. clip (part of S-47702)	.05
S-43717	Intercarrier coil, shield, capacitor & wire assembly	2.25	22-3	.01 mfd. ceramic disc - 500 V. (5 used)	.30
S-46005	Corrector magnet (2 used)	.50	22-6	470 mmf. ceramic disc - 1 K V. (2 used)	.25
S-46588	Yoke mtg. bracket	.75	22-8	.0022 mfd. ceramic disc - 500 V.	.25
S-46592	Horizontal sweep transformer		22-11	.0033 mfd. ceramic disc - 500 V.	.25
S-46741	3rd I.F. transformer & shield assembly	2.50	22-16	470 mmf. ceramic disc - 500 V. (5 used)	.25
S-46799	A.C. plug & bracket assembly	.40	22-17	.001 mfd. ceramic disc - 1 K V. (3 used)	.25
S-46848	Sweep transformer housing	1.50	22-23	2 x .0015 mfd. ceramic disc - 500 V.	.40
S-46849	Sweep transformer cover (front)	.25	22-24	2 x .0047 mfd. ceramic disc - 1 K V.	.40
S-47150	Horizontal oscillator coil	1.50	22-25	2 x 51 mmf. ceramic disc - 500 V.	.40
S-47702	Quadrature coil		22-1516	4.7 mmf. gimmick - 500 V. (2 used)	.25
S-47967	4th I.F. transformer	3.50	22-1762	1.0 mmf. gimmick - 500 V.	.25
S-48046	1st I.F. & trap coil assembly	2.00	22-1778	.047 mfd. molded - 200 V.	.30
S-49185	Control mtg. bracket & plate assembly		22-1841	.1 mfd. molded - 600 V.	.45
	TUBES		22-2147	.15 mfd. molded - 200 V.	.35
	1J3	6EA7	22-2343	3.3 mmf. gimmick - 500 V.	.26
	3DG4	6DE4	22-2383	4.5 mmf. ceramic disc - 500 V.	.25
or	5V3	or 6AX4GTB	22-2460	50 mmf. gimmick - 500 V. (2 used)	.25
	6BN6	6DK6	22-2467	47 mmf. ceramic disc - 500 V.	.25
	6BQ5	6DQ6B	22-2480	470 mmf. mica - 500 V.	.50
	6BU8	6GH8	22-2501	.0068 mfd. molded - 400 V. (2 used)	.30
2 -	6BZ6	6EB8	22-2510	.033 mfd. molded - 200 V.	.30
	21CXP4 (CRT)		22-2513	7 mmf. ceramic disc - 500 V.	.25
	CHASSIS HARDWARE FOR 16E27 & 16E27Q		22-2572	.068 mfd. molded - 200 V.	.45
93-842	Steel washer (used on 112-1149)	.03	22-2621	.022 mfd. molded - 400 V.	.25
93-1200	Insulating washer (used on 95-1654)	.15	22-2622	.0022 mfd. ceramic disc - 500 V.	.25
93-1266	Washer		22-2635	.033 mfd. molded - 400 V.	.30
112-1149	8-32 thumb screw (used on 95-1654)	.08	22-2667	330 mmf. mica - 500 V.	.25
114-15	10-16 x 5/16 hex. hd. self-tap. screw (3 used on 95-1726)	.03	22-2742	7.5 mmf. gimmick - 500 V.	.20
114-78	8-18 x 5/16 x 1/4 hex. hd. self-tap. screw (1 used on ea. 16E27Q, 83-3311, 95-1559, 95-1703 & 95-1656; 2 mt. ea. S-43117, S-46592 & S-49185; 4 mt. S-46848)	.03	22-2869	145 mmf. ceramic disc - 4 K V.	.50
			22-3022	470 mmf. mica - 500 V.	.35
			22-3035	12 mmf. ceramic disc - 500 V. (2 used)	.25
			22-3065	27 mmf. gimmick - 500 V.	.20
			22-3066	10 mmf. gimmick - 500 V.	.20
			22-3072	4.3 mmf. gimmick - 500 V.	.20

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
22-3135	.1 mfd. molded - 400 V. (2 used)	.35	63-1915	1.2 megohm 1/2W Ins. 10%	.17
22-3139	20 mmf. ceramic disc - 500 V.	.25	63-1926	2.2 megohm 1/2W Ins. 20% (2 used)	.17
22-3179	1500 mmf. mica - 300 V.	.60	63-1929	2.7 megohm 1/2W Ins. 10%	.17
22-3180	2200 mmf. mica - 500 V.	.75	63-1974	3300 ohm 1W Ins. 10% (part of 95-1695)	.25
22-3200	.068 molded - 600 V.		63-2149	470 K ohm 1W Ins. 20%	.25
22-3217	470 mmf. ceramic disc - 1 K V.	.25	63-2285	220 ohm 1W Ins. 20%	.25
22-3219	.22 mfd. molded - 600 V.		63-2286	330 ohm 1W Ins. 20%	.25
22-3221	5.5 mmf. ceramic disc - 500 V.	.25	63-2290	680 ohm 1W Ins. 10%	.25
22-3222	.001 mfd. ceramic disc - 1 K V.	.25	63-2309	120 K ohm 2W Ins. 10%	.34
22-3226	2 x .001 mfd. ceramic disc - 500 V. (2 used)	.40	63-2380	5600 ohm 1/2W Ins. 10%	.17
22-3227	.022 mfd. molded - 200 V.		63-2848	22 K ohm 1/2W Ins. 10% (2 used)	.17
22-3228	Electrolytic - 40/400 80/400 200/50		63-3162	330 ohm 1/2W Ins. 10%	.17
22-3239	.1 mfd. molded - 400 V.		63-3284	Buzz control	.60
22-3243	Electrolytic - 10/400 25/25 5/25		63-3607	230 K ohm 1/2W Ins. 20%	.17
22-3244	Electrolytic - 80/400 4/350		63-4012	Fringe lock control	1.40
24-846	Sweep housing cover (rear-bottom)	.10	63-4055	7500 ohm 4W Ins. 10%	.65
43-332	Socket contact housing (18E20Q)	.15	63-4080	3.3 megohm 1/2W Ins. 10%	.17
52-832	2 conductor shielded lead (AC)	.70	63-4093	27 K ohm 2W Ins. 10% (2 used)	.34
52-833	2 conductor shielded lead	1.10	63-4095	AGC control	1.40
58-209	2 prong plug - AC (part of S-46799)	.35	63-4097	10 K ohm 3W Ins. 10%	.45
62-21	Fuse holder	.40	63-4098	8200 ohm 3W Ins. 10%	.45
62-24	Fuse holder		63-4389	8.2 megohm 1/2W Ins. 10%	.17
63-1566	22 K ohm 2W Ins. 10%	.34	63-4455	Focus control	1.40
63-1574	1000 ohm 1W Ins. 20%	.25	63-4478	18 K ohm 1/2W Ins. 20%	.17
63-1708	15 ohm 1/2W Ins. 10%	.17	63-4482	100 K ohm 1/2W Ins. 10%	.17
63-1715	22 ohm 1/2W Ins. 10%	.17	63-4484	3900 ohm 4W 10%	.65
63-1733	56 ohm 1/2W Ins. 10%	.17	63-4489	Contrast control	1.40
63-1744	100 ohm 1/2W Ins. 20% (3 used)	.17	63-4619	15 megohm 1/2W Ins. 10%	.17
63-1747	120 ohm 1/2W Ins. 10%	.17	63-4628	150 K ohm 1/2W Ins. 20%	.17
63-1758	220 ohm 1/2W Ins. 20%	.17	63-4635	Vertical size control	1.40
63-1765	330 ohm 1/2W Ins. 20%	.17	63-4636	Vertical linearity control	
63-1779	680 ohm 1/2W Ins. 20%	.17	63-4637	Voltage dependant resistor	
63-1786	1000 ohm 1/2W Ins. 20% (3 used)	.17	63-4648	Thermal resistor (part of 95-1695)	.90
63-1792	1500 ohm 1/2W Ins. 10%	.17	63-4661	Volume control & switch	
63-1803	2700 ohm 1/2W Ins. 10%	.17	63-4674	9.1 ohm 1/2W Ins. 10%	.17
63-1806	3300 ohm 1/2W Ins. 10%	.17	63-4676	Brightness control	1.40
63-1810	3900 ohm 1/2W Ins. 10%	.17	63-4678	Vertical hold control	1.40
63-1820	6800 ohm 1/2W Ins. 10%	.17	63-4679	Tone control	1.40
63-1827	10 K ohm 1/2W Ins. 10%	.17	63-4693	22 K ohm 1W Ins. 20%	.25
63-1834	15 K ohm 1/2W Ins. 10%	.17	76-995	Contrast control shaft	.15
63-1841	22 K ohm 1/2W Ins. 10%	.17	78-755	Octal tube socket (5Y3) (6DQ6B)	.20
63-1845	27 K ohm 1/2W Ins. 10%	.17	78-834	Octal tube socket (6DE4)	.30
63-1847	33 K ohm 1/2W Ins. 5%	.34	78-917	7 contact wafer tube socket (2 used) (6BZ6)	.30
63-1848	33 K ohm 1/2W Ins. 10%	.17	78-1055	High voltage socket (1J3) (part of S-43117)	1.25
63-1852	39 K ohm 1/2W Ins. 10%	.17	78-1091	7 contact wafer tube socket (6DK6)	.35
63-1855	47 K ohm 1/2W Ins. 10% (2 used)	.17	78-1092	7 contact wafer tube socket (6BN6)	.35
63-1859	56 K ohm 1/2W Ins. 10% (2 used)	.17	78-1093	9 contact wafer tube socket (6CG7)	.20
63-1866	82 K ohm 1/2W Ins. 10%	.17	78-1102	Octal tube socket (6EZ5)	.20
63-1869	100 K ohm 1/2W Ins. 10% (3 used)	.17	78-1133	9 contact wafer tube socket (6GH8)	.25
63-1870	100 K ohm 1/2W Ins. 20% (3 used)	.17	78-1139	9 contact wafer tube socket (6BU8)	.20
63-1873	120 K ohm 1/2W Ins. 10% (3 used)	.17	78-1148	9 contact wafer tube socket (6EB8)	.20
63-1876	150 K ohm 1/2W Ins. 10%	.17	78-1158	C.R. tube socket & wire	
63-1884	220 K ohm 1/2W Ins. 20% (2 used)	.17	78-1159	7 contact molded tube socket (6AQ5A)	.20
63-1887	270 K ohm 1/2W Ins. 10%	.17	78-1164	Octal tube socket (5U4GB)	
63-1890	330 K ohm 1/2W Ins. 10% (2 used)	.17	80-1225	Retaining spring (used on 76-995)	.03
63-1891	330 K ohm 1/2W Ins. 20% (2 used)	.17	83-2350	2 lug terminal strip	.05
63-1894	390 K ohm 1/2W Ins. 10%	.17	83-2377	15 lug terminal strip - grip type (2 used)	.45
63-1904	680 K ohm 1/2W Ins. 10%	.17	83-2768	8 lug terminal strip - grip type (3 used)	.20
63-1905	680 K ohm 1/2W Ins. 20%	.17			
63-1911	1 megohm 1/2W Ins. 10% (2 used)	.17			
63-1912	1 megohm 1/2W Ins. 20%	.17			

Part No.	Description	Suggested Retail Price	Part No.	Description	Suggested Retail Price
83-2769	10 lug terminal strip - grip type (2 used)	.25	S-43624	Coil shield & mtg. clip assembly (4th I.F.)	.35
83-2383	3 lug terminal strip	.05	S-43717	Intercarrier coil, shield, capacitor & wire assembly	2.25
83-3313	5 lug terminal strip	.10	S-46554	Yoke cover & centering device (part of 95-1695)	1.25
86-254	Connector terminal 82 used on 18D20Q)	.05	S-46741	3rd I.F. transformer & shield assembly	2.50
86-300	Connector terminal	.05			
86-303	Socket terminal (3 used on 18D20Q)	.04			
86-304	Connector terminal (2 used)	.05			
86-328	Terminal (3 part of S-46848 & 1 part of S-46849)		S-46799	A.C. plug & bracket assembly	.40
95-1569	Audio output transformer	2.50	S-46848	Sweep transformer housing	1.50
95-1693	Power transformer		S-46849	Sweep housing cover (front)	.25
95-1695	Deflection yoke		S-47150	Horizontal oscillator coil	1.50
95-1696	Vertical output transformer		S-47662	Horizontal linearity coil	
95-1728	Filter choke		S-47702	Horizontal sweep transformer	
or 95-1694	Filter choke		S-47967	Quadrature coil	
100-235	Neon bulb - NEZ	.12	S-48046	4th I.F. transformer	3.50
103-20	Dual selenium diode	1.50	S-48572	1st I.F. & trap coil assembly	2.00
103-23	Crystal diode	.75	S-49099	Anode lead	
125-26	Rubber grommet (2 used on 78-1102)	.03	S-49185	Horizontal width coil	
125-94	Rubber grommet (used on S-48572)	.03		Control mtg. bracket & plate assembly	
126-837	Tube shield & base	.10			
126-866	Interstage shield	.10			
126-921	Coil shield (quadrature coil)	.10			
136-38	Fuse - 700 MA slo-blo	.35			
136-42	Fuse - 5 amp. slo-blo			TUBES	
149-211	Iron core (1 part of S-47702, 2 part of ea. S-41883, S-43443 & S-48046)	.10	1J3	6CG7	
149-131	Iron core (part of S-47150)	.20	5Y3GT	6EZ5	
149-171	Iron core sleeve	.10	5U4GB	6DE4	
149-213	Iron core (2 part of S-43125)	.10	6BN6	6DK6	
149-214	Iron core (1 part of ea. S-43717 & S-46741 & 2 part of S-47967)	.10	6AQ5A	6DQ6B	
149-215	Iron core (part of S-47660)	.25	6BU8	6GH8	
149-238	Iron core & spring	.60	2 - 6BZ6	6EB8	
188-191	Corona ring	.20		23JP4 (CRT)	
199-206	Shielded paper sleeve	.05			
199-245	Insulating sleeve	.05			
199-246	Insulating sleeve	.05			
S-16011	Video shunt peaking coil	.50			
S-21888	Choke coil (part of S-47967)	.50			
S-22777	Spool choke coil	.30	54-139	3/8-32 x 9/16 palnut (mts. 63-4636)	.03
S-23004	Shielded lead & plug assembly	.65	93-1183	Fibre washer (2 used on 78-1102)	.03
S-41879	Det. series peaking coil (part of S-47967)	.50	93-1266	Special washer	
S-41883	Adj. channel trap coil	1.00	114-15	10-16 x 5/16 hex. hd. self-tap. screw (3 used on 95-1693)	.03
S-42294	Coil shield & mtg. clip assembly (intercarrier coil - sound take-off coil)	.30	114-78	8-18 x 5/16 x 1/4 hex. hd. self-tap. screw (1 used on ea. 83-2383, 95-1696 & 95-1728; 2 used on ea. S-43117, S-47662 & S-49185 & 4 on S-46848)	.03
S-43117	H.V. socket & bracket assembly	1.10	114-456	8-32 x 1/4 hex. hd. mach. screw - flat washer att. (used on S-47662)	.03
S-43125	Sound take-off coil (part of S-43126)	1.00	114-641	6-32 x 1/4 hex. hd. mach. screw - flat washer att. (mts. 12-1718)	.03
S-43126	Sound take-off coil & capacitor assembly	2.00	114-688	8-18 x 5/16 hex. washer hd. self-tap. screw (2 used on S-46799)	.03
S-43443	2nd I.F. & trap coil assembly	2.25			
S-43618	Video series peaking coil assembly	.50			
S-43619	Det. shunt peaking coil	.50			

#### CHASSIS HARDWARE FOR 18E20 & 18E20Q

E2348R	E2348W	E2348W	E2350H	E2350H	E2350M	E2350M	E2350R	E2350R	E2350W	MODEL
16D21	16E21	16D21	16E21	16D21	16E21	16D21	16E21	16D21	16E21	CHASSIS
21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	C. R. TUBE
14-2810R	14-3012	14-2810W	14-3018	14-2770H	14-3015	14-2770M	14-3016	14-2770R	14-3017	CABINET
192-279	192-279	192-279	192-262	192-262	192-262	192-262	192-262	192-262	192-262	GLASS
57-2713	57-2713	57-2713	57-2761	57-2761	57-2761	57-2761	57-2761	57-2761	57-2761	ESCUTCHEON
S-46726 S-45716*	S-46726 S-45716*	S-46726 S-45716*	S-45716	S-46726	S-45716	S-46726	S-45716	S-46726	S-45716	VOLUME KNOB
46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	CHANNEL KNOB
S-46280	S-46280	S-46280	S-46280	S-48280	S-46280	S-46280	S-46280	S-46280	S-46280	FINE TUNING KNOB
46-1118	46-1118	46-1118	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	HORIZ. HOLD KNOB
S-46725	None	S-46725	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	S-46725	VERT. HOLD KNOB
S-46725	None	S-46725	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	S-46725	BRIGHTNESS KNOB
S-46724	S-46724	S-46724	S-41482	CONTRAST KNOB						
S-46725	None	S-46725	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	S-46725	TONE KNOB
S-47348	S-48543	S-47348	S-48520	S-47094	S-48520	S-47094	S-4*520	S-47094	S-48520	CABINET BACK
49-831 & 49-893	49-831 & 49-893	49-831 & 49-893	49-818 & 49-851	SPEAKER						
95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	DEF'L YOKE
S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	HORIZ. SWEEP
63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	VERT. HOLD CONTROL
63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	VERT. SIZE CONTROL
63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	BRIGHTNESS CONTROL
63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	VERT. LIN. CONTROL
63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	TONE CONTROL
63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	BUZZ CONTROL
63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	CONTRAST CONTROL
63-4610	63-4611	63-4610	63-4611	63-4610	63-4611	63-4610	63-4611	63-4610	63-4611	VOLUME CONTROL
S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	HORIZ. HOLD CONTROL
63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	A G C CONTROL
63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	FRINGE LOCK CONTROL
63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	FOCUS CONTROL
95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	VERT. OUTPUT TRANS.
95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	AUDIO OUTPUT TRANS.
95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	POWER TRANSFORMER
175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	V H F TUNER
175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	V H F TUNER*
175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	U H F CONT. TUNER*
S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	U H F DIAL KNOB*
S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	U H F DRIVE BELT*
24-961	24-961	24-961	S-48494	S-45743	S-48494	S-45743	S-48494	S-45743	S-48494	CONTROL COVER
202-1466	202-1563	202-1466	202-1563	202-1466	202-1563	202-1466	202-1563	202-1466	202-1563	INSTRUCTION BOOK
None	None	None	None	None	None	None	None	None	None	SPACE COMMAND CHASSIS

\*\*\*U\*\* MODELS ONLY

MODEL	E2350W	E2384H	E2384R	E2458W	E2460M	E2460R	E2747E	E2747M	E2747R	E2747W	E2755E	E2755R	E2755W	E2755X
CHASSIS	16D21	16E21	16E21	16E27	16E27	16E27	18E20	18E20						
C. R. TUBE	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	23JP4	23JP4						
CABINET	14-2770W	14-3020	14-3019	14-3021	14-3024	14-3025	14-3028	14-3084	14-3027	14-3026	14-3031	14-3030	14-3029	14-3029
GLASS	192-262	192-279	192-279	192-279	192-279	192-279	None	None						
ESCUTCHEON	57-2761	57-2884	57-2884	57-2884	57-2884	57-2884	57-2840	57-2840	57-2840	57-2840	57-2840	57-2840	57-2840	57-2840
VOLUME KNOB	S-45716	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726
CHANNEL KNOB	46-2171	46-2341	46-2341	46-2341	46-2341	46-2341	46-2341	46-2341	46-2341	46-2341	46-2341	46-2341	46-2341	46-2341
FINE TUNING KNOB	S-46280	S-49420	S-49420	S-49420	S-49420	S-49420	S-49420	S-49420	S-49420	S-49420	S-49420	S-49420	S-49420	S-49420
HORIZ. HOLD KNOB	76-1025	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118
VERT. HOLD KNOB	S-43672	None	None	None	None	None	None	None	None	None	None	None	None	None
BRIGHTNESS KNOB	S-43672	None	None	None	None	None	None	None	None	None	None	None	None	None
CONTRAST KNOB	S-41482	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431
TONE KNOB	S-43672	46-2306 (2)	46-2306 (2)	S-45716 (2)	S-45716 (2)	S-45716 (2)	None	None						
CABINET BACK	S-47094	S-48716	S-48716	S-48642	S-48649	S-48649	S-48424	S-48424	S-48424	S-48424	S-48374	S-48374	S-48374	S-48374
SPEAKER	49-818 & 49-851	49-831 (2) 49-846 (2)	49-831 (2) 49-846 (2)	49-831 (2) & S-23829 (2)	49-831 (2) & S-23829 (2)	49-818 & 49-851	49-818 & 49-851	49-818 & 49-851	49-818 & 49-851	49-818 & 49-851	49-818 & 49-851	49-818 & 49-851	49-818 & 49-851	
DEF'L YOKE	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1695	95-1695	95-1695	95-1695	95-1695	95-1695	95-1695	95-1695
HORIZ. SWEEP	S-47071	S-47071	S-47071	S-46592	S-46592	S-46592	S-47662	S-47662						
VERT. HOLD CONTROL	63-4486	63-4677	63-4677	63-4677	63-4677	63-4677	63-4678	63-4678	63-4678	63-4678	63-4678	63-4678	63-4678	63-4678
VERT. SIZE CONTROL	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4635	63-4635	63-4635	63-4635	63-4635	63-4635	63-4635	63-4635
BRIGHTNESS CONTROL	63-4487	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676
VERT. LIN. CONTROL	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4636	63-4636	63-4636	63-4636	63-4636	63-4636	63-4636	63-4636
TONE CONTROL	63-4488	63-4679	63-4679	63-4592	63-4499 & 63-4592	63-4499 & 63-4592	63-4679	63-4679	63-4679	63-4679	63-4679	63-4679	63-4679	63-4679
BUZZ CONTROL	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284
CONTRAST CONTROL	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489
VOLUME CONTROL	63-4610	63-4661	63-4661	63-4659	63-4659	63-4659	63-4661	63-4661	63-4661	63-4661	63-4661	63-4661	63-4661	63-4661
HORIZ. HOLD CONTROL	S-45679	S-45679	S-45679	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150
A G C CONTROL	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095
FRINGE LOCK CONTROL	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012
FOCUS CONTROL	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455
VERT. OUTPUT TRANS.	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1696	95-1696	95-1696	95-1696	95-1696	95-1696	95-1696	95-1696
AUDIO OUTPUT TRANS.	95-1569	95-1569	95-1569	95-1703	95-1703	95-1703	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569
POWER TRANSFORMER	95-1680	95-1680	95-1680	95-1726	95-1726	95-1726	95-1693	95-1693	95-1693	95-1693	95-1693	95-1693	95-1693	95-1693
VHF TUNER	175-134	175-134	175-134	175-138	175-138	175-138	175-144	175-144	175-144	175-144	175-144	175-144	175-144	175-144
VHF TUNER*	175-133	175-133	175-133	175-137	175-137	175-137	175-143	175-143	175-143	175-143	175-143	175-143	175-143	175-143
UHF CONT. TUNER*	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8
UHF DIAL KNOB*	S-45733	S-48228	S-48228	S-48228	S-48228	S-48228	S-45733	S-45733						
UHF DRIVE BELT*	S-46862	S-45472	S-45472	S-45472	S-45472	S-45472	S-46862	S-46862						
CONTROL COVER	S-45743	24-964	24-964	24-964	24-964	24-964	24-1002	24-1002	24-1002	24-1002	24-1002	24-1002	24-1002	24-1002
INSTRUCTION BOOK	202-1466	202-1589	202-1589	202-1583	202-1583	202-1583	202-1560	202-1560	202-1560	202-1560	202-1560	202-1560	202-1560	202-1560
SPACE COMMAND CHASSIS	None	None	None	None	None	None	None	None	None	None	None	None	None	None

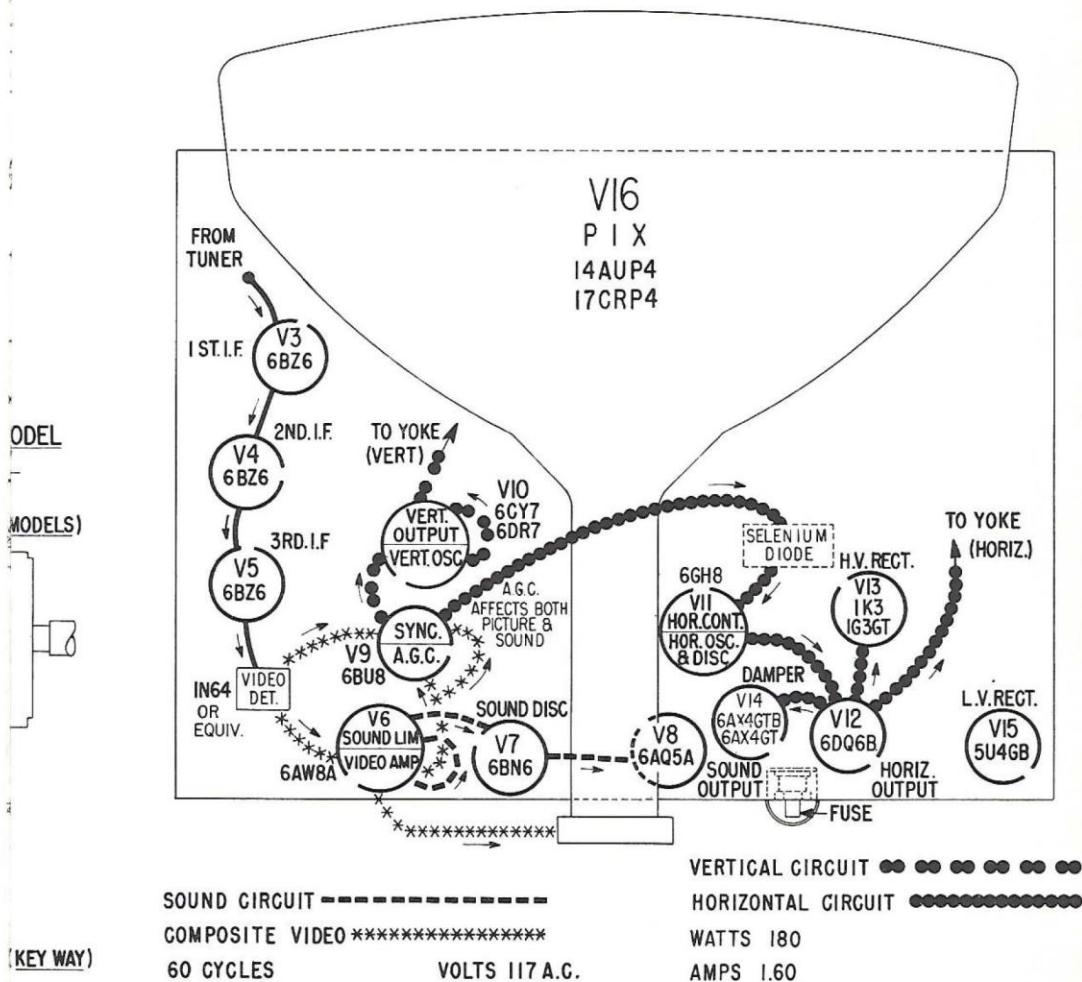


Fig. 30 Schematic Diagram 16E20 Chassis

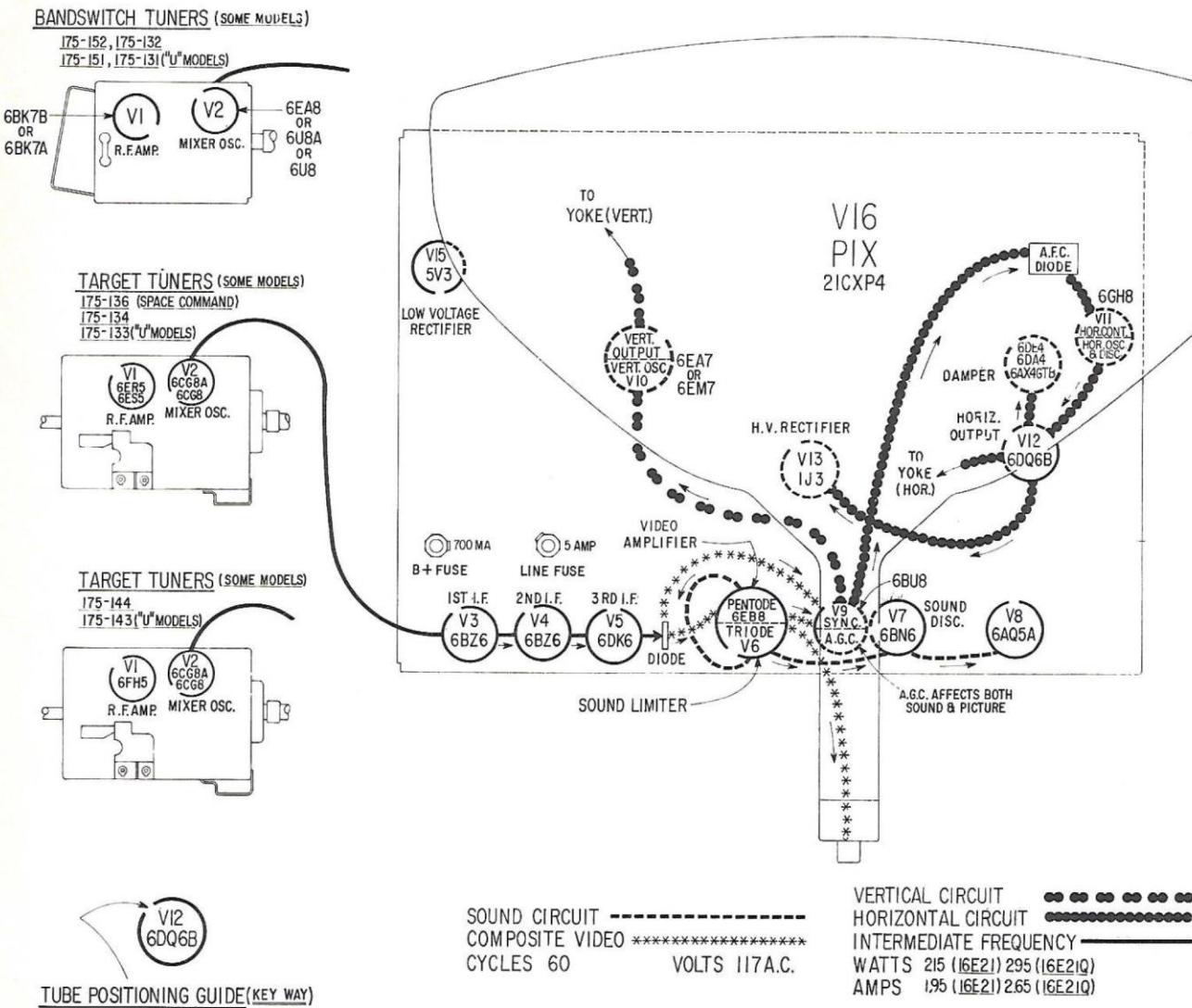
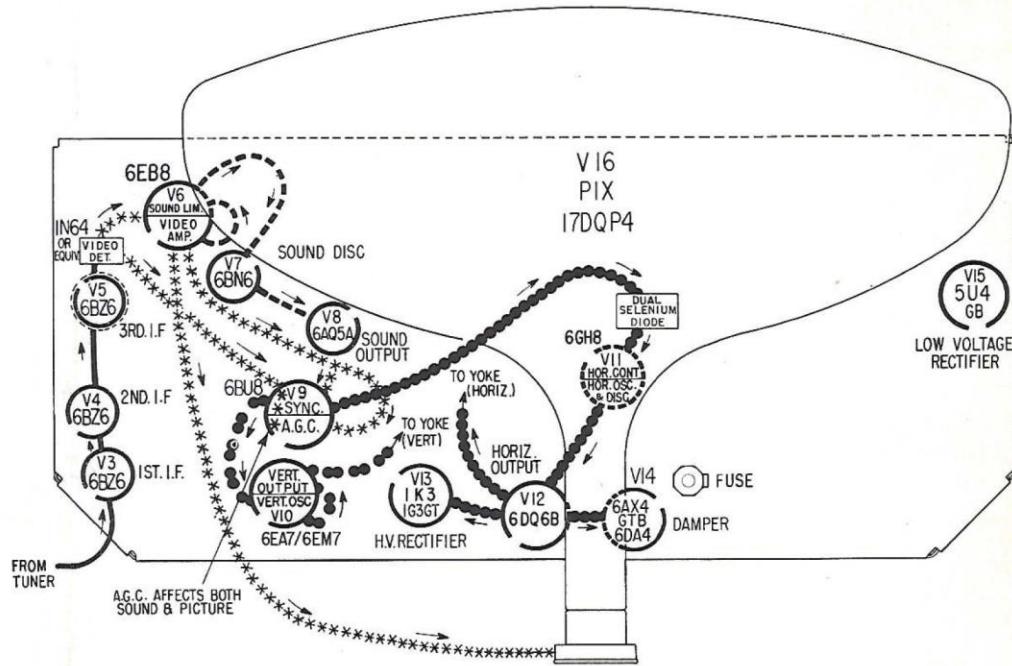


Fig. 31 Schematic Diagram 16E21, 16E21Q, 16D21 and 16D21Q Chassis

MODELS)

DB

ELS)



SOUND CIRCUIT -----  
COMPOSITE VIDEO \*\*\*\*\*

VOLTS 117 AC                    60 CYCLES

VERTICAL CIRCUIT •••••  
HORIZONTAL CIRCUIT •••••

INTERMEDIATE FREQUENCY —————

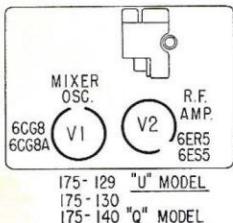
WATTS 210 (16E25) 290 (16E25Q)

AMPS 1.9 (16E25) 2.5 (16E25Q)

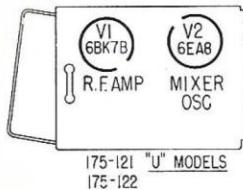
E (KEY WAY)

Fig. 32 Schematic Diagram 16E25 and 16E25Q Chassis

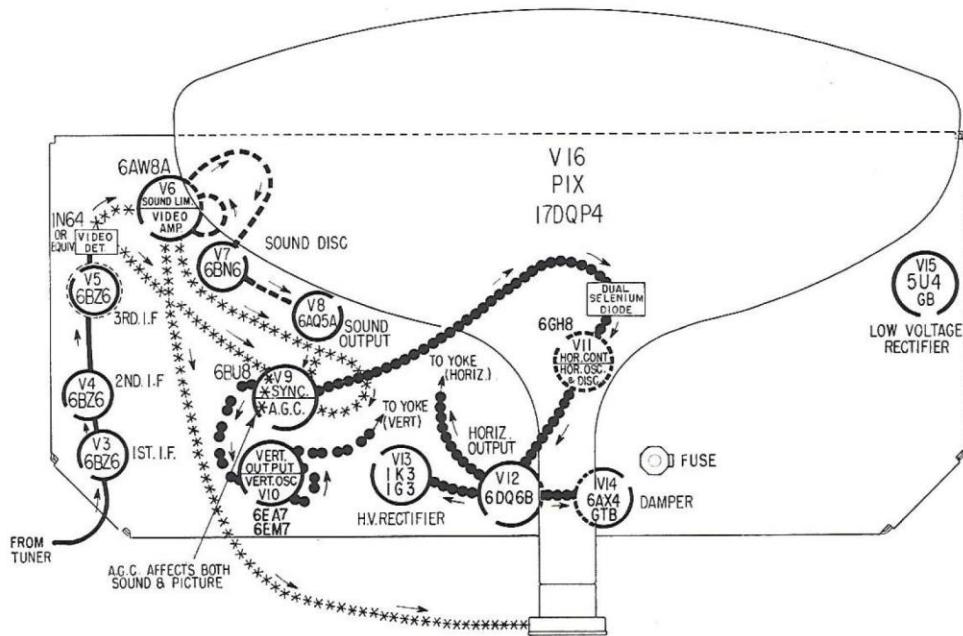
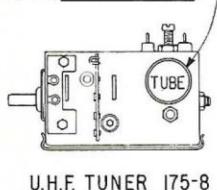
TARGET TUNER (SOME MODELS)



BANDSWITCH TUNER (SOME MODELS)



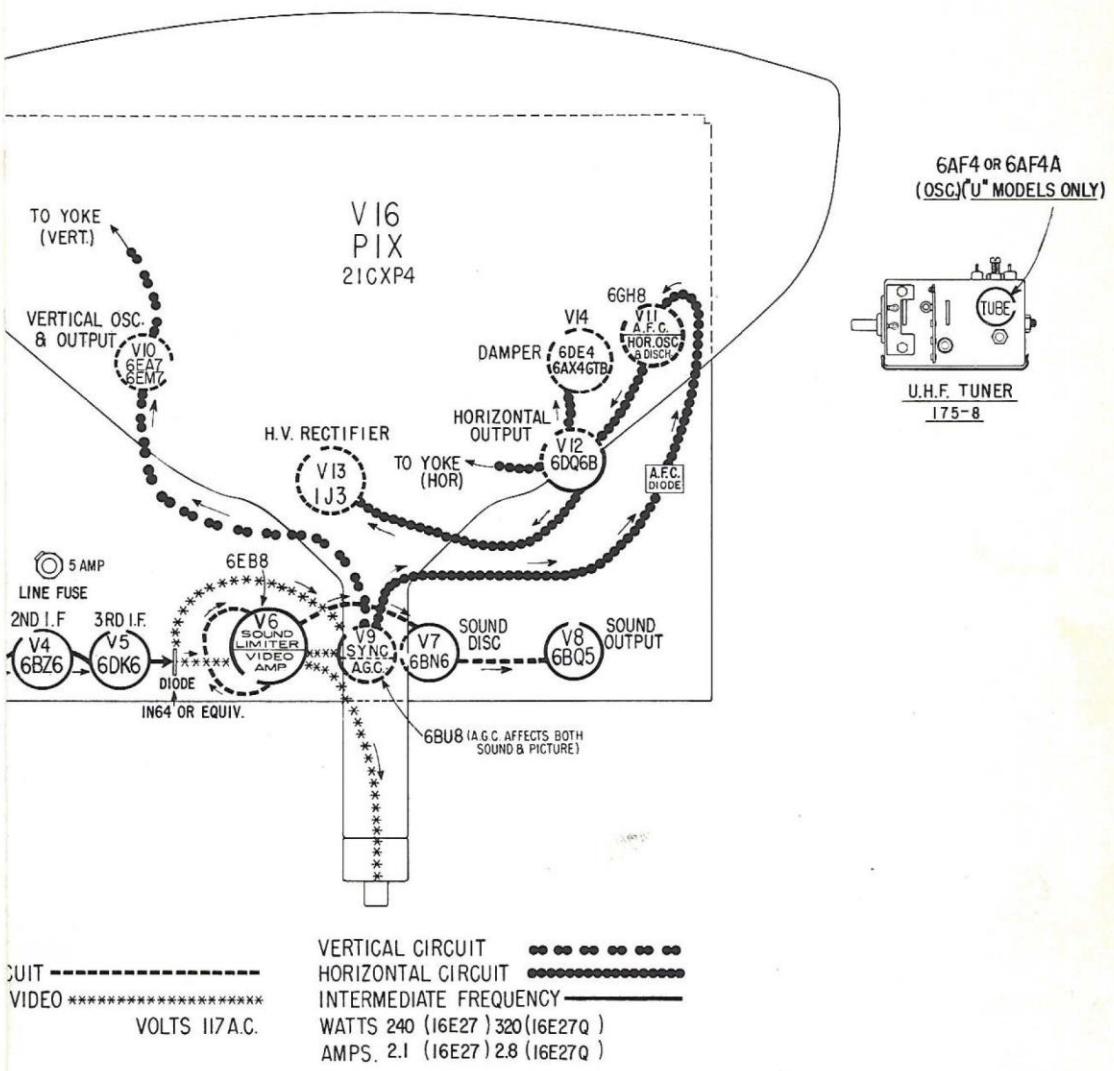
**6AF4 OR 6AF4A  
(OSCI)"U" MODELS ONLY)**



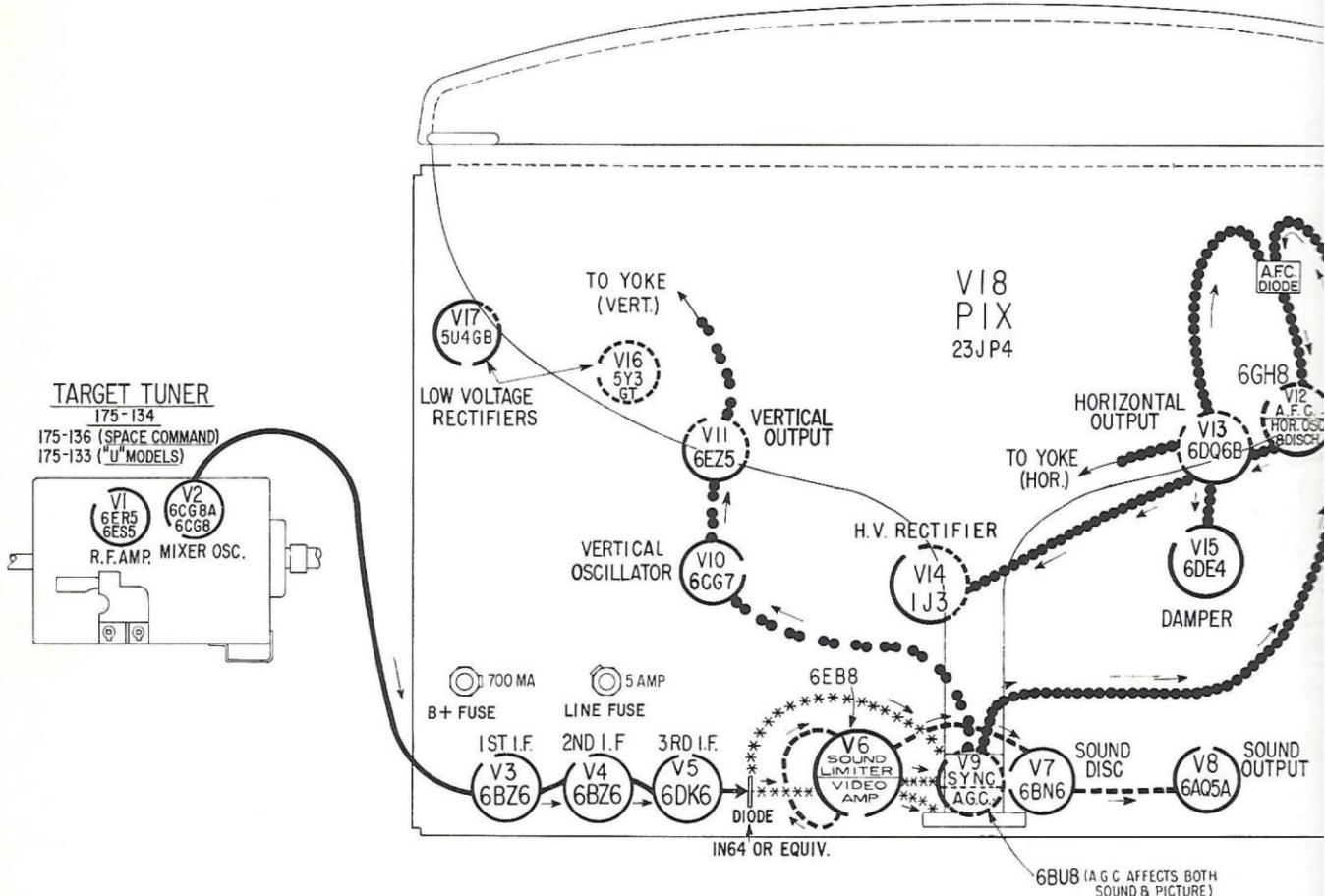
TUBE POSITIONING GUIDE (KEY WAY)



Fig. 33 Schematic Diagram 16D25 and 16D25Q Chassis



**Fig. 34 Schematic Diagram 16E27 and 16E27Q Chassis**



#### TUBE POSITIONING GUIDE (KEYWAY)

SOUND CIRCUIT -----  
COMPOSITE VIDEO \*\*\*\*\*  
CYCLES 60 VOLTS 117 A.C.

VERTICAL CIRCUIT •••••  
HORIZONTAL CIRCUIT •••••  
INTERMEDIATE FREQUENCY ——————  
WATTS 245 (18D20, 18E20) 325 (18D20Q, 18E20Q)  
AMPS 2.20 (18D20, 18E20) 2.90 (18D20Q, 18E20Q)

Fig. 35 Schematic Diagram 18E20, 18E20Q, 18D20 and 18D20Q Chassis

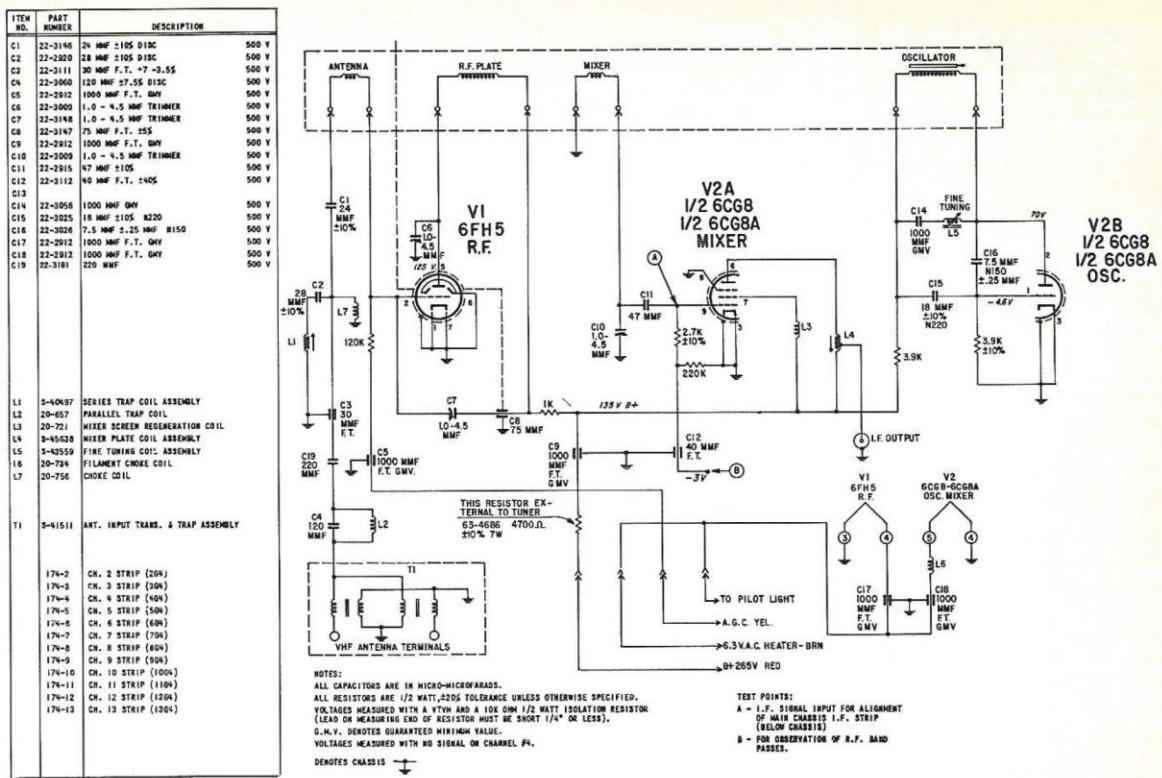


Fig. 36 Schematic Diagram 175-144 Target Tuner

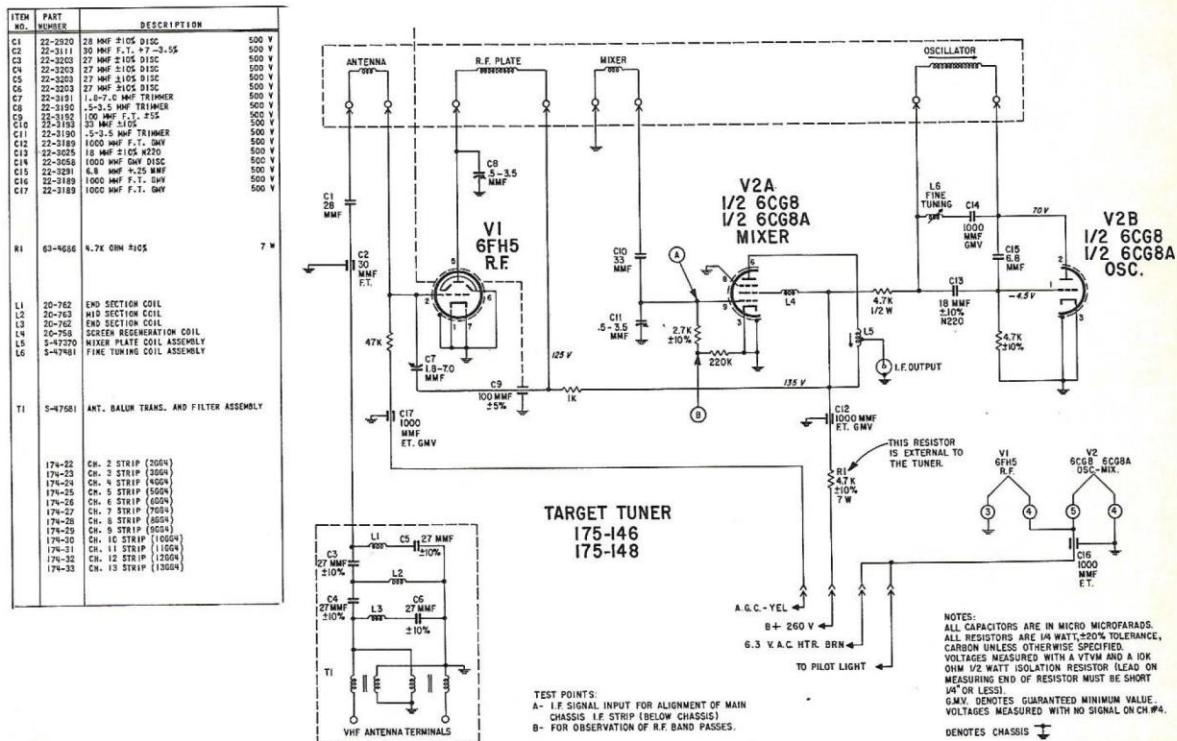
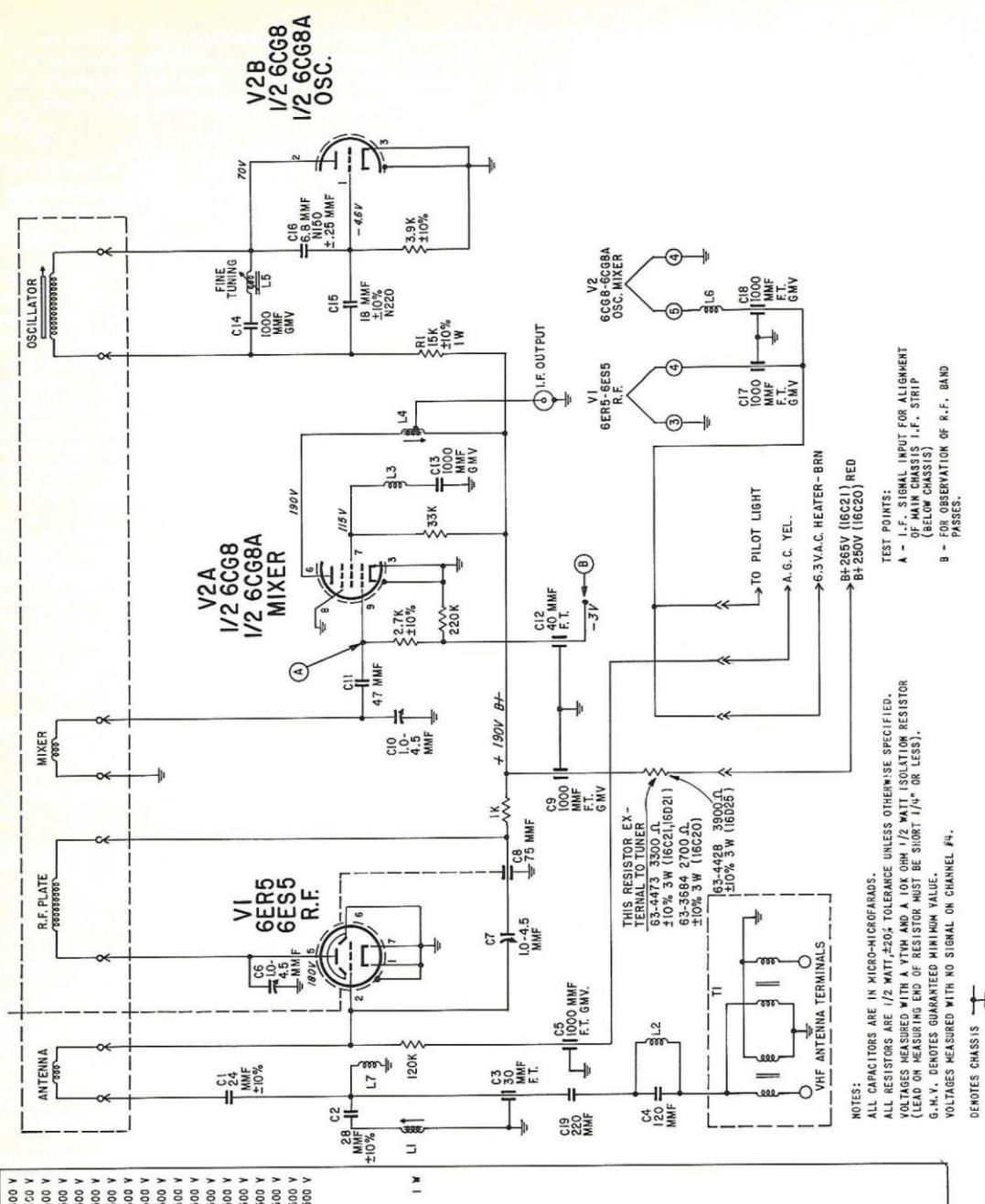


Fig. 37 Schematic Diagram 175-146 and 175-148 Target Tuners



ITEM NO.	PART NUMBER	DESCRIPTION
C1	22-3146	24 MMF 2:105 DISC
C2	27-2970	28 MMF 2:104 DISC
C3	12-3111	30 MMF F.T. +/- 3.5%
C4	22-3060	120 MMF 27.5% DISC
C5	22-2912	1000 MMF F.T. GMV
C6	22-3009	1.0 - 4.5 MMF TRIMMER
C7	22-3148	1.0 - 4.5 MMF TRIMMER
C8	22-3147	.75 MMF F.T. +/- 3.5%
C9	22-2912	1000 MMF F.T. GMV
C10	22-3009	1.0 - 4.5 MMF TRIMMER
C11	22-2915	.75 MMF 2:105
C12	22-3112	40 MMF F.T. 2:105
C13	22-2959	1000 MMF GMF DISC
C14	22-3058	1000 MMF GMV
C15	22-3025	18 MMF 2:105 M220
C16	22-3281	6.8 MMF +/- 2.5 MMF M150
C17	22-2912	1000 MMF F.T. GMV
C18	22-2912	1000 MMF F.T. GMV
C19	22-3181	220 MMF
R1	63-3179	1.5K OHM +/- 10%
L1	S-40497	SERIES TRAP COIL ASSEMBLY
L2	20-457	PARALLEL TRAP COIL
L3	20-721	HAXER SCREEN REGENERATION COIL
L4	S-45638	MIXER PLATE COIL ASSEMBLY
L5	S-45559	FINE TUNING COIL ASSEMBLY
L6	20-734	FILAMENT CHOKE COIL
L7	20-756	CHOKE COIL
T1	S-41511	ANT. INPUT TRANS. & TRAP ASSEMBLY
		174-2 CH. 2 STRIP (264) 174-3 CH. 3 STRIP (364) 174-4 CH. 4 STRIP (464) 174-5 CH. 5 STRIP (564) 174-6 CH. 6 STRIP (664) 174-7 CH. 7 STRIP (764) 174-8 CH. 8 STRIP (864) 174-9 CH. 9 STRIP (964) 174-10 CH. 10 STRIP (1064) 174-11 CH. 11 STRIP (1164) 174-12 CH. 12 STRIP (1264) 174-13 CH. 13 STRIP (1364)

Fig. 38 Schematic Diagram 175-134 and 175-136 Target Tuners

NOTES:  
 ALL CAPACITORS ARE IN MICRO-MICROFARADS.  
 ALL RESISTORS ARE 1/2 WATT +/-2.0% TOLERANCE UNLESS OTHERWISE SPECIFIED.  
 VOLTAGES MEASURED WITH A VTVM AND A 10K OHM 1/2 WATT ISOLATION RESISTOR  
 (LEAD ON MEASURING END OF RESISTOR MUST BE SHORT 1/4" OR LESS).  
 G.H.V. DENOTES GUARANTEED MINIMUM VALUE.  
 VOLTAGES MEASURED WITH NO SIGNAL ON CHANNEL #4.

DENOTES CHASSIS

TEST POINTS:  
 A - I.F. SIGNAL INPUT FOR ALIGNMENT  
 OF MAIN CHASSIS I.F. STRIP  
 (BELOW CHASSIS)  
 B - FOR OBSERVATION OF R.F. BAND  
 PASSES.

BH-265V (16C2L) RED

BH-250V (16C2O) BLACK

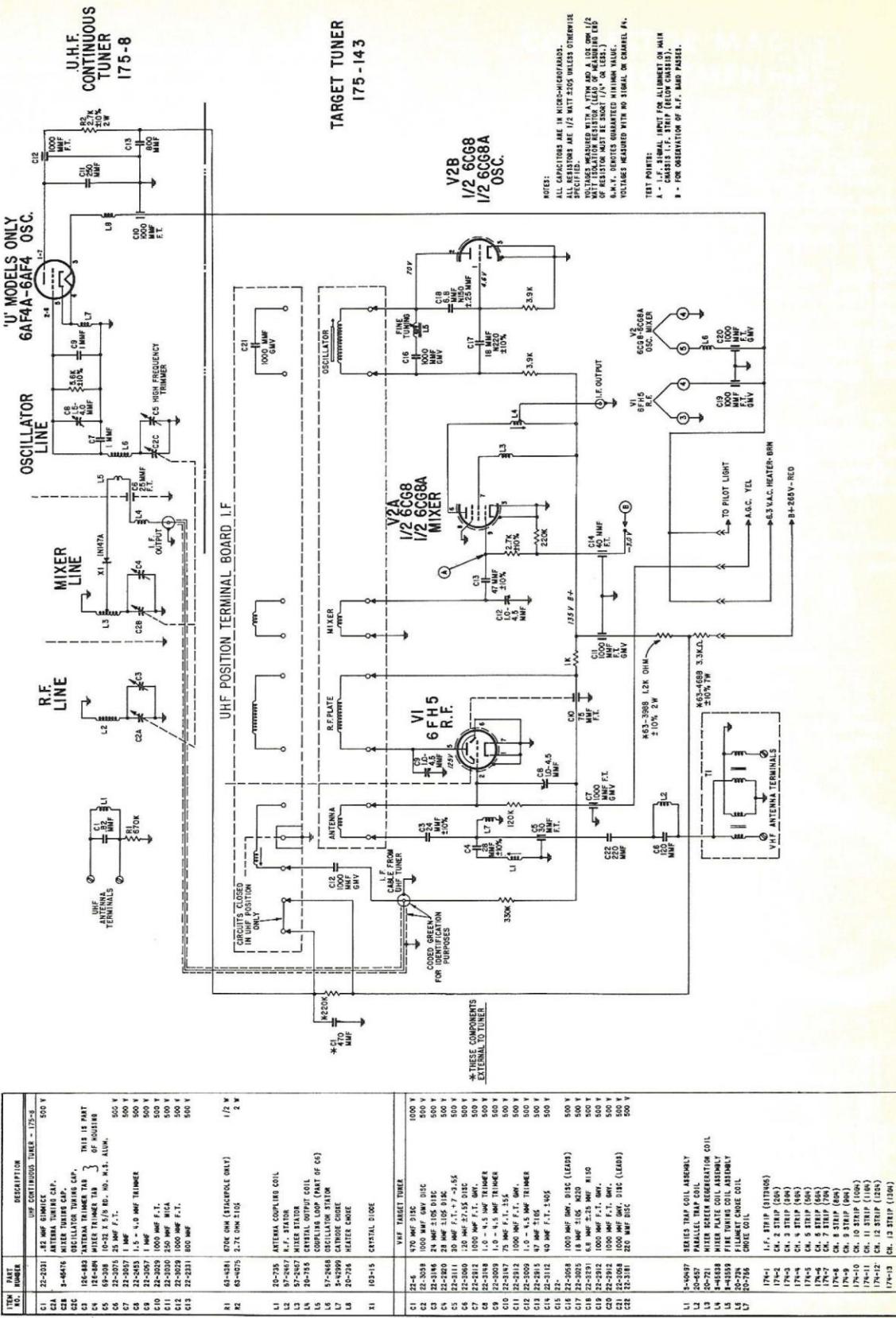
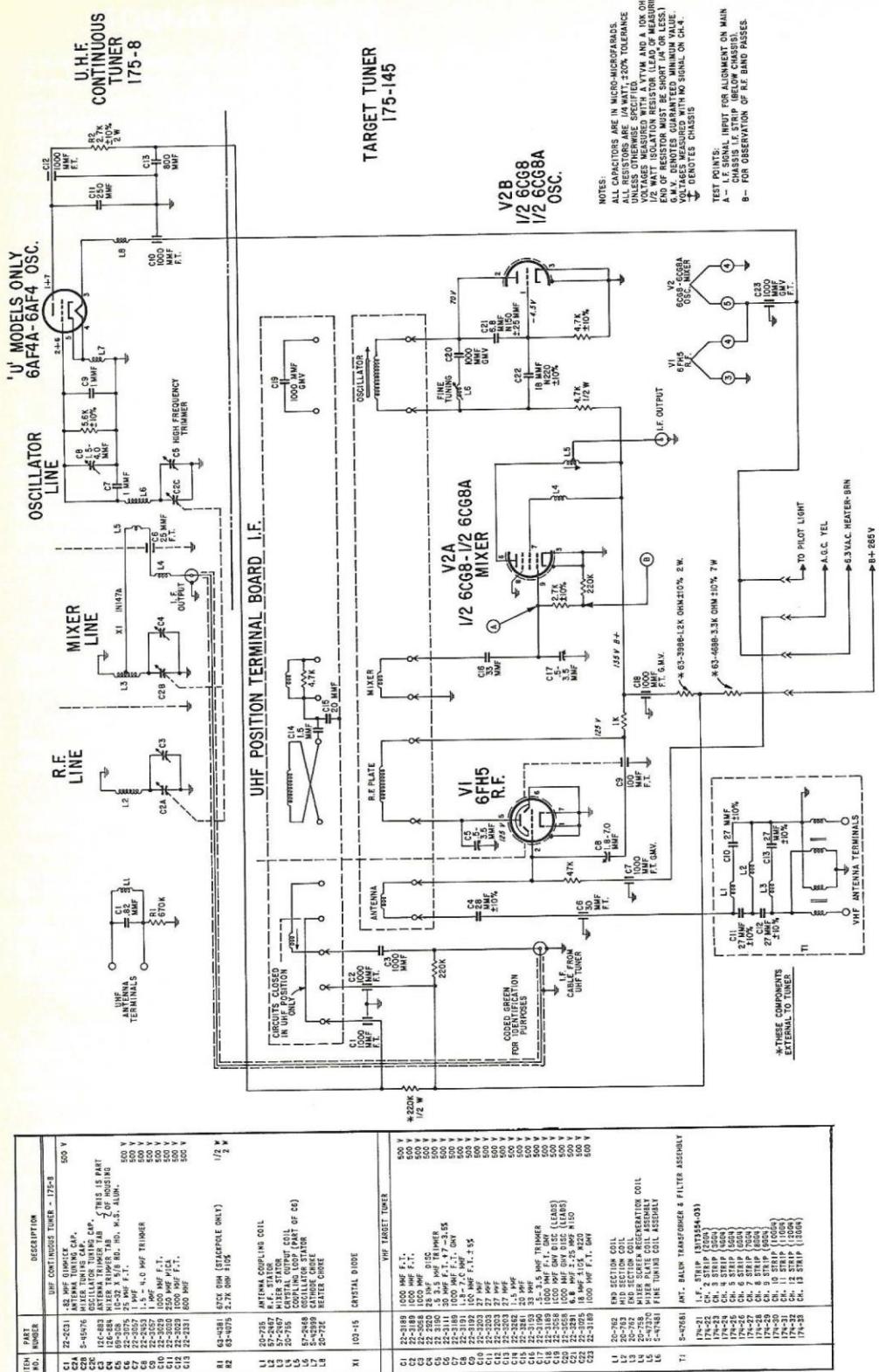
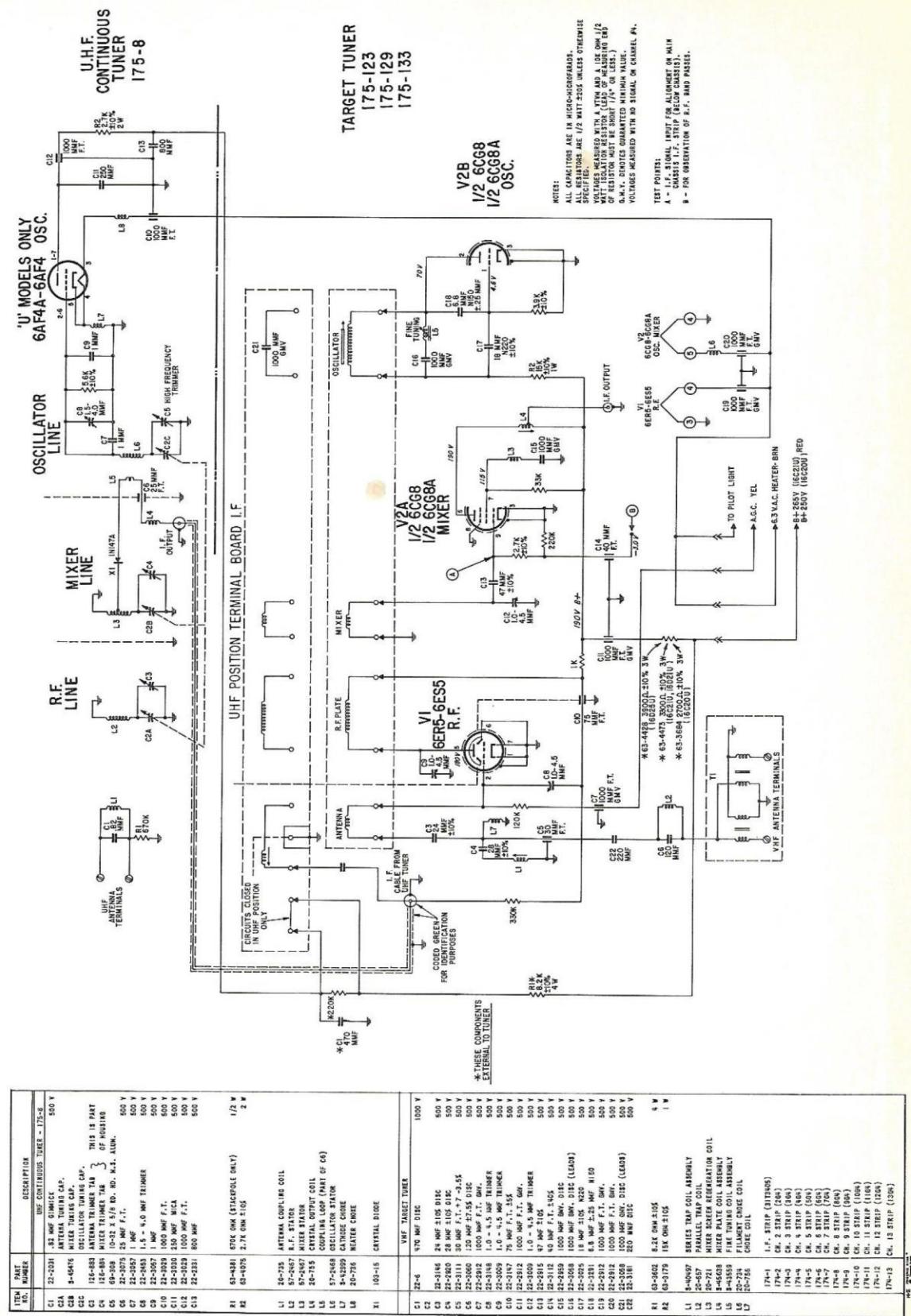


Fig. 39 Schematic Diagram 175-143 Target Tuner





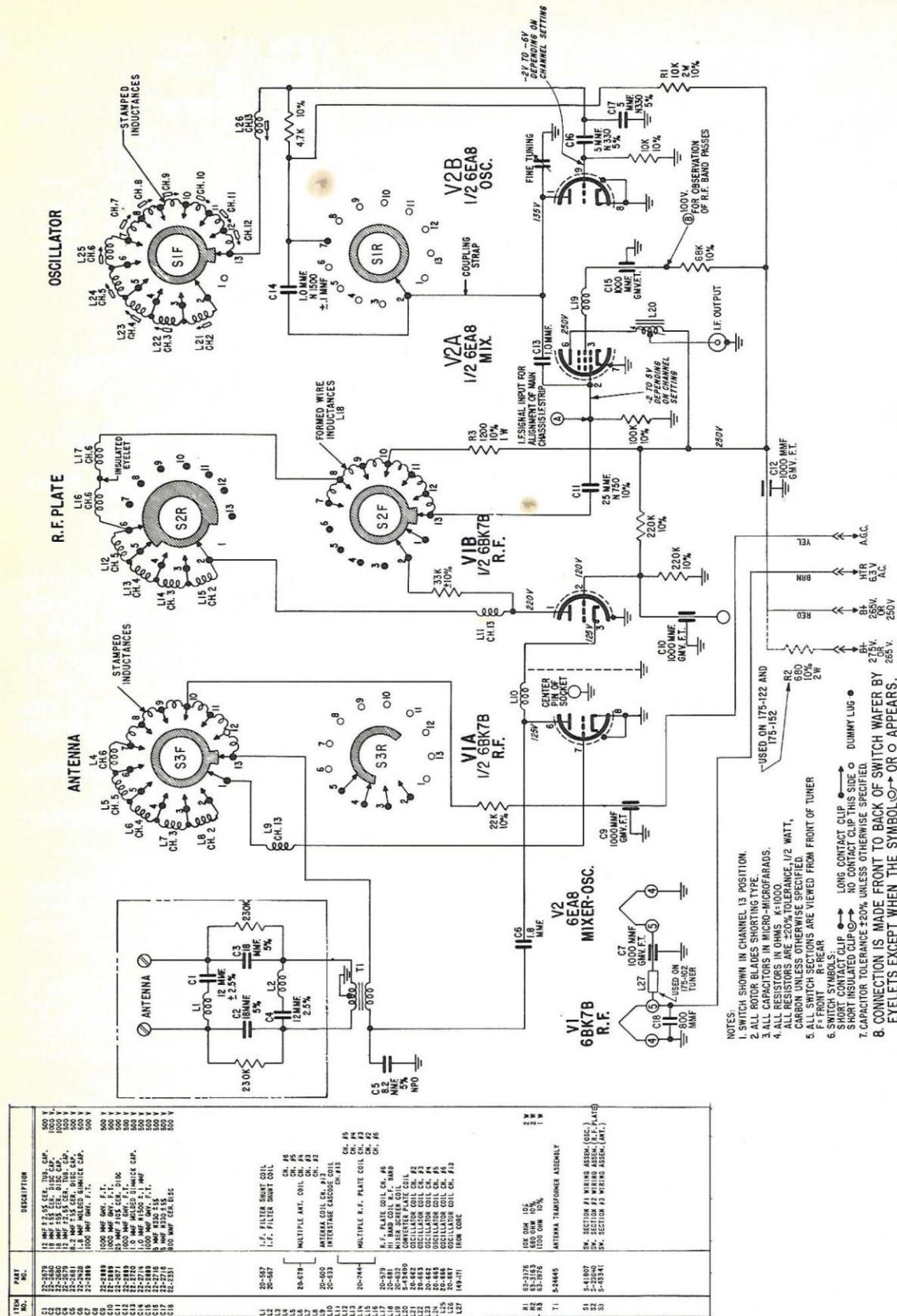


Fig. 42 Schematic Diagram 175-132, 175-150 and 175-152 Bandswitch Tuners

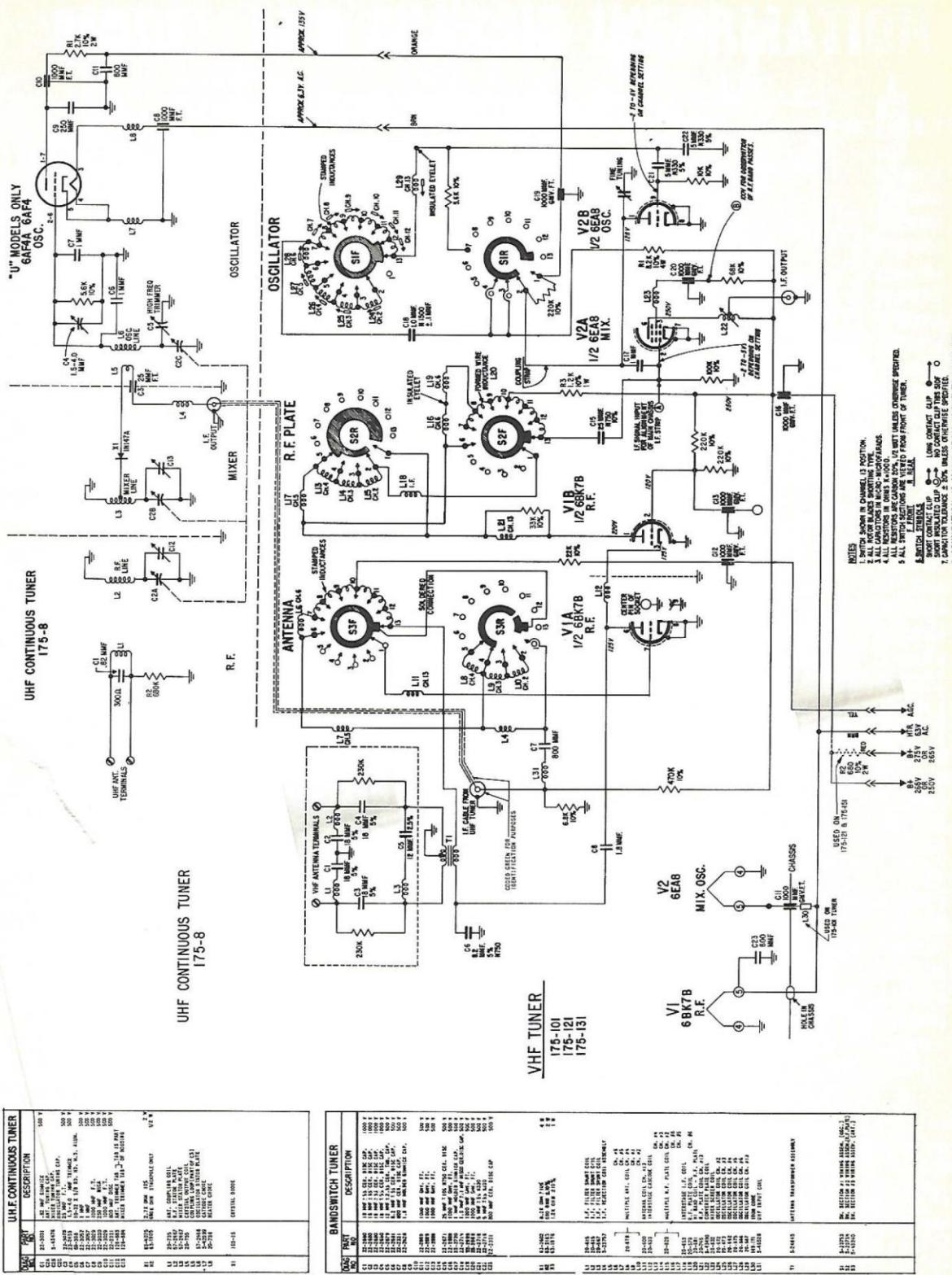
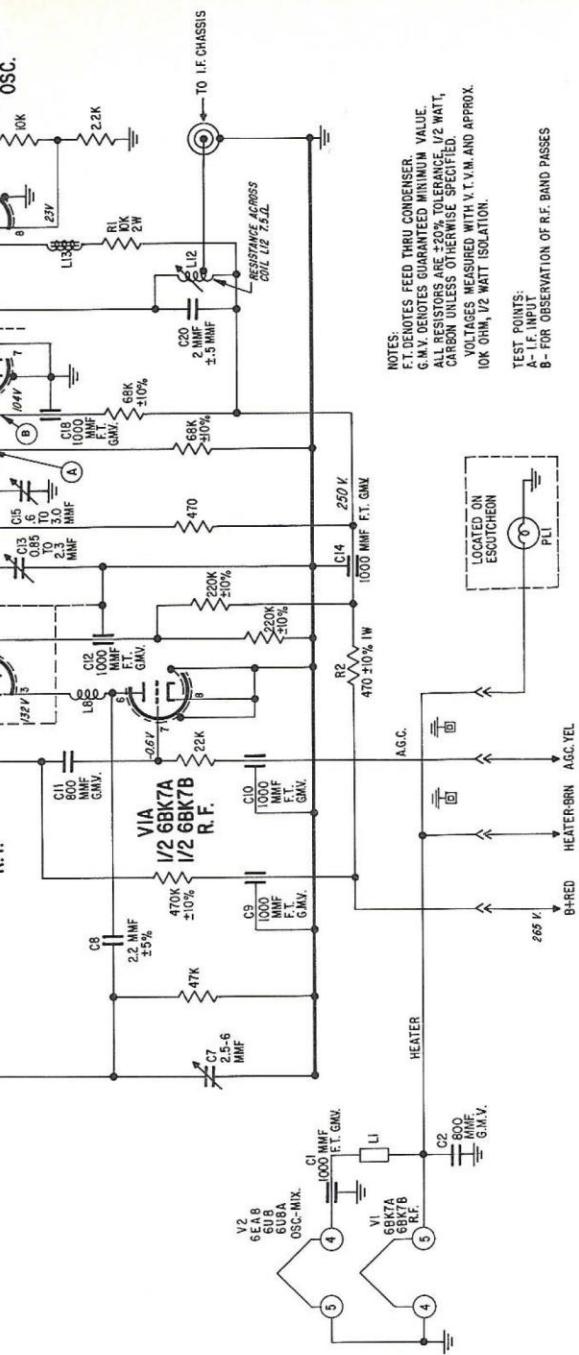
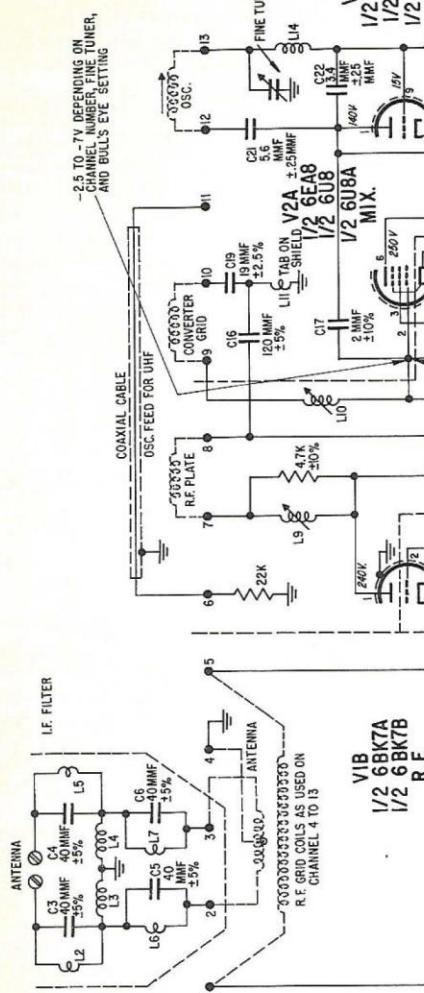
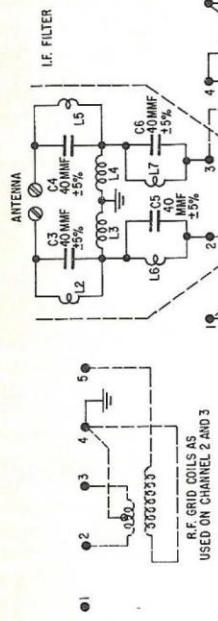


Fig. 43 Schematic Diagram 175-131, 175-149 and 175-151 Bandswitch Tuners

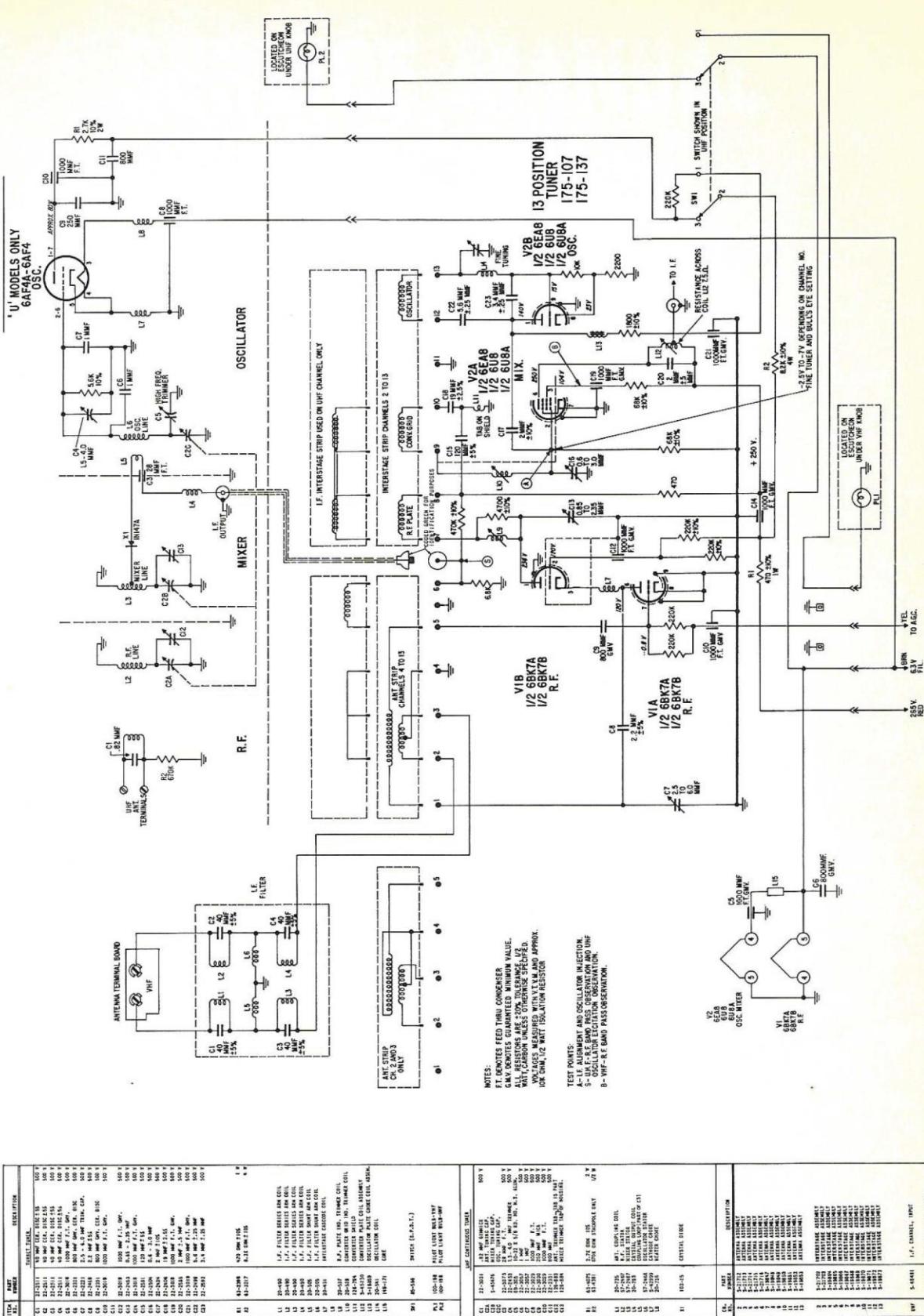
ITEM NO.	PART NO.	DESCRIPTION
C1	22-2018	1000 MF F.T. G.M.V. 600 V
C2	22-2421	600 MF 6.1M. CER. DISC
C3	22-2511	40 MF $\pm 5\%$ CER. DISC
C4	22-2511	10 MF $\pm 5\%$ CER. DISC
C5	22-2511	10 MF $\pm 5\%$ CER. DISC
C6	22-2511	10 MF $\pm 5\%$ CER. DISC
C7	22-2221	2.5-4 MF TRIMMER CAP.
C8	22-2408	1000 MF 10% CER. DISC
C9	22-2408	1000 MF 10% CER. DISC
C10	22-2408	1000 MF 10% CER. DISC
C11	22-2408	1000 MF 10% CER. DISC
C12	22-2408	1000 MF 10% CER. DISC
C13	22-2483	0.48-2.3 MF TRIMMER CAP.
C14	22-2408	1000 MF F.T. G.M.V.
C15	22-2504	1000 MF $\pm 5\%$ CER. DISC
C16	22-2504	120 MF $\pm 5\%$ CER. DISC
C17	22-2434	2.0 MF 10% GUNMET CAP.
C18	22-2018	1000 MF 10% GUNMET CAP.
C19	22-2404	10 MF $\pm 2.5\%$ CER. CAP.
C20	22-2404	2 MF $\pm 2.5\%$ CER. CAP.
C21	22-2404	5.4 MF $\pm 2.5\%$ MF CER. CAP.
C22	22-2502	3.4 MF $\pm 2.5\%$ MF CER. CAP.
R1	83-3170	1RK 0.1M $\pm 10\%$
R2	83-2398	570 0.05 $\pm 10\%$
L1	148-171	CORE
L2	30-490	I.F. FILTER SERIES AN. COIL
L3	20-593	I.F. FILTER SHUNT AN. COIL
L4	20-593	I.F. FILTER SERIES AN. COIL
L5	20-593	I.F. FILTER SERIES AN. COIL
L6	20-593	I.F. FILTER SERIES AN. COIL
L7	20-593	I.F. FILTER SERIES AN. COIL
L8	20-593	I.F. FILTER SERIES AN. COIL
L9	20-537	I.F. PLATE INDUCTANCE TRIMMER COIL
L10	20-538	CONVERTER SHIELD TAB COIL
L11	128-734	CONVERTER SHIELD TAB COIL ASSEMBLY
L12	5-42210	OSCILLATOR PLATE COIL ASSEMBLY
L13	5-18859	OSCILLATOR PLATE CHIME ASSEMBLY
L14	20-541	OSCILLATOR COIL
P.1	100-188	PILOT LIGHT BULB



NOTES:  
 F.T. DENOTES FEED THRU CONDENSER.  
 G.M.V. DENOTES GUARANTEED MINIMUM VALUE.  
 ALL RESISTORS ARE  $\pm 20\%$  TOLERANCE,  $1/2$  WATT,  
 CARBON UNLESS OTHERWISE SPECIFIED.  
 VOLTMETERS MEASURED WITH V.T.V.M. AND APPROX.  
 10K OHM,  $1/2$  WATT ISOLATION.

TEST POINTS:  
 A - F.T. INPUT  
 B - FOR OBSERVATION OF R.F. BAND PASSES

Fig. 44 Schematic Diagram 175-138 Bull's Eye Tuner

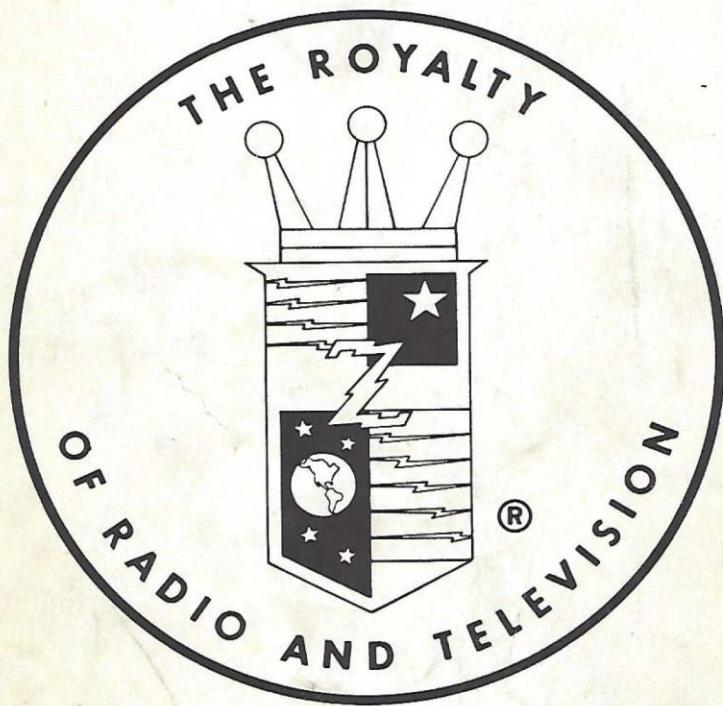


**Fig. 45 Schematic Diagram 175-137 Bull's Eye Tuner**

8.5

3

500 Gall.  
5305



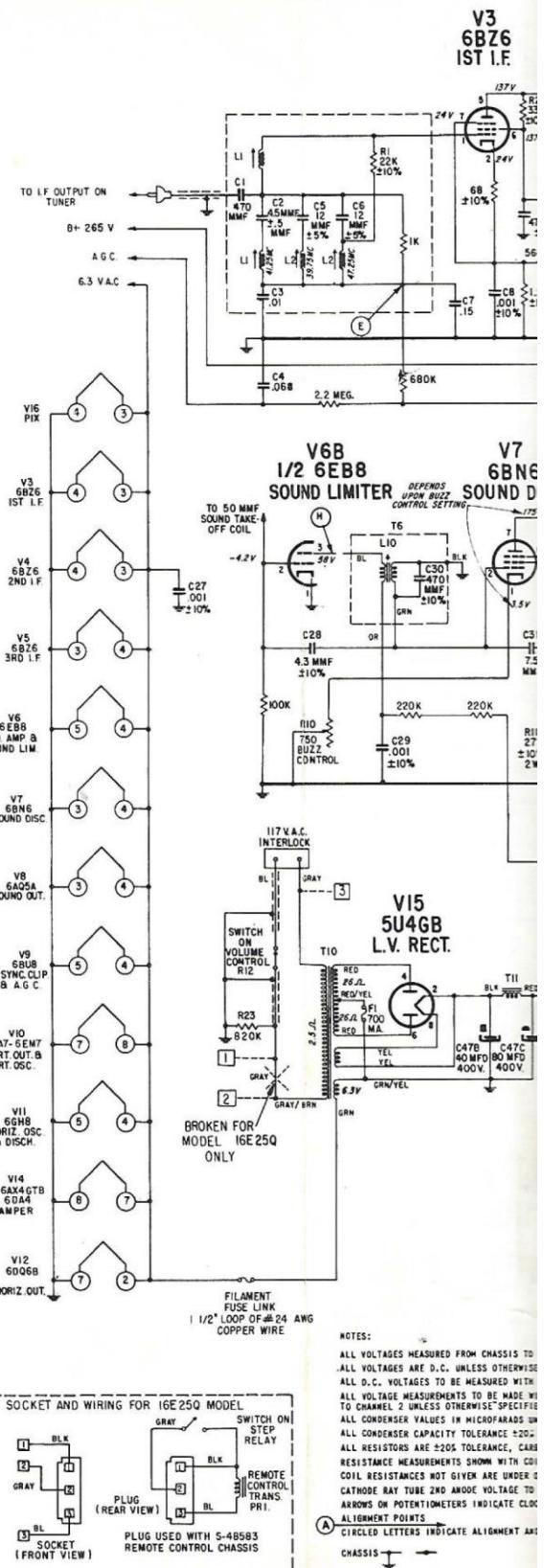
**ZENITH RADIO CORPORATION**  
**6001 DICKENS AVENUE CHICAGO 39,ILL.**

FORM TV-24 C.P.C.  
12-1959-30M

Printed in U.S.A.

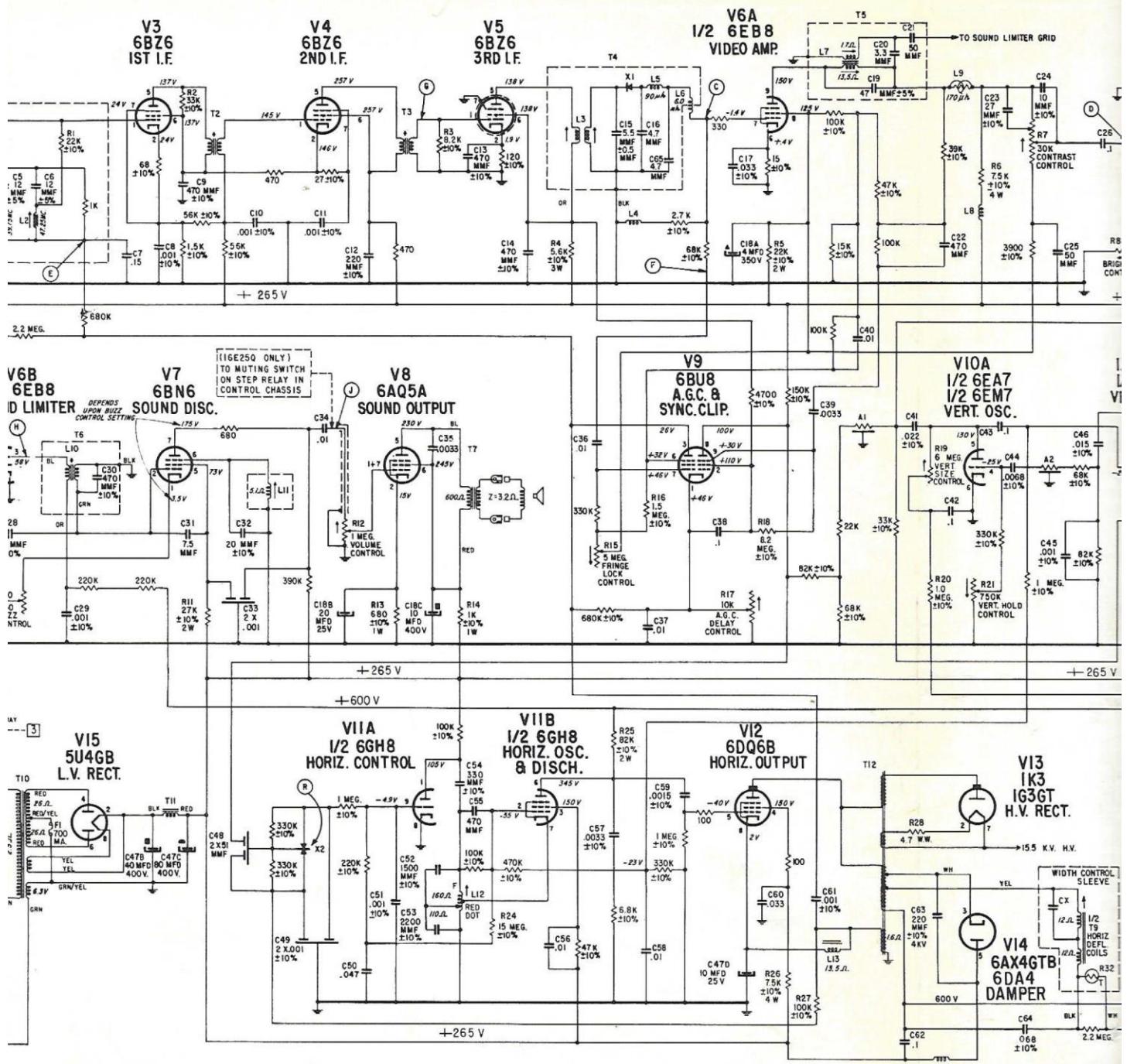
ITEM NO.	PART NUMBER	DESCRIPTION		
C1	22-3217	.470 MMF	500 V	R1
C2	22-2383	.45 MMF $\pm .5$ MMF DISC	500 V	R2
C3	22-3	.01 MFD DISC	500 V	R3
C4	22-2572	.068 MFD	200 V	R4
C5	22-3035	.12 MMF $\pm 5\%$ DISC	500 V	R5
C6	22-3035	.12 MMF $\pm 5\%$ DISC	500 V	R6
C7	22-3126	.15 MFD	200 V	R7
C8	22-17	.001 MFD DISC $\pm 10\%$	1000 V	R8
C9	22-16	.470 MMF DISC $\pm 10\%$	500 V	R9
C10	22-17	.001 MFD DISC $\pm 10\%$	1000 V	R10
C11	22-17	.001 MFD DISC $\pm 10\%$	1000 V	R11
C12	22-2926	.220 MMF MICA $\pm 10\%$	500 V	R12
C13	22-16	.470 MMF DISC $\pm 10\%$	500 V	R13
C14	22-3022	.470 MMF MICA $\pm 10\%$	500 V	R14
C15	22-3221	.5.5 MMF $\pm 0.5$ MMF	500 V	R15
C16	22-1516	4.7 MMF GIMMICK	500 V	R16
C17	22-2510	.033 MFD MOLDED $\pm 10\%$	200 V	R17
C18A		4 MFD ELECTROLYTIC	350 V	R18
C18B	22-2744	.20 MFD ELECTROLYTIC	25 V	R19
C18C		.10 MFD ELECTROLYTIC	400 V	R20
C19	22-2467	.47 MMF DISC $\pm 5\%$	500 V	R21
C20	22-2343	.3.3 MMF GIMMICK	500 V	R22
C21	22-2460	.50 MMF GIMMICK	500 V	R23
C22	22-6	.470 MMF DISC	1000 V	R24
C23	22-3065	.27 MMF GIMMICK $\pm 10\%$	500 V	R25
C24	22-3066	.10 MMF GIMMICK $\pm 10\%$	500 V	R26
C25	22-2460	.50 MMF GIMMICK	500 V	R27
C26	22-3239	.1 MFD PAPER MOLDED	400 V	R28
C27	22-17	.001 MFD DISC $\pm 10\%$	1000 V	R29
C28	22-3C72	.4.3 MMF GIMMICK $\pm 10\%$	500 V	
C29	22-17	.001 MFD DISC $\pm 10\%$	1000 V	
C30	22-2480	.470 MMF MICA $\pm 10\%$	500 V	L1
C31	22-2742	7.5 MMF GIMMICK	500 V	L2
C32	22-3139	.20 MMF DISC $\pm 10\%$	500 V	L3
C33	22-3226	.2 X .001 MFD DISC $\pm 10\%$	500 V	L4
C34	22-3	.01 MFD DISC	500 V	L5
C35	22-11	.0033 MFD DISC	500 V	L6
C36	22-3	.01 MFD DISC	500 V	L7
C37	22-3	.01 MFD DISC	500 V	L8
C38	22-3239	.1 MFD PAPER MOLDED	400 V	L9
C39	22-11	.0033 MFD DISC	500 V	L10
C40	22-3	.01 MFD DISC	500 V	L11
C41	22-2621	.022 MFD PAPER MOLDED $\pm 10\%$	400 V	L12
C42	22-3125	.1 MFD MOLDED	600 V	L13
C43	22-2061	.1 MFD MOLDED	400 V	L14
C44	22-2656	.0066 MFD PAPER MOLDED $\pm 10\%$	200 V	L15
C45	22-17	.001 MFD DISC $\pm 10\%$	1000 V	L16
C46	22-3C40	.015 MFD PAPER MOLDED $\pm 10\%$	1000 V	L17
C47A		.100 MFD ELECTROLYTIC	50 V	T2
C47B	22-3212	.40 MFD ELECTROLYTIC	400 V	T3
C47C		.80 MFD ELECTROLYTIC	400 V	T4
C47D		.10 MFD ELECTROLYTIC	25 V	T5
C48	22-25	.2 X .51 MMF DISC	500 V	T6
C49	22-3226	.2 X .001 MFD DISC $\pm 10\%$	500 V	T7
C50	22-1778	.047 MFD PAPER MOLDED	200 V	T8
C51	22-17	.001 MFD DISC $\pm 10\%$	1000 V	T9
C52	22-3179	.1500 MMF MICA $\pm 10\%$	300 V	T10
C53	22-3180	.2200 MMF MICA $\pm 10\%$	300 V	T11
C54	22-2667	.330 MMF MICA $\pm 10\%$	500 V	T12
C55	22-6	.470 MMF DISC	1000 V	
C56	22-3	.01 MFD DISC	500 V	
C57	22-11	.0033 MFD DISC	500 V	I1
C58	22-3	.01 MFD DISC	500 V	I2
C59	22-12	.0015 MFD DISC $\pm 10\%$	500 V	I3
C60	22-3218	.033 MFD MOLDED	400 V	I4
C61	22-17	.001 MFD DISC $\pm 10\%$	1000 V	I5
C62	22-3125	.1 MFD MOLDED	600 V	I6
C63	22-3214	.220 MMF $\pm 10\%$	4 KV	I7
C64	22-3242	.068 MFD $\pm 10\%$	600 V	I8
C65	22-1516	4.7 MMF GIMMICK	500 V	I9

11	63-2848	22K OHM $\pm 10\%$ A.B. ONLY	1/2 W
12	63-4C08	33K OHM $\pm 10\%$ A.B. ONLY	1/2 W
13	63-2843	8200 OHM $\pm 10\%$ A.B. ONLY	1/2 W
14	63-4427	5.6K OHM $\pm 10\%$	3 W
15	63-1566	22K OHM $\pm 10\%$	2 W
16	63-4C55	7.5K OHM $\pm 10\%$	4 W
17	63-4493	3CK OHM CONTRAST CONTROL	
18	63-4492	25CK OHM BRIGHTNESS CONTROL	
19	63-4455	3 MEGOHM FOCUS CONTROL	
20	63-3284	750 OHM BUZZ CONTROL	
21	63-4093	27K OHM $\pm 10\%$	2 W
22	63-4661	1 MEGOHM VOLUME CONTROL	
23	63-2290	680 OHM $\pm 10\%$	1 W
24	63-965	1K OHM $\pm 10\%$	1 W
25	63-4C50	5 MEGOHM FRINGE LOCK CONTROL	
26	63-4483	1.5 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
27	63-4095	750K OHM AGC DELAY CONTROL	
28	63-4389	8.2 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
29	63-4647	6 MEGOHM VERTICAL SIZE CONTROL	
30	63-3993	1.0 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
31	63-4491	75CK OHM VERTICAL HOLD CONTROL	
32	63-4484	1K OHM VERTICAL LINEARITY CONTROL	
33	63-4667	820K OHM	1/2 W
34	63-4619	15 MEGOHM $\pm 10\%$ A.B. OR STKPL ONLY	1/2 W
35	63-1211	82K OHM $\pm 10\%$	2 W
36	63-4C55	7.5K OHM $\pm 10\%$	4 W
37	63-4482	1COK OHM $\pm 10\%$ I.R.C. ONLY	1/2 W
38	63-1581	4.7 CHM W.W.	1/2 W
39	63-4648	THERMAL RESISTOR SUPPLIED WITH YOKE	
41	S-48045	1ST I.F. & 41.25 MC TRAP COIL WIND.ASSY.	
42	S-41683	ADJ.CH.TRAP COIL ASSEM:(39.75 & 47.25MC)	
43	S-47968	4TH I.F. WINDING ASSEMBLY	
44	S-43619	DETECTOR SHUNT PEAKING CCIL ASSEMBLY	
45	S-41879	DETECTOR SERIES PEAKING CCIL	
46	S-21888	CHOKE COIL ASSEMBLY	
47	S-42872	SOUND TAKE-OFF WINDING ASSEMBLY	
48	S-16011	SHUNT PEAKING CCIL ASSEMBLY	
49	S-43618	VIDEO SERIES PEAKING COIL ASSEMBLY	
50	S-22347	INTERCARRIER CCIL WINDING ASSEMBLY	
51	S-45229	QUADRATURE COIL ASSEMBLY	
52	S-4715C	HORIZONTAL OSCILLATOR CCIL ASSEMBLY	
53	S-48193	HORIZONTAL CHOKE COIL ASSEMBLY	
54	S-22777	SFCOK COIL ASSEMBLY	
52	S-42874	2ND I.F. TRANSFORMER ASSEMBLY	
53	S-45539	3RD I.F. TRANSFORMER ASSEMBLY	
54	S-47967	4TH I.F. TRANSFORMER ASSEMBLY	
55	S-48195	SCUND TAKE-OFF ASSEMBLY	
56	S-48196	INTERCARRIER COIL ASSEMBLY	
57	95-1665	AUDIC OUTPUT TRANSFORMER	
58	95-1700	VERTICAL OUTPUT TRANSFORMER	
59	95-1721	YOKE	
60	95-1667	POWER TRANSFORMER	
61	95-1663	FILTER CHOKE	
62	S-48197	HORIZONTAL SWEEP TRANSFORMER	
61	IC3-23	DICODE CRYSTAL	
62	IC3-2C	DUAL SELENIUM DIODE	
61	87-5	INTEGRATOR	
62	87-4	INTEGRATOR	
61	I36-38	700 MA. SLO-BLO FUSE	
CX		SUPPLIED WITH YOKE	
PLI	100-235	NE2 NEON BULB	

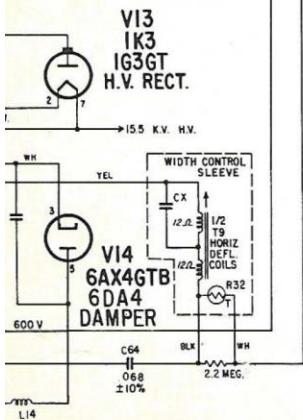
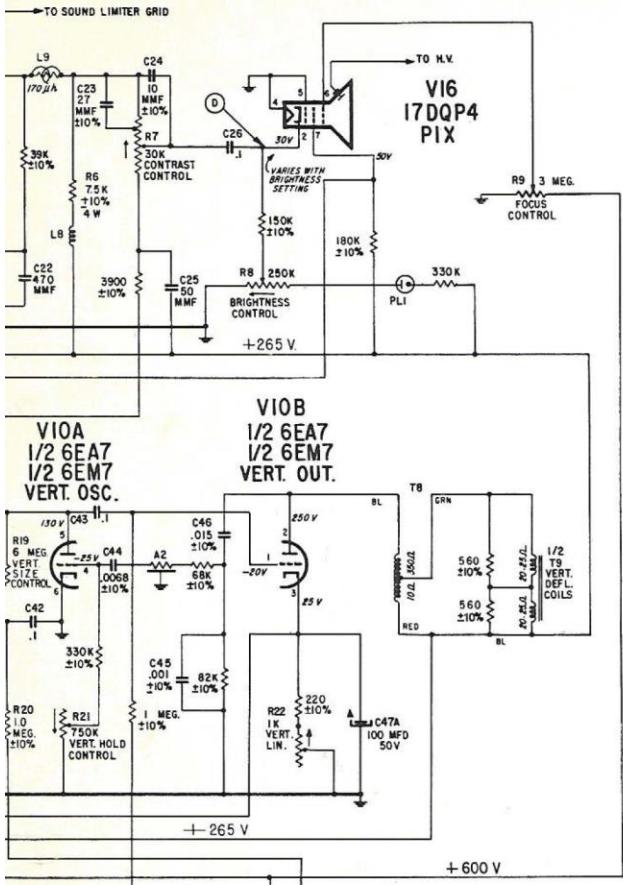


NOTES:  
 ALL VOLTAGES MEASURED FROM CHASSIS TO GND UNLESS OTHERWISE  
 ALL VOLTAGES ARE D.C.  
 ALL AC VOLTAGES TO BE MEASURED WITH  
 ALL VOLTAGE MEASUREMENTS TO BE MADE WITH  
 TO CHANNEL 2 UNLESS OTHERWISE SPECIFIED  
 ALL CAPACITOR VALUES IN MICROFARADS UN  
 ALL CAPACITOR TOLERANCE  $\pm 20\%$   
 ALL RESISTORS ARE  $\pm 20\%$  TOLERANCE, CASE  
 RESISTANCE MEASUREMENTS SHOWN WITH COIL  
 COIL RESISTANCES NOT GIVEN ARE UNDER 1  
 CATHODE RAY TUBE ZKT ANODE VOLTAGE TO  
 ARROWS ON POTENTIOMETERS INDICATE CLOCK  
 ALIGNMENT POINTS  
 CIRCLE LETTERS INDICATE ALIGNMENT AXES  
 CHASSIS

A



16E25 and 16E25Q Chassis

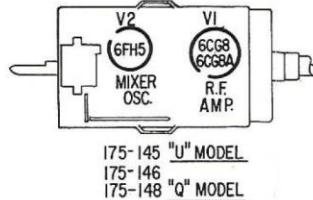


TEST POINTS:  
 C - DETECTOR OUTPUT  
 D - VIDEO OUTPUT  
 E - I.F. A.G.C.  
 F - GROUND DURING I.F. ALIGNMENT  
 G - 3RD I.F. GRID  
 H - SOUND LIMITER PLATE  
 J - SOUND OUTPUT  
 R - PLATE OF AFC DIODE

Note:

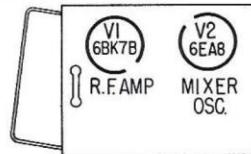
In late production receivers the PL 1 circuit is omitted and the brightness control is connected to the screen (Pin 8) of the video amplifier tube.

TARGET TUNER (SOME MODELS)

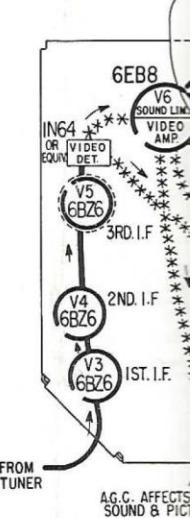


175-145 "U" MODEL  
175-146 "U" MODEL  
175-148 "Q" MODEL

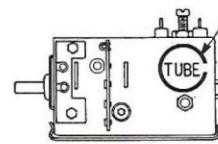
BANDSWITCH TUNER (SOME MODELS)



175-151 "U" MODELS  
175-152



6AF4 OR 6AF4A  
(OSC.) "U" MODELS ONLY



SOUND CIRCUIT  
COMPOSITE V

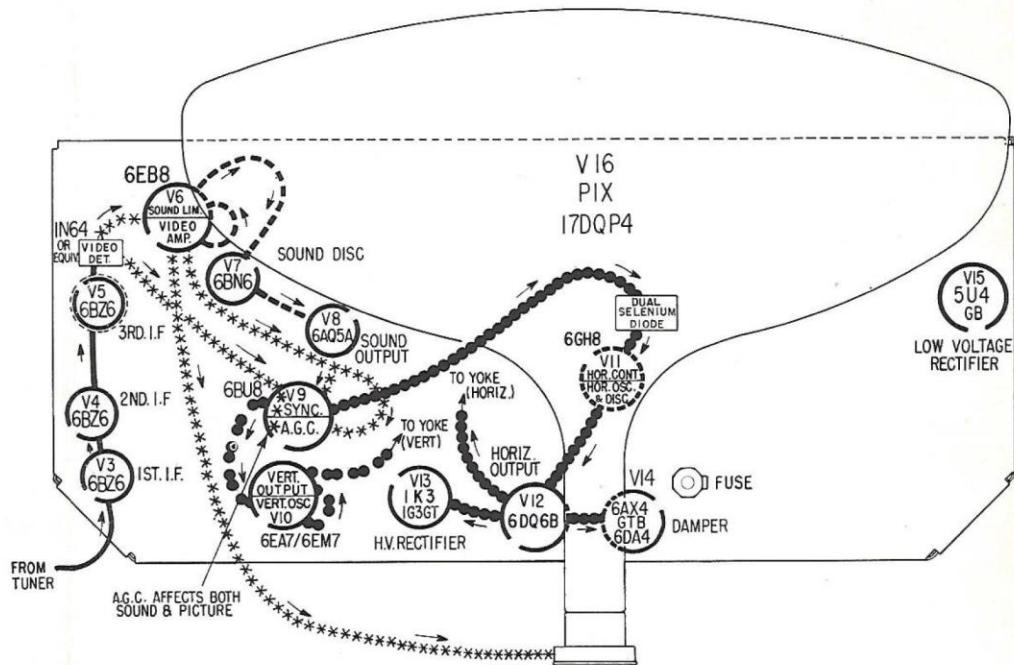
VOLTS 117 AC



TUBE POSITIONING GUIDE (KEY WAY)

MODELS)

ELS)



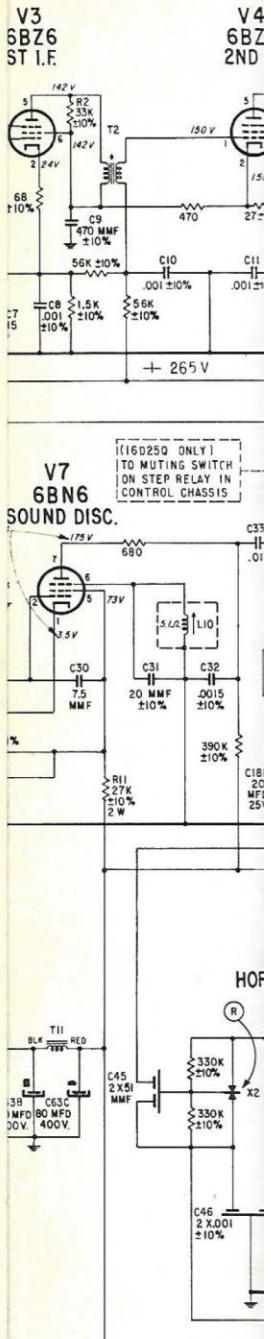
SOUND CIRCUIT -----  
COMPOSITE VIDEO \*\*\*\*\*

VOLTS 117 AC 60 CYCLES

VERTICAL CIRCUIT ••••••  
HORIZONTAL CIRCUIT ••••••  
INTERMEDIATE FREQUENCY ——————  
WATTS 210 (16E25) 290 (16E25Q)  
AMPS 1.9 (16E25) 2.5 (16E25Q)

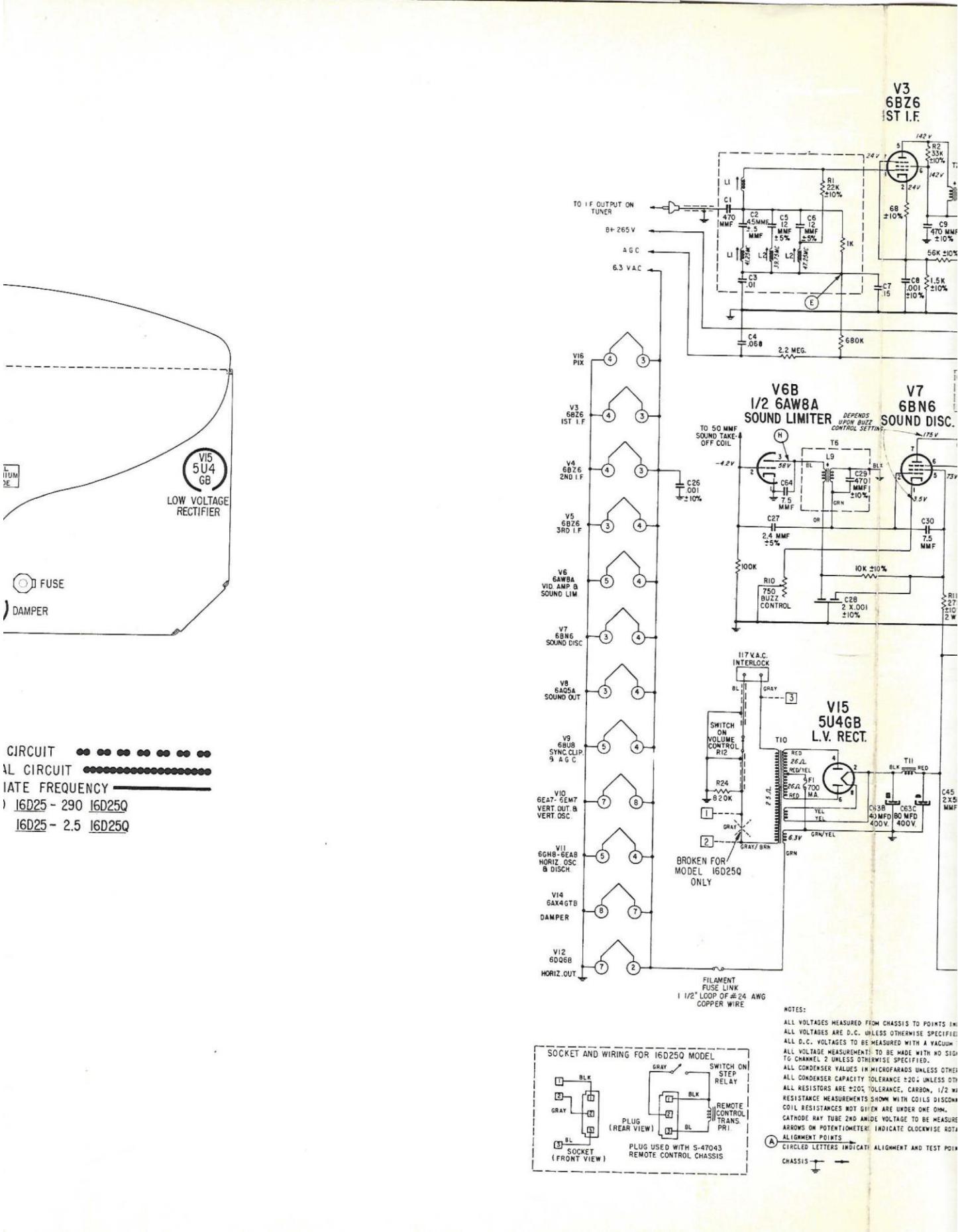
E(KEY WAY)

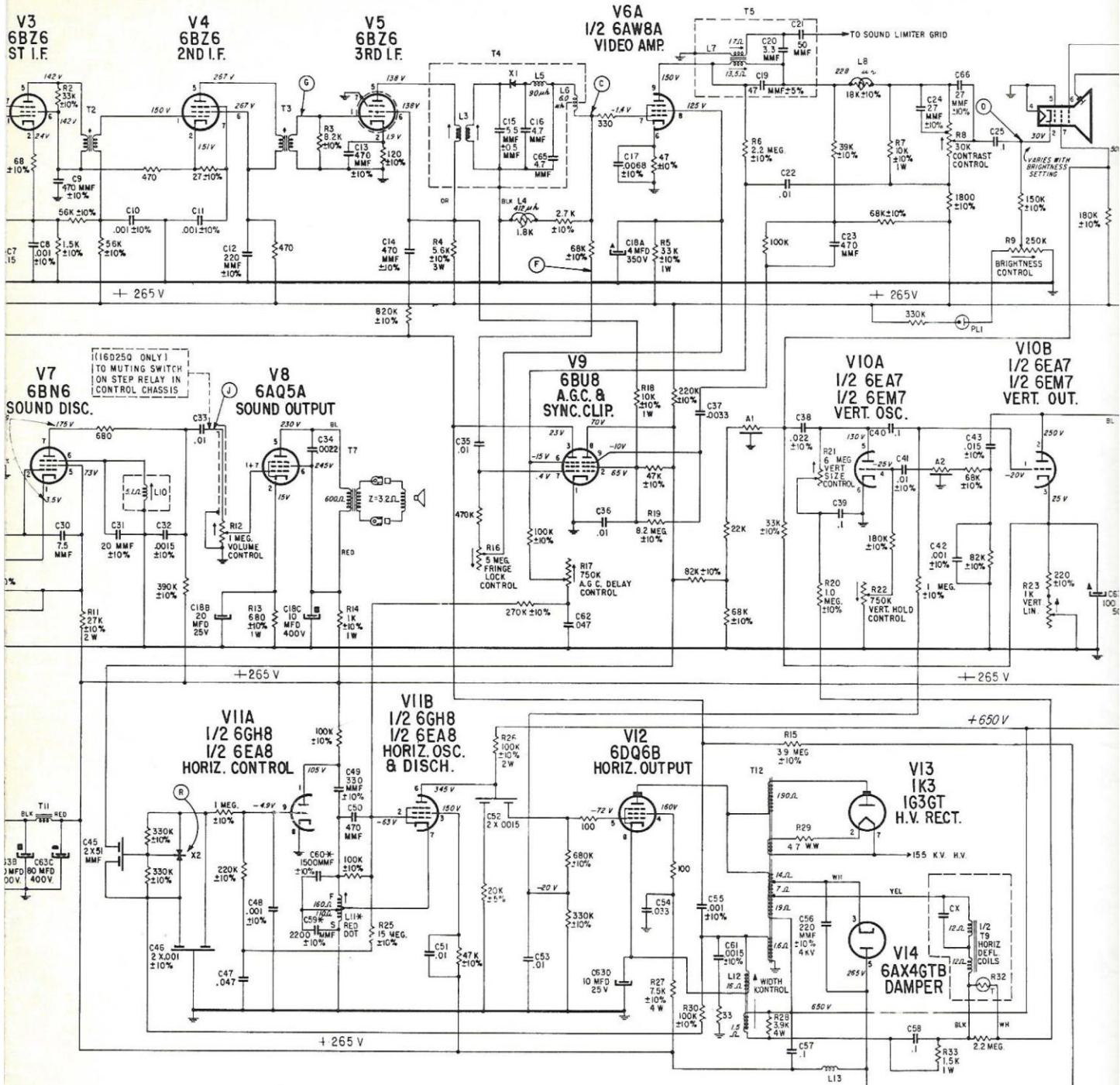
Fig. 32 Schematic Diagram 16E25 and 16E25Q Chassis



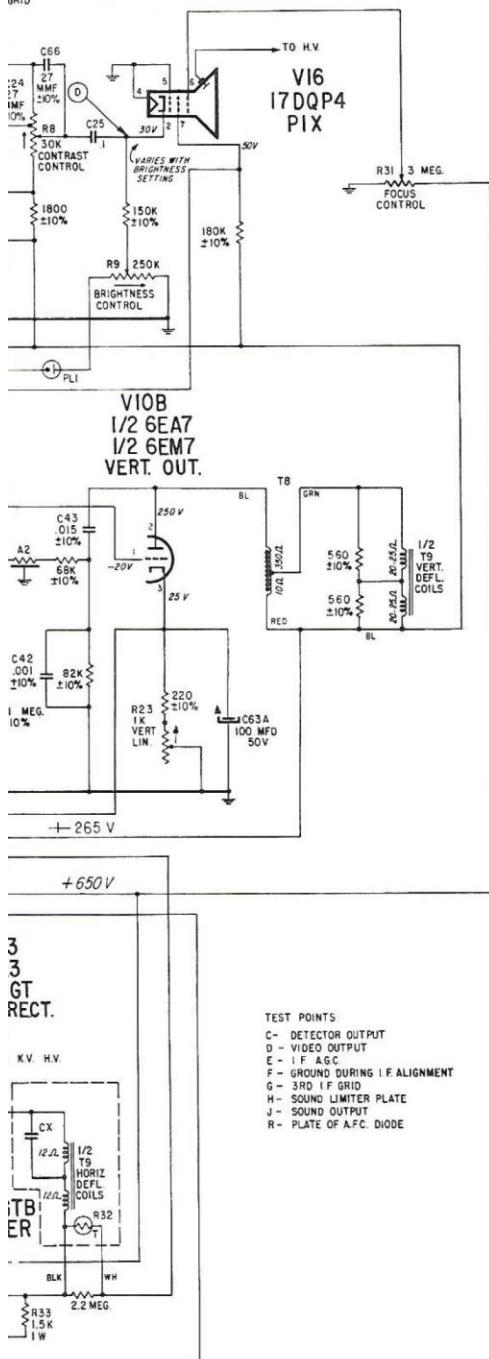
OH CHASSIS TO POINTS INDICATED,  
LESS OTHERWISE SPECIFIED.  
MEASURED WITH A VACUUM TUBE VOLTMETER HAVING  
TO BE MADE WITH NO SIGNAL PRESENT. NORMAL SE  
WISE SPECIFIED.  
MICROFARADS UNLESS OTHERWISE SPECIFIED.  
TOLERANCE  $\pm 2\%$ , UNLESS OTHERWISE SPECIFIED.  
TOLERANCE, CARBON,  $1/2$  WATT UNLESS OTHERWISE SP  
SHOWN WITH COILS DISCONNECTED FROM CIRCUIT.  
EN ARE UNDER ONE OHM.  
DE VOLTAGE TO BE MEASURED WITH ELECTROSTATIC D  
INDICATE CLOCKWISE ROTATION.

ALIGNMENT AND TEST POINTS





GRID



ITEM NO.	PART NUMBER	DESCRIPTION		
C1	22-3217	.75 MMF $\pm 10\%$ DISC	500 V	R10 63-328
C2	22-2383	4.5 MMF $\pm .5$ MMF DISC	500 V	R11 63-409
C3	22-2	.01 MFD DISC	500 V	R12 63-466
C4	22-2572	.068 MFD	200 V	R13 63-229
C5	22-3035	14 MMF $\pm 5\%$ DISC	500 V	R14 63-965
C6	22-3035	12 MMF $\pm 5\%$ DISC	500 V	R15 63-437
C7	22-3126	.15 MFD	200 V	R16 63-405
C8	22-17	.001 MFD $\pm 10\%$ DISC	1000 V	R17 63-326
C9	22-16	470 MMF $\pm 10\%$ DISC	500 V	R18 63-107
C10	22-17	.001 MFD $\pm 10\%$ DISC	1000 V	R19 63-438
C11	22-17	.001 MFD $\pm 10\%$ DISC	1000 V	R20 63-399
C12	22-2926	220 MMF $\pm 10\%$ MICA	500 V	R21 63-464
C13	22-16	470 MMF $\pm 10\%$ DISC	500 V	R22 63-449
C14	22-3022	470 MMF MICA $\pm 10\%$	500 V	R23 63-448
C15	22-3221	5.5 MMF $\pm 0.5$ MMF	500 V	R24 63-466
C16	22-1516	4.7 MMF GIMMICK	500 V	R25 63-4619
C17	22-2656	.0068 MFD $\pm 10\%$ MOLDED	200 V	R26 63-1982
C18A	22-2714	4 MFD ELECTROLYTIC	350 V	R27 63-405
C18B	22-2714	20 MFD ELECTROLYTIC	25 V	R28 63-448
C18C	22-2714	10 MFD ELECTROLYTIC	400 V	R29 63-158
C19	22-2461	47 MMF DISC $\pm 5\%$	500 V	R30 63-448
C20	22-2343	3.3 MMF GIMMICK	500 V	R31 63-445
C21	22-2460	50 MMF GIMMICK	500 V	R32 63-464
C22	22-3	.01 MFD DISC	500 V	L1 S-48045
C23	22-6	470 MMF DISC	1000 V	L2 S-41883
C24	22-3065	27 MMF GIMMICK $\pm 10\%$	500 V	L3 S-47968
C25	22-3239	.1 MFD PAPER MOLDED	400 V	L4 S-47906
C26	22-17	.001 MFD DISC $\pm 10\%$	1000 V	L5 S-41879
C27	22-2536	2.4 MMF GIMMICK $\pm 5\%$	500 V	L6 S-21888
C28	22-3226	2 X .001 MFD DISC $\pm 10\%$	500 V	L7 S-42872
C29	22-2480	470 MMF MICA $\pm 10\%$	500 V	L8 S-47905
C30	22-2742	7.5 MMF GIMMICK	500 V	L9 S-22347
C31	22-3139	20 MFD DISC $\pm 10\%$	500 V	L10 S-45229
C32	22-12	.0015 MFD DISC $\pm 10\%$	500 V	L11 S-47150
C33	22-3	.01 MFD DISC	500 V	L12 S-46571
C34	22-2622	.0022 MFD DISC	500 V	L13 S-22777
C35	22-3	.01 MFD DISC	500 V	T2 S-42874
C36	22-3	.01 MFD DISC	500 V	T3 S-45539
C37	22-11	.0003 MFD DISC	500 V	T4 S-47957
C38	22-2621	.022 MFD PAPER MOLDED $\pm 10\%$	400 V	T5 S-47907
C39	22-3125	.1 MFD MOLDED	600 V	T6 S-46557
C40	22-2061	.1 MFD MOLDED	400 V	T7 95-1665
C41	22-2565	.01 MFD PAPER MOLDED $\pm 10\%$	200 V	T8 95-1700
C42	22-17	.001 MFD DISC $\pm 10\%$	1000 V	T9 95-1666
C43	22-3040	.015 MFD PAPER MOLDED $\pm 10\%$	1000 V	T10 95-1667
C44				T11 95-1663
C45	22-25	2 X 51 MMF DISC	500 V	T12 S-46564
C46	22-3226	2 X .001 MFD DISC $\pm 10\%$	500 V	X1 103-23
C47	22-1778	.047 MFD PAPER MOLDED	200 V	X2 103-20
C48	22-17	.001 MFD DISC $\pm 10\%$	1000 V	
C49	22-2667	330 MMF MICA $\pm 10\%$	500 V	A1 87-5
C50	22-6	470 MMF DISC	1000 V	A2 87-4
C51	22-3	.01 MFD DISC	500 V	F1 136-38
C52	22-23	2 X .0015 MFD DISC	500 V	
C53	22-3	.01 MFD DISC	500 V	CX
C54	22-3218	033 MFD MOLDED	400 V	
C55	22-17	.001 MFD DISC $\pm 10\%$	1000 V	4 KV PLI 100-235
C56	22-3214	220 MMF $\pm 10\%$	600 V	
C57	22-3125	.1 MFD MOLDED	600 V	
C58	22-3125	.1 MFD MOLDED	600 V	C62 22-1778
C59	22-3180	2200 MMF MICA $\pm 10\%$	300 V	C63A 22-3121
C60	22-3179	1500 MMF MICA $\pm 10\%$	300 V	C63B 22-3121
C61	22-12	1500 MMF DISC $\pm 10\%$	500 V	C63C 22-3121
R1	63-2848	92K OHM $\pm 10\%$ A.B. ONLY	1/2 W	C63D 22-3121
R2	63-4008	33K OHM $\pm 10\%$ A.. ONLY	1/2 W	C64 22-2742
R3	63-2343	8200 OHM $\pm 10\%$ A.B. ONLY	1/2 W	C65 22-1516
R4	63-4427	5.3K OHM $\pm 10\%$	3 W	C66 22-3065
R5	63-957	33K OHM $\pm 10\%$	1 W	
R6	63-4077	2.2 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W	
R7	63-4426	10K OHM $\pm 10\%$	1 W	R33 63-1481
R8	63-4493	30K OHM CONTRAST CONTROL		
R9	63-4492	250K OHM BRIGHTNESS CONTROL		

500 V	R10	63-3284	750 OHM BUZZ CONTROL	
500 V	R11	63-4093	27K OHM $\pm 10\%$	2 W
500 V	R12	63-4661	1 MEGOHM VOLUME CONTROL	
200 V	R13	63-2290	560 OHM $\pm 10\%$	1 W
500 V	R14	63-965	1.7 OHM $\pm 10\%$	1 W
500 V	R15	63-4374	3.9 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
200 V	R16	63-4050	5 MEGOHM FRINGE LOCK CONTROL	
1000 V	R17	63-3262	750K OHM A.G.C. DELAY CONTROL	
500 V	R18	63-1071	10K OHM $\pm 10\%$	1 W
1000 V	R19	63-4389	8.2 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
1000 V	R20	63-3993	1.0 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
500 V	R21	63-4647	6 MEGOHM VERTICAL SIZE CONTROL	
500 V	R22	63-4491	750K OHM VERTICAL HOLD CONTROL	
500 V	R23	63-4485	1K OHM VERTICAL LINEARITY CONTROL	
500 V	R24	63-4667	820K OHM	1/2 W
500 V	R25	63-4619	15 MEGOHM $\pm 10\%$ A.B. OR STKPL.ONLY	1/2 W
200 V	R26	63-1982	100K OHM $\pm 10\%$	2 W
350 V	R27	63-4055	7.5K OHM $\pm 10\%$	4 W
25 V	R28	63-4484	3.3K OHM	4 W
400 V	R29	63-1581	4.7 OHM W.W.	1/2 W
500 V	R30	63-4482	100K OHM $\pm 10\%$ L.R.C. ONLY	1/2 W
500 V	R31	63-4455	3 MEG. FOCUS CONTROL	
500 V	R32	63-4648	THERMISTOR (SUPPLIED WITH YOKE)	
500 V	L1	S-40045	1ST I.F. & 41.25 MC TRAP COIL WIND. ASSEM.	
1000 V	L2	S-41883	ADJ.CH. TRAP COIL ASSEM.(39.75 & 47.25 MC)	
500 V	L3	S-47968	4TH I.F. WINDING ASSEMBLY	
400 V	L4	S-47906	DETECTOR SHUNT PEAKING COIL ASSEMBLY	
1000 V	L5	S-41879	DETECTOR SERIES PEAKING COIL	
500 V	L6	S-21828	TWEET COIL ASSEMBLY	
500 V	L7	S-42872	SOUND TAKE-OFF WINDING ASSEMBLY	
500 V	L8	S-47905	VIDEO PEAKING COIL ASSEMBLY	
500 V	L9	S-22347	INTERCARRIER COIL WINDING ASSEMBLY	
500 V	L10	S-45229	QUADRATURE COIL ASSEMBLY	
500 V	L11	S-47150	HORIZONTAL OSCILLATOR COIL ASSEMBLY	
500 V	L12	S-46571	WIDTH COIL ASSEMBLY	
500 V	L13	S-22777	SPOOK COIL	
500 V	T2	S-42874	2ND I.F. TRANSFORMER ASSEMBLY	
500 V	T3	S-45539	3RD I.F. TRANSFORMER ASSEMBLY	
400 V	T4	S-47967	4TH I.F. TRANSFORMER ASSEMBLY	
600 V	T5	S-47907	SOUND TAKE-OFF COIL	
400 V	T6	S-46557	INTERCARRIER COIL	
200 V	T7	95-1665	AUDIO OUTPUT TRANSFORMER	
1000 V	T8	95-1700	VERTICAL OUTPUT TRANSFORMER	
1000 V	T9	95-1666	YOKE	
	T10	95-1667	POWER TRANSFORMER	
	T11	95-1663	FILTER CHOKE	
	T12	S-46564	HORIZONTAL SWEEP TRANSFORMER	
500 V				
500 V				
200 V	X1	I03-23	DIODE CRYSTAL	
1000 V	X2	I03-20	DUAL SELENIUM DIODE	
500 V				
1000 V	A1	87-5	INTEGRATOR	
500 V	A2	87-4	INTEGRATOR	
500 V				
500 V	F1	I36-38	700 MA. SLO-SLO FUSE	
400 V	CX		SUPPLIED WITH YOKE	
1000 V				
4 KV	PLI	I00-235	NE2 NEON BULB	
600 V				
600 V	C62	22-1778	.047 MFD PAPER MOLDED	200 V
300 V	C63A		100 MFD ELECTROLYTIC	50 V
300 V	C63B		40 MFD ELECTROLYTIC	400 V
500 V	C63C	22-3212	80 MFD ELECTROLYTIC	400 V
1/2 W	C63D		10 MFD ELECTROLYTIC	25 V
1/2 W	C64	22-2742	7.5 MMF GIMMICK	500 V
1/2 W	C65	22-1516	4.7 MMF GIMMICK	500 V
3 W	C66	22-3065	27 MMF GIMMICK $\pm 10\%$	500 V
1 W				
1/2 W				
1 W	R33	63-1481	1500 OHM	1 W

16D25 and 16D25Q Chassis

ST  
16 VOL.  
INDICAT

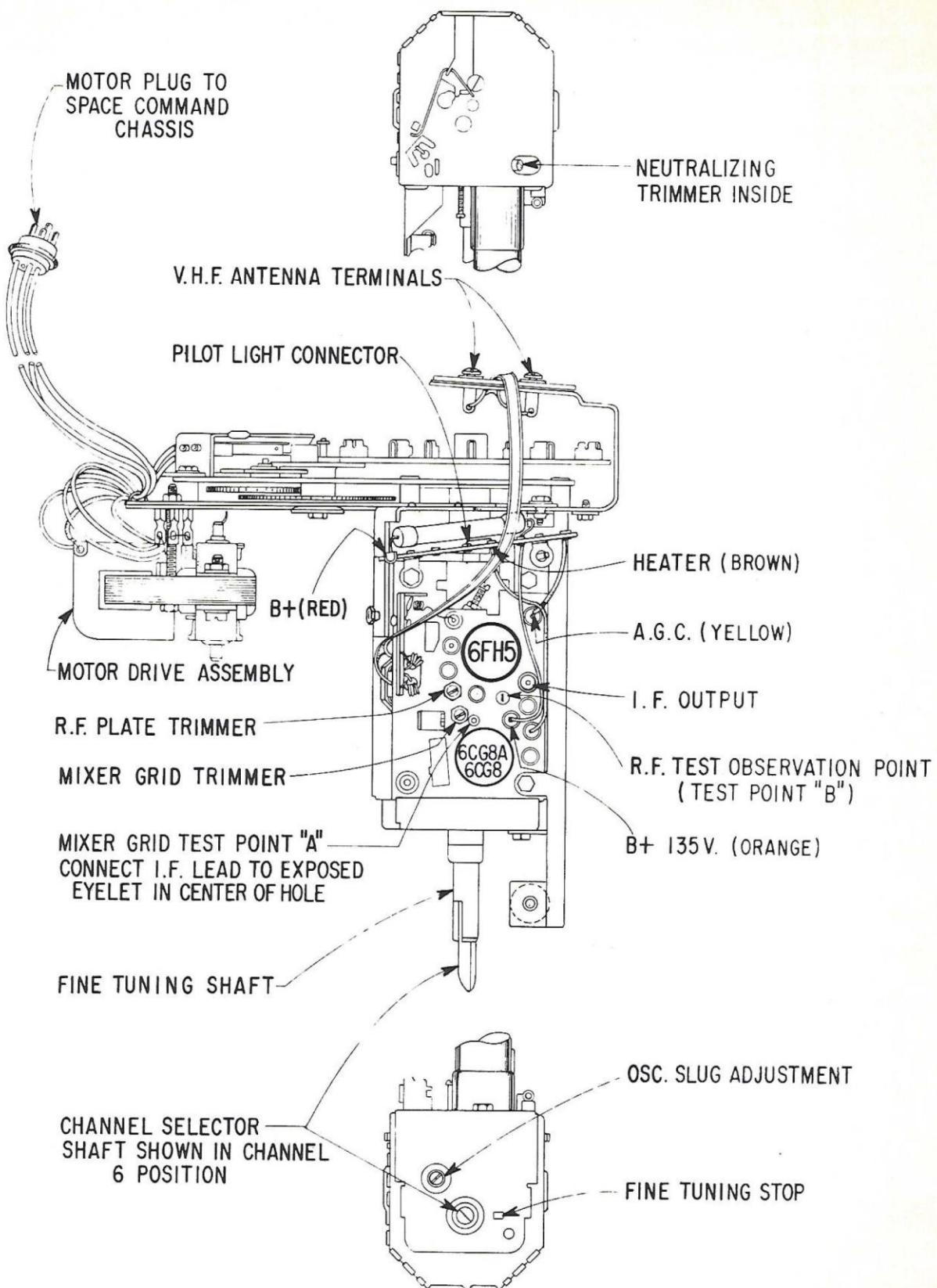


Fig. 17 Tube and Trimmer Layout 175-148 Target Tuner

ITEM NO.	PART NUMBER	DESCRIPTION					
C1	22-3217	.470 MMF DISC	500 V	R1	63-2848	22	
C2	22-2383	4.5 MMF DISC $\pm .5$ MMF	500 V	R2	63-2848	22	
C3	22-3035	12 MMF DISC $\pm .5$	500 V	R3	63-4478	18	
C4	22-3C35	12 MMF DISC $\pm .5$	500 V	R4	63-4098	8	
C5	22-3222	.001 MFD DISC $\pm 10\%$	500 V	R5	63-4C93	27	
C6	22-3126	.15 MFD PAPER MOLDED	200 V	R6	63-4055	7	
C7	22-2572	.068 MFD MOLDED	200 V	R7	63-4489	30	
C8	22-3	.01 MFD DISC	500 V	R8	63-4676	25	
C9	22-2513	7 MMF $\pm .5$ MMF	500 V	R9	63-4628	15	
C10	22-16	.470 MMF DISC $\pm 10\%$	500 V	R10	63-2149	47	
C11	22-1762	1 MMF GIMMICK	500 V	R11	63-4455	3	
C12	22-17	.001 MFD DISC $\pm 10\%$	1000 V	R12	63-3284	75	
C13	22-17	.001 MFD DISC $\pm 10\%$	1000 V	R13	63-4093	27	
C14	22-16	.470 MMF DISC $\pm 10\%$	500 V	R14	63-4499	1	
C15	22-9	100 MMF DISC $\pm 10\%$	500 V	R15	63-4592	3	
C16	22-16	.470 MMF DISC $\pm 10\%$	500 V	R16	63-4659	2	
C17	22-3022	.470 MMF MICA $\pm 10\%$	500 V	R17	63-2398	47	
C18	22-3221	5.5 MMF DISC $\pm 0.5$ MMF	500 V	R18	63-4080	3	
C19	22-1516	4.7 MMF GIMMICK	500 V	R19	63-4012	5	
C20	22-251C	.033 MFD PAPER MOLDED $\pm 10\%$	200 V	R20	63-4095	10	
C21A	22-3201	4 MFD ELECTRO	350 V	R21	63-1566	22	
C21B	22-3201	4 MFD ELECTRO	150 V	R22	63-4389	8	
C22	22-2467	.47 MMF 5% DISC	500 V	R23	63-4660	5	
C23	22-2343	3.3 MMF GIMMICK	500 V	R24	63-4077	2	
C24	22-2462	50 MMF GIMMICK	500 V	R25	63-4677	75	
C25	22-3065	27 MMF GIMMICK $\pm 10\%$	500 V	R26	63-4620	1	
C26	22-2460	50 MMF GIMMICK	500 V	R27	63-2398	47	
C27	22-3066	10 MMF GIMMICK $\pm 10\%$	500 V	R28	63-3607	23	
C28	22-3239	.1 MFD PAPER MOLDED	400 V	R29	63-4619	1	
C29	22-3072	4.3 MMF GIMMICK $\pm 10\%$	500 V	R30	63-2393	12	
C30	22-2480	.470 MMF MICA $\pm 10\%$	500 V	R31	63-4098	8	
C31	22-3226	2 x .001 MFD DISC $\pm 10\%$	500 V	R32	63-4482	10	
C32	22-2742	7.5 MMF GIMMICK	500 V	R33	63-3205	6	
C33	22-5	100 MMF DISC	500 V	R34	63-4693	22	
C34	22-3139	20 MMF DISC $\pm 10\%$	500 V	R35	63-2315	13	
C35	22-3	.01 MFD DISC	500 V				
C36	22-6	.470 MMF DISC	1000 V				
C37	22-14	.0047 MFD DISC $\pm 10\%$	500 V				
C38	22-2992	100 MMF DISC $\pm 5\%$	500 V				
C39	22-2656	.0068 MFD PAPER MOLDED $\pm 10\%$	200 V	L1	S-48045	1st	
C40A	22-3162	50 MFD ELECTRO	25 V	L2	S-41883	ADJ	
C40B	22-3162	40 MFD ELECTRO	450 V	L3			
C41	22-2975	.22 MFD PAPER MOLDED	200 V	L4	S-47968	4th	
C42	22-3	.01 MFD DISC	500 V	L5	S-43619	DET	
C43	22-1778	.047 MFD PAPER MOLDED	200 V	L6	S-41879	DET	
C44	22-3239	.1 MFD PAPER MOLDED	400 V	L7	S-21888	CHO	
C45	22-17	.001 MFD DISC $\pm 10\%$	1000 V	L8	S-43125	SOU	
C46	22-3239	.1 MFD PAPER MOLDED	400 V	L9	S-16QII	SHU	
C47	22-11	.0033 MFD DISC	500 V	L10	S-43618	SER	
C48	22-16	.470 MMF DISC $\pm 10\%$	500 V	L11	149-171	IRC	
C49	22-3	.01 MFD DISC	500 V	L12	S-1899	INT	
C50	22-2621	.022 MFD PAPER MOLDED $\pm 10\%$	400 V	L13	S-47702	OUA	
C51	22-3125	.1 MFD PAPER MOLDED	600 V	L14	S-47150	HGR	
C52	22-2656	.0068 MFD PAPER MOLDED	200 V	L15	S-22777	SPC	
C53	22-3135	.1 MFD PAPER MOLDED	400 V				
C54	22-3040	.015 MFD PAPER MOLDED $\pm 10\%$	1000 V				
C55	22-17	.001 MFD DISC $\pm 10\%$	1000 V				
C56A	22-2621	100 MFD ELECTRO	50 V				
C56B	22-3137	4C MFD ELECTRO	400 V	T1	S-48046	1st	
C56C	22-3137	8C MFD ELECTRO	400 V	T2	S-41889	2nd	
C57	22-25	2 x 51 MFD DISC	500 V	T3	S-46740	3rd	
C58	22-3226	2 x .001 MFD DISC $\pm 10\%$	500 V	T4	S-47967	4th	
C59	22-6	.470 MMF DISC	1000 V	T5	S-43126	SOL	
C60	22-1778	.047 MFD PAPER MOLDED	200 V	T6	S-43717	INT	
C61	22-2667	33C MMF MICA $\pm 10\%$	500 V	T7	95-1703	AUD	
C62	22-6	.470 MMF DISC	1000 V	T8	95-1656	VER	
C63	22-3179	1500 MMF MICA $\pm 10\%$	300 V	T9	95-1654	DEF	
C64	22-3180	2200 MMF MICA $\pm 10\%$	300 V	T10	95-1726	POW	
C65	22-23	2 x .0015 MFD DISC	500 V	T11	95-1559	FII	
C66	22-3	.01 MFD DISC	500 V	T12	S-46592	HOP	
C67	22-3	.01 MFD DISC	500 V				
C68	22-1841	.1 MFD PAPER MOLDED	600 V				
C69	22-2954	75 MMF $\pm 10\%$	4 KV				
C70	22-1516	4.7 MMF GIMMICK	500 V				
C71	22-3219	.22 MFD MOLDED	600 V	F1	136-38	700	
				F2	136-42	5 A	
				X1	IC3-23	DII	
				X2	I03-20	DUI	
				CX		SUP	
				A1	87-5	IN	
				A2	87-4	IN	

16E27 and 16E27Q Chassis

22K OHM $\pm 10\%$ A.B. ONLY	1/2 W
22K OHM $\pm 10\%$ A.B. ONLY	1/2 W
18K OHM A.B. ONLY	1/2 W
3.2K OHM $\pm 10\%$	3 W
27K OHM $\pm 10\%$	2 W
7.5K OHM $\pm 10\%$	4 W
30K OHM CONTRAST CONTROL	
250K OHM BRIGHTNESS CONTROL	
150K OHM A.B. ONLY	1/2 W
470K OHM	1 W
3 MEGOHM FOCUS CONTROL	
750 OHM BUZZ CONTROL	
27K OHM $\pm 10\%$	2 W
1 MEGOHM TREBLE CONTROL	
3 MEGOHM BASS CONTROL	
2 MEGOHM VOLUME CONTROL	
470 OHM $\pm 10\%$	1 W
3.3 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
5 MEGOHM FRINGE LOCK	
10K OHM A.G.C. CONTROL	
22K OHM $\pm 10\%$	2 W
8.2 MEGOHM 104 A.B. ONLY	1/2 W
5.0 MEGOHM VERTICAL SIZE CONTROL	
2.2 MEGOHM $\pm 10\%$ A.B. OR STKP ONLY	1/2 W
750K OHM VERTICAL HOLD CONTROL	
1.5K OHM VERTICAL LINEARITY CONTROL	
470 OHM $\pm 10\%$	1 W
230K IRC ONLY	1/2 W
15 MEGOHM $\pm 10\%$ A.B. OR STKP ONLY	1/2 W
12CK OHM $\pm 10\%$	2 W
8.2K OHM $\pm 10\%$	3 W
10CK OHM $\pm 10\%$ IRC ONLY	1/2 W
6.8 OHM $\pm 10\%$ WW	1/2 W
22K OHM A.B. OR STKP. ONLY	1 W
1.5 MEGOHM	1 W

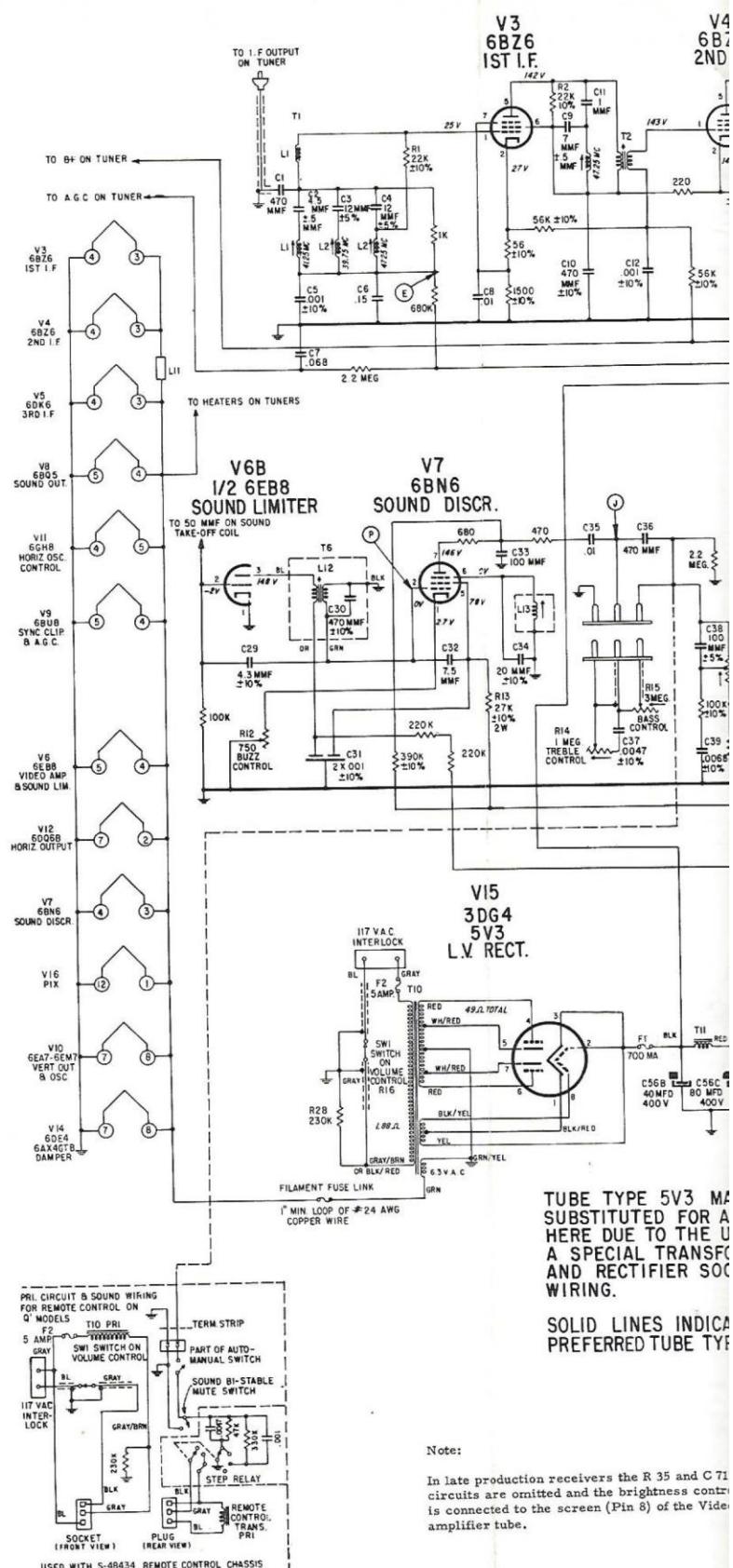
1st I.F. & 41.25MC TRAP COIL WIND ASSEM.  
ADJACENT CHANNEL TRAP COIL

4th I.F. WINDING ASSEMBLY  
DETECTOR SHUNT PEAKING COIL ASSEMBLY  
DETECTOR SERIES PEAKING COIL  
CHOKE COIL ASSEMBLY  
SOUND TAKE-OFF COIL WINDING ASSEMBLY  
SHUNT PEAKING COIL  
SERIES PEAKING COIL ASSEMBLY  
IRON CORE SLEEVE  
INTERCARRIER COIL WINDING ASSEMBLY  
QUADRATURE COIL ASSEMBLY  
HORIZONTAL OSCILLATOR COIL ASSEMBLY  
SPOOK COIL ASSEMBLY

1st I.F. & TRAP COIL ASSEMBLY  
2nd I.F. & TRAP COIL ASSEMBLY  
3rd I.F. TRANSFORMER ASSEMBLY  
4th I.F. TRANSFORMER ASSEMBLY  
SOUND TAKE-OFF COIL & CAP. ASSEMBLY  
INTERCARRIER COIL CAP. & WIRE ASSEMBLY  
AUDIO OUTPUT TRANSFORMER  
VERTICAL OUTPUT TRANSFORMER  
DEFLECTION YOKE  
POWER TRANSFORMER  
FILTER CHOKE  
HORIZONTAL SWEEP TRANSFORMER (potted)

700 MA SLO BLO FUSE  
5 AMP. SLO-BLO FUSE  
DIODE CRYSTAL  
DUAL DIODE CRYSTAL

SUPPLIED WITH YOKE  
INTEGRATOR  
INTEGRATOR

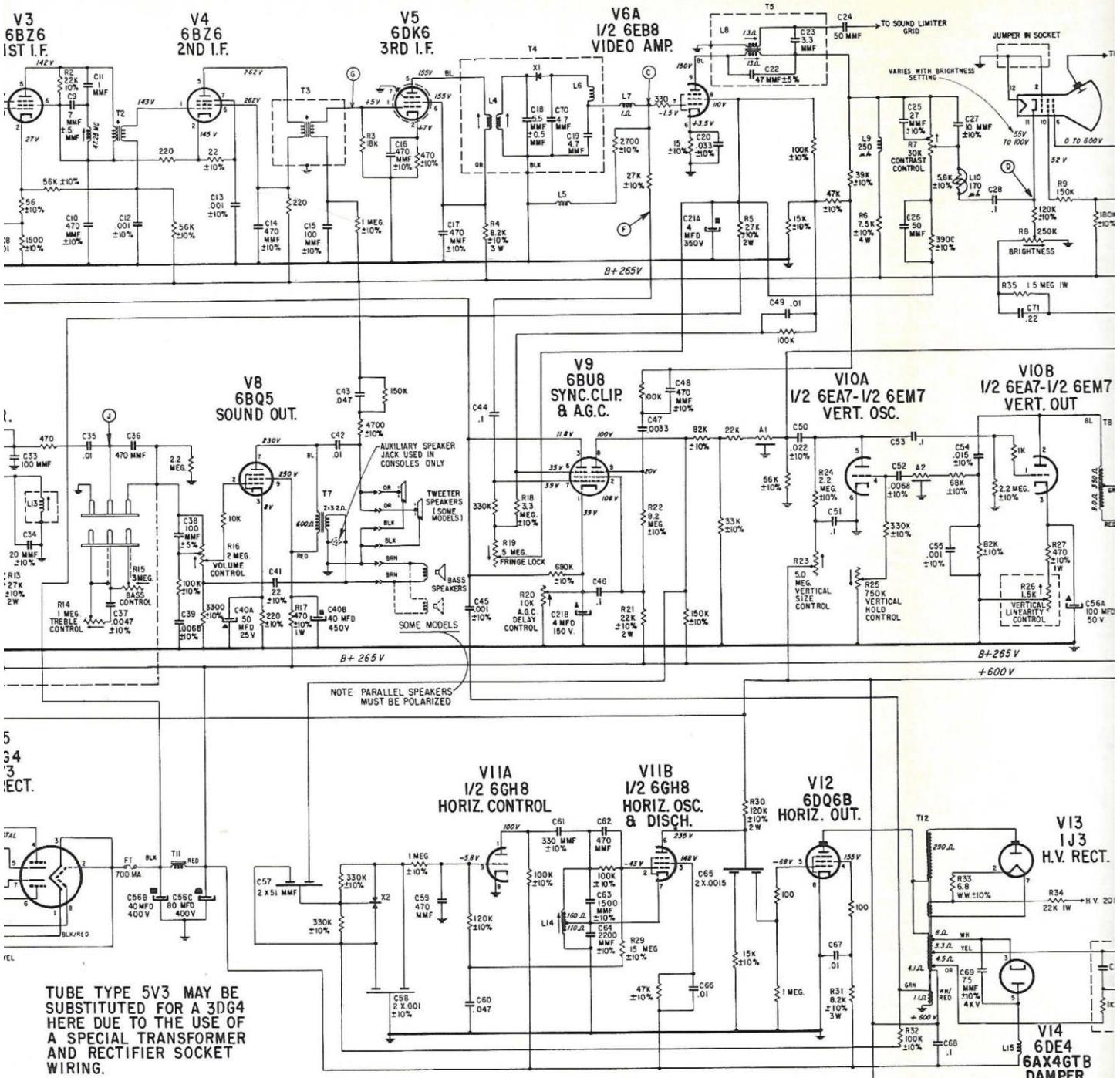


TUBE TYPE 5V3 MA  
SUBSTITUTED FOR A  
HERE DUE TO THE U  
A SPECIAL TRANSFO  
AND RECTIFIER SOC  
WIRING.

SOLID LINES INDICA  
PREFERRED TUBE TYPE

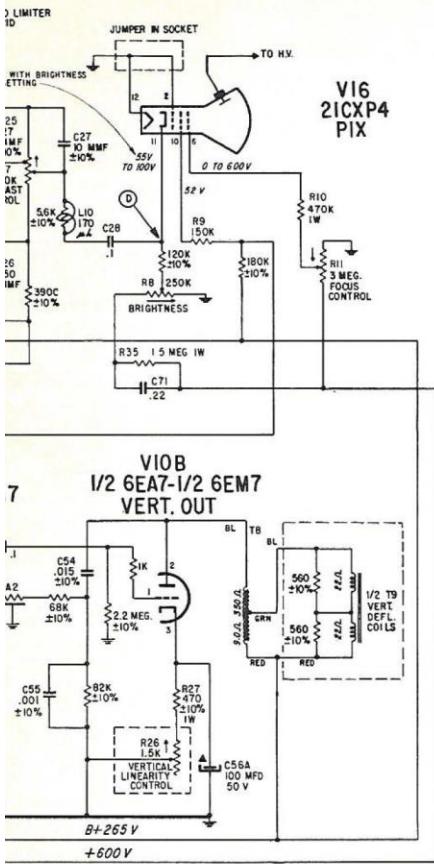
Note:

In late production receivers the R 35 and C 71 circuits are omitted and the brightness control is connected to the screen (Pin 8) of the Video amplifier tube.

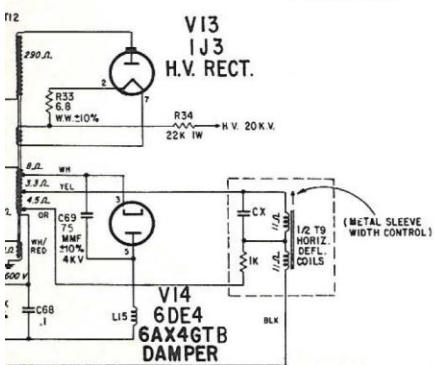


duction receivers the R 35 and C 71  
are omitted and the brightness control  
is fed to the screen (Pin 8) of the Video  
tube.

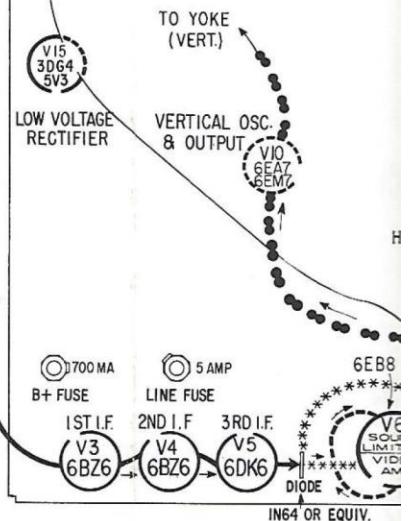
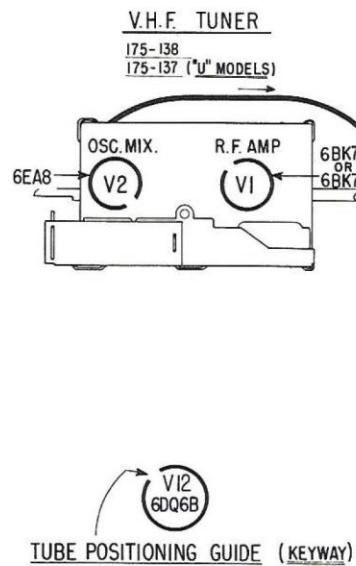
**NOTES:**  
 ALL VOLTAGES MEASURED FROM CHASSIS TO POINTS INDICATED.  
 ALL VOLTAGES ARE D.C., UNLESS OTHERWISE SPECIFIED.  
 ALL D.C. VOLTAGES TO BE MEASURED WITH A VACUUM TUBE VOLTMETER  
 HAVING A 1000 VOLTS SCALE.  
 ALL VOLTAGE MEASUREMENTS TO BE MADE WITH NO SIGNAL PRESENT,  
 NORMAL SETTING OF CONTROLS AND CHANNEL SELECTOR SET TO CHANNEL 2  
 UNLESS OTHERWISE SPECIFIED.  
 ALL CAPACITOR VALUES IN MICROFARADS UNLESS OTHERWISE SPECIFIED.  
 ALL CAPACITOR CAPACITY TOLERANCE  $\pm 20\%$  UNLESS OTHERWISE SPECIFIED.  
 ALL RESISTORS ARE  $\pm 20\%$  TOLERANCE, CARBON, 1/2 WATT UNLESS  
 OTHERWISE SPECIFIED.  
 RESISTANCE MEASUREMENTS SHOWN WITH COILS DISCONNECTED FROM CIRCUIT.  
 COIL RESISTANCES NOT GIVEN ARE UNDER ONE OHM.  
 CATHODE RAY TUBE 2ND ANODE VOLTAGE TO BE MEASURED WITH ELECTROSTATIC  
 OR 200 MHZ. OHM PER VOLT HIGH VOLTAGE METER.  
 ARROWS ON POTENTIOMETERS INDICATE CLOCKWISE ROTATION.  
 CIRCLED LETTERS INDICATE ALIGNMENT AND TEST POINTS.  
 A ALIGNMENT POINTS  
 C DENOTES CHASSIS



TEST POINTS:  
 C- DETECTOR OUTPUT  
 D- VIDEO OUTPUT  
 E- I.F. A.G.C.  
 F- TO BE GROUNDED DURING ALIGNMENT  
 G- 3RD I.F.  
 H- SOUND OUTPUT  
 P- SOUND DISC GRID



IC → DENOTES CHASSIS



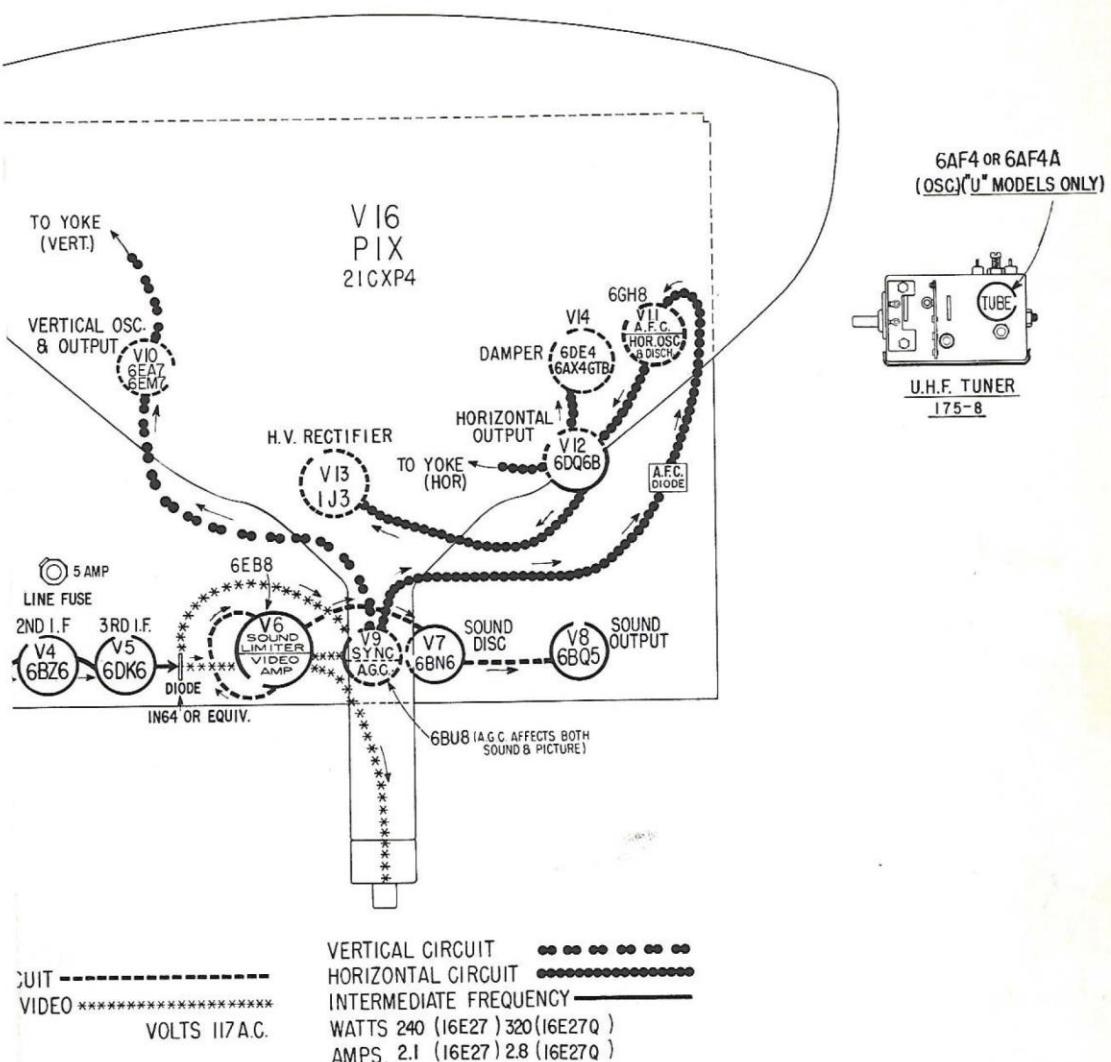
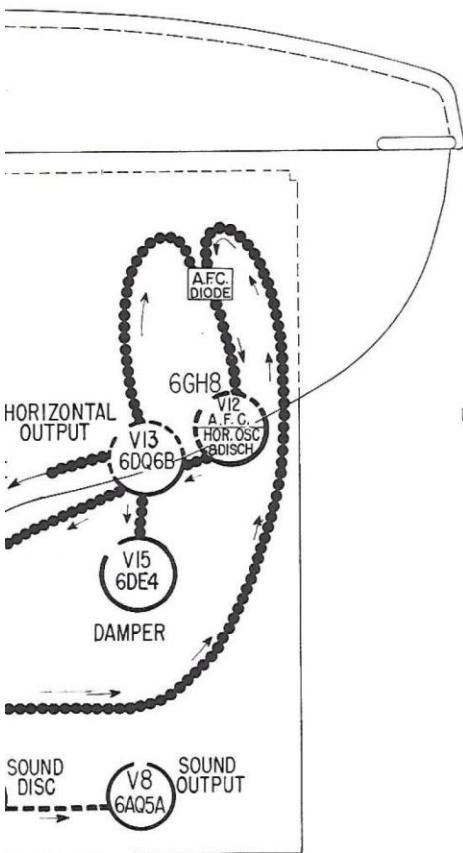
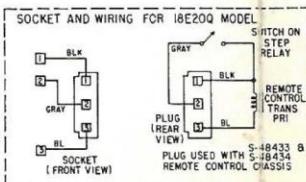
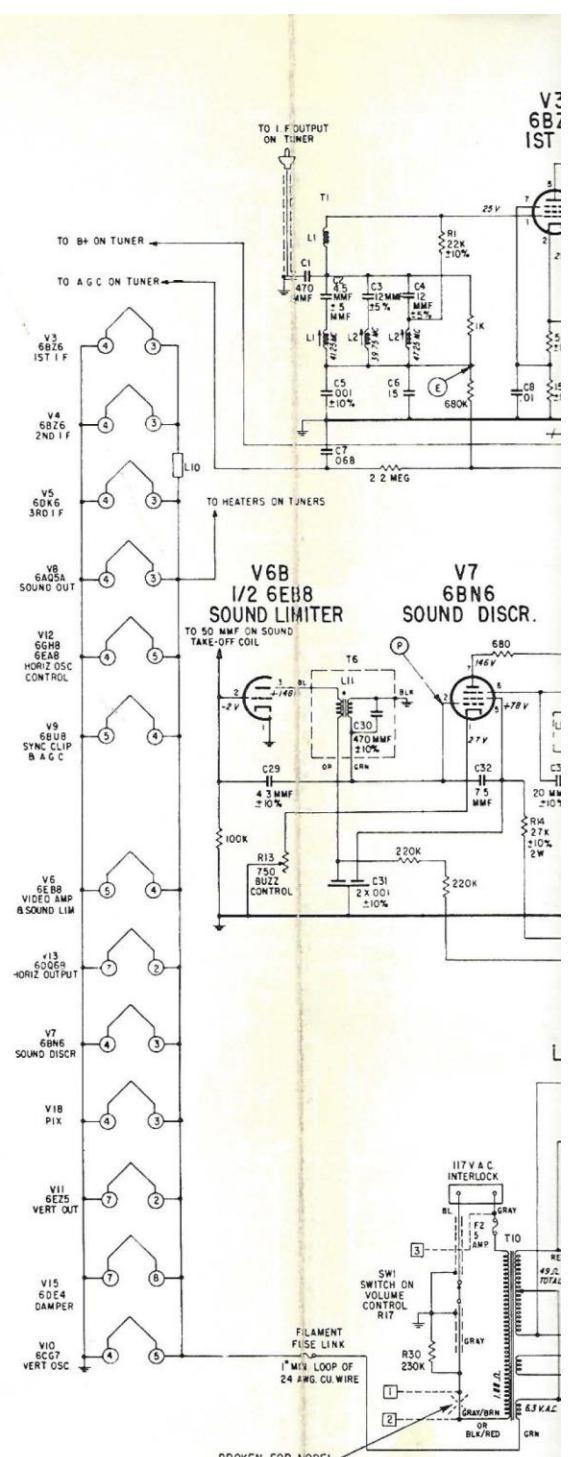


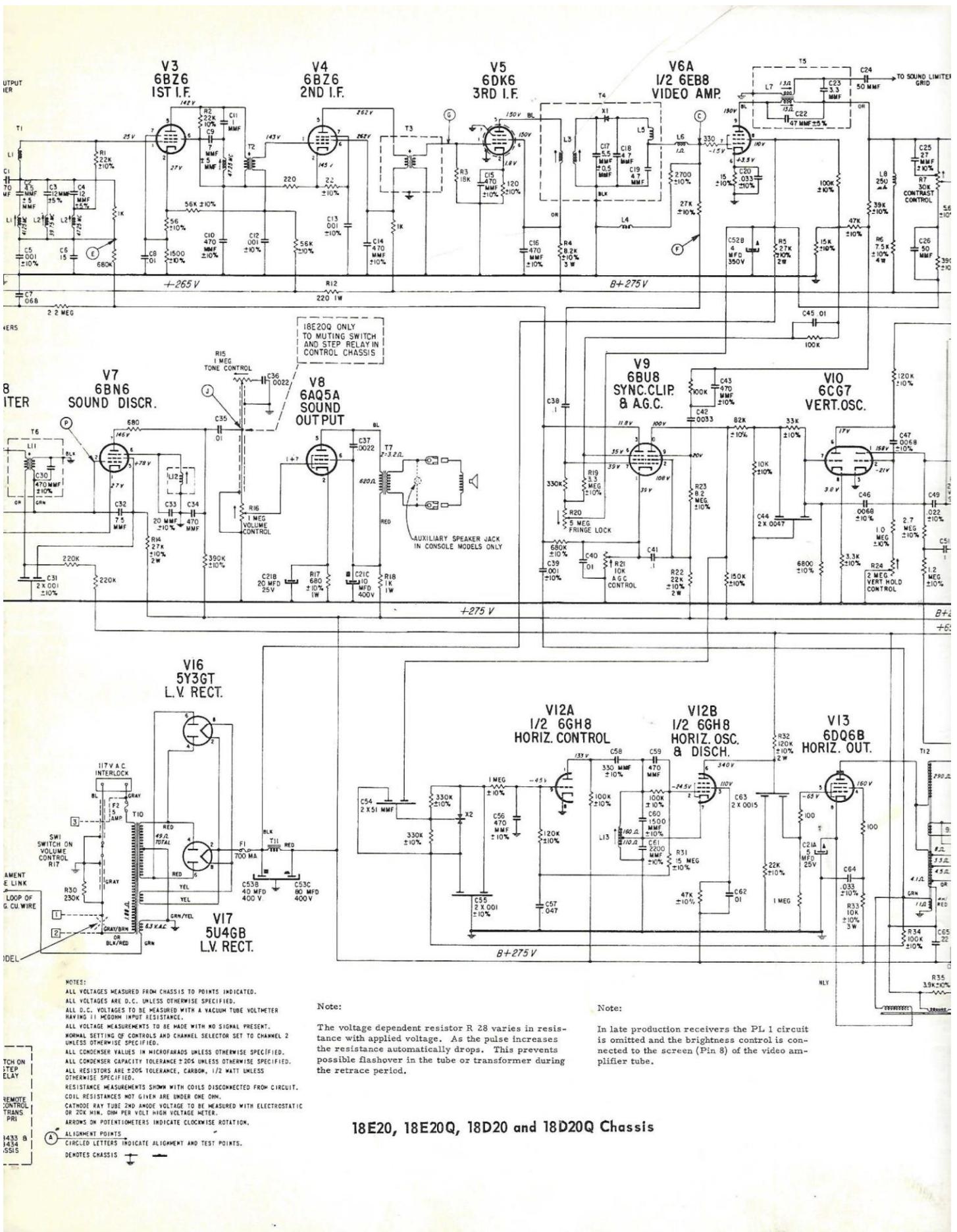
Fig. 34 Schematic Diagram 16E27 and 16E27Q Chassis

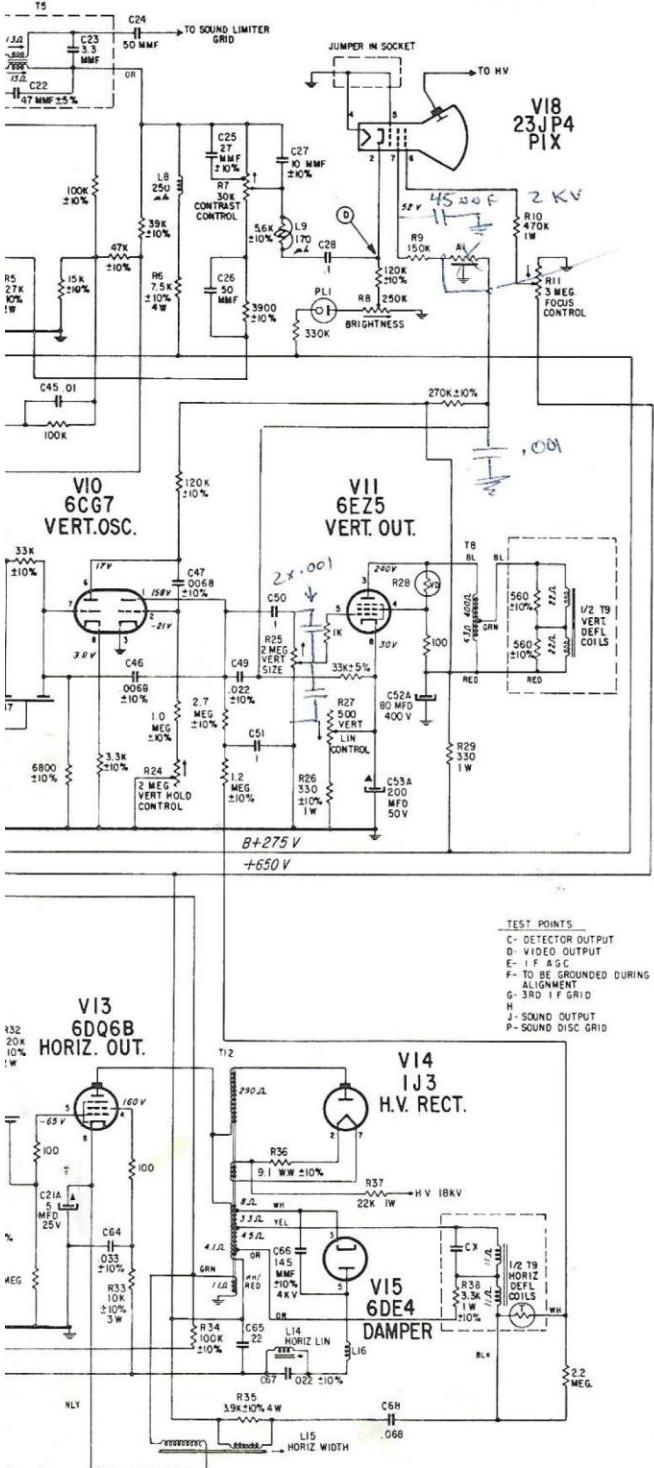


UIT CIRCUIT  
FREQUENCY \_\_\_\_\_  
20, I8E20) 325 (I8D20Q, I8E20Q)  
20, I8E20) 290 (I8D20Q, I8E20Q)



**NOTES:**  
ALL VOLTAGES MEASURED FROM CHA  
ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.  
ALL D.C. VOLTAGES TO BE MEASURED HAVING 117 VOLTS INPUT RESISTANCE.  
ALL VOLTAGE MEASUREMENTS TO BE NORMAL SETTING OF CONTROLS AND UNLESS OTHERWISE SPECIFIED.  
ALL CAPACITOR VALUES IN MICROFARADS.  
ALL RESISTORS ARE ±20% TOLERANCE.  
RESISTANCE MEASUREMENTS SHOWN.  
CATHODE RAY TUBE 260 ANODE 260 OR 200 MM. OHM PER VOLT HIGH.  
ARROWS ON POTENTIOMETERS INDICATE ALIGNMENT POINTS.  
CIRCLED LETTERS INDICATE DENOTES CHASSIS.





ITEM NO.	PART NUMBER	DESCRIPTION
C1	22-3217	.470 MMF DISC
C2	22-2383	.4.5 MMF DISC $\pm .5$ MMF
C3	22-3035	.12 MMF DISC $\pm .5$
C4	22-3035	.12 MMF DISC $\pm .5$
C5	22-3222	.001 MFD DISC $\pm 10\%$
C6	22-3126	.15 MFD PAPER MOLDED
C7	22-2572	.068 MFD MOLDED
C8	22-3	.01 MFD DISC
C9	22-2513	.7 MMF $\pm .5$ MMF
C10	22-16	.470 MMF DISC $\pm 10\%$
C11	22-1762	.1 MMF GIMMICK
C12	22-17	.001 MFD DISC $\pm 10\%$
C13	22-17	.001 MFD DISC $\pm 10\%$
C14	22-16	.470 MMF DISC $\pm 10\%$
C15	22-16	.470 MMF DISC $\pm 10\%$
C16	22-3022	.470 MMF MICA $\pm 10\%$
C17	22-3221	.5.5 MMF DISC $\pm .5$ MMF
C18	22-1516	.4.7 MMF GIMMICK
C19	22-1516	.4.7 MMF GIMMICK
C20	22-2510	.033 MFD PAPER MOLDED $\pm 10\%$
C21A	22-3243	.5 MFD ELECTROLYTIC
C21B	22-3243	.20 MFD ELECTROLYTIC
C21C	22-3243	.10 MFD ELECTROLYTIC
C22	22-2467	.47 MMF $\pm .5$ DISC
C23	22-2343	.3.3 MMF GIMMICK
C24	22-2460	.50 MFD GIMMICK
C25	22-3065	.27 MMF GIMMICK
C26	22-2460	.50 MMF GIMMICK
C27	22-3066	.10 MMF GIMMICK $\pm 10\%$
C28	22-3239	.1 MFD PAPER MOLDED
C29	22-3072	.4.3 MMF GIMMICK $\pm 10\%$
C30	22-2480	.470 MMF MICA $\pm 10\%$
C31	22-3226	.2 X .001 MFD DISC $\pm 10\%$
C32	22-2742	.7.5 MMF GIMMICK
C33	22-3139	.20 MMF DISC $\pm 10\%$
C34	22-6	.470 MMF DISC
C35	22-3	.01 MFD DISC
C36	22-8	.0022 MFD DISC
C37	22-2622	.0022 MFD DISC
C38	22-3239	.1 MFD PAPER MOLDED
C39	22-17	.001 MFD DISC $\pm 10\%$
C40	22-3	.01 MFD DISC
C41	22-3239	.1 MFD PAPER MOLDED
C42	22-11	.0033 MFD DISC
C43	22-16	.470 MMF DISC $\pm 10\%$
C44	22-24	.2 X .0047 MFD DISC
C45	22-3	.01 MFD DISC
C46	22-2501	.0068 MFD PAPER MOLDED
C47	22-2501	.0068 MFD PAPER MOLDED
C48	22-2621	.022 MFD PAPER MOLDED $\pm 10\%$
C49	22-3135	.1 MFD PAPER MOLDED
C50	22-1841	.1 MFD PAPER MOLDED
C51	22-1841	.80 MFD ELECTROLYTIC
C52A	22-3244	.4 MFD ELECTROLYTIC
C53A	22-3228	.200 MFD ELECTROLYTIC
C53B	22-3228	.40 MFD ELECTROLYTIC
C53C	22-3228	.80 MFD ELECTROLYTIC
C54	22-25	.2 X .51 MMF DISC
C55	22-3226	.2 X .001 MFD DISC
C56	22-16	.470 MMF $\pm 10\%$
C57	22-1778	.047 MFD PAPER MOLDED
C58	22-2667	.330 MMF MICA $\pm 10\%$
C59	22-6	.470 MMF DISC
C60	22-3179	.1500 MMF MICA $\pm 10\%$
C61	22-3180	.2200 MMF MICA $\pm 10\%$
C62	22-3	.01 MFD DISC
C63	22-23	.2 X .0015 MFD DISC
C64	22-2635	.033 MFD $\pm 10\%$
C65	22-3219	.22 MFD PAPER MOLDED
C66	22-2869	.145 MMF $\pm 10\%$
C67	22-3227	.022 MFD PAPER MOLDED $\pm 10\%$
C68	22-3200	.068 MFD PAPER MOLDED

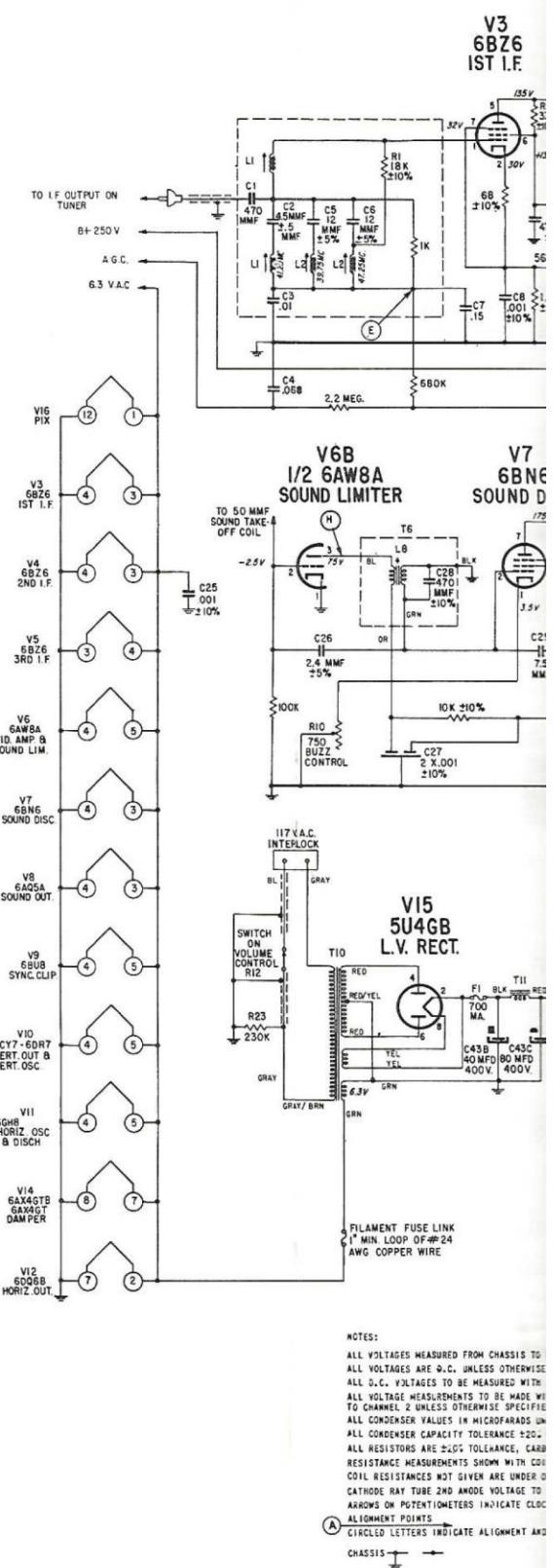
DESCRIPTION					
±.5 MMF	500 V	R1	63-2848	22K OHM ±IC. A.B. ONLY	1/2 W
	500 V	R2	63-2848	22K OHM ±IC. A.B. ONLY	1/2 W
5%	500 V	R3	63-4478	18K OHM A.B. ONLY	1/2 W
5%	500 V	R4	63-4098	8.2K OHM ±IC.	3 W
±10%	500 V	R5	63-4C93	27K OHM ±10%	2 W
MOLDED	200 V	R6	63-4055	7.5K OHM ±10%	4 W
MOLDED	200 V	R7	63-4489	30K OHM CONTRAST CONTROL	
	500 V	R8	63-4676	250K OHM BRIGHTNESS CONTROL	
	500 V	R9	63-4628	150K OHM A.B. ONLY	1/2 W
±10%	500 V	R10	63-2149	47K OHM	1 W
	500 V	R11	63-4455	3 MEGOHM FOCUS CONTROL	
±10%	1000 V	R12	63-2285	220 OHM	1 W
±10%	1000 V	R13	63-3284	750 OHM BUZZ CONTROL	
±10%	500 V	R14	63-4093	27K OHM ±10%	2 W
±10%	500 V	R15	63-4679	1 MEGOHM TONE CONTROL	
±10%	500 V	R16	63-4661	1 MEGOHM VOLUME CONTROL	
±.5 MMF	500 V	R17	63-2290	680 OHM ±10%	1 W
CK	500 V	R18	63-1574	1K OHM	1 W
CK	500 V	R19	63-4080	3.3 MEGOHM ±IC. A.B. ONLY	1/2 W
MOLDED ±10%	200 V	R20	63-4C12	5 MEGOHM FRINGE LOCK	
OLYTIC	25 V	R21	63-4C95	ICK OHM A.G.C. CONTROL	
OLYTIC	25 V	R22	63-1566	22K OHM ±10%	2 W
OLYTIC	400 V	R23	63-4389	8.2 MEGOHM ±IC. A.B. ONLY	1/2 W
SC	500 V	R24	63-4678	2 MEGOHM VERTICAL HOLD CONTROL	
CK	500 V	R25	63-4635	2 MEGOHM VERTICAL SIZE CONTROL	
CK	500 V	R26	63-1622	330 OHM ±10%	2 W
CK	500 V	R27	63-4636	500 OHM VERTICAL LINEARITY CONTROL	
CK	500 V	R28	63-4637	VOLTAGE DEPENDENT RESISTOR	
CK ±10%	500 V	R29	63-2287	330 OHM	2 W
MOLDED	400 V	R30	63-3607	230K OHM	1/2 W
CK ±10%	500 V	R31	63-4619	15 MEGOHM ±10% A.B. OR STKR. ONLY	1/2 W
±10%	500 V	R32	63-23C0	120K OHM ±10%	2 W
DISC ±10%	500 V	R33	63-UC97	ICK OHM ±10%	3 W
CK	500 V	R34	63-4482	100K OHM ±10% I.R.C. ONLY	1/2 W
±10%	500 V	R35	63-4484	3.9K OHM ±10%	4 W
	1000 V	R36	63-4674	9.1 OHM W.W. ±IC.	1/2 W
	500 V	R37	63-4693	22K OHM A.B. OR STKR. ONLY	1 W
SC	500 V				
SC	500 V				
MOLDED	400 V				
±10%	1000 V	L1	S-48045	1ST I.F. & 41.25 FC TRAP CCIL WIND. ASSY.	
MOLDED	400 V	L2	S-41883	ADJACENT CHANNEL TRAP COIL ASSEMBLY	
SC	500 V	L3	S-47968	4TH I.F. WINDING ASSEMBLY	
±10%	500 V	L4	S-43619	DETECTOR SHUNT PEAKING COIL ASSEMBLY	
DISC	500 V	L5	S-41879	DETECTOR SERIES PEAKING COIL ASSEMBLY	
PER MOLDED	500 V	L6	S-21888	CHOKE COIL ASSEMBLY	
PER MOLDED	400 V	L7	S-43125	_SOUND TAKE-OFF COIL WINDING ASSEMBLY	
PER MOLDED	400 V	L8	S-16011	SHUNT PEAKING COIL ASSEMBLY	
ER MOLDED ±10%	400 V	L9	S-43618	SERIES PEAKING CCIL ASSEMBLY	
MOLDED	400 V	L10	149-171	IRON CORE SLEEVE	
MOLDED	400 V	L11	S-41899	INTERCARRIER COIL WINDING ASSEMBLY	
MOLDED	600 V	L12	S-47702	QUADRATURE COIL ASSEMBLY	
OLYTIC	400 V	L13	S-4715C	HORIZONTAL OSCILLATOR CCIL ASSEMBLY	
OLYTIC	350 V	L14	S-47660	HORIZONTAL LINEARITY CCIL ASSEMBLY	
TROLYTIC	50 V	L15	S-49099	HORIZONTAL WIDTH CCIL ASSEMBLY	
TROLYTIC	400 V	L16	S-22777	SPOOK COIL ASSEMBLY	
ISC	500 V				
DISC	500 V	T1	S-48046	1ST I.F. & TRAP COIL ASSEMBLY	
ER MOLDED ±10%	200 V	T2	S-41889	2ND I.F. & TRAP COIL ASSEMBLY	
±10%	500 V	T3	S-46740	3RD I.F. TRANSFORMER ASSEMBLY	
±10%	1000 V	T4	S-47967	4TH I.F. TRANSFORMER ASSEMBLY	
±10%	300 V	T5	S-43126	SOUND TAKE-OFF COIL & CAP. ASSEMBLY	
±10%	300 V	T6	S-43717	INTERCARRIER COIL, CAP. & WIRE ASSEMBLY	
DISC	500 V	T7	95-1569	AUDIO OUTPUT TRANSFORMER	
DISC	500 V	T8	95-1696	VERTICAL OUTPUT TRANSFORMER	
ER MOLDED	400 V	T9	95-1695	DEFLECTION YOKE	
ER MOLDED	600 V	T10	95-1693	POWER TRANSFORMER	
	4 KV	T11	95-1694	FILTER CHOKE	
ER MOLDED ±10%	200 V	T12	S-47662	HORIZONTAL SWEEP TRANSFORMER	
ER MOLDED	600 V				
		F1	136-38	700 MA. SLO-BLO FUSE	
		F2	136-42	5 AMP. SLO-BLO FUSE	
		X1	103-23	DIODE CRYSTAL	
		X2	103-2C	DUAL DIODE CRYSTAL	
		CX		SUPPLIED WITH YOKE	
		PLI	100-235	NEON BULB	
		AI	87-5	INTEGRATOR	

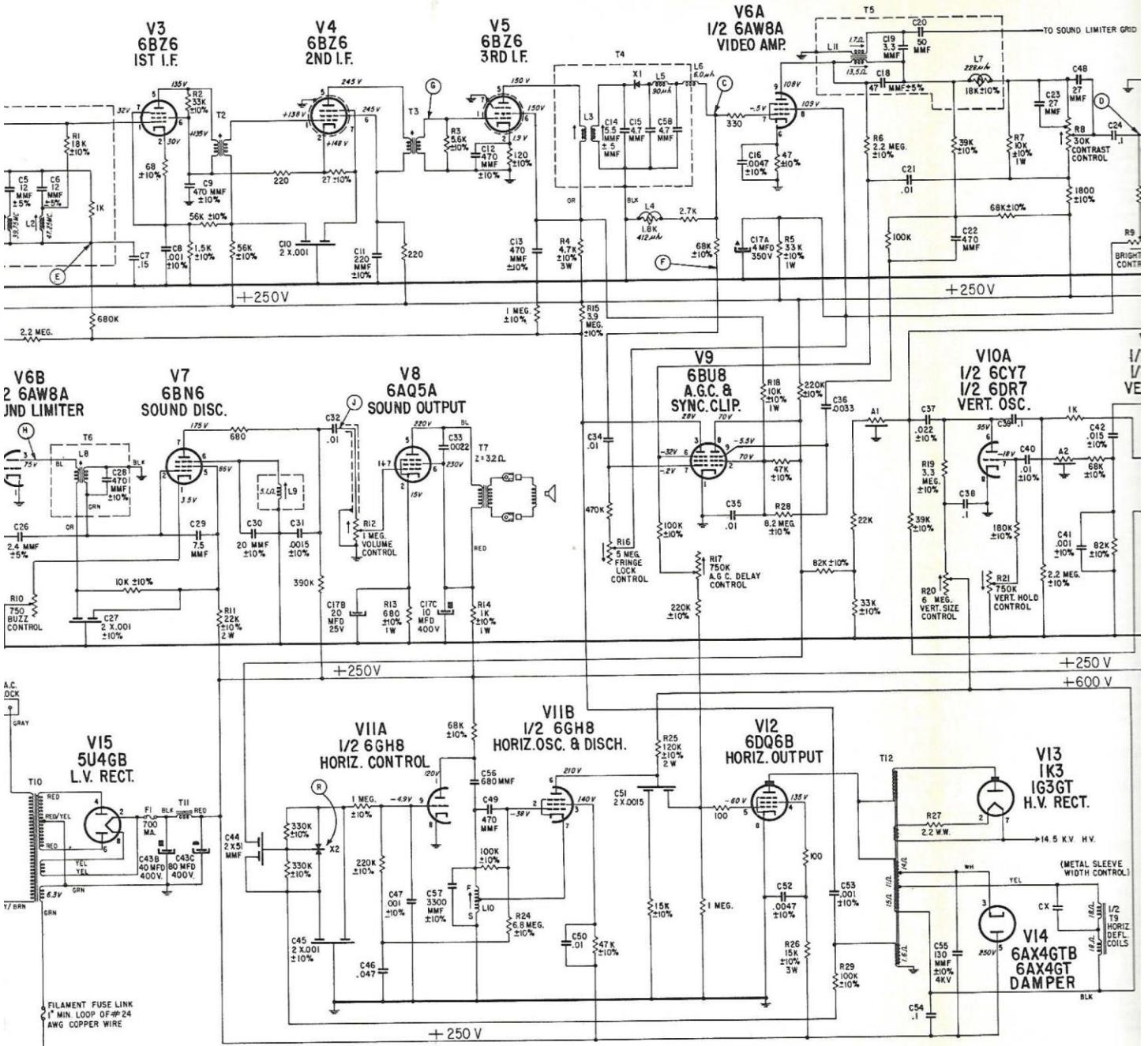
18E20, 18E20Q, 18D20 and 18D20Q Chassis

ITEM NO.	PART NUMBER	DESCRIPTION
C1	22-3217	.470 MMF DISC
C2	22-2383	.4.5 MMF $\pm .5$ MMF DISC
C3	22-3	.01 MFD DISC
C4	22-2572	.068 MFD
C5	22-3035	.12 MMF $\pm 5\%$ DISC
C6	22-3035	.12 MMF $\pm 5\%$ DISC
C7	22-3126	.15 MFD
C8	22-17	.001 MFD $\pm 10\%$ DISC
C9	22-16	.470 MMF $\pm 10\%$ DISC
C10	22-3226	2 X .001 MFD $\pm 10\%$
C11	22-2926	.220 MMF $\pm 10\%$
C12	22-16	.470 MMF $\pm 10\%$ DISC
C13	22-3022	.470 MMF MICA $\pm 10\%$
C14	22-3221	.55MMF $\pm .5$ MMF
C15	22-1516	.4.7 MMF GIMMICK
C16	22-14	.0047 MFD DISC $\pm 10\%$
C17A		4 MFD ELECTROLYTIC
C17B	22-2744	20 MFD ELECTROLYTIC
C17C		10 MFD ELECTROLYTIC
C18	22-2467	.47 MMF DISC $\pm 5\%$
C19	22-2343	.3.3 MMF GIMMICK
C20	22-2460	.50 MMF GIMMICK
C21	22-3	.01 MFD DISC
C22	22-6	.470 MMF DISC
C23	22-3065	.27 MMF GIMMICK
C24	22-3239	.1 MFD PAPER MOLDED
C25	22-17	.001 MFD $\pm 10\%$ DISC
C26	22-2596	.2.4 MMF GIMMICK $\pm 5\%$
C27	22-3226	2 X .001 MFD DISC $\pm 10\%$
C28	22-2480	.470 MMF MICA $\pm 10\%$
C29	22-2742	.7.5 MMF GIMMICK
C30	22-3139	.20 MMF DISC $\pm 10\%$
C31	22-12	.0015 MFD DISC $\pm 10\%$
C32	22-3	.01 MFD DISC
C33	22-8	.0022 MFD DISC
C34	22-3	.01 MFD DISC
C35	22-3	.01 MFD DISC
C36	22-11	.0033 MFD DISC
C37	22-2621	.022 MFD PAPER MOLDED $\pm 10\%$
C38	22-3125	.1 MFD
C39	22-2061	.1 MFD PAPER MOLDED
C40	22-2565	.01 MFD PAPER MOLDED $\pm 10\%$
C41	22-17	.001 MFD DISC $\pm 10\%$
C42	22-3040	.015 MFD PAPER MOLDED $\pm 10\%$
C43A		100 MFD ELECTROLYTIC
C43B	22-3123	40 MFD ELECTROLYTIC
C43C		80 MFD ELECTROLYTIC
C44	22-25	2 X .51 MMF DISC
C45	22-3226	2 X .001 MFD DISC $\pm 10\%$
C46	22-1778	.047 MFD PAPER MOLDED
C47	22-17	.001 MFD DISC $\pm 10\%$
C48	22-3065	.27 MMF GIMMICK
C49	22-6	.470 MMF DISC $\pm 10\%$
C50	22-3	.01 MFD DISC
C51	22-23	2 X .0015 MFD DISC
C52	22-14	.0047 MFD DISC $\pm 10\%$
C53	22-17	.001 MFD DISC $\pm 10\%$
C54	22-3125	.1 MFD
C55	22-2697	.130 MMF $\pm 10\%$
C56	22-2668	.680 MMF $\pm 10\%$
C57	22-3093	.3300 MMF $\pm 10\%$
C58	22-1516	.4.7 MMF GIMMICK
R1	63-3195	.18K OHM $\pm 10\%$ A.B. ONLY
R2	63-4008	.33K OHM $\pm 10\%$ A.B. ONLY
R3	63-4472	.5.6K OHM $\pm 10\%$ A.B. ONLY
R4	63-4370	.4.7K OHM $\pm 10\%$
R5	63-957	.33K OHM $\pm 10\%$
R6	63-4C77	.2.2 MEGOHM $\pm 10\%$ A.B. ONLY
R7	63-442C	.10K OHM $\pm 10\%$
R8	63-4076	.30K OHM CONTRAST CONTROL
R9	63-4049	.25CK OHM BRIGHTNESS CONTROL
R10	63-3284	.750 OHM BUZZ CONTROL
R11	63-1566	.22K OHM $\pm 10\%$
R12	63-4062	.1 MEGOHM VOLUME CONTROL
R13	63-2290	.680 OHM $\pm 10\%$
R14	63-965	.1K OHM $\pm 10\%$
R15	63-4374	.3.9 MEGOHM $\pm 10\%$ A.B. ONLY
R16	63-4050	.5 MEGOHM FRINGE LOCK CONTROL
R17	63-3262	.750K OHM A.G.C. DELAY CONTROL
R18	63-1071	.10K OHM $\pm 10\%$

16E20 Chassis

500 V	R19	63-4080	3.3 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
500 V	R20	63-4E67	7.5 MEGOHM VERTICAL SIZE CONTROL	
500 V	R21	63-3262	750K OHM VERTICAL HOLD CONTROL	
200 V	R22	63-4446	2.5K OHM VERTICAL LINEARITY CONTROL	
500 V	R23	63-3607	230K OHM	1/2 W
500 V	R24	63-4078	6.8 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
200 V	R25	63-2309	120K OHM $\pm 10\%$	2 W
1000 V	R26	63-4458	15K OHM $\pm 10\%$	3 W
500 V	R27	63-2114	2.2 OHM $\pm 10\%$ W.W.	1/2 W
500 V	R28	63-4389	8.2 NEG. $\pm 10\%$ A.B. ONLY	1/2 W
500 V	R29	63-4482	100K OHM $\pm 10\%$ I.R.C. ONLY	1/2 W
500 V				
350 V	LI	S-48045	1st I.F. & 41.25 MC TRAP COIL WINDING ASSEMBLY	
25 V	L2	S-41883	ADJ. CHANNEL TRAP COIL ASSEM. (39.75 & 47.25 MC)	
400 V	L3	S-47698	4th I.F. WINDING ASSEMBLY	
500 V	L4	S-47906	DETECTOR SHUNT PEAKING COIL ASSEMBLY	
500 V	L5	S-41879	DETECTOR SERIES PEAKING COIL	
500 V	L6	S-21888	TWEET COIL ASSEMBLY	
1000 V	L7	S-47905	VIDEO PEAKING COIL ASSEMBLY	
500 V	L8	S-22347	INTERCARRIER COIL WINDING ASSEMBLY	
400 V	L9	S-45229	QUADRATURE COIL ASSEMBLY	
1000 V	L10	S-4579	HORIZONTAL OSCILLATOR COIL ASSEMBLY	
500 V	L11	S-42872	SOUND TAKE-OFF WINDING ASSEMBLY	
500 V				
500 V	T2	S-42874	2nd I.F. TRANSFORMER ASSEMBLY	
500 V	T3	S-45539	3rd I.F. TRANSFORMER ASSEMBLY	
500 V	T4	S-47907	4th I.F. TRANSFORMER ASSEMBLY	
500 V	T5	S-47907	SOUND TAKE-OFF COIL	
500 V	T6	S-42875	INTERCARRIER COIL	
400 V	T7	95-1E47	AUDIO OUTPUT	
600 V	T8	95-1E46	VERTICAL OUTPUT TRANSFORMER	
400 V	T9	95-1E48	YOKES	
200 V	T10	95-1E49	POWER TRANSFORMER	
1000 V	T11	95-1581	FILTER CHOKE	
1000 V	T12	S-45510	HORIZONTAL SWEEP TRANSFORMER	
50 V				
400 V				
400 V				
500 V				
500 V	X1	103-23	DIODE CRYSTAL	
1000 V	X2	103-20	DUAL SELENIUM DIODE	
500 V				
1000 V				
500 V				
500 V	A1	87-5	INTEGRATOR	
500 V	A2	87-4	INTEGRATOR	
1000 V				
600 V				
4 KV	FI	136-38	700 MA. SLO-BLO FUSE	
500 V				
300 V				
500 V				
1/2 W				
1/2 W				
1/2 W				
3 W				
1 W				
1/2 W				
1 W				
2 W				
1 W				
1 W				
1/2 W				
1 W				



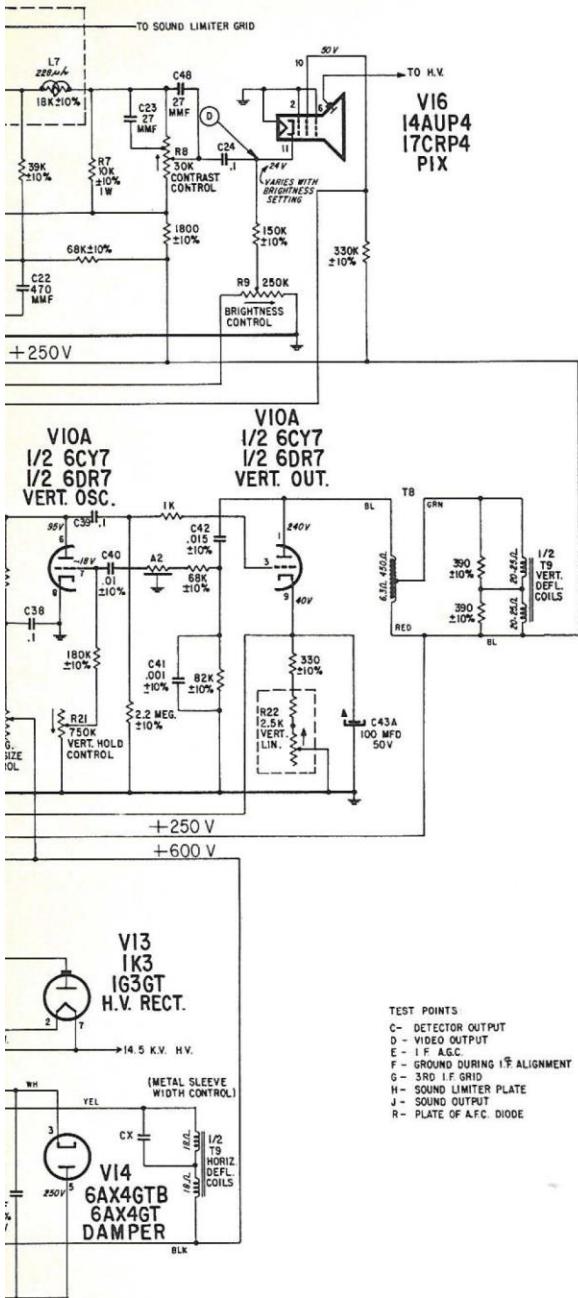


NOTES:

ALL VOLTAGES MEASURED FROM CHASSIS TO POINTS INDICATED.  
 ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.  
 ALL D.C. VOLTAGES TO BE MEASURED WITH A VACUUM TUBE VOLTMETER HAVING 11 MEGOHM INPUT RESISTANCE.  
 ALL VOLTAGE MEASUREMENTS TO BE MADE WITH NO SIGNAL PRESENT. NORMAL SETTING OF CONTROLS AND CHANNEL SELECTOR SET TO POSITION NOT OTHERWISE SPECIFIED.  
 ALL CAPACITOR VALUES IN MICROFARADS UNLESS OTHERWISE SPECIFIED.  
 ALL CONDENSER CAPACITY TOLERANCE ±20% UNLESS OTHERWISE SPECIFIED.  
 ALL RESISTORS ARE ±10% TOLERANCE, CARBON, 1/2 WATT UNLESS OTHERWISE SPECIFIED.  
 RESISTANCE MEASUREMENTS SHOWN WITH COILS DISCONNECTED FROM CIRCUIT.  
 COIL RESISTANCES NOT GIVEN ARE UNDER ONE OHM.  
 CATHODE RAY TUBE ZK ANODE VOLTAGE TO BE MEASURED WITH ELECTROSTATIC OR 20K MIN. OHM PER VOLT HIGH VOLTAGE METER.  
 ARROWS ON POTENTIOMETERS INDICATE CLOCKWISE ROTATION.

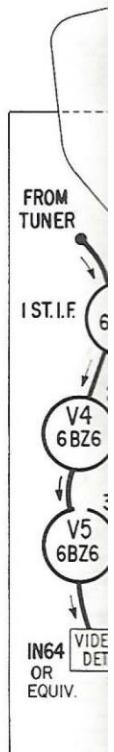
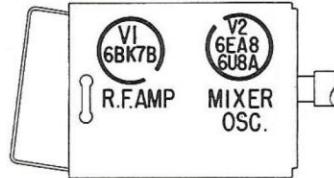
**A** ALIGNMENT POINTS  
 CIRCLED LETTERS INDICATE ALIGNMENT AND TEST POINTS

CHASSIS →



6AF4  
6AF4A  
OSC. "U" MODEL  
ONLY

BANDSWITCH TUNER (SOME MODELS)



SOUND CIRCUIT  
COMPOSITE  
60 CYCLES

V7  
6BN6

TUBE POSITIONING GUIDE (KEY WAY)

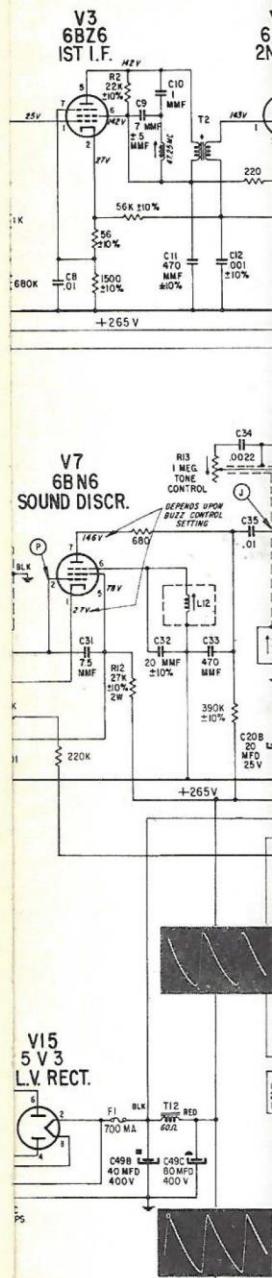
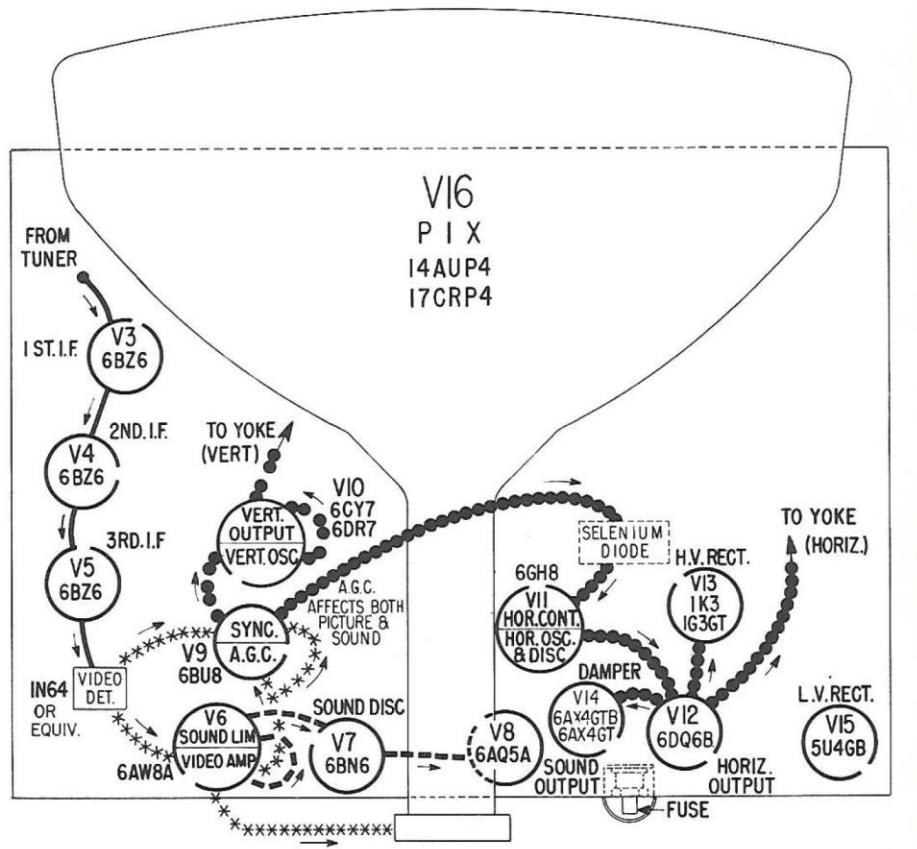
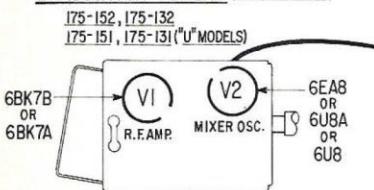
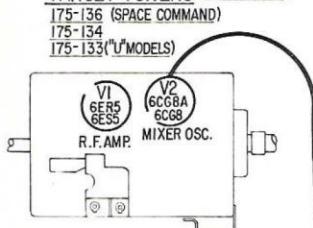


Fig. 30 Schematic Diagram 16E20 Chassis

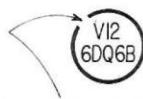
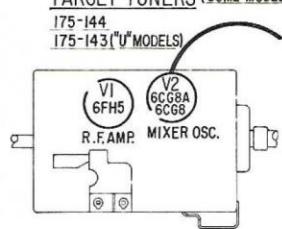
BANDSWITCH TUNERS (SOME MODELS)



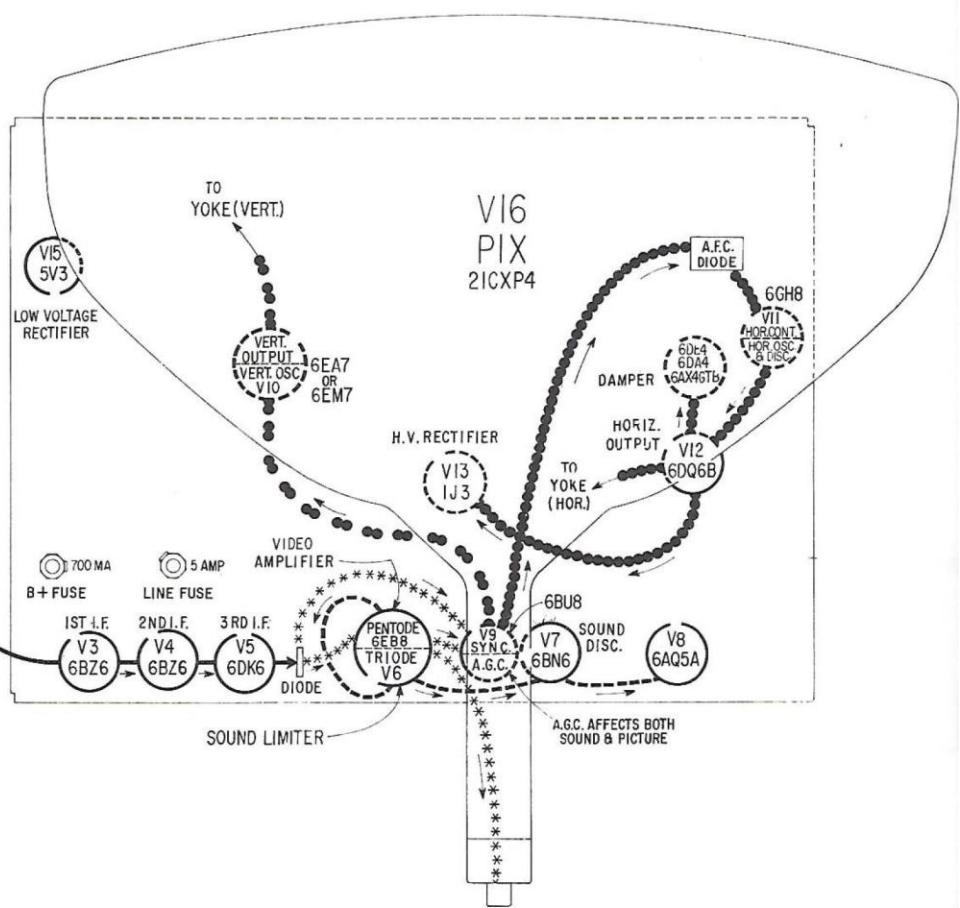
TARGET TUNERS (SOME MODELS)



TARGET TUNERS (SOME MODELS)



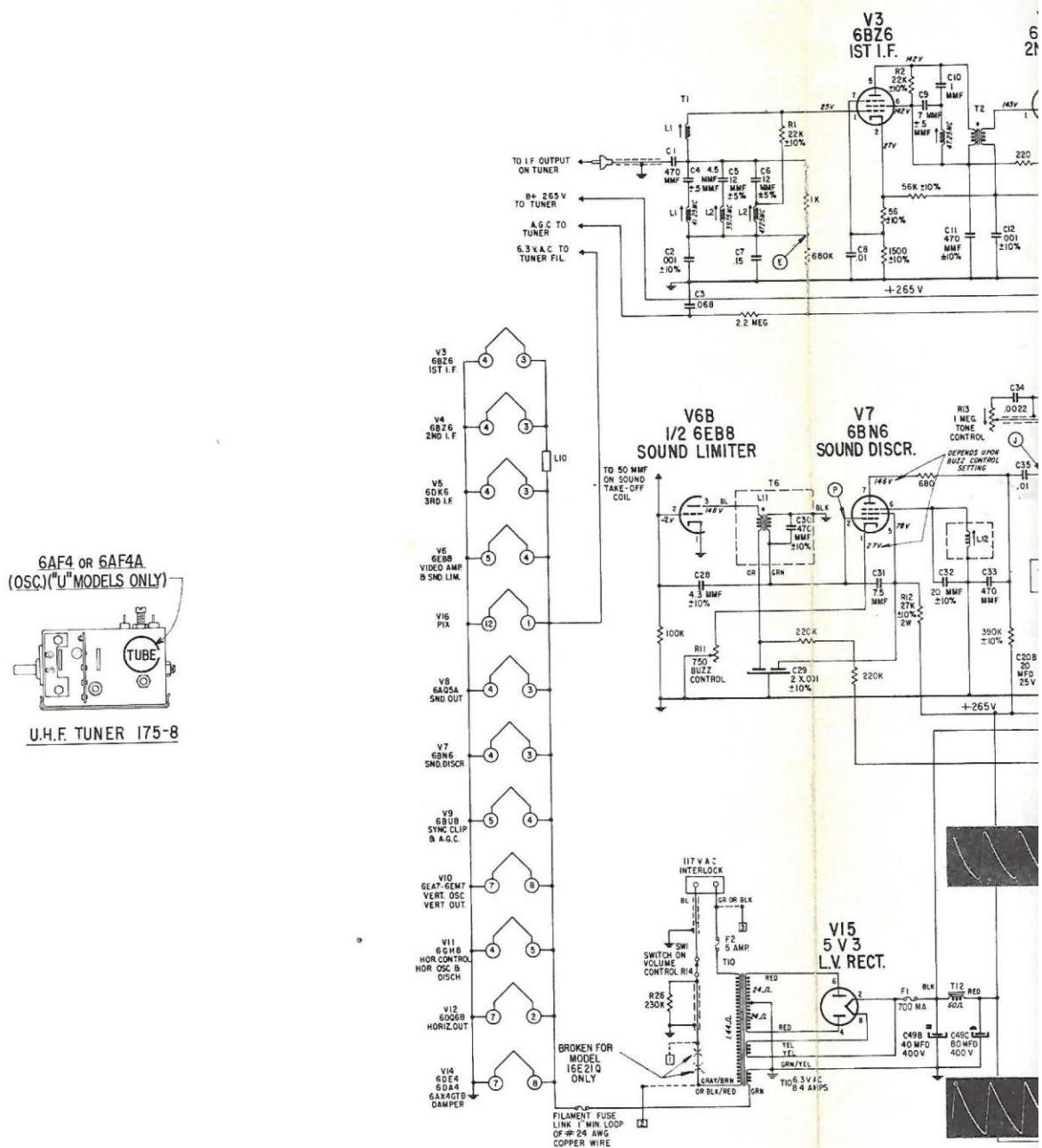
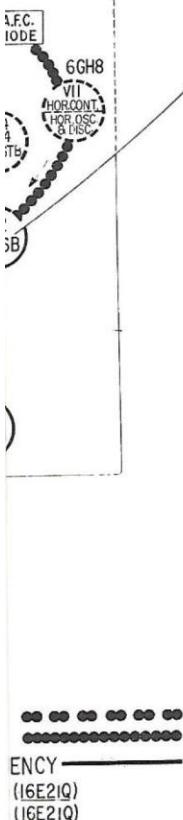
TUBE POSITIONING GUIDE (KEY WAY)



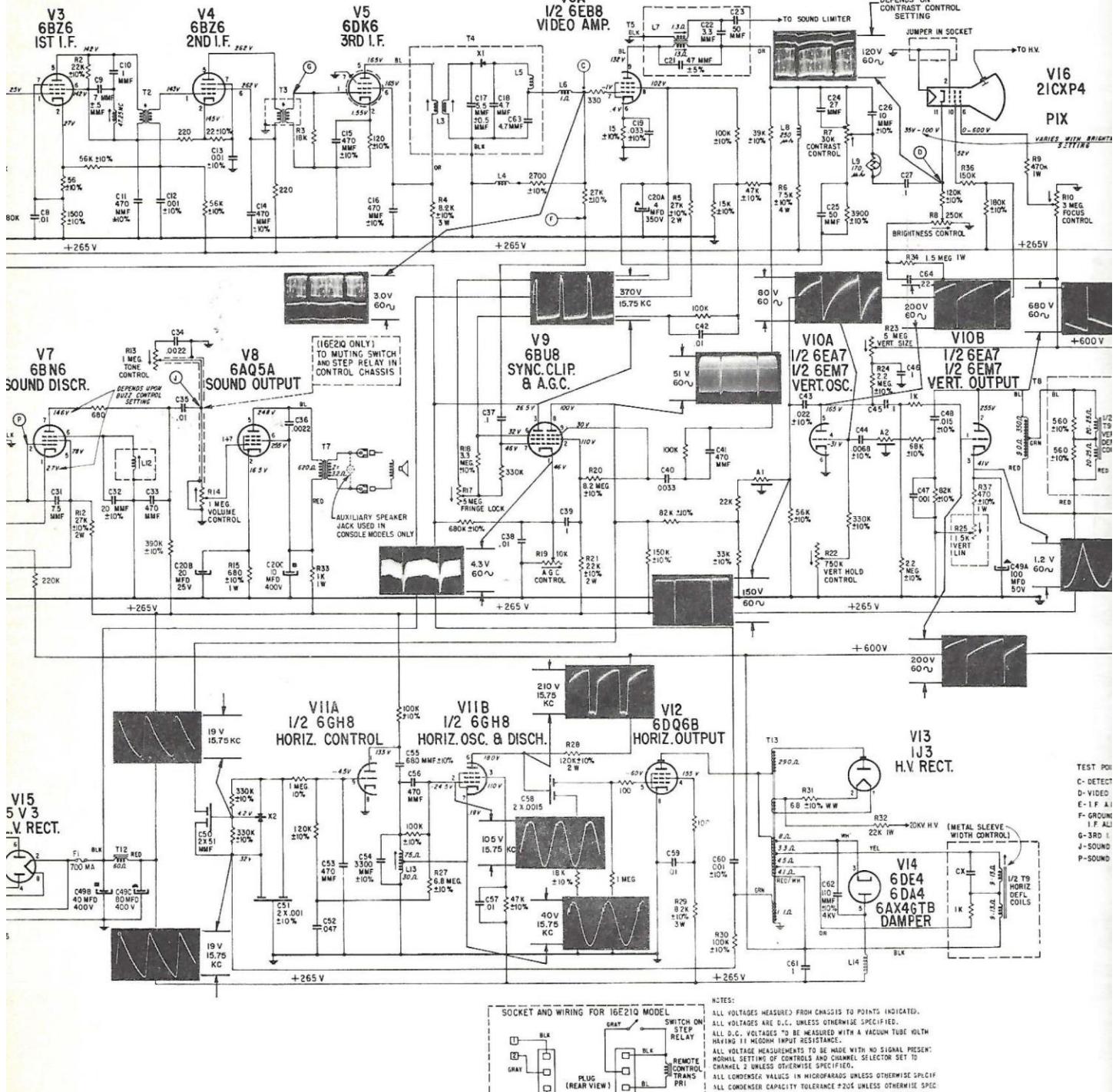
SOUND CIRCUIT -----  
COMPOSITE VIDEO \*\*\*\*\*  
CYCLES 60 VOLTS 117 A.C.

VERTICAL CIRCUIT •••••  
HORIZONTAL CIRCUIT •••••  
INTERMEDIATE FREQUENCY ——————  
WATTS 215 (16E21) 295 (16E21Q)  
AMPS 1.95 (16E21) 2.65 (16E21Q)

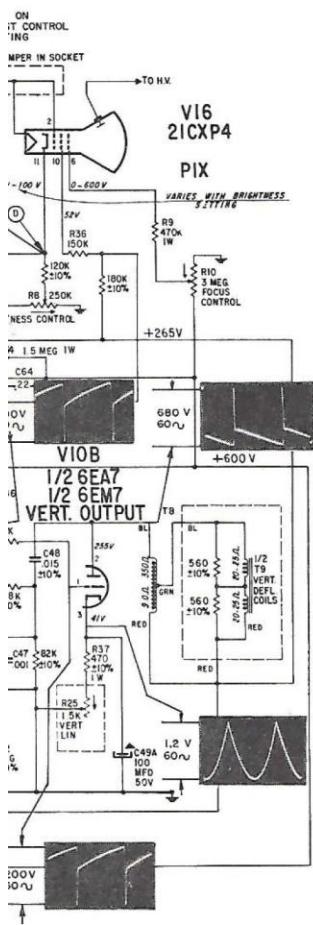
Fig. 31 Schematic Diagram 16E21, 16E21Q, 16D21 and 16D21Q Chassis



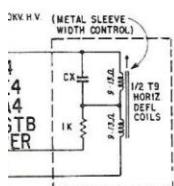
ENCY  
(I6E21Q)  
(I6E21Q)



16E21, 16E21Q, 16D21 and 16D21Q Chassis



113  
J3  
RECT.



TEST POINTS  
 C- DETECTOR OUTPUT  
 D- VIDEO OUTPUT  
 E- 1 F AGC  
 F- GROUNDED FOR  
     I.F. ALIGNMENT  
 G- 3RD I.F. GRID  
 J- SOUND OUTPUT  
 P- SOUND DISC GRID

ITEM NO.	PART NUMBER	DESCRIPTION					
C1	22-3217	.470 MMF DISC	500 V	R4	63-4098	8.2K OHM ±10%	
C2	22-3222	.001 MFD DISC ±10%	500 V	R5	63-4093	27K OHM ±10%	
C3	22-2572	.068 MFD MOLDED	200 V	R6	63-4055	7.5K OHM ±10%	
C4	22-2383	4.5 MMF DISC ±.5 MMF	500 V	R7	63-4489	30K OHM CONTRA:	
C5	22-3035	12 MMF DISC ±5%	500 V	R8	63-4676	250K OHM BRIGHT	
C6	22-3035	12 MMF DISC ±5%	500 V	R9	63-2149	470K OHM	
C7	22-3126	.15 MFD PAPER MOLDED	200 V	R10	63-4455	3 MEGOHM FOCUS	
C8	22-3	.01 MFD DISC	500 V	R11	63-3284	750 OHM BUZZ CO	
C9	22-2513	7 MMF DISC ±.5 MMF	500 V	R12	63-4093	27K OHM ±10% A.	
C10	22-1762	1.0 MMF GIMMICK TYPE	500 V	R13	63-4679	1 MEGOHM TONE C	
C11	22-16	470 MMF DISC ±10%	500 V	R14	63-4661	1 MEGOHM VOLUMI	
C12	22-17	.001 MFD DISC ±10%	1000 V	R15	63-2290	680 OHM ±10%	
C13	22-17	.001 MFD DISC ±10%	1000 V	R16			
C14	22-16	470 MMF DISC ±10%	500 V	R17	63-4012	5 MEGOHM FRINGE	
C15	22-16	470 MMF DISC ±10%	500 V	R18	63-4080	3.3 MEGOHM ±10%	
C16	22-3022	470 MMF MICA ±10%	500 V	R19	63-4095	10K OHM A.G.C.	
C17	22-3221	5.5MMF DISC ±0.5 MMF	500 V	R20	63-4389	8.2 MEGOHM ±10%	
C18	22-1516	4.7 MMF GIMMICK TYPE	500 V	R21	63-1566	22K OHM ±10%	
C19	22-2510	.033 MFD PAPER MOLDED ±10%	200 V	R22	63-4677	750K OHM VERTIC	
C20A		4 MFD ELECTROLYTIC	350 V	R23	63-4660	5 MEGOHM VERT	
C20B	22-2744	20 MFD ELECTROLYTIC	16D21, 16D21Q	R24	63-4077	2.2 MEGOHM ±10%	
C20C		10 MFD ELECTROLYTIC	400 V	R25	63-4620	1.5K OHM VERTIC	
C21	22-2467	47 MMF ±5%	500 V	R26	63-3607	230K OHM	
C22	22-2343	3.3 MMF GIMMICK TYPE	500 V	R27	63-4441	6.8 MEGOHM ±10%	
C23	22-2460	50 MMF GIMMICK TYPE	500 V	R28	63-2309	120K OHM ±10%	
C24	22-3065	27 MMF GIMMICK TYPE ±10%	500 V	R29	63-4098	8.2K OHM ±10%	
C25	22-2460	50 MMF GIMMICK TYPE	500 V	R30	63-4482	100K OHM ±10%	
C26	22-3066	10 MMF GIMMICK TYPE ±10%	500 V	R31	63-3205	6.8 OHM ±10%	
C27	22-3239	.1 MFD PAPER MOLDED	400 V	R32	63-4693	22K OHM A.B. OI	
C28	22-3072	4.3 MMF GIMMICK TYPE ±10%	500 V	R33	63-1574	1K OHM	
C29	22-3226	2 X .001 MMF DISC ±10%	500 V	R34	63-2315	1.5 MEGOHM	
C30	22-2480	470 MMF MICA ±10%	500 V	R35			
C31	22-2742	7.5 MMF GIMMICK TYPE	500 V	R36	63-4628	150K OHM A.B. OI	
C32	22-3139	20 MMF ±10%	500 V	R37	63-2398	470 OHM ±10%	
C33	22-6	470 MMF DISC	1000 V				
C34	22-8	.0022 MFD DISC	500 V	L1	S-48046	1ST I.F. & 41.2	
C35	22-3	.01 MFD DISC	500 V	L2	S-41883	ADJACENT CHANNE	
C36	22-2622	.0022 MFD DISC	500 V	L3	S-47968	4TH I.F. WINDIN	
C37	22-3239	.1 MFD PAPER MOLDED	400 V	L4	S-43619	DETECTOR SHUNT	
C38	22-3	.01 MFD DISC	500 V	L5	S-41879	DETECTOR SERIES	
C39	22-3239	.1 MFD PAPER MOLDED	400 V	L6	S-21888	CHOKE COIL ASSE	
C40	22-11	.0033 MFD DISC	500 V	L7	S-3125	OUND TAKE-OFF	
C41	22-6	470 MMF DISC	1000 V	L8	S-16011	SHUNT PEAKING C	
C42	22-3	.01 MFD DISC	500 V	L9	S-36168	SERIES PEAKING	
C43	22-2621	.022 MFD PAPER MOLDED ±10%	400 V	L10	143-171	IRON CORE	
C44	22-2656	.0068 MFD PAPER MOLDED ±10%	200 V	L11	S-41899	INTERCARRIER CO	
C45	22-3135	.1 MFD PAPER MOLDED	400 V	L12	S-47702	QUADRATURE COIL	
C46	22-3125	.1 MFD PAPER MOLDED	600 V	L13	S-45678	HORIZONTAL OSCIL	
C47	22-17	.001 MFD DISC ±10%	1000 V	L14	S-22777	SPOOK COIL	
C48	22-3040	.015 MFD PAPER MOLDED ±10%	1000 V				
C49A		100 MFD ELECTROLYTIC	50 V				
C49B	22-3137	40 MFD ELECTROLYTIC	400 V				
C49C		80 MFD ELECTROLYTIC	400 V				
C50	22-25	2 X 51 MMF DISC	500 V	T1	S-48046	1ST I.F. & TRAP	
C51	22-3226	2 X .001 MFD DISC ±10%	500 V	T2	S-41889	2ND I.F. & TRAP	
C52	22-1778	.047 MFD MOLDED	200 V	T3	S-46740	3RD I.F. TRANSF	
C53	22-6	470 MMF DISC	1000 V	T4	S-47967	4TH I.F. TRANSF	
C54	22-3093	3300 MMF MICA ±10%	300 V	T5	S-43126	OUND TAKE-OFF	
C55	22-2901	680 MMF MICA ±10%	500 V	T6	S-37171	INTERCARRIER CO	
C56	22-6	470 MMF DISC	1000 V	T7	95-1569	AUDIO OUTPUT TR	
C57	22-3	.01 MFD DISC	500 V	T8	95-1656	VERTICAL OUTPUT	
C58	22-23	2 X .0015 MFD DISC	500 V	T9	95-1654	DEFLECTION YOKE	
C59	22-3	.01 MFD	500 V	T10	95-1680	POWER TRANSFORM	
C60	22-17	.001 MFD DISC ±10%	1000 V	T11			
C61	22-1841	.1 MFD PAPER MOLDED	600 V	T12	95-1681	FILTER CHOKE	
C62	22-2694	110 MMF ±10%	4 KV	T13	S-47071	HORIZONTAL SWEET	
C63	22-1516	4.7 MMF GIMMICK TYPE	500 V				
C64	22-3219	22 MMF MOLDED	600 V				
				X1	103-23	DIODE CRYSTAL	
				X2	103-20	DUAL SELENIUM D	
				A1	87-5	INTEGRATOR	
				A2	87-4	INTEGRATOR	
				F1	136-38	700 MA. FUSE S	
				F2	136-42	5 AMP. SLO-BLO FU	
				CX		SUPPLIED WITH 1	
R1	63-2848	22K OHM ±10% A.B. ONLY	1/2 W				
R2	63-2848	22K OHM ±10% A.B. ONLY	1/2 W				
R3	63-4478	18K OHM A.B. ONLY	1/2 W				

ISI

63-4098	8.2K OHM $\pm 10\%$	3 W
63-4093	27K OHM $\pm 10\%$	2 W
63-4055	7.5K OHM $\pm 10\%$	4 W
63-4489	30K OHM CONTRAST CONTROL	
63-4676	250K OHM BRIGHTNESS CONTROL	
63-2149	470K OHM	1 W
63-4455	3 MEGOHM FOCUS CONTROL	
63-3284	750 OHM BUZZ CONTROL	
63-4093	27K OHM $\pm 10\%$ A.B. ONLY	2 W
63-4679	1 MEGOHM TONE CONTROL	
63-4661	1 MEGOHM VOLUME CONTROL	
63-2290	680 OHM $\pm 10\%$	1 W
63-4012	5 MEGOHM FRINGE LOCK	
63-4080	3.3 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
63-4095	10K OHM A.G.C. DELAY CONTROL	
63-4389	8.2 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
63-1566	22K OHM $\pm 10\%$	2 W
63-4677	750K OHM VERTICAL HOLD CONTROL	
63-4660	5 MEGOHM VERTICAL SIZE CONTROL	
63-4077	2.2 MEGOHM $\pm 10\%$ A.B. ONLY	1/2 W
63-4620	1.5K OHM VERTICAL LINEARITY CONTROL	
63-3607	230K OHM	1/2 W
63-4441	6.8 MEGOHM $\pm 10\%$ A.B. OR STKPL. ONLY	1/2 W
63-2309	120K OHM $\pm 10\%$	2 W
63-4098	8.2K OHM $\pm 10\%$	3 W
63-4482	100K OHM $\pm 10\%$ I.R.C. ONLY	1/2 W
63-3205	6.8 OHM $\pm 10\%$ W.W.	1/2 W
63-4693	22K OHM A.B. OR STKP. ONLY	1 W
63-1574	1K OHM	1 W
63-2315	1.5 MEGOHM	1 W
63-4628	150K OHM A.B. ONLY	1/2 W
63-2398	470 OHM $\pm 10\%$	1 W
S-48045	1ST I.F. & 41.25 MC TRAP COIL WIND. ASSEM.	
S-41883	ADJACENT CHANNEL TRAP COIL	
S-47968	4TH I.F. WINDING ASSEMBLY	
S-43619	DETECTOR SHUNT PEAKING COIL ASSEMBLY	
S-41879	DETECTOR SERIES PEAKING COIL	
S-21888	CHOKE COIL ASSEMBLY	
S-43125	SOUND TAKE-OFF WINDING ASSEMBLY	
S-16011	SHUNT PEAKING COIL	
S-43618	SERIES PEAKING COIL ASSEMBLY	
I43-171	IRON CORE	
S-41899	INTERCARRIER COIL WINDING ASSEMBLY	
S-47702	QUADRATURE COIL ASSEMBLY	
S-45678	HORIZONTAL OSCILLATOR COIL ASSEMBLY	
S-22777	SPOOK COIL	
S-48046	1ST I.F. & TRAP COIL ASSEMBLY	
S-41889	2ND I.F. & TRAP COIL ASSEMBLY	
S-46740	3RD I.F. TRANSFORMER ASSEMBLY	
S-47967	4TH I.F. TRANSFORMER ASSEMBLY	
S-43126	SOUND TAKE-OFF COIL & CAP. ASSEMBLY	
S-43717	INTERCARRIER COIL CAP. & WIRE ASSEMBLY	
95-1569	AUDIO OUTPUT TRANSFORMER	
95-1656	VERTICAL OUTPUT TRANSFORMER	
95-1654	DEFLECTION YOKE	
95-1680	POWER TRANSFORMER	
95-1681	FILTER CHOKE	
S-47071	HORIZONTAL SWEEP TRANSFORMER	
103-23	DIODE CRYSTAL	
103-20	DUAL SELENIUM DIODE	
87-5	INTEGRATOR	
87-4	INTEGRATOR	
136-38	700 MA. FUSE SLO-BLO	
136-42	5 AMP. SLO-BLO FUSE	
	SUPPLIED WITH YOKE	

ANODE VO  
ERS INC



# PRINCIPLE COM

1812L	E1814P	E1814P	E2010C	E2010C	E2015L	E2015L	E2301R	E2301R	E2301Y	E2301Y	E2302R	E2302R	E2315L	E2315Y	E2316E	
5D25	16E25	16D25	16E25Q	16D25Q	16E25Q	16D25Q	16E21	16D21	16E21	16D21	16E21	16D21	16E21	16E21	16E21	1
7DQP4	17DQP4	17DQP4	17DQP4	17DQP4	17DQP4	17DQP4	21CXP4	1								
1-2685	14-2877*	14-2872	14-3116	14-3116	14-2873	14-2873	14-2721	14-2721	14-2722	14-2722	14-2726	14-2726	14-2696	14-2691	14-2694	1
1-2728*	14-2877*	14-2872														
32-280	192-280	192-280	192-280	192-280	192-280	192-280	192-285	192-285	192-284	192-284	192-285	192-285	192-279	192-279	192-279	1
7-2904	57-2906	57-2906	57-2903	57-2903	57-2905	57-2905	57-2925	57-2759	57-2925	57-2759	57-2925	57-2759	57-2712	57-2712	57-2712	1
-45716	S-45716	S-46726	S-46726	S-46726	1											
5-2341	46-2344	46-2344	46-2344	46-2344	46-2341	46-2341	46-2173	46-2173	46-2180	46-2180	46-2173	46-2180	46-2180	46-2180	46-2173	4
-49420	S-49420	S-49420	S-49420	S-49420	S-49420	S-49420	S-46280	1								
-46215	S-46215	S-46215	S-46215	S-46215	S-46215	S-46215	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	46-1118	46-1118	4
-46665	S-46665	S-46665	S-46665	S-46665	S-46665	S-46665	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	None	None	None	1
-46665	S-46665	S-46665	S-46665	S-46665	S-46665	S-46665	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	None	None	None	1
-46665	S-46665	S-46665	S-46665	S-46665	S-46665	S-46665	S-41482	S-41482	S-41482	S-41482	S-41482	S-41482	S-46724	S-46724	S-46724	1
one	None	None	None	None	None	None	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	None	None	None	1
-45760	S-46963	S-46963	S-49310	S-49310	S-47413	S-47413	S-48469	S-47937	S-48469	S-47937	S-48469	S-47937	S-48418	S-48418	S-48418	1
9-887	49-887	49-887	49-887	49-887	49-887	49-887	49-751	49-751	49-751	49-751	49-751	49-751	49-751	49-751	49-751	4
1-1666	95-1721	95-1666	95-1721	95-1666	95-1721	95-1666	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	9
46564	S-48197	S-46564	S-48197	S-46564	S-48197	S-46564	S-47071	S								
1-4491	63-4491	63-4491	63-4491	63-4491	63-4491	63-4491	63-4677	63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4677	63-4677	6
1-4647	63-4647	63-4647	63-4647	63-4647	63-4647	63-4647	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	6
1-4492	63-4492	63-4492	63-4492	63-4492	63-4492	63-4492	63-4676	63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4676	63-4676	6
1-4485	63-4485	63-4485	63-4485	63-4485	63-4485	63-4485	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	6
one	None	None	None	None	None	None	63-4679	63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4679	63-4679	6
1-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	6
1-4493	63-4493	63-4493	63-4493	63-4493	63-4493	63-4493	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	6
1-4661	63-4661	63-4661	63-4661	63-4661	63-4661	63-4661	63-4651	63-4651	63-4651	63-4651	63-4651	63-4651	63-4661	63-4661	63-4661	6
47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-45679	S								
1-3262	63-3262	63-3262	63-3262	63-3262	63-4095	63-3262	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	6
1-4050	63-4050	63-4050	63-4050	63-4050	63-4050	63-4050	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	6
1-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	6
1-1700	95-1700	95-1700	95-1700	95-1700	95-1700	95-1700	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	9
1-1665	95-1665	95-1665	95-1665	95-1665	95-1665	95-1665	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	9
1-1667	95-1667	95-1667	95-1667	95-1667	95-1667	95-1667	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	9
175-146	175-146	175-146	175-148	175-148	175-148	175-148	175-132	175-132	175-132	175-132	175-132	175-132	175-132	175-132	175-134	1
175-145	175-145	175-145	None	None	None	None	175-131	175-131	175-131	175-131	175-131	175-131	175-131	175-131	175-133	1
175-8	175-8	175-8	None	None	None	None	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	1
43927	S-43927	None	None	None	None	None	S-45733	S								
45472	S-45472	S-45472	None	None	None	None	S-45472	S								
one	None	None	None	None	None	None	24-989	24-989	24-989	24-989	24-989	24-989	24-989	24-989	24-989	2
172-1596	202-1577	202-1596	202-1576	202-1593	202-1576	202-1593	202-1569	202-1465	202-1569	202-1465	202-1569	202-1465	202-1569	202-1569	202-1563	2
one	None	None	S-48583	S-45853	S-48583	S-45853	None	N								

\*\*\*U\*\* MODELS ONLY

# E COMPONENTS CHART

315L	E2315Y	E2316E	E2316R	E2316W	E2345E	E2345E	E2345R	E2345R	E2345W	E2345W	E2346E	E2346R	E2346W	E2347E	E2347E	E2347	
E21	16E21	16E21	16E21	16E21	16D21	16E21	16D21	16E21	16D21	16E21	16E21	16E21	16E21	16D21	16E21	16E21	
CXP4	21CXP4	21CXP4	21CXP4														
-2696	14-2691	14-2694	14-2693	14-2695	14-3003	14-2761E	14-3002	14-2761R	14-3001	14-2761W	14-3006	14-3005	14-3004	14-3009	14-2802E	14-301	
2-279	192-279	192-279	192-279	192-279	192-285	192-285	192-285	192-285	192-285	192-285	192-285	192-285	192-285	192-279	192-279	192-279	
-2712	57-2712	57-2712	57-2712	57-2712	57-2926	57-2760	57-2926	57-2760	57-2926	57-2760	57-2926	57-2926	57-2926	57-2713	57-2713	57-2713	
46726	S-46726	S-46726	S-46726	S-46726	S-45716	S-45716*	S-45716*	S-45716	S-45716	S-45716	S-45716	S-45716	S-45716	S-46726	S-46726	S-46726	
45716*	S-45716*	S-45716*	S-45716*	S-45716*										S-45716*	S-45716*	S-45716*	
-2180	46-2180	46-2173	46-2173	46-2173	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	
46280	S-46280	S-46280	S-46280														
-1118	46-1118	46-1118	46-1118	46-1118	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	46-1118	46-1118	46-111	
one	None	None	None	None	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	S-46725	S-46725	S-46725	S-46725	S-46725	None	
one	None	None	None	None	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	S-46725	S-46725	S-46725	S-46725	S-46725	None	
46724	S-46724	S-46724	S-46724	S-46724	S-41482	S-46724	S-46724	S-4672									
one	None	None	None	None	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	S-46725	S-46725	S-46725	S-46725	S-46725	None	
48418	S-48418	S-48418	S-48418	S-48418	S-48492	S-47119	S-48492	S-47119	S-48492	S-47119	S-484509	S-48509	S-48509	S-48542	S-47275	S-4854	
I-751	49-751	49-751	49-751	49-780	49-780	49-780	49-780	49-780	49-780	49-780	49-818	49-818	49-818	49-893 (2)	49-893 (2)	49-893	
-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-165	
47071	S-47071	S-47071	S-47071														
-4677	63-4677	63-4677	63-4677	63-4677	63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4677	63-4677	63-4677	63-4677	63-4486	63-467	
-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-466	
-4676	63-4676	63-4676	63-4676	63-4676	63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4676	63-4676	63-4676	63-4676	63-4487	63-467	
-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-462	
-4679	63-4679	63-4679	63-4679	63-4679	63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4679	63-4679	63-4679	63-4679	63-4488	63-467	
I-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-328	
I-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-448	
I-4661	63-4661	63-4661	63-4661	63-4661	63-4610	63-4661	63-4610	63-4661	63-4610	63-4661	63-4661	63-4661	63-4661	63-4661	63-4661	63-466	
45679	S-45679	S-45679	S-4567														
I-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	
I-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-401	
I-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-445	
5-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	
5-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	
5-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	
75-132	175-132	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-13	
75-131	175-131	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-13	
75-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	
45733	S-45733	S-45733	S-45733														
46862	S-46862	S-46862	S-46862	S-46862	S-45472	S-46862	S-46862										
4-963	24-961	24-961	24-961	24-961	S-48494	S-45743	S-48494	S-45743	S-48494	S-45746*	S-48502*	S-45746*	S-48494	S-48494	S-48494	24-961	24-961
202-1569	202-1569	202-1563	202-1563	202-1563	202-1466	202-1563	202-1466	202-1563	202-1466	202-1563	202-1466	202-1563	202-1563	202-1563	202-1563	202-15	
one	None	None	None														

IMPORTANT - IN USING THE PRINCIPLE COMPONENTS CHART, USE THE CHASSIS NUMBER AS A GUIDE IF A PARTICULAR MODEL IS LISTED TWICE AS AN EXAMPLE, MODEL E2010C APPEARS IN TWO COLUMNS. ASCERTAIN FROM THE MODEL ON HAND THE CHASSIS NUMBER AND USE THE LIST IN WHICH THAT CHASSIS NUMBER APPEARS.

**'ARTICULAR MODEL IS LISTED TWICE.  
CHASSIS NUMBER AND USE THE LIST**

**\* \* \* U \* MODELS ONLY**

E2348R	E2348W	E2348W	E2350H	E2350H	E2350M	E2350M	E2350R	E2350R	E2350W	MODEL
16D21	16E21	16D21	16E21	16D21	16E21	16D21	16E21	16D21	16E21	CHASSIS
21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	C. R. TUBE
14-2810R	14-3012	14-2810W	14-3018	14-2770H	14-3015	14-2770M	14-3016	14-2770R	14-3017	CABINET
192-279	192-279	192-279	192-262	192-262	192-262	192-262	192-262	192-262	192-262	GLASS
57-2713	57-2713	57-2713	57-2761	57-2761	57-2761	57-2761	57-2761	57-2761	57-2761	ESCUTCHEON
S-46726 S-45716*	S-46726 S-45716*	S-46726 S-45716*	S-45716	S-46726	S-45716	S-46726	S-45716	S-46726	S-45716	VOLUME KNOB
46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	46-2171	CHANNEL KNOB
S-46280	S-46280	S-46280	S-46280	S-48280	S-46280	S-46280	S-46280	S-46280	S-46280	FINE TUNING KNOB
46-1118	46-1118	46-1118	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	76-1025	HORIZ. HOLD KNOB
S-46725	None	S-46725	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	S-46725	VERT. HOLD KNOB
S-46725	None	S-46725	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	S-46725	BRIGHTNESS KNOB
S-46724	S-46724	S-46724	S-41482	CONTRAST KNOB						
S-46725	None	S-46725	S-46725	S-43672	S-46725	S-43672	S-46725	S-43672	S-46725	TONE KNOB
S-47348	S-48543	S-47348	S-48520	S-47094	S-48520	S-47094	S-4*520	S-47094	S-48520	CABINET BACK
49-831 & 49-893	49-831 & 49-893	49-831 & 49-893	49-818 & 49-851	SPEAKER						
95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	DEF'L YOKE
S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	HORIZ. SWEEP
63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	VERT. HOLD CONTROL
63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	VERT. SIZE CONTROL
63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4487	63-4576	BRIGHTNESS CONTROL
63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	VERT. LIN. CONTROL
63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4488	63-4579	TONE CONTROL
63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	BUZZ CONTROL
63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	CONTRAST CONTROL
63-4610	63-4661	63-4610	63-4661	63-4610	63-4661	63-4610	63-4661	63-4610	63-4661	VOLUME CONTROL
S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	HORIZ. HOLD CONTROL
63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	A G C CONTROL
63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	FRINGE LOCK CONTROL
63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	FOCUS CONTROL
95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	VERT. OUTPUT TRANS.
95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	AUDIO OUTPUT TRANS.
95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	POWER TRANSFORMER
175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	175-134	V H F TUNER
175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	175-133	V H F TUNER*
175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	175-8	U H F CONT. TUNER*
S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	S-45733	U H F DIAL KNOB*
S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	S-46862	U H F DRIVE BELT*
24-961	24-961	24-961	S-48494	S-45743	S-48494	S-45743	S-48494	S-45743	S-48494	CONTROL COVER
202-1466	202-1563	202-1466	202-1563	202-1466	202-1563	202-1466	202-1563	202-1466	202-1563	INSTRUCTION BOOK
None	None	None	None	None	None	None	None	None	None	SPACE COMMAND CHASSIS

\*\*\*U\*\* MODELS ONLY

55E	E2755R	E2755W	E2764W	E3000R	E3000Y	E3002E	E3002E	E3002R	E3002R	E3002W	E3002W	E3004E	E3004R	E3004W	E3005E	E3005E
20	18E20	18E20	18E20	16E21Q	16E21Q	16E21Q	16D21Q	16E21Q	16D21Q	16E21Q	16D21Q	16E21Q	16E21Q	16E21Q	16D21Q	16D21Q
P4	23JP4	23JP4	23JP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4
1031	14-3030	14-3029	14-3032	14-2721	14-2722	14-2694	14-2694	14-2693	14-2693	14-2695	14-2695	14-3035	14-3034	14-3033	14-3038	14-2757E
e	None	None	None	192-263	192-263	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279
1840	57-2840	57-2840	57-2840	57-2935	57-2935	57-2722	57-2722	57-2722	57-2722	57-2722	57-2722	57-2875	57-2875	57-2875	57-2722	57-2722
1726	S-46726	S-46726	S-46726	S-45716	S-45716	S-46726										
1341	46-2341	46-2341	46-2341	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420
1420	S-49420	S-49420	S-49420	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035
1118	46-1118	46-1118	46-1118	76-1025	76-1025	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118
e	None	None	None	S-46725	S-46725	None	S-46725	None	S-46725	None	S-46725	None	None	None	None	S-46725
e	None	None	None	S-46725	S-46725	None	S-46725	None	S-46725	None	S-46725	None	None	None	None	S-46725
1431	S-48431	S-48431	S-48431	S-41482	S-41482	S-46724	S-48431	S-48431	S-48431	S-46724						
e	None	None	None	S-46725	S-46725	None	S-46725	None	S-46725	None	S-46725	None	None	None	None	S-46725
1374	S-48374	S-48374	S-48374	S-48538	S-48538	S-48466	S-48779	S-48466	S-48779	S-48466	S-48779	S-48617	S-48617	S-48617	S-48479	S-47206
118 &	49-818 &	49-818 &	49-818 &	49-851	49-851 (2)	49-751	49-751	49-889	49-889	49-889	49-889	49-889	49-889	49-889	49-889	49-907
151																
1695	95-1695	95-1695	95-1695	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654
1662	S-47662	S-47662	S-47662	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071
1678	63-4678	63-4678	63-4678	63-4577	63-4677	63-4677	63-4486	63-4486	63-4486	63-4677	63-4486	63-4677	63-4677	63-4677	63-4486	63-4486
1635	63-4635	63-4635	63-4635	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660
1676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4487	63-4487	63-4487	63-4487	63-4487	63-4487	63-4576	63-4576	63-4476	63-4476
1636	63-4636	63-4636	63-4636	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620
1679	63-4679	63-4679	63-4679	63-4679	63-4679	63-4488	63-4488	63-4488	63-4488	63-4479	63-4479	63-4479	63-4479	63-4479	63-4479	63-4488
1284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284
1489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489
1661	63-4661	63-4661	63-4661	63-4661	63-4661	63-4661	63-4610	63-4610	63-4610	63-4610	63-4610	63-4661	63-4661	63-4661	63-4661	63-4610
1'150	S-47150	S-47150	S-47150	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679
1095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095
1012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012
1455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455
1696	95-1696	95-1696	95-1696	95-1556	95-1556	95-1556	95-1556	95-1556	95-1556	95-1556	95-1556	95-1556	95-1556	95-1556	95-1556	95-1556
1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569
1693	95-1693	95-1693	95-1693	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680
-144	175-144	175-144	175-144	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136
-143	175-143	175-143	175-143	None	None	None	None	None	None	None	None	None	None	None	None	None
-8	175-8	175-8	175-8	None	None	None	None	None	None	None	None	None	None	None	None	None
1733	S-45733	S-45733	S-45733	None	None	None	None	None	None	None	None	None	None	None	None	None
1862	S-46862	S-46862	S-46862	None	None	None	None	None	None	None	None	None	None	None	None	None
.002	24-1002	24-1002	24-1002	S-45827	S-45827	24-962	24-962	24-962	24-962	24-962	24-962	24-964	24-964	24-964	24-962	24-962
-1560	202-1560	202-1560	202-1560	202-1571	202-1571	202-1504	202-1571	202-1504	202-1571	202-1504	202-1585	202-1585	202-1585	202-1571	202-1504	202-1504
e	None	None	None	S-48563	S-48563	S-48573	S-47053	S-48573	S-47053	S-48573	S-47053	S-48433	S-48433	S-48433	S-47053	S-47053

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# PRINCIPLE COMPONENTS CHART

3004W	E3005E	E3005E	E3005M	E3005M	E3005R	E3005R	E3005W	E3005W	E3006E	E3006R	E3006W	E3006Y	E3007E	E3007E	E3007M	E3007M
E21Q	16E21Q	16D21Q	16E21Q	16D21Q	16E21Q	16D21Q	16E21Q	16D21Q	16E21Q	16E21Q	16E21Q	16E21Q	16D21Q	16E21Q	16D21Q	16E21Q
CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4								
-3033	14-3038	14-2757E	14-3039	14-2895M	14-3037	14-2757R	14-3036	14-2757W	14-3042	14-3041	14-3040	14-3043	14-3046	14-2801E	14-3047	14-2896M
12-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279
1-2875	57-2722	57-2722	57-2722	57-2722	57-2722	57-2722	57-2722	57-2722	57-2875	57-2875	57-2875	57-2875	57-2722	57-2722	57-2722	57-2722
46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726								
47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420								
i-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035
i-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118
one	None	S-46725	None	S-46725	None	S-46725	None	S-46725	None	None	None	None	None	S-46725	None	S-46725
one	None	S-46725	None	S-46725	None	S-46725	None	S-46725	None	None	None	None	None	S-46725	None	S-46725
48431	S-46724	S-48431	S-48431	S-48431	S-48431	S-46724	S-46724	S-46724	S-46724							
one	None	S-46725	None	S-46725	None	S-46725	None	S-46725	None	None	None	None	None	S-46725	None	S-46725
48617	S-48479	S-47206	S-48479	S-47206	S-48479	S-47206	S-48479	S-47206	S-48575	S-48575	S-48575	S-48479	S-47206	S-48479	S-47206	S-47206
9-780	49-907	49-907	49-907	49-907	49-907	49-907	49-907	49-907	49-842 (2)	49-842 (2)	49-842 (2)	49-893 (2)	49-907	49-893 (2)	49-907	49-907
5-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654
-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071								
3-4677	63-4677	63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4677	63-4677	63-4677	63-4677	63-4486	63-4677	63-4486
3-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660
3-4676	63-4676	63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676
3-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620
3-4679	63-4679	63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4679	63-4679	63-4679	63-4679	63-4488	63-4679	63-4488
i-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284
3-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489
3-4661	63-4661	63-4610	63-4661	63-4610	63-4610	63-4661	63-4610	63-4610	63-4661	63-4661	63-4661	63-4661	63-4661	63-4610	63-4661	63-4610
i-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679								
3-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095
3-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012
i-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455
15-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656
15-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569
15-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680
75-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136
None	None	None	None	None	None	None	None									
None	None	None	None	None	None	None	None									
None	None	None	None	None	None	None	None									
None	None	None	None	None	None	None	None									
14-964	24-962	24-962	24-962	24-962	24-962	24-962	24-962	24-962	24-964	24-964	24-964	24-962	24-962	24-962	24-962	24-962
102-1585	202-1571	202-1504	202-1571	202-1504	202-1571	202-1504	202-1571	202-1504	202-1582	202-1582	202-1582	202-1582	202-1571	202-1504	202-1571	202-1504
i-48433	S-48573	S-47053	S-48573	S-47053	S-48573	S-47053	S-48573	S-47053	S-48434	S-48434	S-48434	S-48434	S-48573	S-47053	S-48573	S-47053

IMPORTANT - IN USING THE PRINCIPLE COMPONENTS CHART, USE THE CHASSIS NUMBER AS A GUIDE IF A PARTICULAR MODEL IS LISTED TWICE. AS AN EXAMPLE, MODEL E2010C APPEARS IN TWO COLUMNS. ASCERTAIN FROM THE MODEL ON HAND THE CHASSIS NUMBER AND USE THE LIST IN WHICH THAT CHASSIS NUMBER APPEARS.

# HART

E3007E	E3007M	E3007M	E3007R	E3007R	E3007W	E3007W	E3007Y	E3008R	E3009E	E3009W	E3009Y	E3012H	E3012R	E3013H	E3014W	E301
16D21Q	16E21Q	16D21Q	16E21Q	16D21Q	16E21Q	16D21Q	16E21Q	16E21Q	16E21Q	16E21Q	16E21Q	16E27Q	16E27Q	16E27Q	16E27Q	16E2
21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CXP4	21CJ
14-2801E	14-3047	14-2896M	14-3045	14-2801R	14-3044	14-2801W	14-2801Y	14-3048	14-3059	14-3053	14-3065	14-3068	14-3067	14-3069	14-3070	14-3
192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-279	192-
57-2722	57-2722	57-2722	57-2722	57-2722	57-2722	57-2722	57-2722	57-2875	57-2875	57-2875	57-2875	57-2875	57-2875	57-2875	57-2875	57-2
S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46
S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420
46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2035	46-2
46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1
S-46725	None	S-46725	None	S-46725	None	S-46725	None	S-46725	None	None	None	None	None	None	None	None
S-46725	None	S-46725	None	S-46725	None	S-46725	None	S-46725	None	None	None	None	None	None	None	None
S-46724	S-46724	S-46724	S-46724	S-46724	S-46724	S-46724	S-46724	S-46724	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431
S-46725	None	S-46725	None	S-46725	None	S-46725	S-46725	None	None	None	S-46726 (2)	S-46726 (2)	S-46726 (2)	S-46726 (2)	S-46726 (2)	S-46726 (2)
S-47205	S-48479	S-47206	S-48479	S-47206	S-48479	S-47206	S-47206	S-48585	S-48580	S-48580	S-48595	S-48595	S-48601	S-48603	S-48603	S-48603
49-907	49-893 (2)	49-907	49-893 (2)	49-907	49-893 (2)	49-893 (2)	49-907	49-780 & 49-818	49-842 (2)	49-842 (2)	49-842 (2)	49-830 (2) & 49-836 (2) & S-23829 (2)	49-830 (2) & 49-836 (2) & S-23829 (2)	49-830 (2) & 49-836 (2) & S-23829 (2)	49-830 (2) & 49-836 (2) & S-23829 (2)	
95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654	95-1654
S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-47071	S-46592	S-46592	S-46592	S-46592
63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4486	63-4677	63-4677	63-4677	63-4677	63-4677	63-4677	63-4677	63-4677	63-4677	63-4677
63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660	63-4660
63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4487	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676
63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620	63-4620
63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4488	63-4679	63-4679	63-4679	63-4679	63-4679	63-4679	63-4499 & 63-4592	63-4499 & 63-4592	63-4499 & 63-4592	63-4499 & 63-4592
63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284
63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489
63-4610	63-4610	63-4610	63-4610	63-4610	63-4610	63-4610	63-4610	63-4661	63-4661	63-4661	63-4661	63-4661	63-4659	63-4659	63-4659	63-4659
S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-45679	S-47150	S-47150	S-47150	S-47150	S-47150
63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095
63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012
63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455
95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656	95-1656
95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1703	95-1703	95-1703	95-1703
95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1680	95-1726	95-1726	95-1726	95-1726
175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-136	175-138	175-138	175-138	175-138	175-138
None	None	None	None	None	None	None	None	None	None	None	None	None	None	None	None	None
None	None	None	None	None	None	None	None	None	None	None	None	None	None	None	None	None
None	None	None	None	None	None	None	None	None	None	None	None	None	None	None	None	None
24-962	24-962	24-962	24-962	24-962	24-962	24-962	24-962	24-964	24-964	24-964	24-964	24-964	24-964	24-964	24-964	24-964
202-1504	202-1571	202-1504	202-1571	202-1504	202-1571	202-1504	202-1504	202-1582	202-1582	202-1582	202-1582	202-1584	202-1584	202-1584	202-1584	202-1584
S-47053	S-48573	S-47053	S-48573	S-47053	S-48573	S-47053	S-48573	S-48434	S-48434	S-48434	S-48434	S-48434	S-48434	S-48434	S-48434	S-48434

\*\*\*U\*\* MODELS ONLY

ICULAR MODEL IS LISTED TWICE.  
ISIS NUMBER AND USE THE LIST

J

E3013H	E3014W	E3015L	E3354E	E3354R	E3354W	E3356E	E3356H	E3356R	E3360W	MODEL
16E27Q	16E27Q	16E27Q	18E20Q	18E20Q	18E20Q	18E20Q	18E20Q	18E20Q	18E20Q	CHASSIS
21CXP4	21CXP4	21CXP4	23JP4	23JP4	23JP4	23JP4	23JP4	23JP4	23JP4	C. R. TUBE
14-3069	14-3070	14-3071	14-3082	14-3078	14-3074	14-3091	14-3092	14-3090	14-3093	CABINET
192-279	192-279	192-279	None	None	None	None	None	None	None	GLASS
57-2875	57-2875	57-2875	57-2841	57-2841	57-2841	57-2841	57-2841	57-2841	57-2841	SCUTCHEON
S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	S-46726	VOLUME KNOB
S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	S-47420	CHANNEL KNOB
45-2035	45-2035	45-2035	45-2035	45-2035	45-2035	45-2035	45-2035	45-2035	45-2035	FINE TUNING KNOB
46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	46-1118	HORIZ. HOLD KNOB
None	None	None	None	None	None	None	None	None	None	VERT. HOLD KNOB
None	None	None	None	None	None	None	None	None	None	BRIGHTNESS KNOB
S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	S-48431	CONTRAST KNOB
(2) S-46726 (2)	S-46726 (2)	S-46726 (2)	None	None	None	None	None	None	None	TONE KNOB
S-48601	S-48603	S-48605	S-48447	S-48447	S-48447	S-48436	S-48436	S-48436	S-49075	CABINET BACK
(2) & (2)	49-830 (2)& 49-831 (2)& 49-830 (2)	49-831 (2)	49-831 (2)	49-831 (2)	49-752& 49-818	49-752& 49-818	49-752& 49-818	49-752& 49-818	49-831 (2)	SPEAKER
95-1654	95-1654	95-1654	95-1695	95-1695	95-1695	95-1695	95-1695	95-1695	95-1695	DEF'L YOKE
S-46592	S-46592	S-46592	S-47662	S-47662	S-47662	S-47662	S-47662	S-47662	S-47662	HORIZ. SWEEP
63-4677	63-4677	63-4677	63-4678	63-4678	63-4678	63-4678	63-4678	63-4678	63-4678	VERT. HOLD CONTROL
63-4660	63-4660	63-4660	63-4635	63-4635	63-4635	63-4635	63-4635	63-4635	63-4635	VERT. SIZE CONTROL
63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	63-4676	BRIGHTNESS CONTROL
63-4620	63-4620	63-4620	63-4636	63-4636	63-4636	63-4636	63-4636	63-4636	63-4636	VERT. LIN. CONTROL
63-4499 &	63-4499 &	63-4499 &	63-4499	63-4499	63-4679	63-4679	63-4679	63-4679	63-4679	TONE CONTROL
63-4592	63-4592	63-4592	63-4679	63-4679	63-4679	63-4679	63-4679	63-4679	63-4679	BUZZ CONTROL
63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	63-3284	CONTRAST CONTROL
63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	63-4489	VOLUME CONTROL
63-4659	63-4659	63-4659	63-4661	63-4661	63-4661	63-4661	63-4661	63-4661	63-4661	HORIZ. HOLD CONTROL
S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	S-47150	A G C CONTROL
63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	63-4095	FRINGE LOCK CONTROL
63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	63-4012	FOCUS CONTROL
63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	63-4455	VERT. OUTPUT TRANS.
95-1656	95-1656	95-1656	95-1696	95-1696	95-1696	95-1696	95-1696	95-1696	95-1696	AUDIO OUTPUT TRANS.
95-1703	95-1703	95-1703	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	95-1569	POWER TRANSFORMER
95-1726	95-1726	95-1726	95-1693	95-1693	95-1693	95-1693	95-1693	95-1693	95-1693	VHF TUNER
175-138	175-138	175-138	175-136	175-136	175-136	175-136	175-136	175-136	175-136	VHF TUNER*
None	None	None	None	None	None	None	None	None	None	UHF CONT. TUNER*
None	None	None	None	None	None	None	None	None	None	UHF DIAL KNOB*
None	None	None	None	None	None	None	None	None	None	UHF DRIVE BELT*
24-964	24-964	24-964	24-1002	24-1002	24-1002	24-1002	24-1002	24-1002	24-1002	CONTROL COVER
4	202-1584	202-1584	202-1584	202-1566	202-1566	202-1566	202-1567	202-1567	202-1567	INSTRUCTION BOOK
	S-48434	S-48434	S-48434	S-48433	S-48433	S-48433	S-48434	S-48434	S-48434	SPACE COMMAND CHASSIS